

Regioselective Iridium-catalyzed Asymmetric Monohydrogenation of 1,4-Dienes

Jianguo Liu,[§] Suppachai Krajangsri,[§] Thishana Singh, Giulia De Seris, Napasawan Chumnavej, Haibo Wu and Pher G. Andersson*

Department of Organic Chemistry, Stockholm University, Arrhenius-laboratory, 106 91, Stockholm, Sweden. (Pher.Andersson@su.se)

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General methods

All reactions were conducted under nitrogen atmosphere using magnetic stirring. CH_2Cl_2 was freshly distilled using CaH_2 under nitrogen atmosphere. THF was freshly distilled using sodium-benzophenone under nitrogen.

All reagents were used as supplied commercially without further purification. Chromatographic separations were performed on Kiesel gel 60 H silica gel (particle size: 0.063-0.100 mm) or Brockmann I, activated, basic Al_2O_3 (particle size: ~150 mesh). Thin layer chromatography (TLC) was performed on aluminum plates coated with Kieselgel 60 (0.20 mm, UV254) and visualized under ultraviolet light ($\lambda = 254$ nm), or by staining with ethanolic phosphomolybdic acid and heating.

^1H NMR spectra were recorded on a Bruker 400 MHz or 500 MHz at 400/500 MHz in CDCl_3 and referenced internally to the residual CDCl_3 peak (7.26 ppm). ^{13}C NMR spectra were recorded at 100/125 MHz in CDCl_3 and referenced to the central peak of CDCl_3 (77.0 ppm). Chemical shifts are reported in ppm (δ scale).

Enantiomeric excesses were determined either using chiral HPLC with a diode array detector at 220 nm and 254 nm or using a chiral GC with an MS detector. (Refer to the individual compounds for specific chromatographic details.) Racemic compounds were used for comparison.

HRMS data were obtained using a Bruker MicroTof ESI direct inlet probe and methane as reagent gas.

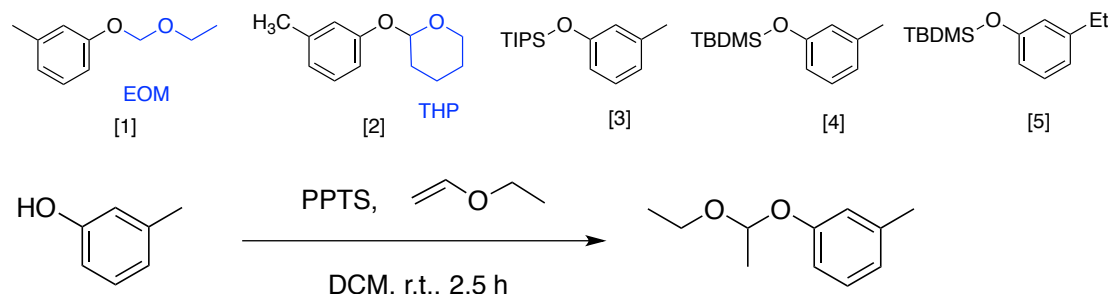
Optical rotations were recorded on an Autopol IV polarimeter from Rudolph Research Analytical, equipped with a sodium lamp (589 nm) and a 10 mm cell.

IR spectra were recorded on a Perkin-Elmer Spectrum One spectrometer using samples that were prepared in CHCl_3 .

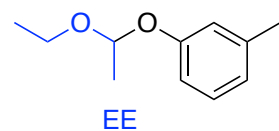
General procedure for substrate synthesis

1. Synthesis of protected alkyl phenol

These compounds have been previously reported.



To a round-bottomed flask 5.17g (1 equiv., 5 mL, 47.8 mmol) of phenol and 1.2g (0.1 equiv., 4.78 mmol) PPTS (pyridinium p-toluenesulfonate) was added, and purged with N₂ three times. Then 100 mL of dry DCM was added and stirred at room temperature. Ethyl vinyl ether, 7 mL (1.53 equiv., 73.1 mmol) was added dropwise to the solution and continued stirring for 2.5 hours. The solution was diluted with Et₂O and washed with brine. The water-layer was extracted with Et₂O three times. The combined organic layers was washed with NaOH solution (1M) and dried over MgSO₄. After concentration under vacuum, the residue was purified by distillation. (4 mmbar, 119 °C).



1-(1-ethoxyethoxy)-3-methylbenzene

Colourless oil. Yield = 65%.

¹H NMR (400 MHz, CDCl₃) δ 7.19 – 7.13 (m, 1H), 6.84 – 6.78 (m, 3H), 5.37 (q, *J* = 5.3 Hz, 1H), 3.86 – 3.75 (m, 1H),

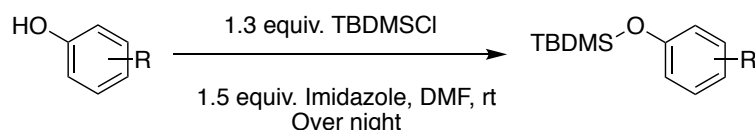
3.59 – 3.47 (m, 1H), 2.33 (s, 3H), 1.50 (d, *J* = 5.3 Hz, 3H), 1.21 (t, *J* = 7.1 Hz, 3H).

¹³C NMR (100 MHz, CDCl₃) δ 156.9, 139.4, 129.1, 122.5, 118.0, 114.0, 99.4, 61.3, 21.4, 20.3, 15.1.

IR (Neat, cm⁻¹): ν = 2978, 2931, 1602, 1585, 1489, 1444, 1381, 1256, 1158, 1119, 954, 860, 779.

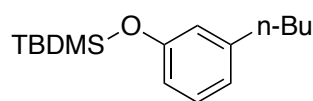
HRMS (ESI): *m/z* calcd for C₁₁H₁₆NaO₂ [M + Na]⁺, 203.1043; found, 203.1034.

2. Synthesis of *tert*-butyl dimethylsilane



Aromatic phenol (1 equiv.) and imidazole (1.5 equiv.) were dissolved in dry DMF (4 mL/1mmol). To this mixture, TBDMSCl (1.3 equiv.) was added dropwise over 10 minutes. The mixture was stirred at room temperature, under nitrogen, overnight. The reaction was quenched with a saturated aqueous solution of NH₄Cl and the product was extracted 3 times with Et₂O. The combined organic layers was washed with water

and brine solution, dried over Na₂SO₄ and concentrated under vacuo. Flash chromatography on silica gel with 100% pentane as eluent yielded the desired product as colorless oil.



***tert*-Butyl (3-butylphenoxy) dimethylsilane**

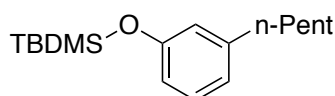
Colourless oil. Yield = 96%. *R*_f = 0.42, in pentane.

¹H NMR (400 MHz, CDCl₃): 7.13 (t, *J* = 7.6 Hz, 1H), 6.83–6.76 (m, 1H), 6.67 (d, *J* = 8.1 Hz, 2H), 2.57 (t, *J* = 7.7 Hz, 2H), 1.68–1.51 (m, 2H), 1.36 (h, *J* = 7.8 Hz, 2H), 1.01 (d, *J* = 1.1 Hz, 9H), 0.21 (d, *J* = 1.0 Hz, 6H).

¹³C NMR (100 MHz, CDCl₃): 155.6, 144.5, 129.0, 121.5, 120.2, 117.2, 35.6, 33.6, 25.7, 22.3, 18.2, 14.0, -4.4.

IR (Neat, cm⁻¹): ν = 2930, 1603, 1484, 1276, 1157, 1003, 972, 838, 780, 694.

HRMS (ESI): *m/z* calcd for C₁₆H₂₈NaOSi [M + Na]⁺, 287.1802; found, 287.1785.



***tert*-Butyldimethyl (3-pentylphenoxy) silane**

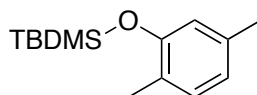
Colourless oil. Yield = 70%. *R*_f = 0.44, in pentane.

¹H NMR (400 MHz, CDCl₃): 7.16–7.12 (m, 1H), 6.80–6.78 (m, 1H), 6.69–6.65 (m, 2H), 2.50–2.54 (m, 2H), 1.64–1.57 (m, 3H), 1.39–1.34 (m, 3H), 1.01 (s, 9H), 0.96–0.89 (m, 3H), 0.21 (s, 6H).

¹³C NMR (100 MHz, CDCl₃): 155.5, 144.5, 129.0, 121.4, 120.2, 117.2, 35.8, 35.5, 33.5, 31.5, 31.1, 25.7, 22.6, 22.3, 18.2, 14.0, 14.0, -4.4.

IR (Neat, cm⁻¹): ν = 2956, 1584, 1484, 1275, 1157, 1004, 825, 728.

HRMS (ESI): *m/z* calcd for C₁₇H₃₀NaOSi [M + Na]⁺, 301.1958; found, 301.1952.



***tert*-Butyl (2,5-dimethylphenoxy) dimethylsilane**

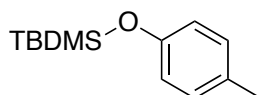
Colourless oil. Yield = 96%. *R*_f = 0.56, in pentane.

¹H NMR (400 MHz, CDCl₃) δ 7.03 (d, *J* = 7.5 Hz, 1H), 6.70 (d, *J* = 7.6 Hz, 1H), 6.61 (s, 1H), 2.29 (s, 3H), 2.19 (s, 3H), 1.05 (s, 9H), 0.24 (s, 6H).

¹³C NMR (100 MHz, CDCl₃) δ 153.6, 136.3, 130.6, 125.6, 121.7, 119.3, 25.8, 21.1, 18.3, 16.5, -4.2.

IR (Neat, cm⁻¹): ν = 2957, 2859, 1617, 1580, 1472, 1411, 1127, 1002, 954, 854, 779.

HRMS (ESI): *m/z* calcd for C₁₄H₂₅OSi [M + H]⁺, 237.1675; found, 237.1689.



***tert*-Butyldimethyl (*p*-tolylloxy) silane**

Colourless oil. Yield = 94%. *R*_f = 0.56, in pentane.

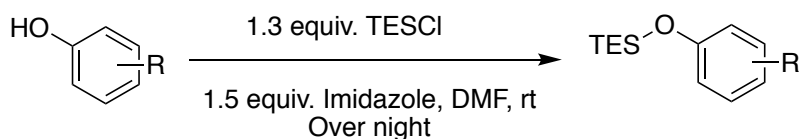
¹H NMR (400 MHz, CDCl₃) δ 7.06 (d, *J* = 8.1 Hz, 2H), 6.81–6.74 (m, 2H), 2.31 (s, 3H), 1.02 (s, 9H), 0.22 (s, 6H).

¹³C NMR (100 MHz, CDCl₃) δ 153.1, 130.4, 129.8, 119.8, 25.7, 20.6, 18.2, -4.5.

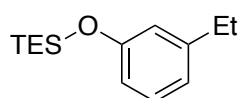
IR (Neat, cm⁻¹): ν = 2957, 2930, 2859, 1612, 1510, 1472, 1256, 915, 838, 779.

HRMS (ESI): *m/z* calcd for C₁₃H₂₃OSi [M + H]⁺, 223.1518; found, 223.1521.

3. Synthesis of triethyl silane



Aromatic phenol (1 equiv.) and imidazole (1.5 equiv.) were dissolved in dry DMF (4 mL/1mmol). To this mixture, TESCl (1.3 equiv.) was added dropwise over 10 minutes. The mixture was stirred at room temperature under nitrogen atmosphere over night. The reaction was quenched with saturated aqueous solution of NH_4Cl and the product was extracted 3 times with Et_2O . The combined organic layers was washed with water and brine solution, dried over Na_2SO_4 and concentrated under vacuo. Flash chromatography on silica gel with 100% pentane as eluent yielded the desired product as a colorless oil.



triethyl (3-ethylphenoxy) silane

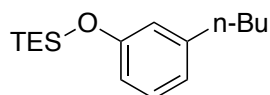
Colourless oil. Yield = 58%. R_f = 0.77, in pentane.

^1H NMR (400 MHz, CDCl_3) δ 7.13 (t, J = 7.8 Hz, 1H), 6.81 – 6.77 (m, 1H), 6.71 – 6.65 (m, 2H), 2.59 (q, J = 7.6 Hz, 2H), 1.21 (t, J = 7.6 Hz, 3H), 1.00 (t, J = 7.9 Hz, 9H), 0.74 (q, J = 8.3 Hz, 6H).

^{13}C NMR (100 MHz, CDCl_3) δ 155.5, 145.8, 129.1, 120.8, 119.5, 117.0, 28.7, 15.5, 6.7, 5.0.

IR (Neat, cm^{-1}): ν = 2960, 2877, 1603, 1584, 1484, 1274, 1157, 940, 809, 745

HRMS (ESI): m/z calcd for $\text{C}_{14}\text{H}_{25}\text{OSi}$ $[\text{M} + \text{H}]^+$, 237.1669; found, 237.1624.



(3-Butylphenoxy) triethyl silane

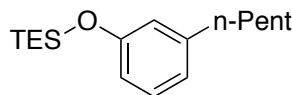
Colourless oil. Yield = 87 %. R_f = 0.38, in pentane.

^1H NMR (400 MHz, CDCl_3) δ 7.14 – 7.09 (m, 1H), 6.79 – 6.75 (m, 1H), 6.69 – 6.64 (m, 2H), 2.59 – 2.50 (m, 2H), 1.62 – 1.51 (m, 2H), 1.39 – 1.26 (m, 2H), 0.99 (t, J = 7.9 Hz, 9H), 0.91 (t, J = 7.3 Hz, 3H), 0.78 – 0.68 (m, 6H).

^{13}C NMR (100 MHz, CDCl_3) δ 155.4, 144.4, 129.0, 121.4, 120.0, 117.0, 35.5, 33.5, 22.3, 13.9, 6.6, 5.0.

IR (Neat, cm^{-1}): ν = 2957, 2877, 1603, 1585, 1484, 1277, 1157, 1003, 976, 826, 746.

HRMS (ESI): m/z calcd for $\text{C}_{16}\text{H}_{29}\text{OSi}$ $[\text{M} + \text{H}]^+$, 265.1988; found, 265.1991.



triethyl (3-pentylphenoxy) silane

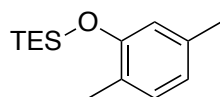
Colourless oil. Yield = 82%. R_f = 0.41, in pentane.

^1H NMR (400 MHz, CDCl_3): 7.13-7.10 (m, 1H), 6.78 -6.76 (m, 1H), 6.69 -6.65 (m, 2H), 2.57-2.53 (m, 2H), 1.63-1.54 (m, 2H), 1.37-1.30 (m, 2H), 1.03-0.98 (m, 9H), 0.94-0.87 (m, 3H), 0.77-0.71 (m, 2H).

^{13}C NMR (100 MHz, CDCl_3): 155.5, 144.5, 129.0, 121.4, 120.1, 117.0, 35.8, 35.5, 33.5, 31.5, 31.0, 22.6, 22.3, 14.0, 14.0, 6.7, 5.0.

IR (Neat, cm^{-1}): ν = 2956, 1602, 1584, 1484, 1275, 1157, 1004, 978, 825, 728.

HRMS (ESI): m/z calcd for $\text{C}_{17}\text{H}_{30}\text{NaOSi}$ $[\text{M} + \text{Na}]^+$, 301.1958; found, 301.1952.



(2,5-Dimethylphenoxy) triethyl silane

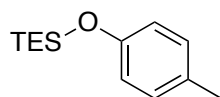
Colourless oil. Yield = 97%. $R_f = 0.40$, in pentane.

^1H NMR (400 MHz, CDCl_3) δ 6.99 (d, $J = 7.5$ Hz, 1H), 6.66 (d, $J = 7.6$ Hz, 1H), 6.58 (s, 1H), 2.26 (s, 3H), 2.16 (s, 3H), 1.00 (t, $J = 7.9$ Hz, 9H), 0.76 (q, $J = 8.3$ Hz, 6H).

^{13}C NMR (100 MHz, CDCl_3) δ 153.8, 136.3, 130.5, 125.5, 121.6, 119.3, 21.1, 16.2, 6.7, 5.3.

IR (Neat, cm^{-1}): $\nu = 2956, 2877, 1617, 1580, 1507, 1411, 1280, 1127, 1002, 836, 743$.

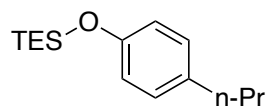
HRMS (ESI): m/z calcd for $\text{C}_{14}\text{H}_{25}\text{OSi}$ $[\text{M} + \text{H}]^+$, 237.1675; found, 237.1662.



This compound has been previously reported. [6]

^1H NMR (400 MHz, CDCl_3) δ 7.04 (d, $J = 8.1$ Hz, 2H), 6.80 – 6.75 (m, 2H), 2.30 (s, 3H), 1.02 (t, $J = 7.9$ Hz, 9H), 0.75 (q, $J = 8.5, 7.9$ Hz, 6H).

^{13}C NMR (100 MHz, CDCl_3) δ 153.2, 130.4, 129.8, 119.6, 20.5, 6.6, 5.0.



triethyl (4-propylphenoxy) silane

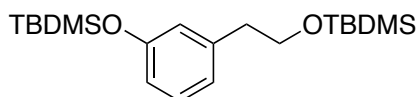
Colourless oil. Yield = 92%. $R_f = 0.36$, in pentane.

^1H NMR (400 MHz, CDCl_3): 7.06 – 7.02 (m, 2H), 6.81 – 6.77 (m, 2H), 2.56–2.52 (m, 2H), 1.68– 1.56 (m, 2H), 1.05– 0.99 (m, 9H), 0.97–0.93 (m, 4H), 0.79–0.74 (m, 6H).

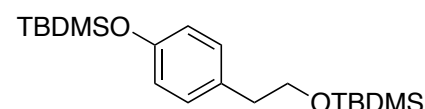
^{13}C NMR (100 MHz, CDCl_3): 153.4, 135.3, 129.2, 119.6, 37.3, 24.7, 13.8, 6.8, 6.7, 6.5, 5.0.

IR (Neat, cm^{-1}): $\nu = 2958, 2877, 1609, 1510, 1458, 1260, 1168, 1016, 911, 806, 730$.

HRMS (ESI): m/z calcd for $\text{C}_{15}\text{H}_{26}\text{NaOSi}$ $[\text{M} + \text{Na}]^+$, 273.1645; found, 273.1645.



This compound was prepared following the procedure described in literature. [7].



This compound was prepared following the procedure described in literature. [8].

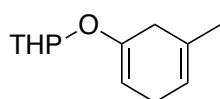
4. General procedure for the Birch reduction

General Procedure: The reactions were carried out in a 3-necked round-bottomed flask with a dry ice condenser, an NH_3 (g) inlet, and a stopper for Li or Na addition. To the round-bottomed flask, 1.5 mL of *tert*-BuOH and 3 mL THF was added. Ammonia was condensed from commercial NH_3 (15 mL) tube into the mixture while cooling the flask in a dry ice/acetone bath. Addition of the Li (10 equiv.) was done at reflux temperature of NH_3 , with a speed so as to prevent vigorous reaction/foaming. The cooling bath was removed and the reaction mixture was stirred at reflux conditions for 20 minutes. The substrate was dissolved in 2 mL dried THF then added to the reaction mixture at -30°C and continuously stirred for 2 hours. The reaction was cooled to -78°C . Solid NH_4Cl was added and the dry-ice/acetone bath was removed. The NH_3 was allowed to evaporate. Then saturated aqueous solution of

NH₄Cl was added. The mixture was extracted 3 times with pentane. The combined organic extracts were washed with brine and dried with Na₂SO₄. The solvent was removed and the product/s were purified either by distillation under reduced pressure or by chromatography on basic Al₂O₃ using pure pentane as eluent.

Procedure A: Li (10 equiv.) was used and reaction mixture was stirred at -30°C for 2 hours.

Procedure B: Li (60 equiv.) was used and reaction mixture was stirred at -30°C for 8 hours.



2-((5-Methylcyclohexa-1,4-dien-1-yl)oxy) tetrahydro-2H-pyran

Colourless oil. Yield = 79%. R_f = 0.8, in 20/1 pentane/Et₂O.

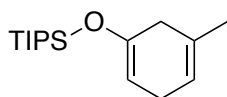
Followed **procedure A** for the birch reduction.

¹H NMR (400 MHz, CDCl₃): 5.38 (s, 1H), 5.23-5.16 (m, 1H), 4.97 (s, 1H), 3.88 (ddd, *J* = 11.6, 8.3, 3.3 Hz, 1H), 3.55 (dt, *J* = 11.0, 4.9 Hz, 1H), 2.75 (dd, *J* = 21.8, 6.0 Hz, 2H), 2.69- 2.59 (m, 2H), 1.98 -1.81 (m, 1H), 1.76 (ddd, *J* = 13.1, 9.6, 3.4 Hz, 1H), 1.68 (d, *J* = 1.9 Hz, 3H), 1.63 -1.49 (m, 2H).

¹³C NMR (100 MHz, CDCl₃): δ 149.6, 130.5, 118.6, 95.8, 95.1, 62.4, 33.0, 30.5, 27.0, 25.3, 22.9, 19.3.

IR (Neat, cm⁻¹): ν = 2942, 1699, 1668, 1441, 1394, 1197, 1136, 1039, 975, 776.

HRMS (ESI): *m/z* calcd for C₁₂H₁₉O₂ [M + H]⁺, 195.1385; found, 195.1391.



triisopropyl ((5-methylcyclohexa-1,4-dien-1-yl)oxy) silane

Colourless oil. Yield = 68%. R_f = 0.42, in pentane.

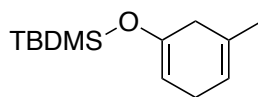
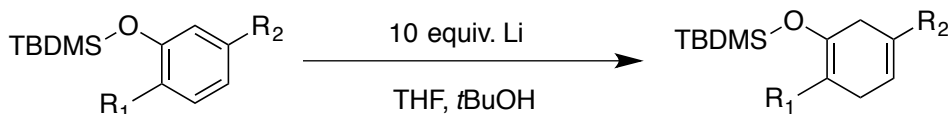
Followed **procedure A** for the birch reduction.

¹H NMR (400 MHz, CDCl₃): 5.36 (qt, *J* = 3.6, 1.8 Hz, 1H), 4.85 (tq, *J* = 3.6, 1.3 Hz, 1H), 2.81- 2.71 (m, 2H), 2.64 -2.54 (m, 2H), 2.05 -1.93 (m, 2H), 1.06- 0.96 (m, 13H), 0.73 - 0.64 (m, 6H).

¹³C NMR (100 MHz, CDCl₃): 148.0, 136.4, 116.6, 100.5, 33.6, 29.6, 27.2, 12.0, 6.8, 6.8, 5.0.

IR (Neat, cm⁻¹): ν = 2918, 1721, 1459, 1365, 1212, 1018, 880, 775.

HRMS (ESI): *m/z* calcd for C₁₆H₃₁OSi [M + H]⁺, 267.2144; found, 267.2129.



tert-Butyldimethyl ((5-methylcyclohexa-1,4-dien-1-yl)oxy) silane

Colorless oil. Yield = 92%. R_f = 0.40, in pentane.

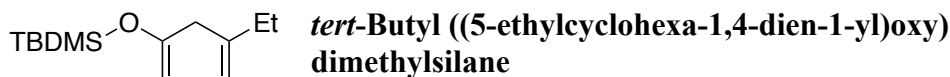
Followed **procedure A** for the birch reduction.

¹H NMR (400 MHz, CDCl₃) δ 5.40 – 5.33 (m, 1H), 4.87 – 4.82 (m, 0H), 2.78 – 2.68 (m, 2H), 2.59 – 2.51 (m, 2H), 1.72 – 1.66 (m, 3H), 0.93 (s, 9H), 0.15 (s, 2H).

¹³C NMR (100 MHz, CDCl₃) δ 147.9, 130.9, 118.5, 100.8, 35.4, 27.2, 22.9, 18.0, -4.4.

IR (Neat, cm⁻¹): ν = 2957, 2857, 1699, 1667, 1472, 1385, 1253, 1220, 1136, 937, 832, 780.

HRMS (ESI): *m/z* calcd for C₁₃H₂₄NaOSi [M + Na]⁺, 247.1489; found, 247.1500.



Colorless oil. Yield = 95%. R_f = 0.41, in pentane.

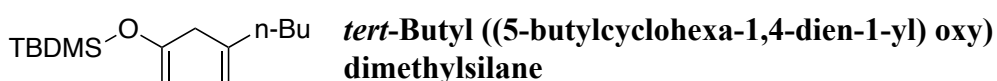
Followed **procedure A** for the birch reduction.

^1H NMR (400 MHz, CDCl_3) δ 5.40 – 5.34 (m, 1H), 4.87 – 4.82 (m, 1H), 2.80 – 2.70 (m, 2H), 2.57 (t, J = 7.9 Hz, 2H), 1.99 (q, J = 8.7, 8.1 Hz, 2H), 1.03 (t, J = 7.5 Hz, 3H), 0.93 (s, 9H), 0.15 (s, 6H).

^{13}C NMR (100 MHz, CDCl_3) δ 148.1, 136.3, 116.7, 100.8, 33.7, 29.6, 27.2, 25.7, 18.0, 12.0, -4.4.

IR (Neat, cm^{-1}): ν = 2959, 2858, 1698, 1666, 1462, 1381, 1214, 1142, 930.

HRMS (ESI): m/z calcd for $\text{C}_{14}\text{H}_{26}\text{OSi}$ $[\text{M} + \text{Na}]^+$, 238.1753; found, 238.1734.



Colourless oil. Yield = 87%.

Followed **procedure A** for the birch reduction.

^1H NMR (400 MHz, CDCl_3): 5.38-5.36 (m, 1H), 4.85-4.83(m, 1H), 2.77-2.72 (m, 2H), 2.59 - 2.54 (m, 2H), 2.00 - 1.95 (m, 2H), 1.43 – 1.26 (m, 4H), 0.94 - 0.87 (m, 15H), 0.16 (s, 6H).

^{13}C NMR (100 MHz, CDCl_3): 148.1, 134.9, 117.9, 100.8, 36.6, 33.6, 29.5, 27.2, 25.7, 22.4, 18.0, 14.0, -4.4.

IR (Neat, cm^{-1}): ν = 2928, 1697, 1665, 1471, 1384, 1254, 1217, 1141, 932, 836, 778.

HRMS (ESI): m/z calcd for $\text{C}_{16}\text{H}_{30}\text{NaOSi}$ $[\text{M} + \text{Na}]^+$, 289.1958; found, 289.1948.



Colourless oil. Yield = 88%.

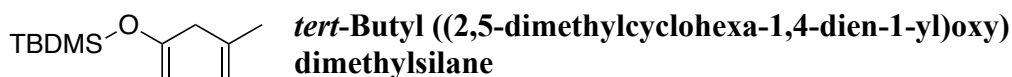
Followed **procedure A** for the birch reduction.

^1H NMR (400 MHz, CDCl_3): 5.38-5.35(m, 1H), 4.85-4.83(m, 1H), 2.77-2.72(m, 2H), 2.59-2.54(m, 2H), 2.00-1.95(m, 2H), 1.46- 1.26 (m, 6H), 0.94-0.87(m, 13H), 0.16 (s, 6H).

^{13}C NMR (100 MHz, CDCl_3): 148.1, 134.9, 117.9, 100.8, 36.9, 36.6, 33.6, 31.6, 29.5, 27.2, 27.0, 25.7, 25.7, 22.6, 22.4, 18.0, 14.1, 14.0, -4.4.

IR (Neat, cm^{-1}): ν = 2928, 1697, 1463, 1254, 1217, 1141, 1006, 931, 836, 778, 684.

HRMS (ESI): m/z calcd for $\text{C}_{17}\text{H}_{32}\text{NaOSi}$ $[\text{M} + \text{Na}]^+$, 303.2115; found, 303.2108.



Colourless oil. Yield = 78%. R_f = 0.41, in pentane.

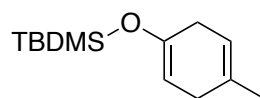
Followed **procedure A** for the birch reduction.

^1H NMR (400 MHz, CDCl_3) δ 5.39 – 5.27 (m, 1H), 2.68 – 2.60 (m, 2H), 2.61 – 2.53 (m, 2H), 1.70 – 1.65 (m, 3H), 1.60 (s, 3H), 0.96 (s, 9H), 0.13 (s, 6H).

^{13}C NMR (100 MHz, CDCl_3) δ 140.4, 130.9, 118.9, 108.4, 36.1, 33.4, 25.9, 22.8, 18.2, 15.5, -3.7.

IR (Neat, cm^{-1}): $\nu = 2929, 2857, 1711, 1681, 1472, 1385, 1253, 1195, 1099, 931, 834, 777$.

HRMS (ESI): m/z calcd for $\text{C}_{14}\text{H}_{26}\text{OSi} [\text{M}]^+$, 238.1753; found, 238.1758.



tert-Butyldimethyl ((4-methylcyclohexa-1,4-dien-1-yl)oxy) silane

Colourless oil. Yield = 90%. $R_f = 0.41$, in pentane.

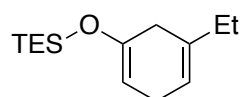
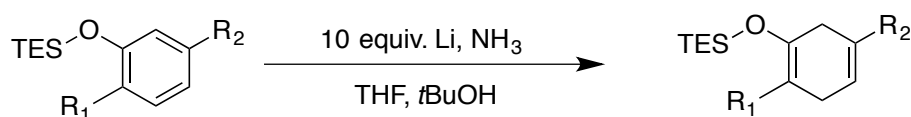
Followed **procedure A** for the birch reduction.

^1H NMR (400 MHz, CDCl_3) δ 5.36 – 5.30 (m, 1H), 4.87 – 4.79 (m, 1H), 2.71 – 2.57 (m, 4H), 1.67 (s, 3H), 0.92 (s, 9H), 0.14 (s, 6H).

^{13}C NMR (100 MHz, CDCl_3) δ 148.2, 131.4, 118.1, 101.0, 77.3, 77.0, 76.7, 31.6, 31.3, 25.7, 22.7, 18.0, -4.4.

IR (Neat, cm^{-1}): $\nu = 2956, 2877, 1699, 1667, 1458, 1372, 1202, 1005, 869, 743$.

HRMS (ESI): m/z calcd for $\text{C}_{13}\text{H}_{24}\text{OSiNa} [\text{M} + \text{Na}]^+$, 224.1596; found, 224.1583.



triethyl ((5-ethylcyclohexa-1,4-dien-1-yl) oxy) silane

Colourless oil. Yield = 80%. $R_f = 0.41$, in pentane.

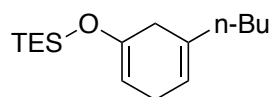
Followed **procedure A** for the birch reduction.

^1H NMR (400 MHz, CDCl_3) δ 5.41 – 5.33 (m, 1H), 4.89 – 4.80 (m, 1H), 2.77 – 2.67 (m, 2H), 2.62 – 2.54 (m, 2H), 1.68 (s, 2H), 1.21 – 1.01 (m, 12H).

^{13}C NMR (100 MHz, CDCl_3) δ 148.0, 130.1, 118.5, 100.0, 35.4, 27.3, 22.9, 18.0, 17.9, 12.7.

IR (Neat, cm^{-1}): $\nu = 2962, 2867, 1697, 1667, 1465, 1385, 1219, 1138, 883$.

HRMS (ESI): m/z calcd for $\text{C}_{14}\text{H}_{27}\text{OSi} [\text{M} + \text{H}]^+$, 239.1831; found, 239.1809.



((5-Butylcyclohexa-1,4-dien-1-yl)oxy)triethylsilane

Colourless oil. Yield = 60%. $R_f = 0.30$, in pentane.

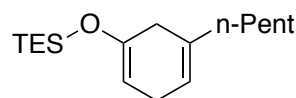
Followed **procedure A** for the birch reduction.

^1H NMR (400 MHz, CDCl_3) δ 5.39 – 5.33 (m, 1H), 4.87 – 4.82 (m, 1H), 2.79 – 2.69 (m, 2H), 2.58 (t, $J = 7.9$ Hz, 2H), 1.98 (t, $J = 7.3$ Hz, 2H), 1.45 – 1.35 (m, 2H), 1.34 – 1.26 (m, 2H), 0.99 (t, $J = 7.9$ Hz, 9H), 0.90 (t, $J = 7.2$ Hz, 3H), 0.68 (q, $J = 8.1$ Hz, 6H).

^{13}C NMR (100 MHz, CDCl_3) δ 148.1, 134.9, 117.9, 100.4, 36.6, 33.6, 29.5, 27.2, 22.4, 14.0, 6.7, 5.1.

IR (Neat, cm^{-1}): $\nu = 2955, 2876, 1697, 1665, 1458, 1382, 1213, 1141, 1005, 928, 744$.

HRMS (ESI): m/z calcd for $\text{C}_{16}\text{H}_{30}\text{NaOSi} [\text{M} + \text{Na}]^+$, 289.1958; found, 289.1962.



triethyl ((5-pentylcyclohexa-1,4-dien-1-yl) oxy) silane

Colourless oil. Mixture of starting material and birch product, Birch reaction conversion = 62%.

Followed **procedure B** for the birch reduction.

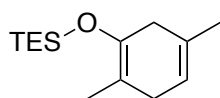
^1H NMR (400 MHz, CDCl_3): 7.12 (t, $J = 7.7$ Hz, 1H), 6.77 (dt, $J = 7.6, 1.2$ Hz, 1H), 6.71 – 6.64 (m, 2H), 5.37 (dq, $J = 3.4, 1.7$ Hz, 2H), 4.85 (ddt, $J = 3.5, 2.3, 1.3$ Hz,

2H), 2.80 - 2.70 (m, 3H), 2.63 - 2.50 (m, 5H), 2.04 - 1.94 (m, 3H), 1.65 - 1.51 (m, 3H), 1.51 - 1.19 (m, 14H), 1.06 - 0.81 (m, 35H), 0.80 - 0.64 (m, 17H).

^{13}C NMR (100 MHz, CDCl_3): δ 155.5, 148.1, 144.5, 144.4, 134.9, 134.9, 129.0, 121.4, 120.1, 117.9, 117.0, 100.4, 36.9, 36.6, 35.8, 35.5, 33.6, 33.5, 31.6, 31.5, 31.0, 29.5, 27.2, 27.0, 22.6, 22.6, 22.4, 22.3, 14.1, 14.0, 14.0, 13.9, 7.7, 6.7, 6.6, 5.1, 5.0.

IR (Neat, cm^{-1}): ν = 2956, 1715, 1589, 1456, 1364, 1217, 1017, 849, 729.

HRMS (ESI): m/z calcd for $\text{C}_{17}\text{H}_{32}\text{NaOSi}$ $[\text{M} + \text{Na}]^+$, 303.2115; found, 303.2021.



((2,5-Dimethylcyclohexa-1,4-dien-1-yl)oxy) triethyl silane

Colourless oil. Yield = 59%. R_f = 0.42, in pentane.

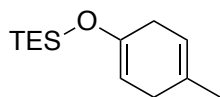
Followed **procedure A** for the birch reduction.

^1H NMR (400 MHz, CDCl_3) δ 5.37 – 5.32 (m, 1H), 2.68 – 2.53 (m, 4H), 1.67 (s, 3H), 1.60 (s, 3H), 0.99 (t, J = 7.9 Hz, 9H), 0.67 (q, J = 8.2 Hz, 6H).

^{13}C NMR (100 MHz, CDCl_3) δ 140.4, 130.9, 118.9, 108.4, 36.0, 33.2, 22.8, 15.3, 6.8, 6.4, 5.6.

IR (Neat, cm^{-1}): ν = 2955, 2877, 1710, 1445, 1365, 1237, 1196, 1155, 1005, 927, 801.

HRMS (ESI): m/z calcd for $\text{C}_{14}\text{H}_{27}\text{OSi}$ $[\text{M} + \text{H}]^+$, 239.1831; found, 239.1802.



triethyl ((4-methylcyclohexa-1,4-dien-1-yl)oxy) silane

Colourless oil. Yield = 78%. R_f = 0.23, in pentane.

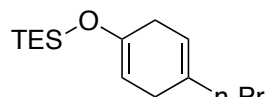
Followed **procedure A** for the birch reduction.

^1H NMR (400 MHz, CDCl_3) δ 5.36 – 5.31 (m, 1H), 4.85 – 4.82 (m, 1H), 2.65 (s, 3H), 1.67 (s, 3H), 0.98 (t, J = 7.9 Hz, 9H), 0.67 (q, J = 7.9 Hz, 6H).

^{13}C NMR (100 MHz, CDCl_3) δ 148.2, 131.4, 118.2, 100.6, 31.6, 31.2, 22.7, 6.8, 6.7, 6.4, 5.1.

IR (Neat, cm^{-1}): ν = 2956, 2877, 1699, 1667, 1458, 1372, 1202, 1005, 869, 743.

HRMS (ESI): m/z calcd for $\text{C}_{13}\text{H}_{24}\text{OSi}$ $[\text{M} + \text{H}]^+$, 225.1675; found, 225.1672.



triethyl ((4-propylcyclohexa-1,4-dien-1-yl)oxy) silane

Colourless oil. Yield = 87%.

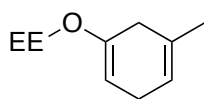
Followed **procedure A** for the birch reduction.

^1H NMR (400 MHz, CDCl_3): 5.34 (t, J = 1.6 Hz, 1H), 4.84 (d, J = 1.8 Hz, 1H), 2.66 (s, 4H), 1.94 (t, J = 7.6 Hz, 2H), 1.43 (q, J = 7.5 Hz, 2H), 0.98 (t, J = 7.9 Hz, 9H), 0.94 - 0.84 (m, 4H), 0.67 (q, J = 7.9 Hz, 6H).

^{13}C NMR (100 MHz, CDCl_3): 148.2, 135.1, 117.6, 100.7, 38.9, 31.2, 29.8, 20.8, 13.8, 6.8, 6.7, 6.4, 5.1.

IR (Neat, cm^{-1}): ν = 2957, 1697, 1664, 1508, 1458, 1377, 1203, 1071, 1016, 868, 743.

HRMS (ESI): m/z calcd for $\text{C}_{16}\text{H}_{31}\text{OSi}$ $[\text{M} + \text{H}]^+$, 267.2144; found, 267.2137.



1-(1-Ethoxyethoxy)-5-methylcyclohexa-1,4-diene

Colourless oil. Yield = 97%.

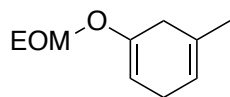
Followed **procedure A** for the birch reduction.

^1H NMR (400 MHz, CDCl_3) δ 5.40 – 5.34 (m, 1H), 5.19 (q, J = 5.2 Hz, 1H), 4.80 – 4.73 (m, 1H), 3.76 – 3.66 (m, 1H), 3.51 – 3.41 (m, 1H), 2.79 – 2.70 (m, 2H), 2.61 (t, J = 7.8 Hz, 2H), 1.70 – 1.65 (m, 3H), 1.39 (d, J = 5.2 Hz, 3H), 1.20 (t, J = 7.1 Hz, 3H).

^{13}C NMR (100 MHz, CDCl_3) δ 149.9, 130.6, 118.5, 97.5, 95.1, 61.7, 33.3, 26.9, 22.8, 20.2, 15.2.

IR (Neat, cm^{-1}): ν = 2976, 2883, 1699, 1665, 1446, 1380, 1206, 1144, 1123, 953, 773.

HRMS (ESI): m/z calcd for $\text{C}_{11}\text{H}_{18}\text{NaO}_2$ $[\text{M} + \text{Na}]^+$, 205.1199; found, 205.1216.



1-(Ethoxymethoxy)-5-methylcyclohexa-1,4-diene

Colourless oil. Yield = 97%.

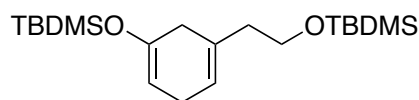
Followed **procedure A** for the birch reduction.

^1H NMR (400 MHz, CDCl_3) δ 5.42 – 5.35 (m, 1H), 5.02 (s, 2H), 4.90 (td, J = 3.5, 1.1 Hz, 1H), 3.65 (q, J = 7.1 Hz, 2H), 2.80 – 2.71 (m, 2H), 2.61 (t, J = 7.8 Hz, 2H), 1.72 – 1.65 (m, 3H), 1.22 (t, J = 7.1 Hz, 3H).

^{13}C NMR (100 MHz, CDCl_3) δ 150.0, 130.4, 118.6, 95.1, 91.9, 64.2, 32.9, 26.9, 22.9, 15.1.

IR (Neat, cm^{-1}): ν = 2974, 2886, 1700, 1668, 1388, 1200, 1131, 1065, 1005, 776.

HRMS (ESI): m/z calcd for $\text{C}_{10}\text{H}_{16}\text{NaO}_2$ $[\text{M} + \text{Na}]^+$, 191.1043; found, 191.1051.



tert-Butyl(2-(5-((tert-butyl dimethylsilyl)oxy)cyclohexa-1,4-dien-1-yl)ethoxy) dimethylsilane

Colourless oil. Yield = 70%. Followed **procedure**

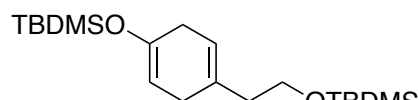
B for the birch reduction.

^1H NMR (400 MHz, CDCl_3) δ 5.41 – 5.39 (m, 1H), 4.83 – 4.81 (m, 1H), 3.70 (t, J = 6.9 Hz, 2H), 2.77-2.72 (m, 2H), 2.66 - 2.55 (m, 2H), 2.26 - 2.13 (m, 2H), 0.94 - 0.85 (m, 19H), 0.14 (s, 6H), 0.05 (s, 6H).

^{13}C NMR (100 MHz, CDCl_3) δ 148.0, 132.0, 120.0, 100.6, 62.1, 40.3, 34.1, 27.2, 25.9, 25.7, 18.3, 18.0, -4.4, -5.3.

IR (Neat, cm^{-1}): ν = 2857, 1698, 1665, 1604, 1585, 1472, 1387, 1255, 1220, 1099, 1005, 931, 836, 776, 662.

HRMS (ESI): m/z calcd for $\text{C}_{20}\text{H}_{40}\text{NaO}_2\text{Si}_2$ $[\text{M} + \text{Na}]^+$, 391.2459; found, 391.2452.



tert-Butyl(2-(4-((tert-butyl dimethylsilyl)oxy)cyclohexa-1,4-dien-1-yl)ethoxy) dimethylsilane

Colourless oil. Yield = 76%. Followed **procedure**

B for the birch reduction.

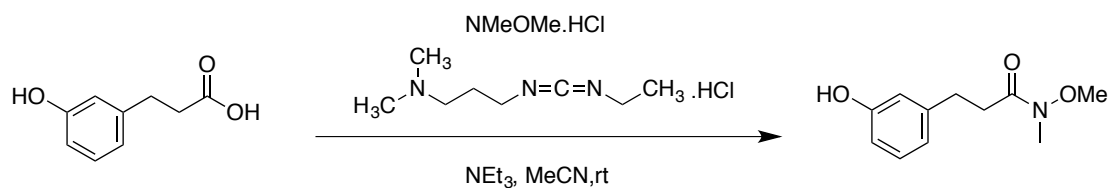
^1H NMR (400 MHz, CDCl_3) δ 5.41 - 5.33 (m, 1H), 4.83-4.81 (m, 1H), 3.68 (t, J = 7.0 Hz, 2H), 2.75 - 2.60 (m, 4H), 2.24 - 2.16 (m, 2H), 0.94 - 0.87 (m, 20H), 0.13 (s, 6H), 0.04 (s, 6H).

^{13}C NMR (100 MHz, CDCl_3) δ 148.1, 132.4, 119.6, 101.0, 76.7, 62.3, 40.1, 31.2, 30.3, 26.0, 25.7, 18.4, 18.0, -4.4, -5.3.

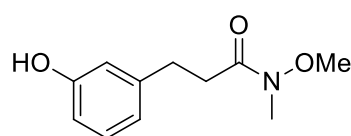
IR (Neat, cm^{-1}): ν = 2929, 1697, 1665, 1472, 1377, 1254, 1204, 1100, 1050, 1005, 939, 882, 837, 776, 680.

HRMS (ESI): m/z calcd for $\text{C}_{20}\text{H}_{40}\text{NaO}_2\text{Si}_2$ $[\text{M} + \text{Na}]^+$, 391.2459; found, 391.2449.

5. Synthesis of functional substrates and acyclic substrates



In a schlenk flask, 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide.HCl (24.4 mmol, 1.3 equiv.) and NMe(OMe).HCl (28.8 mmol, 1.5 equiv.) were dissolved in 60 mL of CH₃CN under N₂ atmosphere. Then Et₃N (24.4 mmol, 1.3 equiv.) was added at room temperature. A solution of phenol carboxylic acid (18.8 mmol, 1 equiv.) was added using an addition funnel. The reaction mixture was stirred overnight at room temperature. The solvent was removed under vacuum. The crude residue was diluted with EtOAc and 2M HCl was added. The reaction mixture was extracted twice with EtOAc, washed with H₂O and brine, and dried over Na₂SO₄. The solvent was removed and the product was purified by column chromatography.



3-(3-Hydroxyphenyl)-*N*-methoxy-*N*-methyl propanamide

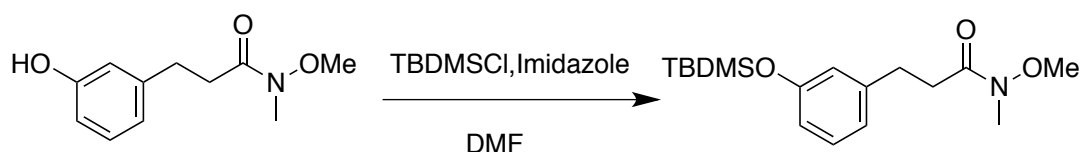
Colourless oil. Yield = 89%. R_f = 0.48, in 70/30 EtOAc/pentane.

¹H NMR (400 MHz, CDCl₃) δ 7.14 (t, *J* = 7.9 Hz, 1H), 6.81 – 6.73 (m, 2H), 6.72 – 6.67 (m, 1H), 6.12 (s, 1H), 3.61 (s, 3H), 3.19 (s, 3H), 2.96 – 2.88 (m, 2H), 2.79 – 2.71 (m, 2H).

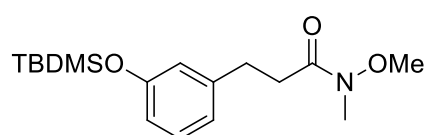
¹³C NMR (100 MHz, CDCl₃) δ 173.8, 156.2, 142.9, 129.6, 120.3, 115.5, 113.2, 61.2, 33.5, 32.2, 30.6.

IR (Neat, cm⁻¹): ν = br_3284, 2938, 1668, 1603, 1585, 1485, 1442, 1278, 1158, 993, 839, 782.

HRMS (ESI): *m/z* calcd for C₁₁H₁₅NNaO₃ [M + Na]⁺, 232.0944; found, 232.0942.



3-(3-hydroxyphenyl)-*N*-methoxy-*N*-methylpropanamide (8.1 mmol) and imidazole (12.15 mmol) were dissolved in 45 mL of dry DMF in a 100 mL round-bottomed flask. TBDMSCl (10.5 mmol) was added to the mixture. The reaction was stirred overnight at room temperature under N₂ atmosphere. Then a saturated aqueous solution of NH₄Cl was added. The mixture was extracted with ether, washed several times with H₂O, brine and dried over Na₂SO₄. The solvent was removed and the product was purified by column chromatography (40/60 of EtOAc/pentane) to yield the desired product.



3-(3-((*tert*-Butyldimethylsilyl)oxy)phenyl)-*N*-methoxy-*N*-methyl propanamide

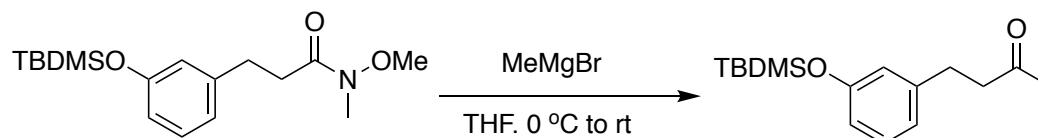
Colourless oil. Yield = 94%. R_f = 0.50, in 40/60 EtOAc/pentane.

^1H NMR (400 MHz, CDCl_3) δ 7.13 (t, J = 7.8 Hz, 1H), 6.82 (d, J = 7.6 Hz, 1H), 6.73 – 6.65 (m, 2H), 3.61 (s, 3H), 3.18 (s, 3H), 2.94 – 2.86 (m, 2H), 2.75 – 2.67 (m, 2H), 0.98 (s, 9H), 0.19 (s, 6H).

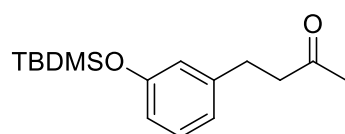
^{13}C NMR (100 MHz, CDCl_3) δ 173.6, 155.6, 142.8, 129.2, 121.3, 120.1, 117.6, 61.1, 33.7, 32.1, 30.5, 25.6, 18.1, -4.5.

IR (Neat, cm^{-1}): ν = 2932, 2858, 1668, 1603, 1585, 1485, 1442, 1278, 1158, 993, 839, 782.

HRMS (ESI): m/z calcd for $\text{C}_{17}\text{H}_{29}\text{NNaO}_3\text{S}$ $[\text{M} + \text{Na}]^+$, 346.1809; found, 346.1805.



3-(3-((*tert*-butyldimethylsilyl)oxy)phenyl)-*N*-methoxy-*N*-methylpropanamide (5.7 mmol) was dissolved in 50 mL of dry THF and cooled to 0 °C. Then MeMgBr (2.5M, 2.3 mL, 5.7 mmol) was slowly added to the substrate solution. The reaction mixture was stirred at room temperature for 1 hour. Then a saturated aqueous solution of NH_4Cl was added. The mixture was extracted with ether (3 x 20mL), washed several times with H_2O , brine and dried over Na_2SO_4 . The solvent was removed under vacuum and the product was purified by column chromatography (10/90 of EtOAc/pentane) to yield the desired product.



4-(3-((*tert*-Butyldimethylsilyl)oxy) phenyl) butan-2-one

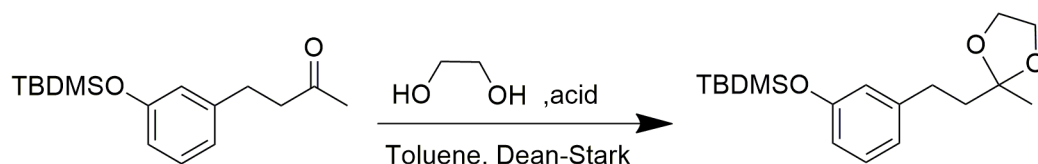
Colourless oil. Yield = 89%. R_f = 0.40, in 10/90 EtOAc/pentane.

^1H NMR (400 MHz, CDCl_3) δ 7.15 – 7.10 (m, 1H), 6.79 – 6.74 (m, 1H), 6.70 – 6.65 (m, 2H), 2.87 – 2.80 (m, 2H), 2.77 – 2.70 (m, 2H), 2.14 (s, 3H), 0.98 (s, 9H), 0.19 (s, 6H).

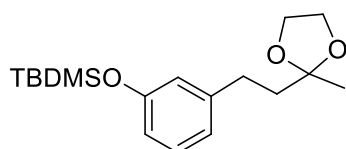
^{13}C NMR (100 MHz, CDCl_3) δ 207.8, 155.7, 142.5, 129.3, 121.2, 120.0, 117.7, 45.1, 30.0, 29.6, 25.7, 18.2, -4.4.

IR (Neat, cm^{-1}): ν = 2930, 2858, 1719, 1602, 1585, 1486, 1272, 1158, 978, 839, 782.

HRMS (ESI): m/z calcd for $\text{C}_{16}\text{H}_{26}\text{NaO}_2\text{Si}$ $[\text{M} + \text{Na}]^+$, 301.1594; found, 301.1598.



4-(3-((*tert*-Butyldimethylsilyl)oxy)phenyl)butan-2-one (4.3 mmol) was dissolved in 40 mL of toluene with 0.97 mL (17.2 mmol) ethylene glycol and 10 mol% of *p*-toluenesulphonic acid monohydrate, in a 100 mL round-bottomed flask connected to a Dean and Stark apparatus. The reaction mixture was heated overnight at 130 °C. The solvent was removed under vacuum and the product was purified by column chromatography (5/95 of Et_2O /pentane) to yield the desired product.



***tert*-Butyldimethyl(3-(2-(2-methyl-1,3-dioxolan-2-yl)ethyl)phenoxy)silane**

Colourless oil. Yield = 49%. R_f = 0.47, in 10/90

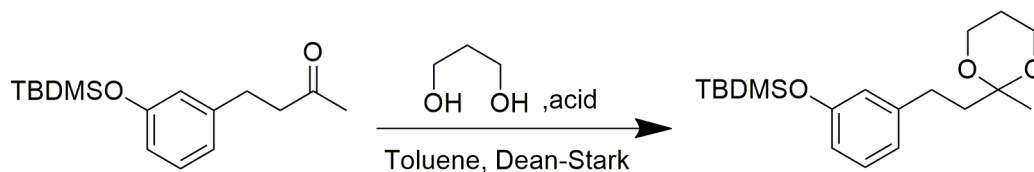
EtOAc/pentane.

^1H NMR (400 MHz, CDCl_3) δ 7.12 (t, J = 7.8 Hz, 1H), 6.79 (d, J = 7.6 Hz, 1H), 6.70 – 6.63 (m, 2H), 4.02 – 3.94 (m, 4H), 2.70 – 2.61 (m, 2H), 1.98 – 1.90 (m, 2H), 1.37 (s, 3H), 0.98 (s, 9H), 0.19 (s, 6H).

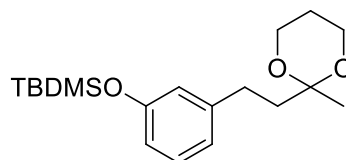
^{13}C NMR (100 MHz, CDCl_3) δ 155.6, 143.7, 129.1, 121.3, 120.1, 117.3, 109.6, 64.7, 40.9, 30.1, 25.7, 24.0, 18.1, -4.5.

IR (Neat, cm^{-1}): ν = 2955, 2859, 1604, 1585, 1487, 1259, 1158, 1056, 964, 841, 781.

HRMS (ESI): m/z calcd for $\text{C}_{18}\text{H}_{30}\text{NaO}_3\text{Si}$ [$\text{M} + \text{Na}$] $^+$, 345.1856; found, 345.1853.



4-(3-((*tert*-Butyldimethylsilyl)oxy)phenyl) butan-2-one (5.45 mmol) was dissolved in 50 mL of toluene with 1.8 mL (21.8 mmol) 1,3-propanediol and 10 mol% of *p*-toluenesulphonic acid monohydrate, in a 100 mL round-bottomed flask connected to a Dean and Stark apparatus. The reaction mixture was heated overnight at 130 °C. The solvent was removed under vacuum and the product was purified by column chromatography (5/95 of Et_2O /pentane) to yield the desired product.



***tert*-Butyldimethyl(3-(2-(2-methyl-1,3-dioxan-2-yl)ethyl)phenoxy)silane**

Colourless oil. Yield = 67%. R_f = 0.40, in 10/90

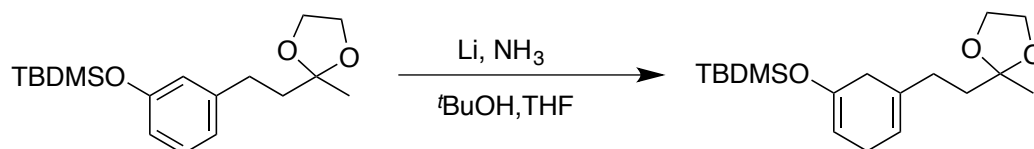
EtOAc/pentane.

^1H NMR (400 MHz, CDCl_3) δ 7.12 (t, J = 7.8 Hz, 1H), 6.82 – 6.79 (m, 1H), 6.70 (t, J = 1.9 Hz, 1H), 6.67 – 6.63 (m, 1H), 4.00 – 3.85 (m, 4H), 2.71 – 2.61 (m, 2H), 2.03 – 1.95 (m, 2H), 1.84 – 1.73 (m, 1H), 1.71 – 1.61 (m, 1H), 1.45 (s, 3H), 0.98 (s, 9H), 0.19 (s, 6H).

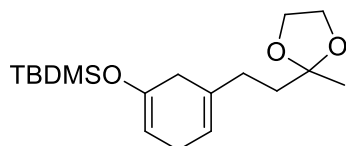
^{13}C NMR (100 MHz, CDCl_3) δ 155.6, 144.0, 129.1, 121.3, 120.2, 117.3, 98.8, 59.7, 39.7, 29.6, 25.7, 25.5, 21.3, 18.2, -4.4.

IR (Neat, cm^{-1}): ν = 2956, 2859, 1603, 1584, 1485, 1258, 1155, 1091, 967, 840, 781.

HRMS (ESI): m/z calcd for $\text{C}_{19}\text{H}_{32}\text{NaO}_3\text{Si}$ [$\text{M} + \text{Na}$] $^+$, 359.2013; found, 359.1998.



The Birch product was synthesized following the general Birch reduction **procedure A**. For this substrate, 30 equiv. of Li was used and the reaction time was 4 hours.



tert-Butyldimethyl ((5-(2-(2-methyl-1,3-dioxolan-2-yl) ethyl) cyclohexa-1,4-dien-1-yl) oxy) silane

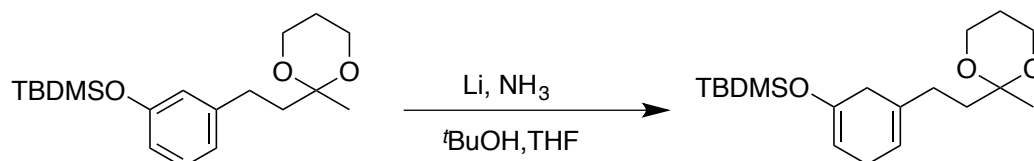
Colourless oil. Quantitative yield. $R_f = 0.53$, in 10% EtOAc/pentane.

^1H NMR (400 MHz, CDCl_3) δ 5.42 – 5.36 (m, 1H), 4.86 – 4.81 (m, 1H), 3.99 – 3.91 (m, 4H), 2.78 – 2.70 (m, 2H), 2.57 (t, $J = 7.9$ Hz, 2H), 2.11 – 2.04 (m, 2H), 1.81 – 1.74 (m, 2H), 1.33 (s, 3H), 0.92 (s, 9H), 0.14 (s, 6H).

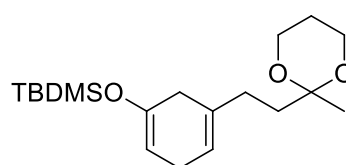
^{13}C NMR (100 MHz, CDCl_3) δ 147.9, 134.3, 117.9, 109.9, 100.8, 64.7, 37.0, 33.8, 31.2, 27.2, 25.7, 23.9, 18.0, -4.4.

IR (Neat, cm^{-1}): $\nu = 2953, 2858, 1697, 1665, 1472, 1376, 1215, 1126, 1057, 930, 836, 779$.

HRMS (ESI): m/z calcd for $\text{C}_{18}\text{H}_{32}\text{NaO}_3\text{Si}$ $[\text{M} + \text{Na}]^+$, 347.2013; found, 347.2013.



The Birch product was synthesized following the general Birch reduction **procedure A**. For this substrate, 30 equiv. of Li was used and the reaction time was 4 hours.



tert-Butyldimethyl ((5-(2-(2-methyl-1,3-dioxan-2-yl) ethyl) cyclohexa-1,4-dien-1-yl) oxy) silane

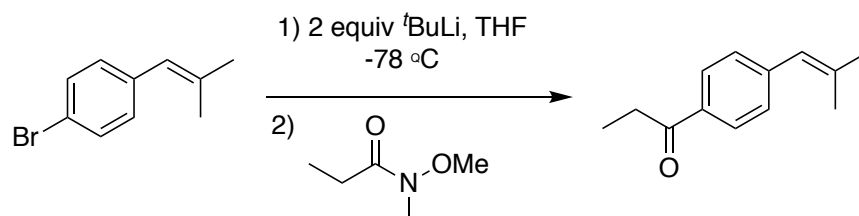
Colourless oil. Yield = 86%. $R_f = 0.46$, in 10/90 EtOAc/pentane.

^1H NMR (400 MHz, CDCl_3) δ 5.43 – 5.37 (m, 1H), 4.86 – 4.81 (m, 1H), 3.97 – 3.84 (m, 4H), 2.79 – 2.69 (m, 2H), 2.59 (t, $J = 8.0$ Hz, 2H), 2.10 – 2.02 (m, 2H), 1.86 – 1.80 (m, 2H), 1.79 – 1.70 (m, 1H), 1.68 – 1.60 (m, 1H), 1.40 (s, 3H), 0.92 (s, 9H), 0.14 (s, 6H).

^{13}C NMR (100 MHz, CDCl_3) δ 148.0, 134.5, 117.9, 100.8, 99.0, 59.7, 35.7, 33.9, 30.5, 27.2, 25.7, 25.5, 21.2, 18.0, -4.4.

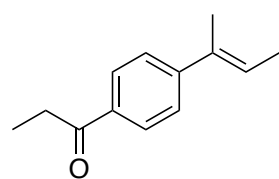
IR (Neat, cm^{-1}): $\nu = 2954, 2858, 1697, 1665, 1472, 1381, 1247, 1092, 929, 834, 778$.

HRMS (ESI): m/z calcd for $\text{C}_{19}\text{H}_{34}\text{NaO}_3\text{Si}$ $[\text{M} + \text{Na}]^+$, 361.2169; found, 361.2158.



In the dried round bottom flask, 1-bromo-4-(2-methylprop-1-en-1-yl)benzene was dissolved in dried THF under nitrogen gas. The solution was cooled to $-78\text{ }^\circ\text{C}$, then t -BuLi was slowly added. The reaction mixture was stirred for 1 hour. Then a solution of N -methoxy- N -methylpropionamide in THF was slowly added to the lithium aryl solution. The mixture stirred further at the same temperature for another 1 hour. the reaction was quenched by adding saturated NH_4Cl then extracted with Et_2O . The combined organic phase was dried over Na_2SO_4 , and the solvent was removed under

vacuum. The crude product was purified by silica column chromatography with 5% EtOAc/Pentane to provide the pure product as a colorless oil.



1-(4-(2-methylprop-1-en-1-yl)phenyl)propan-1-one

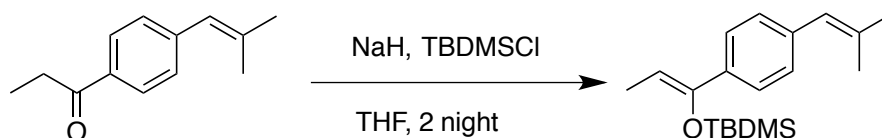
Colorless oil 268 mg 63% yield ($R_f = 0.65$ Pentane/EtOAc 9:1)

^1H NMR (400 MHz, Chloroform- d) δ 7.94 – 7.89 (m, 2H), 7.30 (d, $J = 8.2$ Hz, 2H), 6.29 (s, 1H), 2.99 (q, $J = 7.3$ Hz, 2H), 1.93 (d, $J = 1.3$ Hz, 3H), 1.89 (d, $J = 1.2$ Hz, 3H), 1.22 (t, $J = 7.3$ Hz, 3H).

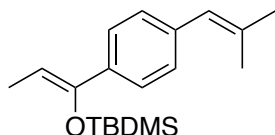
^{13}C NMR (101 MHz, CDCl_3) δ 200.15, 143.33, 138.01, 134.19, 128.65, 127.81, 124.47, 31.57, 27.04, 19.55, 8.25.

IR (Neat, cm^{-1}): $\nu = 2976, 1682, 1602, 1225, 1181, 952, 872, 786$.

HRMS-ESI; m/z [$\text{M}^+ + \text{Na}$] Calcd. for $\text{C}_{13}\text{H}_{16}\text{NaO} = 211.1099$. Found: 211.1094.



The solution of 1-(4-(2-methylprop-1-en-1-yl)phenyl)propan-1-one and TBDMSCl in dry THF under N_2 was cooled to -78°C . TBDMSCl was added to the reaction mixture which was slowly warmed up to room temperature and stirred for 48 hours. The reaction was quenched with saturated NaHCO_3 and extracted with Et_2O , dried over Na_2SO_4 . The solvent was removed under vacuum. The crude product was purified by column chromatography (Deactivated-silica) with Pentane as eluent.



(Z)-tert-butyldimethyl((1-(4-(2-methylprop-1-en-1-yl)phenyl)prop-1-en-1-yl)oxy) silane

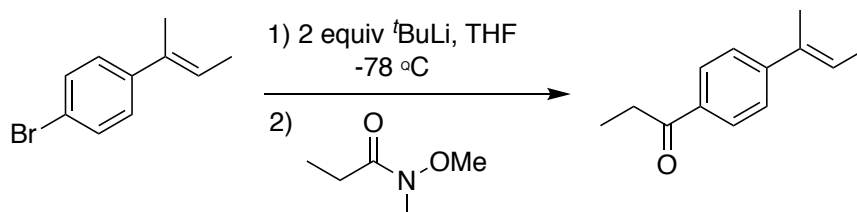
Colorless oil 67 mg 64% yield ($R_f = 0.60$ Pentane/ Et_2O 100:1)

^1H NMR (400 MHz, Benzene- d_6) δ 7.53 – 7.47 (m, 2H), 7.18 (d, $J = 8.2$ Hz, 2H), 6.27 (s, 1H), 5.21 (q, $J = 6.8$ Hz, 1H), 1.76 (d, $J = 6.9$ Hz, 3H), 1.72 (dd, $J = 6.6, 1.2$ Hz, 3H), 1.05 (s, 9H), 0.02 (s, 6H).

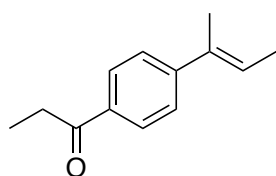
^{13}C NMR (101 MHz, C_6D_6) δ 150.79, 138.35, 137.94, 135.17, 128.84, 125.91, 125.75, 105.58, 26.93, 26.17, 19.50, 18.64, 12.01, -3.72.

IR (Neat, cm^{-1}): $\nu = 2929, 1652, 1602, 1471, 1319, 1255, 1060, 838, 779$.

HRMS-ESI; m/z [$\text{M}^+ + \text{Na}$] Calcd. for $\text{C}_{19}\text{H}_{31}\text{NaOSi} = 303.2144$. Found: 303.2123.



Was prepared following the procedure described for 1-(4-(2-methylprop-1-en-1-yl)phenyl)propan-1-one.



(E)-1-(4-(but-2-en-2-yl)phenyl)propan-1-one

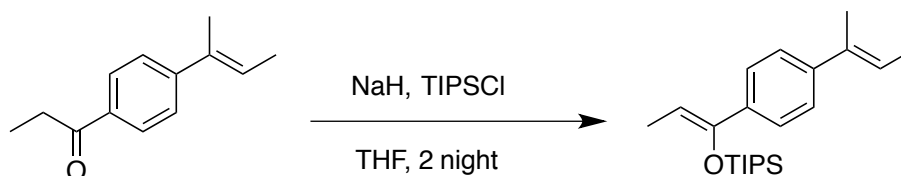
White solid (m.p. 44.5-45.7) 240 mg 47% yield (R_f = 0.65 Pentane/EtOAc 9:1)

^1H NMR (400 MHz, Chloroform- d) δ 7.90 (dd, J = 8.7, 2.0 Hz, 2H), 7.44 (dd, J = 8.6, 1.9 Hz, 2H), 6.04 – 5.96 (m, 1H), 2.99 (q, J = 7.3 Hz, 2H), 2.08 – 2.01 (m, 3H), 1.83 (dd, J = 6.9, 1.1 Hz, 3H), 1.22 (t, J = 7.3 Hz, 3H).

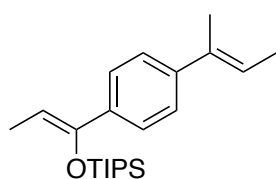
^{13}C NMR (101 MHz, CDCl_3) δ 200.33, 148.32, 134.85, 134.76, 128.00, 125.43, 124.82, 31.64, 15.19, 14.44, 8.30.

IR (Neat, cm^{-1}): ν = 2978, 1679, 1602, 1409, 1225, 952, 792.

HRMS-ESI; m/z [M^+ +Na] Calcd. for $\text{C}_{13}\text{H}_{16}\text{NaO}$ = 211.1099. Found: 211.1092.



Was prepared following the procedure described for (*Z*)-*tert*-butyldimethyl((1-(4-(2-methylprop-1-en-1-yl)phenyl)prop-1-en-1-yl)oxy)silane.



((Z)-1-(4-((E)-but-2-en-2-yl)phenyl)prop-1-en-1-yl)oxy triisopropylsilane

Colorless oil 199 mg 69% yield (R_f = 0.68 Pentane/Et $_2$ O 100:1)

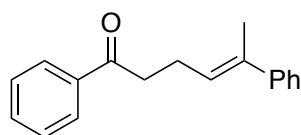
^1H NMR (400 MHz, Benzene- d_6) δ 7.55 – 7.50 (m, 2H), 7.34 – 7.29 (m, 2H), 5.83 (m, 1H), 5.10 (q, J = 6.8 Hz, 1H), 1.87 – 1.84 (m, 3H), 1.81 (d, J = 6.9 Hz, 3H), 1.60 (dd, J = 6.9, 1.0 Hz, 3H), 1.13 (q, J = 4.2 Hz, 21H). Containing 8% *E* isomer silyl enolate.

^{13}C NMR (101 MHz, C_6D_6) δ 151.81, 143.40, 139.11, 135.48, 126.19, 125.49, 122.33, 105.01, 67.84, 25.87, 18.26, 15.35, 14.30, 14.03, 12.00.

IR (Neat, cm^{-1}): ν = 2925, 2867, 1649, 1464, 1322, 1080, 1051, 883, 681.

HRMS-ESI; m/z [M^+ +Na] Calcd. for $\text{C}_{22}\text{H}_{36}\text{NaOSi}$ = 367.2433. Found: 367.24396.

Alkyl bromide was added to a suspension of Mg turnings (activated by I_2) in THF (20 mL) at room temperature. The mixture was refluxed for 40 minutes. The mixture was cooled to room temperature and added dropwise to a solution of amide in 20 mL THF at 0 °C, then stirred at room temperature overnight. The reaction was quenched with saturated NH_4Cl , extracted with Et_2O , dried over Na_2SO_4 and purified by column chromatography 5%EtOAc/Pentane to yield desired product.



(E)-1,5-diphenylhex-4-en-1-one

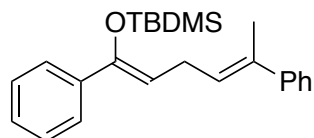
White solid (m.p. 52.4-53.8) 2.224 g, 56.8% yield (R_f = Pentane/EtOAc 9:1)

^1H NMR (400 MHz, Chloroform- d) δ 7.99 (dt, J = 8.5, 1.7 Hz, 2H), 7.59 – 7.54 (m, 1H), 7.50 – 7.44 (m, 2H), 7.39 – 7.34 (m, 2H), 7.33 – 7.27 (m, 2H), 7.25 – 7.19 (m, 1H), 5.86 – 5.78 (m, 1H), 3.16 – 3.11 (m, 2H), 2.66 (q, J = 7.5 Hz, 2H), 2.08 (d, J = 1.2 Hz, 3H).

^{13}C NMR (101 MHz, CDCl_3) δ 199.59, 143.67, 137.00, 135.95, 132.96, 128.57, 128.13, 128.03, 126.65, 126.59, 125.64, 38.37, 23.57, 15.84.

IR (Neat, cm^{-1}): ν = 3056, 2984, 1685, 1597, 1447, 1362, 1202, 974, 757, 691.

HRMS-ESI; m/z [$\text{M}^+ + \text{Na}$] Calcd. for $\text{C}_{18}\text{H}_{18}\text{NaO}$ = 273.1250. Found: 273.1255.



***tert*-butyl (((1*Z*,4*E*)-1,5-diphenylhexa-1,4-dien-1-yl)oxy) dimethylsilane.**

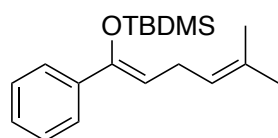
Colorless oil 140 mg, 48% yield (R_f = 0.43 Pentane/ Et_2O 100:1)

^1H NMR (400 MHz, Benzene- d_6) δ 7.51 (d, J = 8.4 Hz, 2H), 7.29 (d, J = 8.4 Hz, 2H), 5.88 – 5.78 (m, 1H), 5.23 (q, J = 6.8 Hz, 2H), 1.86 (s, 3H), 1.77 (d, J = 6.9 Hz, 3H), 1.65 – 1.59 (m, 3H), 1.07 (s, 9H), 0.03 (s, 6H).

^{13}C NMR (101 MHz, C_6D_6) δ 150.20, 144.25, 140.19, 135.75, 128.51, 127.93, 126.94, 126.87, 126.37, 126.13, 110.26, 26.50, 26.11, 25.97, 18.60, 16.04, -3.78.

IR (Neat, cm^{-1}): ν = 2956, 2929, 1648, 1599, 1492, 1444, 1332, 1256, 1075, 1022, 839, 696.

HRMS-ESI; m/z [$\text{M}^+ + \text{Na}$] Calcd. For $\text{C}_{24}\text{H}_{32}\text{OSiNa}$ = 387.2115. Found: 387.2123.



(*Z*)-*tert*-butyldimethyl((5-methyl-1-phenylhexa-1,4-dien-1-yl)oxy) silane

Colorless oil 250 mg, 47% yield (R_f = 0.23 Pentane 100%)

^1H NMR (400 MHz, Benzene- d_6) δ 7.52 – 7.48 (m, 2H), 7.15 – 7.03 (m, 3H), 5.36 – 5.29 (m, 1H), 5.19 (t, J = 7.2 Hz, 0H),

3.10 (t, J = 7.1 Hz, 1H), 1.67 (d, 1H), 1.63 (s, 1H), 1.04 (s, 2H), 0.00 (s, 1H).

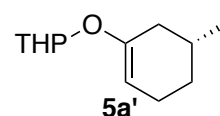
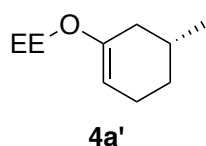
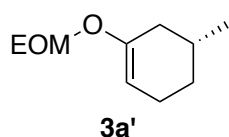
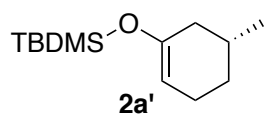
^{13}C NMR (101 MHz, C_6D_6) δ 149.62, 140.31, 131.80, 128.29, 127.78, 126.30, 123.57, 111.16, 26.12, 25.87, 25.84, 18.59, 17.88, -3.80.

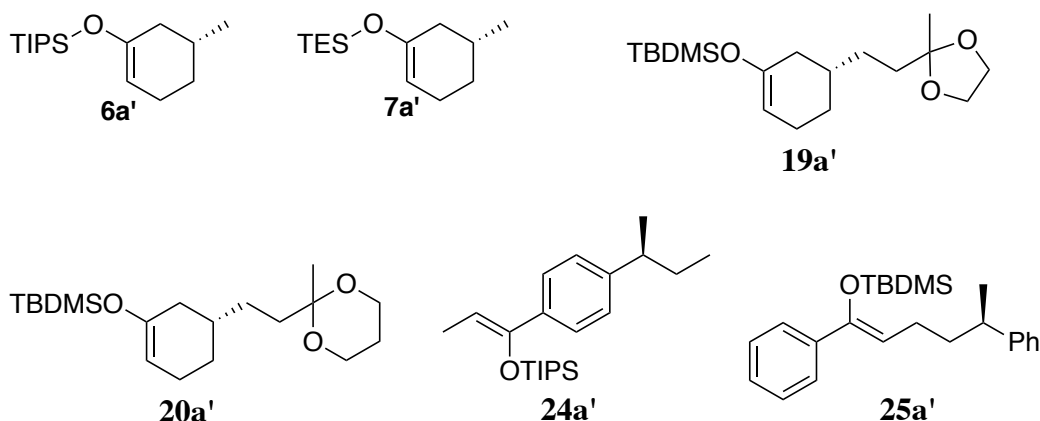
IR (Neat, cm^{-1}): ν = 2958, 2858, 1647, 1462, 1445, 1331, 1256, 1096, 838, 780, 697.

HRMS-ESI; m/z [$\text{M}^+ + \text{H}$] Calcd. For $\text{C}_{19}\text{H}_{31}\text{OSi}$ = 303.2139. Found: 303.2127.

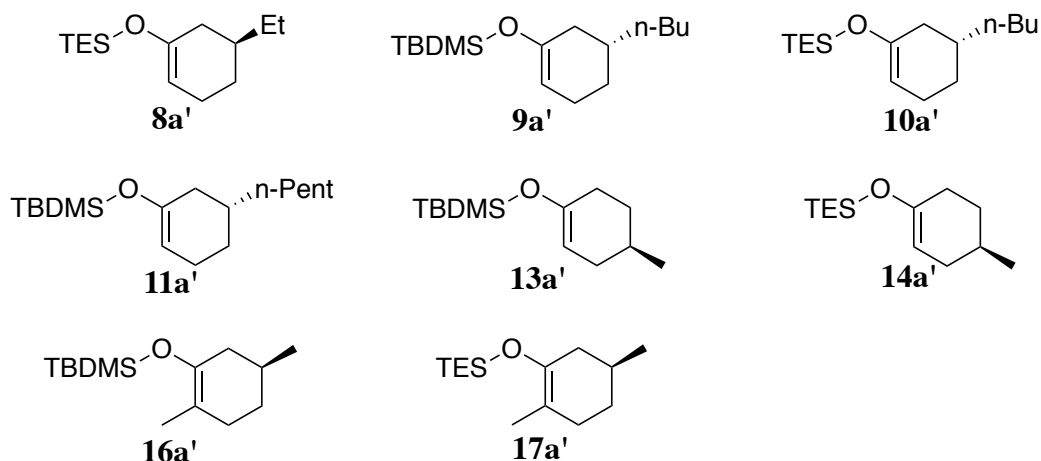
6. Racemate preparation and *ee* determination of silyl enol ethers

Procedure A: The freshly prepared silyl enol ether 1,4-cyclohexadiene was hydrogenated by the racemic Ir-N,P catalyst **A** and **E** and then the crude hydrogenated products were hydrolyzed to cyclohexanone using 1 mL of 2M HCl in 1mL of co-solvent (Et_2O :Pentane). The mixture was stirred overnight at room temperature. The reaction mixture was extracted with pentane and dried over Na_2SO_4 . After removing the solvent, the hydrolyzed product was injected into a chiral GC. GC sample: 1 mg/mL, Et_2O . The *ee*'s of the following compounds (**2a'**, **3a'**, **4a'**, **5a'**, **6a'**, **7a'**, **19a'** and **20a'**) were determined using procedure **A**.

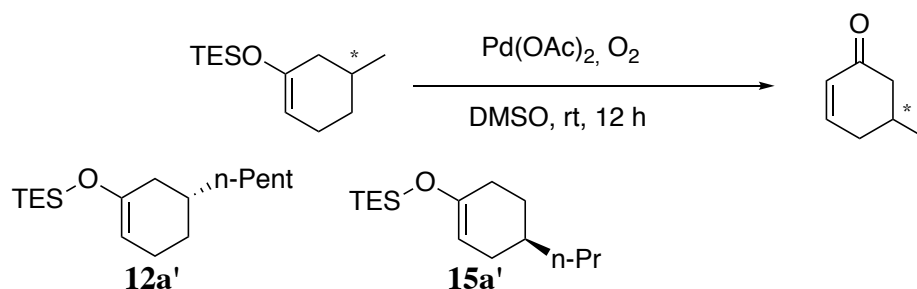




Procedure B: The freshly prepared silyl enol ether 1,4-cyclohexadiene was hydrogenated by the racemic Ir-N,P catalyst **A** and **E**, and then the crude hydrogenated products were passed through a short plug of silica, using Et₂O:Pentane(1/1) as an eluent. After removing the solvent, the hydrogenated products were injected into a chiral GC. GC sample: 1 mg/mL, Et₂O. The *ee*'s of the following compounds (**8a'**, **9a'**, **10a'**, **11a'**, **12a'**, **13a'**, **14a'**, **16a'** and **17a'**) were determined using this procedure **B**.



Procedure C: The freshly prepared silyl enol ether 1,4-cyclohexadiene was hydrogenated by the racemic Ir-N,P catalyst **A** and **E** and then the crude hydrogenated products were passed through a short plug of silica, using Et₂O:Pentane(1/1) as an eluent. After removing the solvent, the hydrogenated products were oxidized by using the Saegusa oxidation reaction shown in the scheme below. Recently a modification was reported by Herzon [9] for the Saegusa oxidation. After working up the Saegusa oxidation and purification, the oxidized product was injected to a chiral GC. GC sample: 1 mg/mL, Et₂O. The *ee* of the following compound (**15a'**) was determined using procedure **C**.



Procedure D: The freshly prepared silyl enol ether 1,4-cyclohexadiene was hydrogenated by the racemic Ir-N,P catalyst **A** and **E** and then the crude hydrogenated products were passed through a short plug of silica, using Et_2O :Pentane(1/1) as an eluent. After removing the solvent, the hydrogenated products were oxidized using the Saegusa oxidation in procedure **C**. After working up the Saegusa oxidation and purification, the oxidized product was hydrolyzed using 1 mL of 2M HCl in 1mL of co-solvent (Et_2O :Pentane). The mixture was stirred overnight at room temperature. The reaction mixture was extracted with pentane and dried over Na_2SO_4 . After removing the solvent, the final hydrolyzed product was injected to chiral GC. GC sample: 1 mg/mL, Et_2O . The *ee*'s of the following compounds (**18a'** and **21a'**) were determined using procedure **D**.



7. General procedure for asymmetric hydrogenations

A glass vial was charged with freshly prepared substrate (0.5 mmol), K_3PO_4 (10 mol%) and Ir-complex (0.5 mol %). PhCF_3 (4 mL) was added and the vial was placed in a high-pressure hydrogenation apparatus. The reactor was purged three times with Ar, then filled to the required pressure with H_2 . The reaction was stirred at room temperature for 12 hours (unless otherwise stated). The crude product was purified through on a column of silica. The *ee* values were determined using chiral GC.

tert-Butyldimethyl ((5-methylcyclohex-1-en-1-yl)oxy) silane
 Colourless oil. Yield = 58% (NMR yield using internal standard 1,3,5-trimethoxybenzene.) R_f = 0.4 in pentane.

^1H NMR (400 MHz, CDCl_3) δ 4.87 – 4.82 (m, 1H), 2.07 – 1.97 (m, 3H), 1.80 – 1.56 (m, 3H), 1.17 – 1.04 (m, 1H), 0.96 (d, J = 6.4 Hz, 3H), 0.92 (s, 9H), 0.12 (s, 3H), 0.12 (s, 6H).

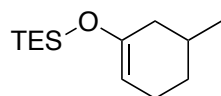
^{13}C NMR (100 MHz, CDCl_3) δ 150.0, 103.8, 38.3, 30.6, 29.3, 25.7, 23.4, 21.6, 18.0, -4.3.

IR (Neat, cm^{-1}): ν = 2954, 2928, 2857, 1670, 1472, 1461, 1369, 1256, 1194, 890, 834, 778.

HRMS (ESI): m/z calcd for $\text{C}_{13}\text{H}_{27}\text{OSi}$ [$\text{M} + \text{Na}$] $^+$, 227.1831; found, 227.1813.

$[\alpha]_D^{23} = 50.7$ ($c = 0.140$ in CHCl_3)

GC-MS: column Chiraldex β -DM, 60 °C isothermal, $t_R = 23.5$ min (major)/24.9 min (minor), 96% *ee*.



Triethyl ((5-methylcyclohex-1-en-1-yl)oxy)silane

Colourless oil. Yield = 79%. (Isolated yield, observed 12% over reduction product.) $R_f = 0.3$ in pentane.

^1H NMR (400 MHz, CDCl_3) δ 4.88 – 4.83 (m, 1H), 2.07 – 1.99 (m, 3H), 1.78 – 1.56 (m, 3H), 1.16 – 1.03 (m, 1H), 1.01 – 0.94 (m, 9H), 0.65 (q, $J = 8.4, 7.9$ Hz, 6H).

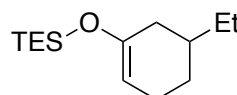
^{13}C NMR (100 MHz, CDCl_3) δ 149.9, 103.3, 38.3, 30.5, 29.4, 23.4, 21.6, 6.7, 5.1.

IR (Neat, cm^{-1}): $\nu = 2954, 2913, 2877, 1669, 1457, 1369, 1238, 1188, 1005, 886, 744$.

HRMS (ESI): m/z calcd for $\text{C}_{13}\text{H}_{27}\text{OSi}$ $[\text{M} + \text{Na}]^+$, 227.1831; found, 227.1848.

$[\alpha]_D^{23} = 46.4$ ($c = 0.345$ in CHCl_3)

GC-MS: column Chiraldex β -DM, 60 °C isothermal, $t_R = 24.2$ min (major)/26.5 min (minor), 94% *ee*.



Triethyl ((5-ethylcyclohex-1-en-1-yl)oxy)silane

Colourless oil. Yield = 56%. (Isolated yield, observed 11% hydrolysis product.) $R_f = 0.32$ in pentane.

^1H NMR (400 MHz, CDCl_3): 4.88 -4.84 (m, 1H), 2.04-2.00 (m, 3H), 1.74-1.64 (m, 3H), 1.35-1.21 (m, 4H), 0.99-0.89 (m, 12H), 0.68-0.62 (m, 6H).

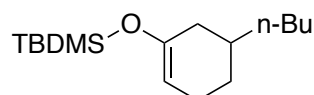
^{13}C NMR (100 MHz, CDCl_3): 150.1, 103.5, 36.3, 36.2, 28.9, 28.3, 23.4, 11.5, 6.7, 5.1.

IR (Neat, cm^{-1}): $\nu = 2917, 1669, 1461, 1371, 1188, 1016, 899, 870, 743$.

HRMS (ESI): m/z calcd for $\text{C}_{14}\text{H}_{29}\text{OSi}$ $[\text{M} + \text{H}]^+$, 241.1982; found, 241.1990.

$[\alpha]_D^{23} = -9.524$, ($c = 0.1050$, CHCl_3).

GC-MS: column Chiraldex β -3p, 80 °C isothermal, $t_R = 207.6$ min (minor)/211.5 min (major), 99% *ee*.



tert-Butyl ((5-butylcyclohex-1-en-1-yl)oxy)dimethylsilane

Colourless oil. Yield = 54% (NMR yield using internal standard 1,3,5-trimethoxybenzene). $R_f = 0.38$ in pentane.

^1H NMR (400 MHz, CDCl_3): 4.88 -4.83 (m, 1H), 2.06-2.00 (m, 3H), 1.74-1.54 (m, 3H), 1.35-1.26 (m, 8H), 0.93-0.91 (m, 12H), 0.13-0.12 (m, 6H).

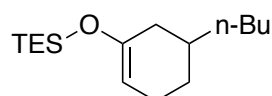
^{13}C NMR (100 MHz, CDCl_3): 150.2, 103.9, 36.6, 36.0, 34.4, 29.2, 28.8, 25.7, 25.7, 23.4, 22.9, 18.0, 14.1, -4.3.

IR (Neat, cm^{-1}): $\nu = 2918, 1671, 1462, 1362, 1255, 1112, 1020, 928, 833, 776$.

HRMS (ESI): m/z calcd for $\text{C}_{16}\text{H}_{32}\text{NaOSi}$ $[\text{M} + \text{Na}]^+$, 291.2115; found, 291.2109.

$[\alpha]_D^{23} = +36.413$, ($c = 0.1843$, CHCl_3).

GC-MS: column Chiraldex β -DM, 70 °C isothermal, $t_R = 67.9$ min (minor)/69.7 min (major), 92% *ee*.



((5-Butylcyclohex-1-en-1-yl)oxy)triethylsilane

Colourless oil. Yield = 55% (Isolated yield). $R_f = 0.30$ in pentane.

^1H NMR (400 MHz, CDCl_3) δ 4.85 (q, $J = 2.9, 2.1$ Hz, 1H), 2.10 – 1.97 (m, 3H), 1.76 – 1.56 (m, 3H), 1.29 (t, $J = 5.3$ Hz, 6H), 1.16 – 1.04 (m, 1H), 0.97 (t, $J = 7.9$ Hz, 9H), 0.93 – 0.85 (m, 3H), 0.65 (q, $J = 7.9$ Hz, 6H).

^{13}C NMR (100 MHz, CDCl_3) δ 150.1, 103.5, 36.6, 36.0, 34.5, 29.2, 28.8, 23.4, 22.9, 14.1, 6.7, 5.1.

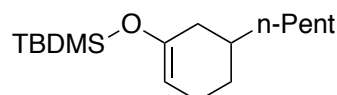
IR (Neat, cm^{-1}): ν = 2956, 2917, 1669, 1458, 1371, 1184, 1005, 744.

HRMS-ESI; m/z $[\text{M}^+ + \text{Na}]$ = 291.2106, calcd. For $\text{C}_{16}\text{H}_{32}\text{NaOsi}$: 291.2115.

HRMS (ESI): m/z calcd for $\text{C}_{16}\text{H}_{32}\text{NaOsi}$ $[\text{M} + \text{Na}]^+$, 291.2115; found, 291.2106.

$[\alpha]_D^{23}$ = 12.8 (c = 0.143 in CHCl_3)

GC-MS: column ChiralDEX β -DM, 70 °C isothermal, t_R = 132.2 min (major)/126.8 min (minor), 95% *ee*.



tert-Butyldimethyl ((5-pentylcyclohex-1-en-1-yl) oxy) silane

Colourless oil. Yield = 78% (NMR yield using internal standard 1,3,5-trimethoxybenzene). R_f = 0.38 in pentane.

^1H NMR (400 MHz, CDCl_3): 4.86-4.83(m, 1H), 2.06-1.99(m, 3H), 1.72-1.57(m, 3H), 1.34-1.26(m, 9H), 0.93-0.91(m, 12H), 0.13-0.11(m, 6H).

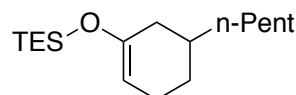
^{13}C NMR (100 MHz, CDCl_3): 150.2, 103.9, 36.6, 36.3, 36.0, 34.4, 32.1, 29.2, 28.8, 27.4, 26.6, 25.7, 23.4, 22.9, 22.7, 18.0, 14.1, -4.3, -4.5.

IR (Neat, cm^{-1}): ν = 2927, 1670, 1462, 1362, 1255, 1196, 1179, 1051, 939, 836, 777, 671.

HRMS (ESI): m/z calcd for $\text{C}_{17}\text{H}_{34}\text{OSi}$ $[\text{M}]^+$, 283.2379; found, 282.2358.

$[\alpha]_D^{23}$ = +32.022, (c = 0.1781, CHCl_3).

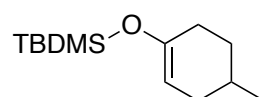
GC-MS: column ChiralDEX β -DM, 80 °C isothermal, t_R = 68.1 min (minor)/70.2 min (major), 96% *ee*.



Triethyl ((5-pentylcyclohex-1-en-1-yl) oxy) silane

Colourless oil. Yield = 70% (NMR yield using internal standard 1,3,5-trimethoxybenzene). R_f = 0.36 in pentane.

GC-MS: column ChiralDEX β -DM, 80 °C isothermal, t_R = 67.9 min (minor)/69.9 min (major), 95% *ee*.



tert-butyldimethyl ((4-methylcyclohex-1-en-1-yl) oxy) silane

Colourless oil. Yield = 45% (NMR yield using internal standard 1,3,5-Trimethoxybenzene). R_f = 0.40 in pentane.

^1H NMR (400 MHz, CDCl_3) δ 4.85 – 4.79 (m, 1H), 2.16 – 1.91 (m, 3H), 1.74 – 1.56 (m, 3H), 1.39 – 1.22 (m, 1H), 0.94 (d, J = 6.3 Hz, 3H), 0.91 (s, 9H), 0.12 (s, 6H).

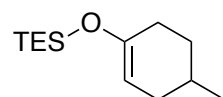
^{13}C NMR (100 MHz, CDCl_3) δ 150.3, 103.7, 32.3, 31.3, 29.6, 28.3, 25.7, 21.3, 18.0, -4.4.

IR (Neat, cm^{-1}): ν = 2954, 2928, 2857, 1670, 1461, 1370, 1256, 1194, 879, 777.

HRMS (ESI): m/z calcd for $\text{C}_{13}\text{H}_{27}\text{OSi}$ $[\text{M} + \text{Na}]^+$, 227.1831; found, 227.1830.

$[\alpha]_D^{23}$ = 46.1 (c = 0.193 in CHCl_3)

GC-MS: column ChiralDEX β -DM, 80 °C isothermal, t_R = 48.2 min (major)/46.9 min (minor), 80% *ee*.



Triethyl ((4-methylcyclohex-1-en-1-yl)oxy) silane

Colourless oil. Yield = 75%. (Isolated yield, observed 20% over reduction product.) R_f = 0.36 in pentane.

^1H NMR (400 MHz, CDCl_3): 4.88 - 4.77 (m, 1H), 2.18 - 1.92 (m, 3H), 1.77 - 1.54 (m, 4H), 1.50 - 1.23 (m, 3H), 0.95 (dt, $J = 16.4, 8.0$ Hz, 21H), 0.72 - 0.46 (m, 11H).

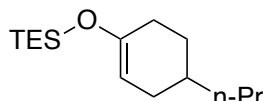
^{13}C NMR (100 MHz, CDCl_3): 150.2, 103.3, 33.1, 32.3, 31.3, 29.6, 29.3, 28.4, 21.3, 6.9, 6.8, 6.7, 6.4, 5.1, 4.9.

IR (Neat, cm^{-1}): $\nu = 2914, 1670, 1457, 1414, 1370, 1237, 1190, 1073, 1017, 865, 742$.

HRMS (ESI): m/z calcd for $\text{C}_{13}\text{H}_{26}\text{NaOSi}$ $[\text{M} + \text{Na}]^+$, 249.1645; found, 249.1652.

$[\alpha]_D^{23} = +23.348$, ($c = 0.2273$, CHCl_3).

GC-MS: column Chiraldex β -DM, 80 °C isothermal, $t_R = 77.5$ min (minor)/79.4 min (major), 95% *ee*.



Triethyl ((4-propylcyclohex-1-en-1-yl)oxy) silane

Colourless oil. Yield = 56%. (Isolated yield, observed 24% over reduction product.) $R_f = 0.36$ in pentane.

^1H NMR (400 MHz, CDCl_3): 4.88 - 4.79 (m, 1H), 2.18 - 1.93 (m, 3H), 1.80 - 1.55 (m, 3H), 1.52 - 1.17 (m, 9H), 1.01 - 0.83 (m, 18H), 0.66 (t, $J = 7.8$ Hz, 6H), 0.55 (dq, $J = 19.6, 7.9$ Hz, 3H).

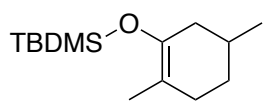
^{13}C NMR (100 MHz, CDCl_3): 150.4, 103.3, 38.3, 33.1, 33.1, 30.4, 29.7, 29.4, 27.3, 20.3, 14.4, 6.9, 6.8, 6.7, 6.4, 5.1, 5.0.

IR (Neat, cm^{-1}): $\nu = 2876, 1670, 1458, 1415, 1374, 1188, 1017, 865, 770$.

HRMS (ESI): m/z calcd for $\text{C}_{15}\text{H}_{30}\text{OSiNa}$ $[\text{M} + \text{Na}]^+$, 277.1958; found, 277.1961.

$[\alpha]_D^{23} = +31.364$, ($c = 0.2195$, CHCl_3).

GC-MS: column Chiraldex β -DM, 70 °C isothermal, $t_R = 104.2$ min (major)/111.9 min (minor), 92% *ee*.



tert-Butyl ((2,5-dimethylcyclohex-1-en-1-yl)oxy) dimethyl silane

Colourless oil. Yield = 81%. (Isolated yield, remaining 1% aromatized starting material) $R_f = 0.40$ in pentane.

^1H NMR (400 MHz, CDCl_3) δ 2.12 - 2.00 (m, 2H), 1.98 - 1.88 (m, 1H), 1.81 - 1.61 (m, 3H), 1.60 (s, 3H), 1.23 - 1.10 (m, 1H), 0.97 (s, 9H), 0.14 (d, $J = 1.1$ Hz, 6H).

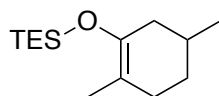
^{13}C NMR (100 MHz, CDCl_3) δ 142.3, 111.0, 38.8, 31.2, 30.0, 25.9, 21.7, 18.2, 16.2, -3.7.

IR (Neat, cm^{-1}): $\nu = 2954, 2927, 1688, 1461, 1256, 1177, 835, 777$.

HRMS (ESI): m/z calcd for $\text{C}_{14}\text{H}_{18}\text{NaOSi}$ $[\text{M} + \text{H}]^+$, 241.1982; found, 241.1979.

$[\alpha]_D^{23} = -11.3$ ($c = 0.154$ in CHCl_3)

GC-MS: column Chiraldex β -3P, 90 °C isothermal, $t_R = 37.6$ min (major)/35.7 min (minor), 95% *ee*.



((2,5-dimethylcyclohex-1-en-1-yl)oxy) triethyl silane

Colourless oil. Yield = 79%. (Isolated yield, remaining 0.05% aromatized starting material). $R_f = 0.27$ in pentene.

^1H NMR (400 MHz, CDCl_3) δ 2.08 - 1.97 (m, 2H), 1.95 - 1.86 (m, 1H), 1.78 - 1.69 (m, 2H), 1.66 - 1.59 (m, 4H), 1.58 (s, 1H), 1.03 - 0.92 (m, 12H), 0.65 (q, $J = 8.0$ Hz, 6H).

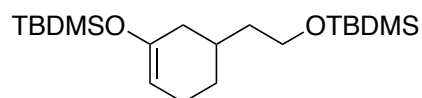
^{13}C NMR (100 MHz, CDCl_3) δ 142.4, 110.8, 38.7, 31.1, 30.0, 21.6, 16.0, 6.8, 5.7.

IR (Neat, cm^{-1}): $\nu = 2954, 2911, 1689, 1457, 1378, 1185, 1005, 803, 742$.

HRMS (ESI): m/z calcd for $\text{C}_{14}\text{H}_{28}\text{NaOSi}$ $[\text{M} + \text{Na}]^+$, 263.1802; found, 263.1789.

$[\alpha]_D^{23} = -45.4$ ($c = 0.275$ in CHCl_3)

GC-MS: column Chiraldex β -DM, 100 °C isothermal, t_R = 32.6 min (major)/31.9 min (minor), 98% *ee*.



***tert*-Butyl(2-(3-((*tert*-butyldimethylsilyl)oxy)cyclohex-3-en-1-yl)ethoxy)dimethylsilane**

Colourless oil. Conversion = 89%. R_f = 0.40 in pentane.

^1H NMR (400 MHz, CDCl_3) δ 4.88 – 4.80 (m, 1H), 3.72 – 3.59 (m, 4H), 2.47 – 2.11 (m, 3H), 2.11 – 1.86 (m, 6H), 1.87 – 1.04 (m, 12H), 0.95 – 0.83 (m, 31H), 0.12 (d, J = 1.5 Hz, 6H), 0.05 (s, 12H).

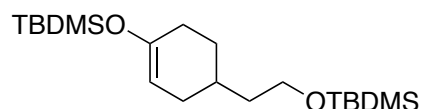
^{13}C NMR (100 MHz, CDCl_3) δ 211.7, 149.9, 103.9, 61.1, 60.5, 48.1, 41.5, 39.3, 39.1, 36.5, 35.7, 31.3, 31.1, 28.6, 26.0, 25.9, 25.7, 25.3, 23.3, 18.3, 18.0, -4.3, -4.4, -5.3, -5.4.

IR (Neat, cm^{-1}): ν = 2928, 1670, 1463, 1361, 1255, 1199, 1103, 835, 775.

HRMS (ESI): m/z calcd for $\text{C}_{20}\text{H}_{42}\text{O}_2\text{Si}_2$ [$\text{M} + \text{Na}$] $^+$, 393.2616; found, 393.2624.

$[\alpha]_D^{23}$ = +22.286, (c = 0.1753, CHCl_3).

GC-MS: column Beta-dex 225, 125 °C isothermal, t_R = 20.4 min (minor)/22.5 min (major), 97% *ee*.



***tert*-Butyl(2-(4-((*tert*-butyldimethylsilyl)oxy)cyclohex-3-en-1-yl)ethoxy)dimethylsilane**

Colourless oil. Conversion = 94%. R_f = 0.38 in pentane.

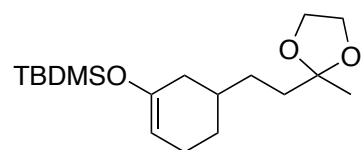
^1H NMR (400 MHz, CDCl_3) δ 4.83-4.81 (m, 1H), 3.67 (dt, J = 13.4, 6.7 Hz, 4H), 2.54 – 1.82 (m, 9H), 1.82 – 1.15 (m, 13H), 0.96 – 0.83 (m, 34H), 0.11 (d, J = 6.7 Hz, 8H), 0.06 (s, 11H).

^{13}C NMR (100 MHz, CDCl_3) δ 212.2, 150.4, 103.6, 61.4, 61.0, 40.8, 38.8, 38.3, 32.7, 30.4, 30.0, 29.5, 29.2, 26.0, 25.7, 18.4, 18.0, -3.6, -4.4, -4.5, -5.3.

HRMS (ESI): m/z calcd for $\text{C}_{20}\text{H}_{42}\text{O}_2\text{Si}_2$ [$\text{M} + \text{Na}$] $^+$, 393.2616; found, 393.2612.

$[\alpha]_D^{23}$ = +20.225 (c = 0.178, CHCl_3).

GC-MS: column Beta-dex 225, 125 °C isothermal, t_R = 29.3 min (major)/38.4 min (minor), 94% *ee*.



***tert*-Butyldimethyl ((5-(2-(2-methyl-1,3-dioxolan-2-yl) ethyl) cyclohex-1-en-1-yl) oxy) silane**

Colourless oil. Yield = 89%. R_f = 0.46, in 10/90 EtOAc/pentane.

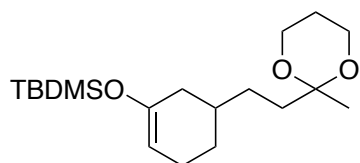
^1H NMR (400 MHz, CDCl_3) δ 4.87 – 4.81 (m, 1H), 3.99 – 3.88 (m, 4H), 2.09 – 1.98 (m, 3H), 1.77 – 1.54 (m, 6H), 1.46 – 1.33 (m, 2H), 1.31 (s, 3H), 1.19 – 1.05 (m, 1H), 0.91 (s, 9H), 0.11 (s, 6H).

^{13}C NMR (100 MHz, CDCl_3) δ 149.9, 110.2, 103.9, 64.6, 36.7, 34.7, 30.4, 28.7, 25.7, 23.8, 23.4, 18.0, -4.5.

IR (Neat, cm^{-1}): ν = 2929, 2858, 1670, 1472, 1374, 1256, 1195, 1069, 836, 778.

HRMS (ESI): m/z calcd for $\text{C}_{18}\text{H}_{34}\text{NaO}_3\text{Si}$ [$\text{M} + \text{Na}$] $^+$, 349.2169; found, 349.2164.

GC-MS: column Chiraldex β -6TBDM, 80 °C isothermal, t_R = 170.6 min (major)/168.3 min (minor), 95% *ee*.



***tert*-Butyldimethyl ((5-(2-(2-methyl-1,3-dioxan-2-yl) ethyl) cyclohex-1-en-1-yl) oxy) silane**

Colourless oil. Yield = 82%. R_f = 0.46, in 10/90

EtOAc/pentane.

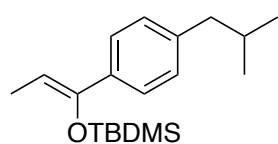
^1H NMR (400 MHz, CDCl_3) δ 4.87 – 4.82 (m, 1H), 3.97 – 3.83 (m, 3H), 2.09 – 1.98 (m, 7H), 1.80 – 1.57 (m, 3H), 1.45 – 1.31 (m, 3H), 1.39 (s, 3H), 0.91 (s, 5H), 0.12 (s, 3H), 0.11 (s, 3H),

^{13}C NMR (100 MHz, CDCl_3) δ 149.9, 103.9, 99.3, 59.6, 36.5, 35.8, 34.8, 29.8, 28.7, 27.3, 25.7, 25.5, 23.4, 20.7, 18.0, -4.3, -4.5.

IR (Neat, cm^{-1}): ν = 2953, 2858, 1670, 1472, 1369, 1248, 1195, 1100, 836, 778.

HRMS (ESI): m/z calcd for $\text{C}_{19}\text{H}_{36}\text{NaO}_3\text{Si}$ [$\text{M} + \text{Na}$] $^+$, 363.2326; found, 363.2333.

GC-MS: column Chiraldex β -6TBDM, 80 $^\circ\text{C}$ isothermal, t_R = 171.6 min (major)/168.1 min (minor), 98% *ee*.



(*Z*)-*tert*-butyl((1-(4-isobutylphenyl)prop-1-en-1-yl)oxy)dimethylsilane

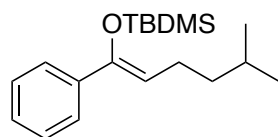
Colourless oil. Yield = 81%. (Isolated yield, observed 3% over reduction product.) R_f = 0.23 in pentane.

^1H NMR (400 MHz, Benzene- d_6) δ 7.50 – 7.45 (m, 2H), 6.98 (d, J = 8.3 Hz, 2H), 5.19 (q, J = 6.8 Hz, 1H), 2.34 (d, J = 7.2 Hz, 2H), 1.77 (d, J = 6.8 Hz, 2H), 1.05 (s, 9H), 0.84 (d, J = 6.6 Hz, 6H), 0.02 (s, 6H).

^{13}C NMR (101 MHz, C_6D_6) δ 150.85, 141.06, 138.02, 129.06, 126.07, 105.25, 45.39, 26.14, 22.47, 18.62, 11.98, -3.77.

IR (Neat, cm^{-1}): ν = 2956, 2859, 1654, 1509, 1471, 1464, 1319, 1255, 1116, 1059, 871, 839, 779.

HRMS-ESI; m/z [$\text{M}^+ + \text{Na}$] Calcd. for $\text{C}_{19}\text{H}_{32}\text{NaOSi}$ = 327.2115. Found: 327.2120.



(*Z*)-*tert*-butyldimethyl((5-methyl-1-phenylhex-1-en-1-yl)oxy) silane.

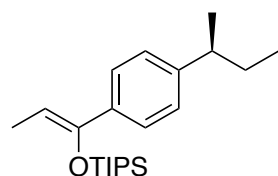
Colourless oil. Yield = 78%. (Isolated yield, observed 3% over reduction product.) R_f = 0.33 in pentane.

^1H NMR (400 MHz, Benzene- d_6) δ 7.55 – 7.51 (m, 2H), 7.17 – 7.11 (m, 3H), 7.10 – 7.04 (m, 1H), 5.15 (t, J = 7.2 Hz, 1H), 2.38 – 2.29 (m, 2H), 1.66 – 1.54 (m, 1H), 1.37 – 1.28 (m, 2H), 1.05 (s, 9H), 0.93 (d, J = 6.6 Hz, 6H), 0.01 (s, 6H).

^{13}C NMR (101 MHz, C_6D_6) δ 149.74, 140.44, 127.73, 126.31, 112.47, 39.23, 28.25, 26.12, 24.68, 22.80, 18.59, -3.78.

IR (Neat, cm^{-1}): ν = 2955, 1650, 1471, 1335, 1256, 1080, 838, 779.

HRMS-ESI; m/z [$\text{M}^+ + \text{Na}$] Calcd. for $\text{C}_{19}\text{H}_{32}\text{NaOSi}$ = 327.2115. Found: 327.2117.



(*S,Z*)-((1-(4-(*sec*-butyl)phenyl)prop-1-en-1-yl)oxy) triisopropylsilane.

Colourless oil. Yield = 82%. (Isolated yield, observed 2% over reduction product.) R_f = 0.30 in pentane.

^1H NMR (400 MHz, Benzene- d_6) δ 7.51 (d, J = 8.2 Hz, 2H), 7.03 (d, J = 8.1 Hz, 2H), 5.07 (q, J = 6.8 Hz, 1H), 2.48 – 2.36 (m, 2H), 1.81 (d, J = 6.8 Hz, 3H), 1.55 – 1.41 (m, 2H), 1.18 – 1.06 (m, 18H), 0.76 (t, J = 7.4 Hz, 3H).

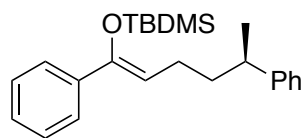
^{13}C NMR (101 MHz, C_6D_6) δ 151.91, 147.03, 138.74, 127.01, 126.47, 104.71, 41.73, 31.48, 22.08, 18.35, 18.20, 13.98, 12.39, 11.96.

IR (Neat, cm^{-1}): ν = 2961, 2867, 1651, 1463, 1378, 1321, 1064, 883, 681.

HRMS-ESI; m/z [$\text{M}^+ + \text{Na}$] Calcd. for $\text{C}_{22}\text{H}_{39}\text{OSi}$ = 347.2765. Found: 347.2775.

$[\alpha]_D^{23} = 15.0$ ($c = 0.340$ in CHCl_3)

GC-MS: column Chiraldex β -DM, 120 °C isothermal, $t_R = 32.0$ min (major)/33.5 min (minor), 99% *ee*.



(*R,Z*)-tert-butyl((1,5-diphenylhex-1-en-1-yl)oxy)dimethylsilane.

Colourless oil. Yield = 93%. (Isolated yield, observed 5% over reduction product.) $R_f = 0.74$ in 4% Et_2O /pentane.

^1H NMR (400 MHz, Benzene- d_6) δ 7.54 – 7.47 (m, 2H), 7.24 – 7.02 (m, 8H), 5.10 (t, $J = 7.1$ Hz, 1H), 2.64 (h, $J = 6.9$ Hz, 1H), 2.20 (q, $J = 7.7$ Hz, 2H), 1.73 – 1.57 (m, 2H), 1.20 (d, $J = 7.0$ Hz, 3H), 0.98 (s, 9H), -0.08 (d, $J = 4.9$ Hz, 6H).

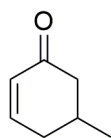
^{13}C NMR (101 MHz, C_6D_6) δ 149.85, 147.62, 140.39, 128.72, 127.76, 127.45, 126.27, 112.05, 40.28, 38.81, 26.10, 25.07, 22.47, 18.53, -3.84.

IR (Neat, cm^{-1}): $\nu = 2957, 1648, 1493, 1331, 1256, 1068, 876, 838, 779$.

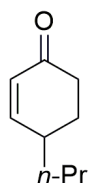
HRMS-ESI; m/z [$\text{M}^+ + \text{Na}$] Calcd. for $\text{C}_{24}\text{H}_{34}\text{NaOSi} = 389.2271$. Found: 389.2284.

$[\alpha]_D^{23} = 22.8$ ($c = 0.464$ in CHCl_3)

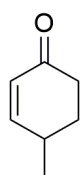
SFC-HPLC: column OJ-H 10% MeOH, $t_R = 6.2$ min (major)/7.4 min (minor), 98% *ee*.



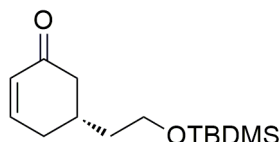
This compound has been previously reported. [10]



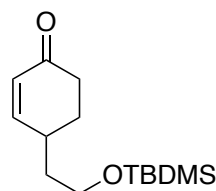
This compound has been previously reported. [11]



This compound has been previously reported. [12]



This compound has been previously reported. [13]



4-(2-((tert-Butyldimethylsilyl)oxy)ethyl)cyclohex-2-en-1-one

Colourless oil. Yield = 62%. $R_f = 0.29$, in 10/90 EtOAc /pentane.

^1H NMR (400 MHz, CDCl_3) δ 6.91 (ddd, $J = 10.2, 2.8, 1.3$ Hz, 1H), 5.97 (ddd, $J = 10.2, 2.5, 0.8$ Hz, 1H), 3.82 - 3.67 (m, 2H), 2.68 - 2.57 (m, 1H), 2.56 - 2.44 (m, 1H), 2.37 (ddd, $J = 16.8, 12.1, 4.9$ Hz, 1H), 2.19 - 2.07 (m, 1H), 1.82 - 1.54 (m, 4H), 0.90 (s, 9H),

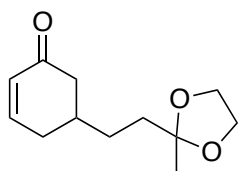
0.06 (s, 6H).

^{13}C NMR (100 MHz, CDCl_3) δ 199.9, 155.3, 128.9, 60.4, 37.3, 36.9, 33.0, 28.6, 25.9, 18.3, -5.3, -5.4.

IR (Neat, cm^{-1}): ν = 2928, 1688, 1463, 1389, 1255, 1106, 836, 776.

HRMS (ESI): m/z calcd for $\text{C}_{14}\text{H}_{26}\text{NaO}_2\text{Si}$ $[\text{M} + \text{Na}]^+$, 277.1587; found, 277.1594.

$[\alpha]_D^{23} = +29.078$ (c = 0.1408, CHCl_3)



5-(2-(2-Methyl-1,3-dioxolan-2-yl) ethyl) cyclohex-2-en-1-one

Colourless oil. Yield = 56%. R_f = 0.30 in 30/70 EtOAc/pentane.

^1H NMR (400 MHz, CDCl_3) δ 6.96 (ddd, J = 10.0, 5.7, 2.2 Hz, 1H), 6.01 (ddd, J = 10.1, 2.5, 1.1 Hz, 1H), 4.00 - 3.87 (m, 4H), 2.59 - 2.38 (m, 2H), 2.20 - 1.98 (m, 3H), 1.72 - 1.59 (m, 2H),

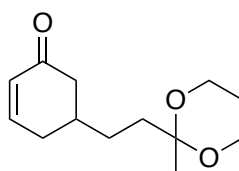
1.54 - 1.43 (m, 2H), 1.31 (s, 3H).

^{13}C NMR (100 MHz, CDCl_3) δ 199.8, 149.7, 129.8, 109.8, 64.7, 44.5, 36.2, 35.3, 32.2, 29.9, 23.8.

IR (Neat, cm^{-1}): ν = 2927, 1682, 1455, 1377, 1251, 1218, 1135, 1055, 947, 836, 756.

HRMS (ESI): m/z calcd for $\text{C}_{12}\text{H}_{18}\text{NaO}_3$ $[\text{M} + \text{Na}]^+$, 233.1148; found, 233.1156.

$[\alpha]_D^{23} = -15.20$ (c = 0.125, CHCl_3)



5-(2-(2-Methyl-1,3-dioxan-2-yl)ethyl) cyclohex-2-en-1-one

Colourless oil. Yield = 51%. R_f = 0.28 in 30/70 EtOAc/pentane.

^1H NMR (400 MHz, CDCl_3) δ 6.97 (ddd, J = 10.1, 5.7, 2.2 Hz, 1H), 6.02 (ddt, J = 10.1, 2.6, 1.1 Hz, 1H), 4.03 - 3.75 (m, 4H), 2.62 - 2.37 (m, 2H), 2.21 - 1.98 (m, 3H), 1.92 - 1.61 (m, 3H),

1.61 - 1.45 (m, 4H), 1.39 (s, 3H).

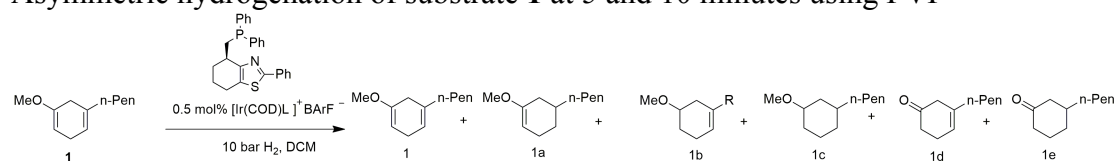
^{13}C NMR (100 MHz, CDCl_3) δ 207.9, 199.9, 149.8, 149.5, 129.8, 98.9, 59.7, 44.5, 44.1, 40.5, 36.1, 35.5, 34.7, 32.3, 32.2, 29.3, 25.5, 20.3.

IR (Neat, cm^{-1}): ν = 2924, 1668, 1455, 1386, 1248, 1095, 967, 879, 845, 753.

HRMS (ESI): m/z calcd for $\text{C}_{13}\text{H}_{20}\text{NaO}_3$ $[\text{M} + \text{Na}]^+$, 247.1305; found, 247.1313.

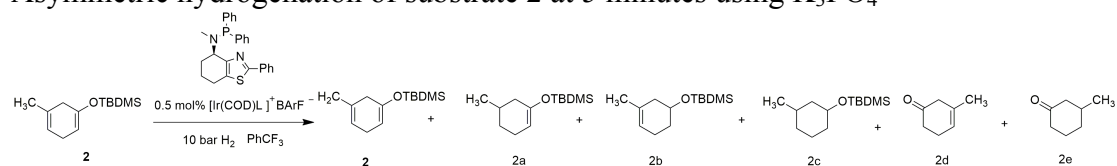
$[\alpha]_D^{23} = -28.986$ (c = 0.1375, CHCl_3)

Asymmetric hydrogenation of substrate **1 at 5 and 10 minutes using PVP**



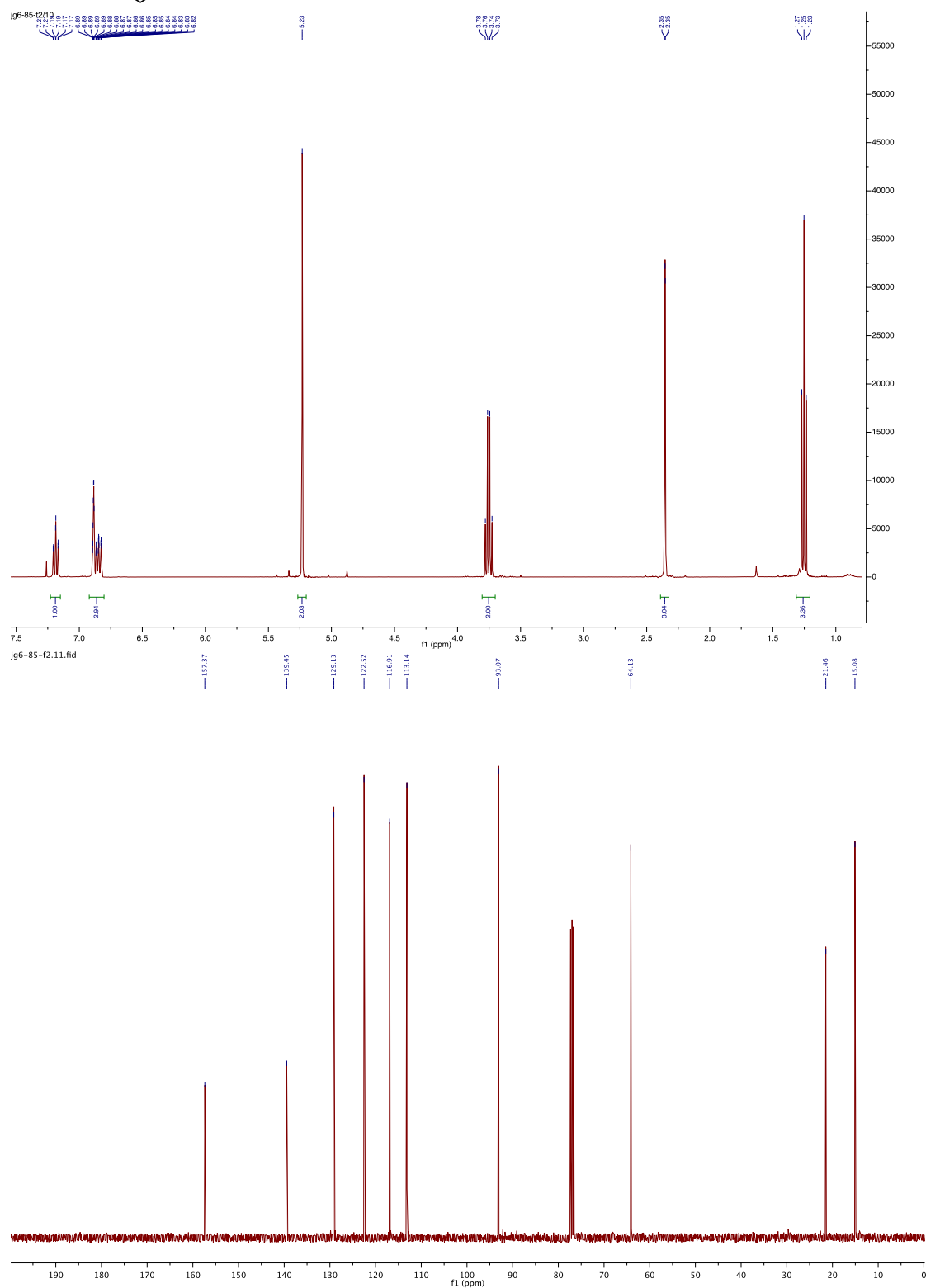
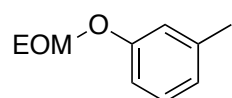
Entry	Time	Additive	1	1a	1b	1c	1d	1e
1	10 min	PVP	51.8	38.7	-	-	-	9.5
2	5 min	PVP	75.5	20	-	-	-	4.5
3	5 min	-	72	11	-	-	9	8

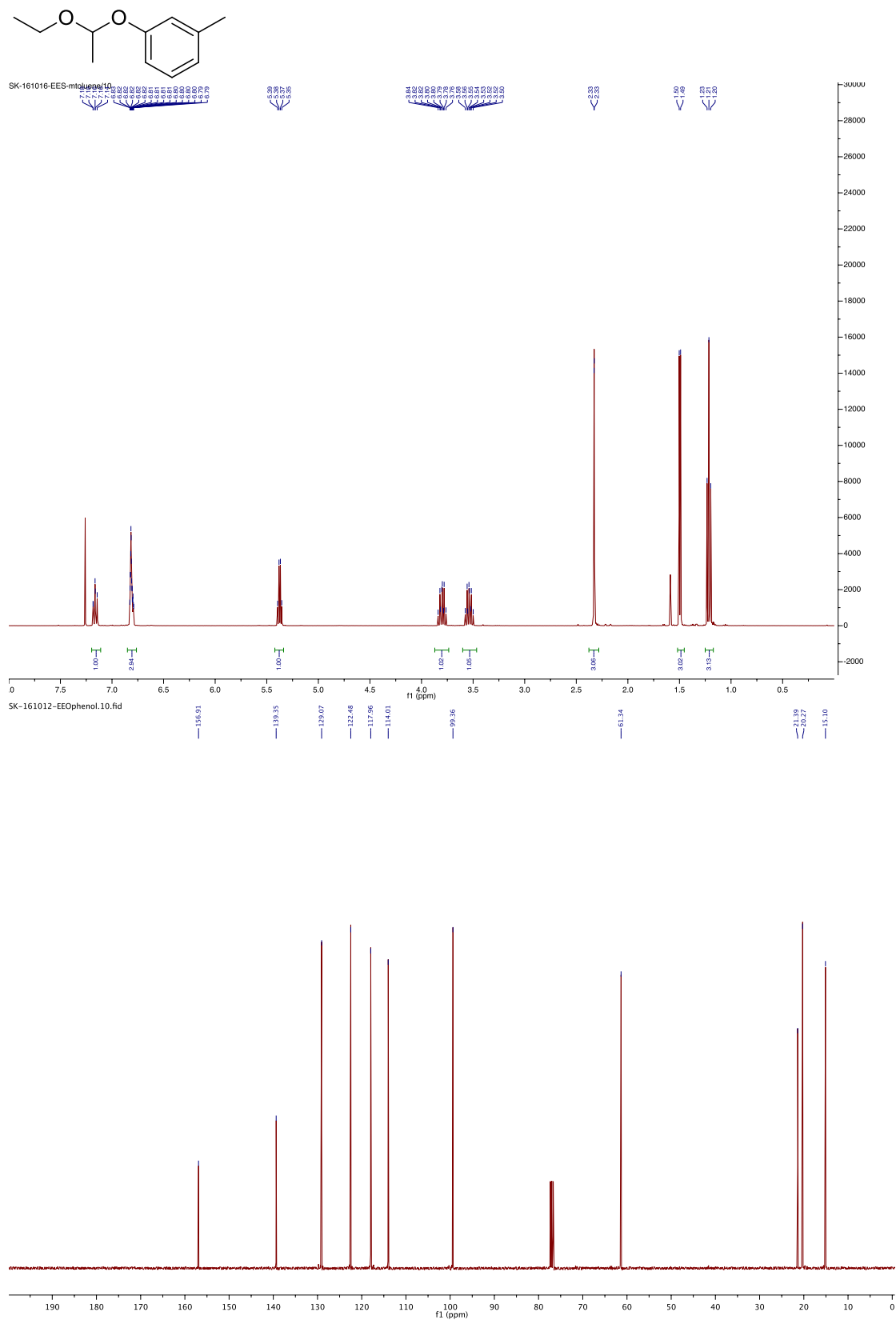
Asymmetric hydrogenation of substrate **2** at 5 minutes using K₃PO₄

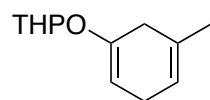


Entry	Time	Additive	2	2a	2b	2c	2d	2e
1	5 min	-	57.15	0.95	-	-	19.0	22.9
2	5 min	K ₃ PO ₄	53.7	40.6	-	-	2.0	3.7

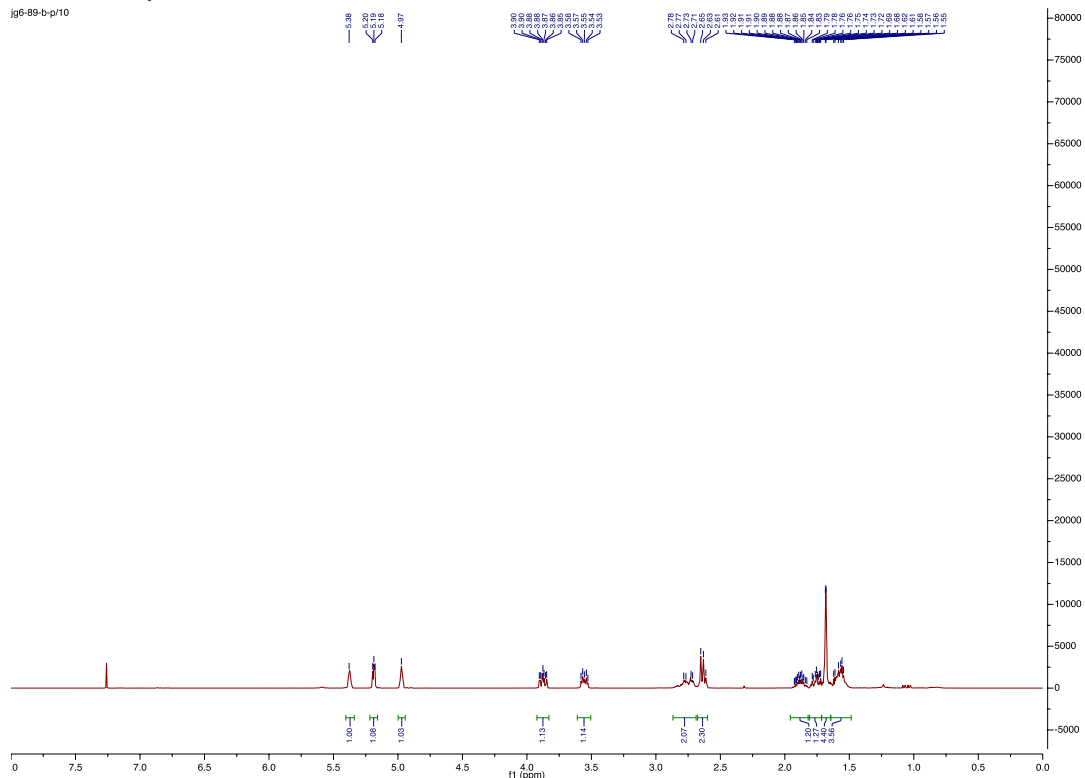
¹H and ¹³C NMR Spectroscopic data of new compounds



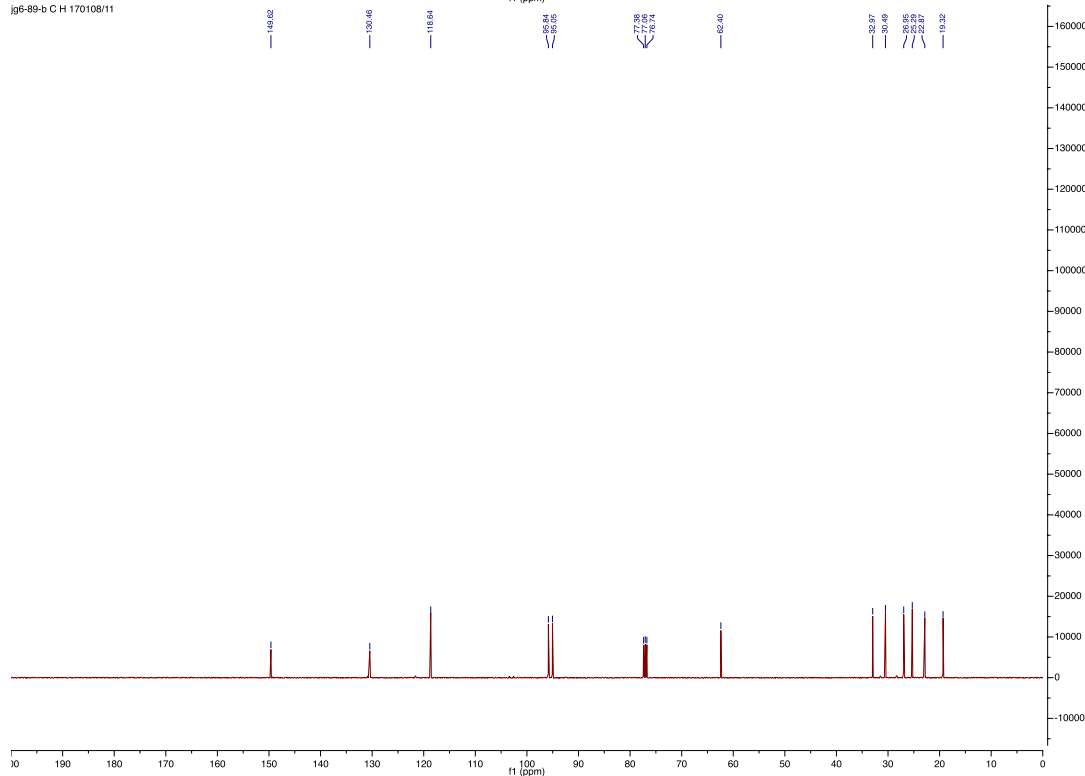


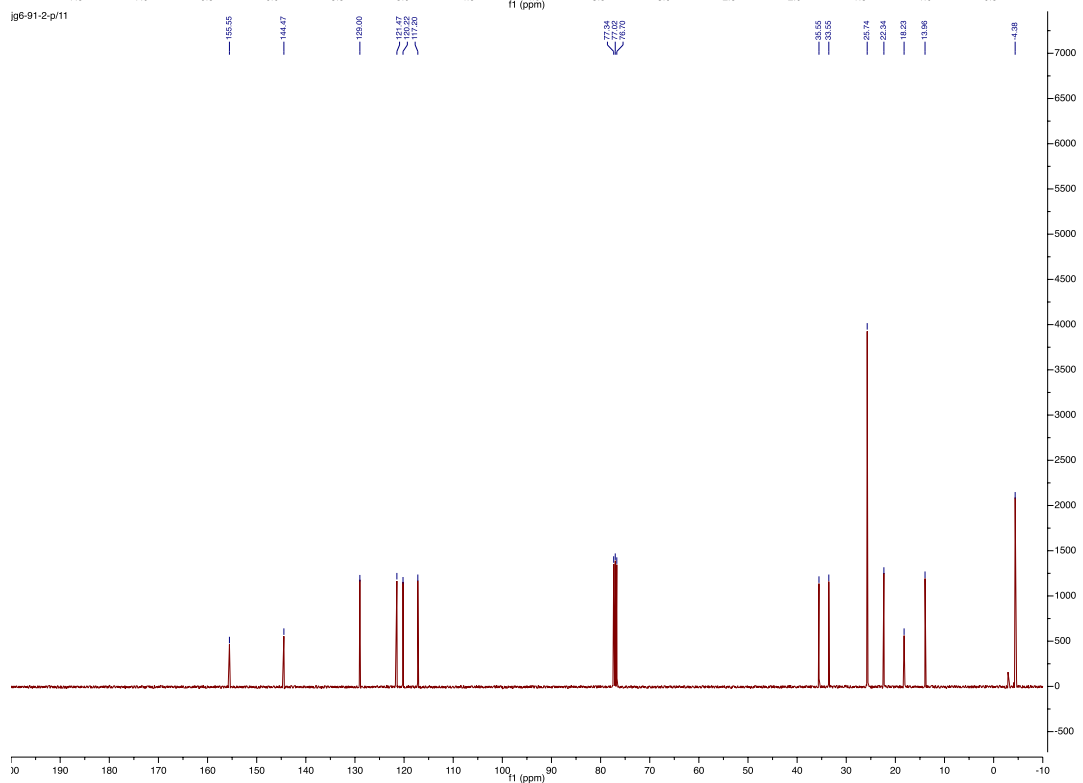
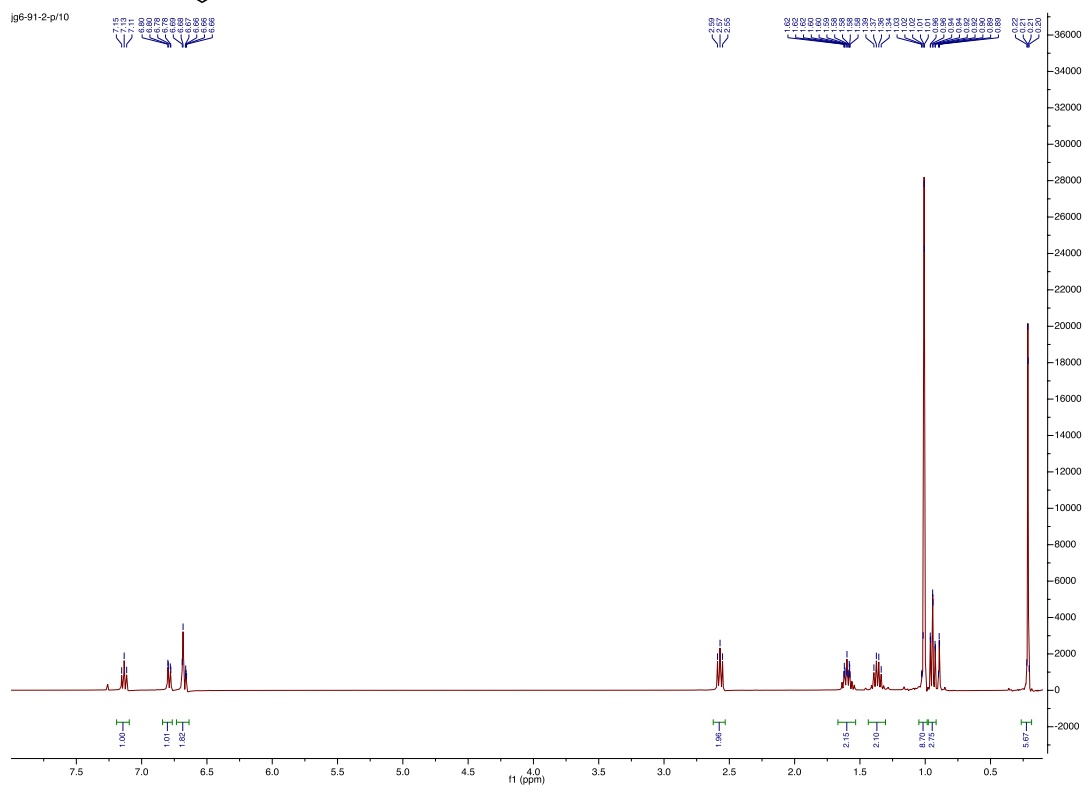
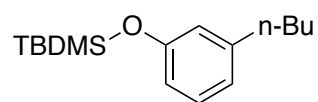


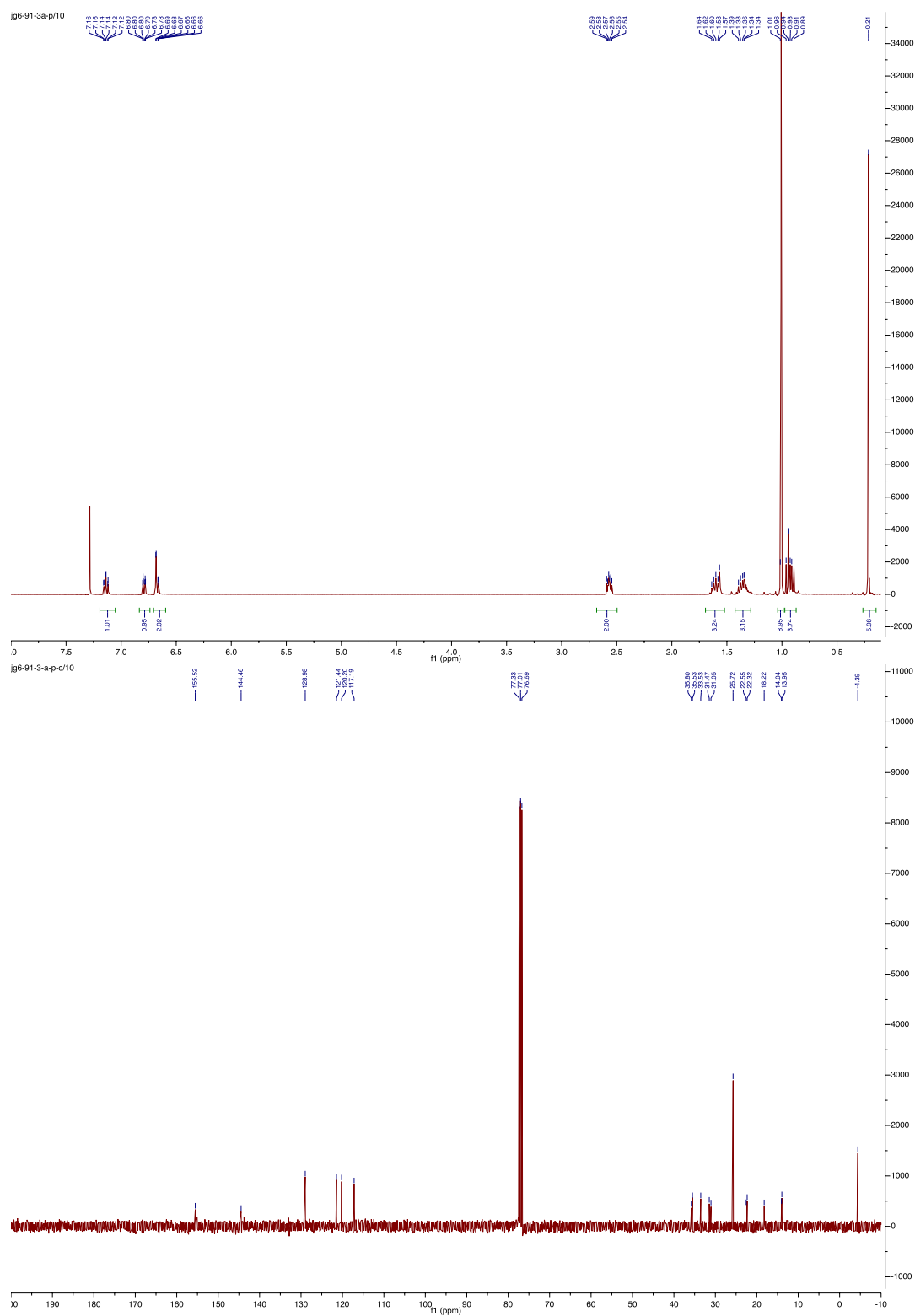
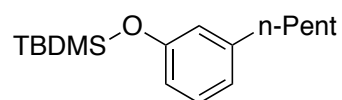
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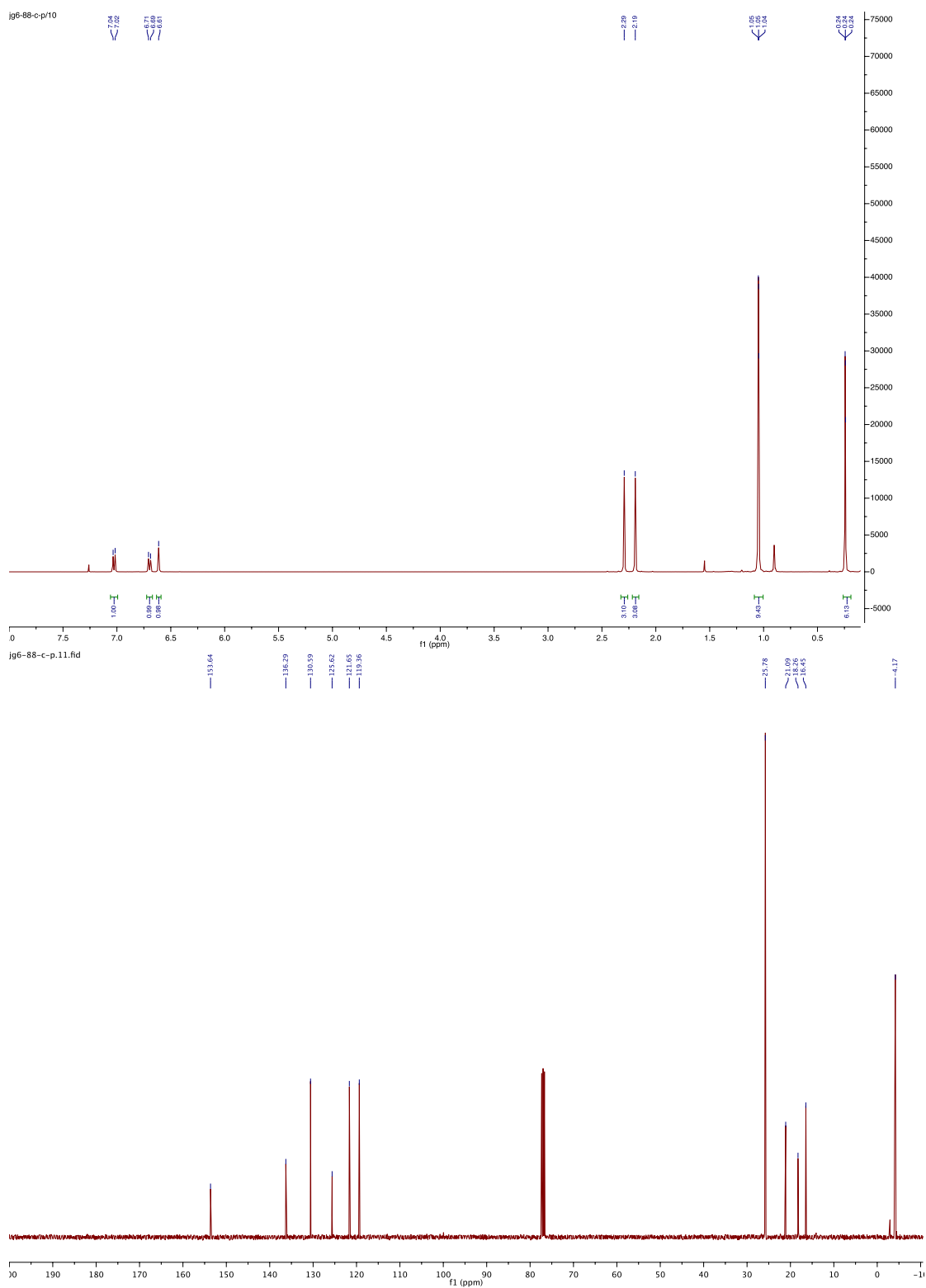
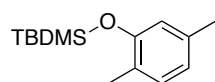


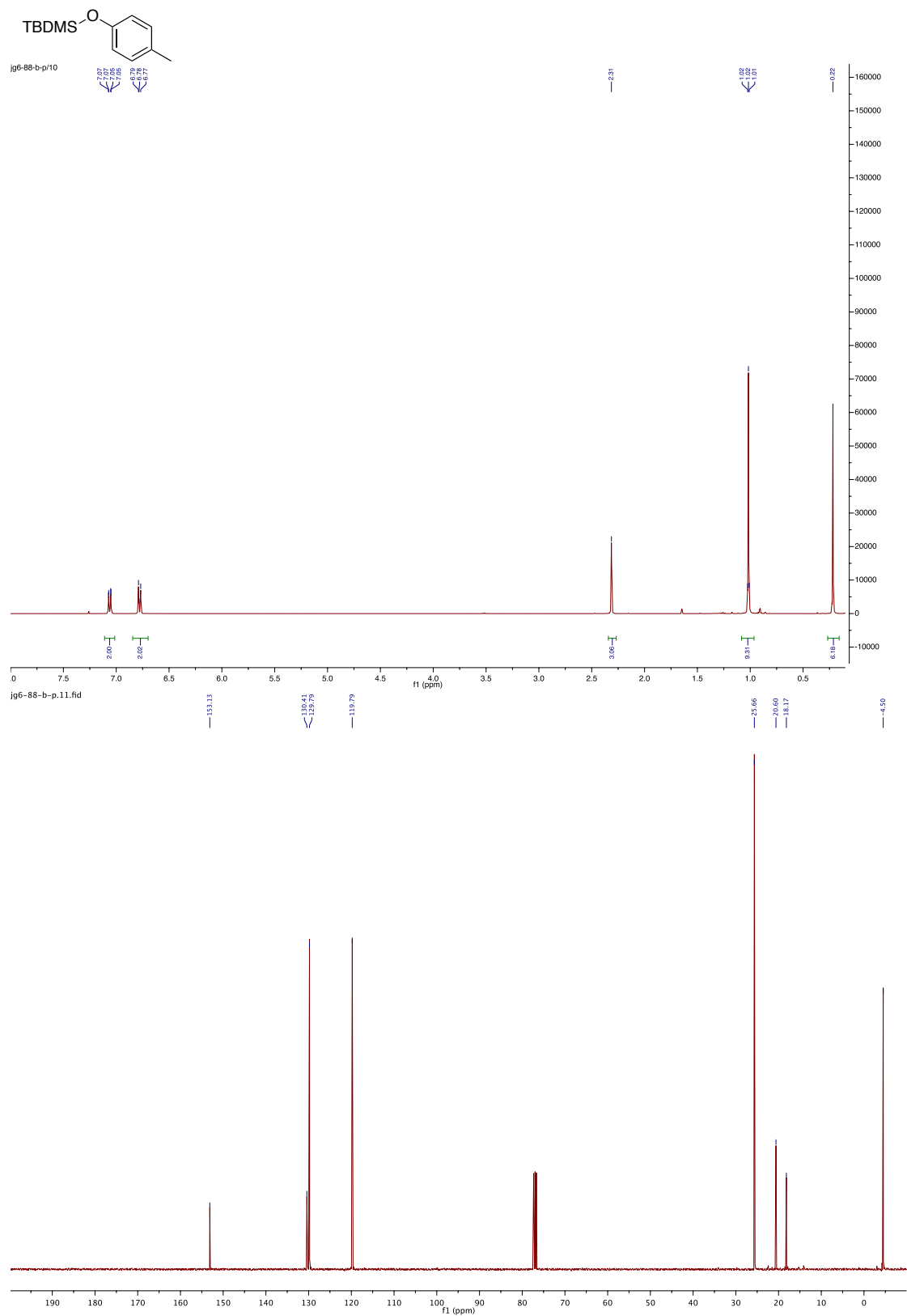
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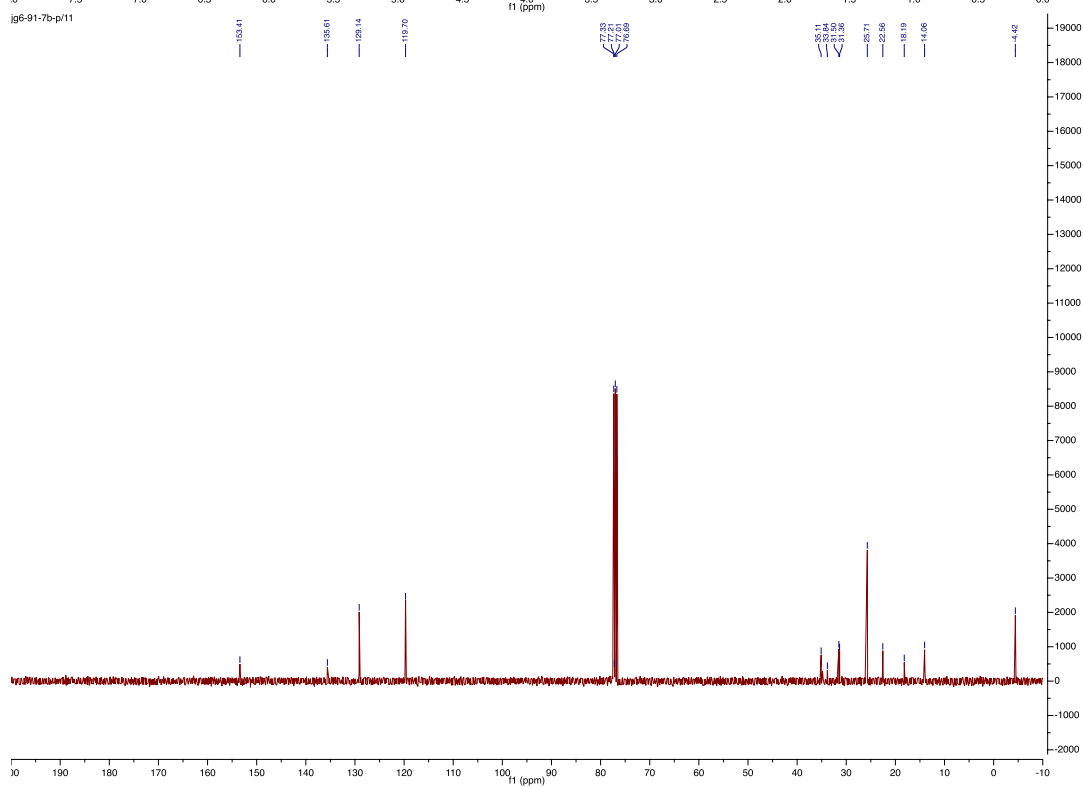
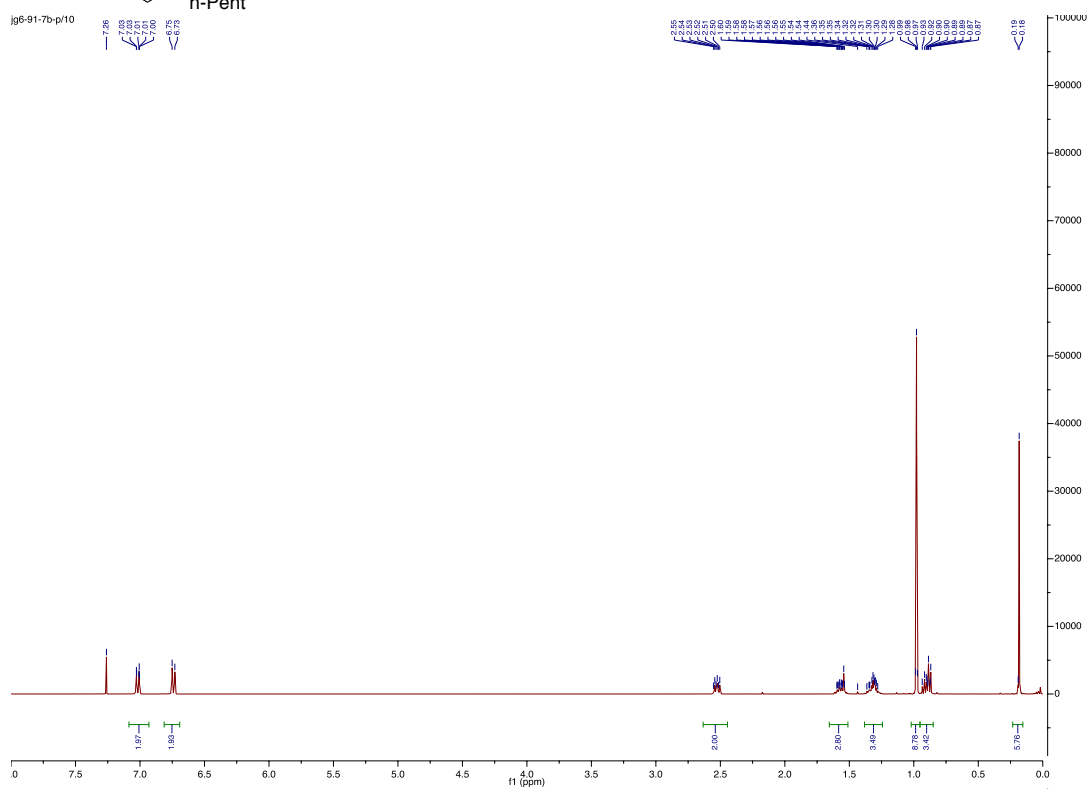
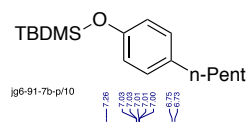


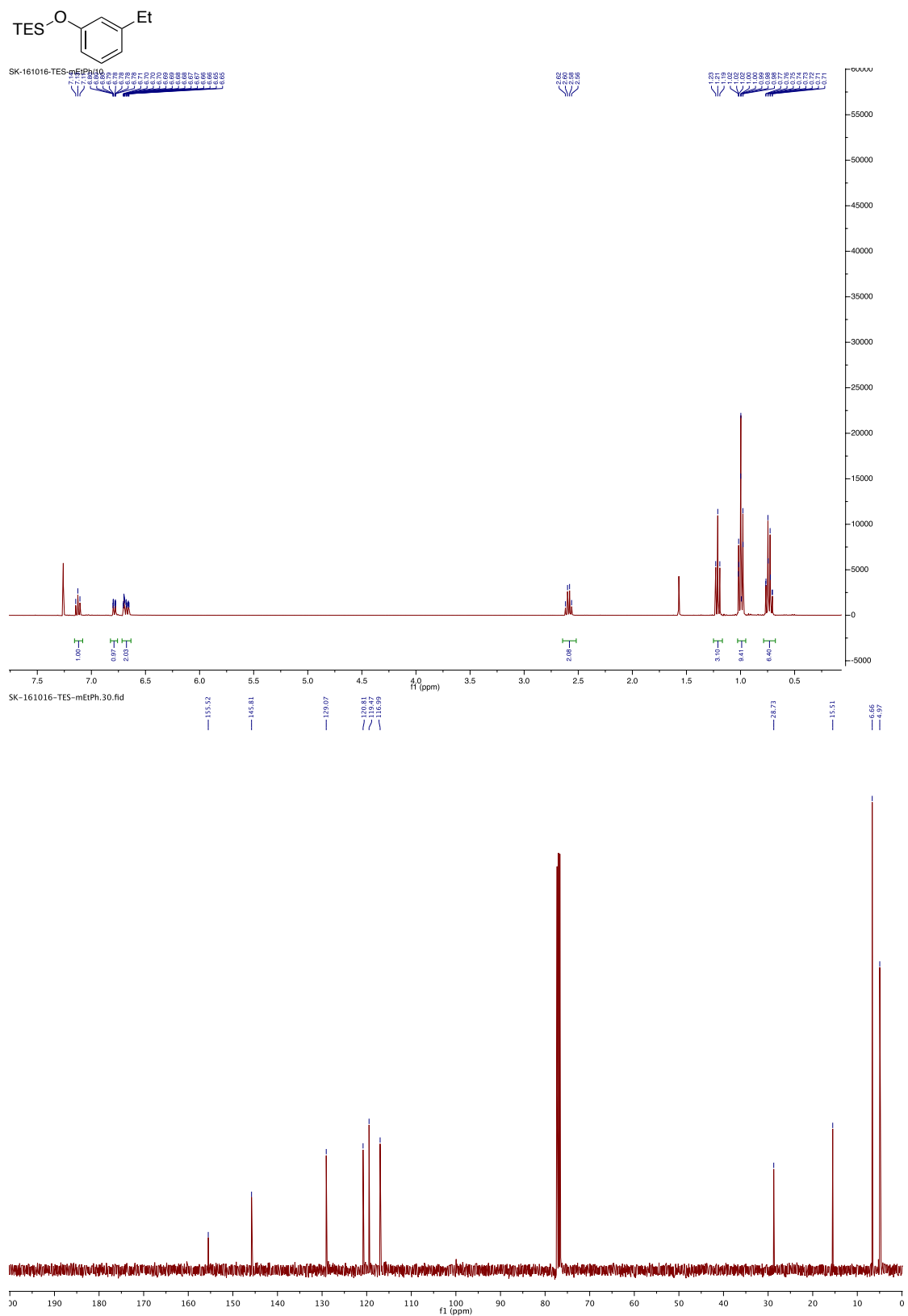


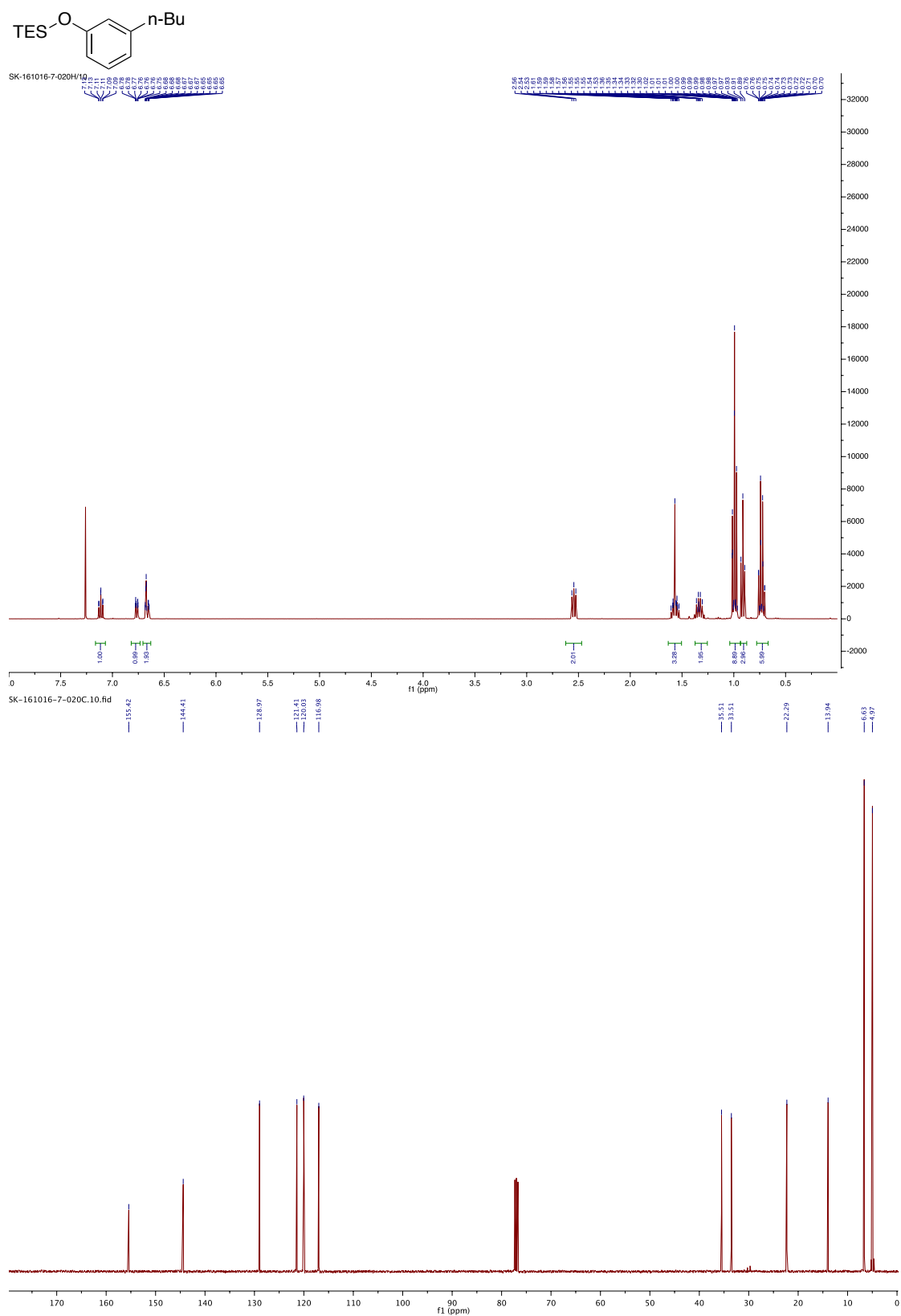


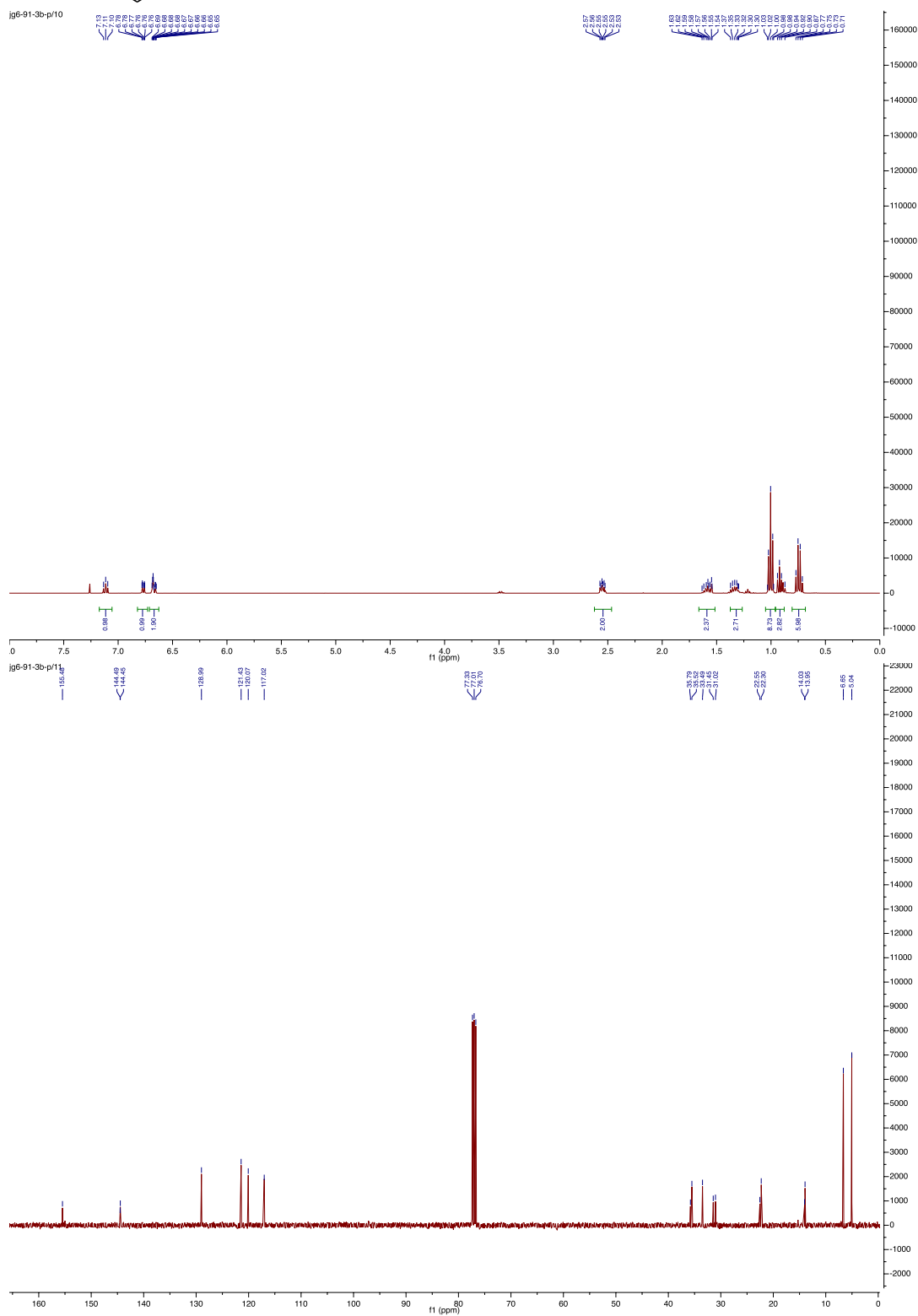


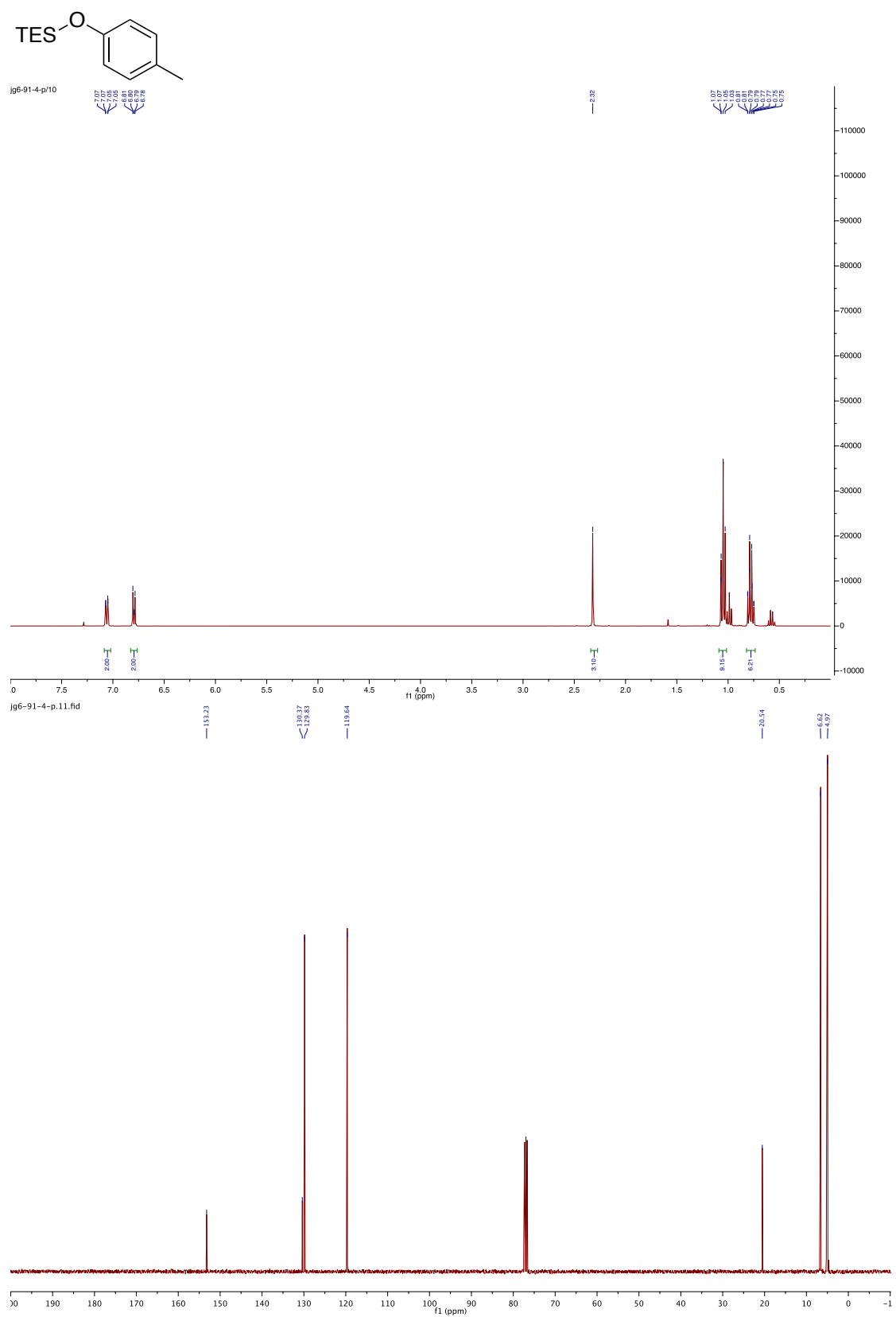


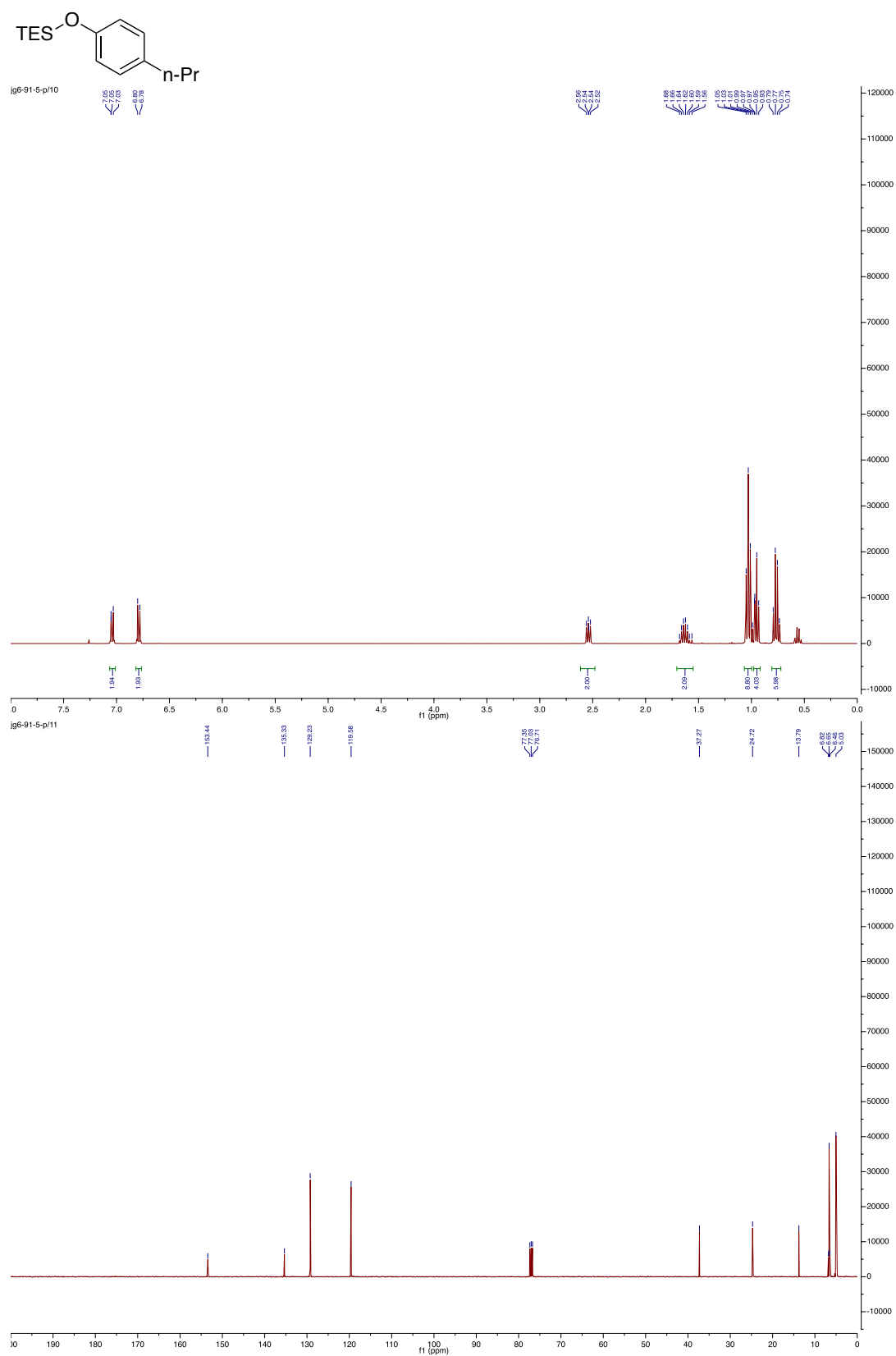


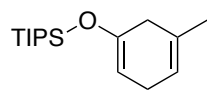




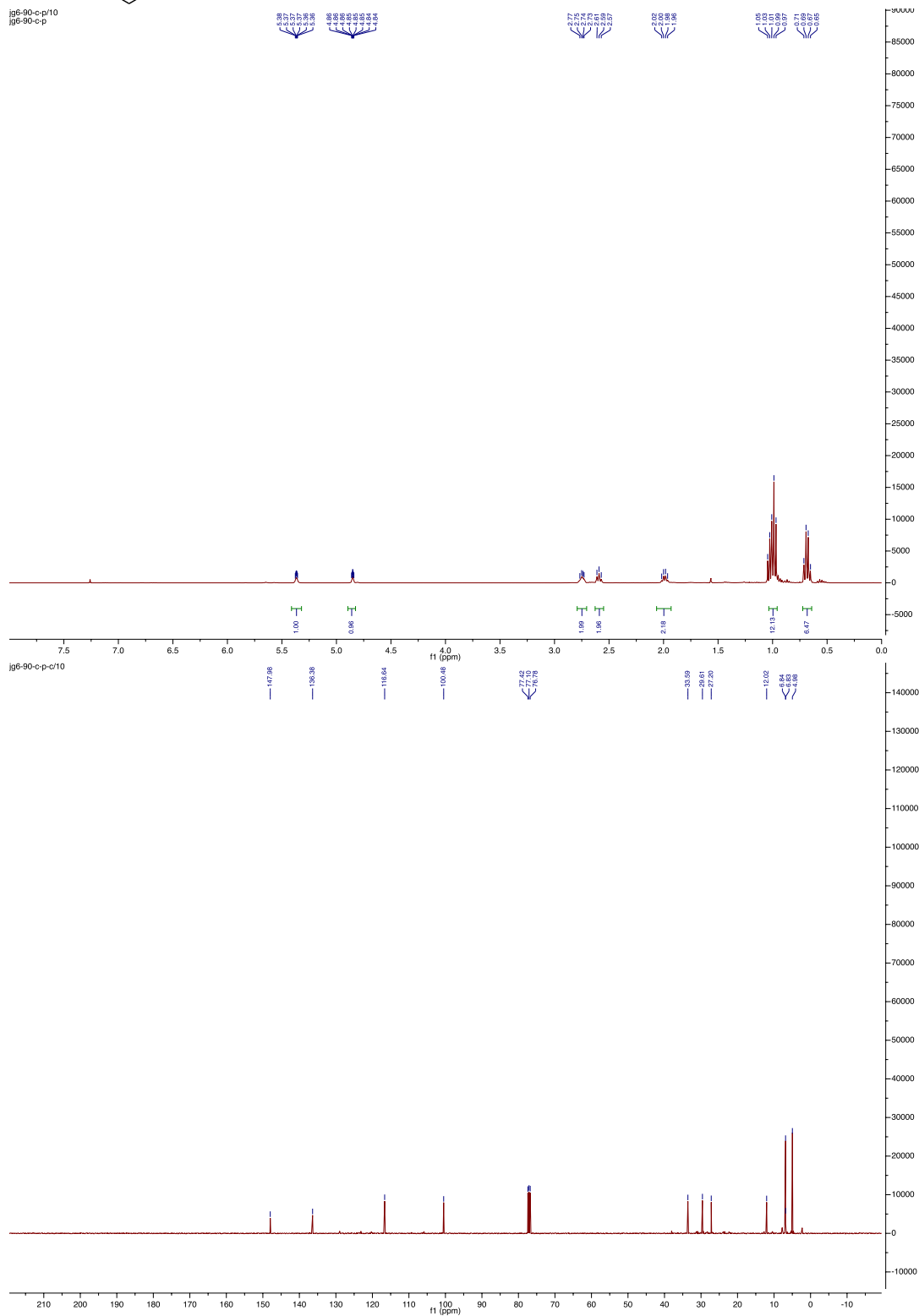


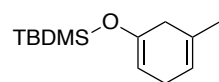




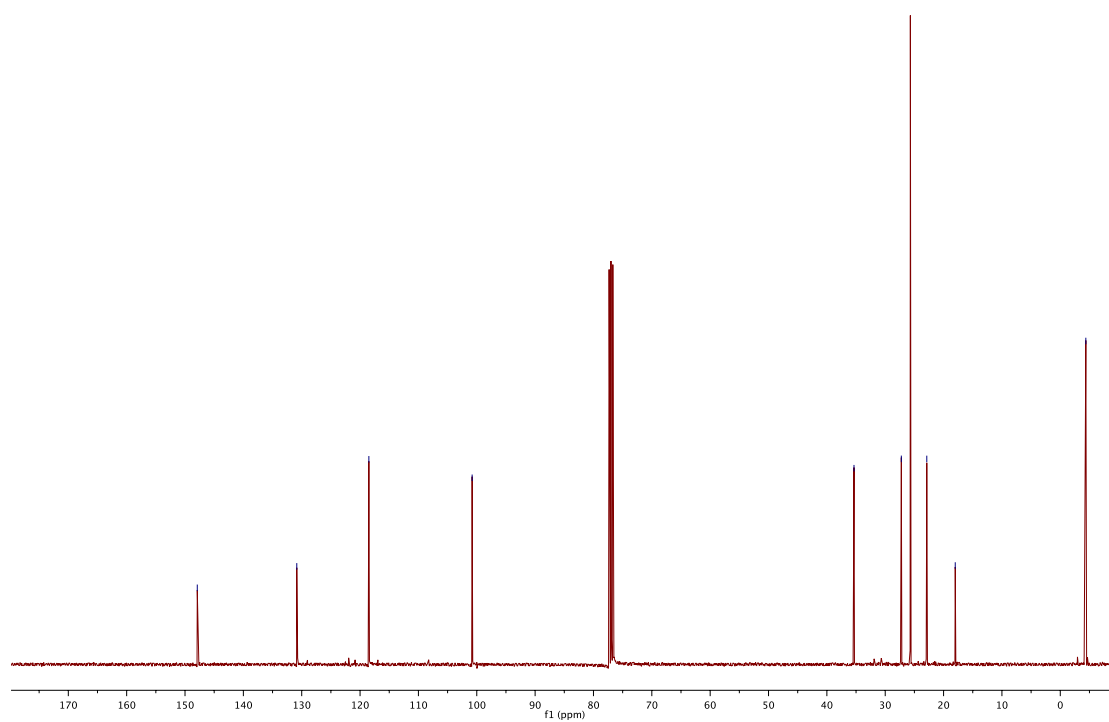
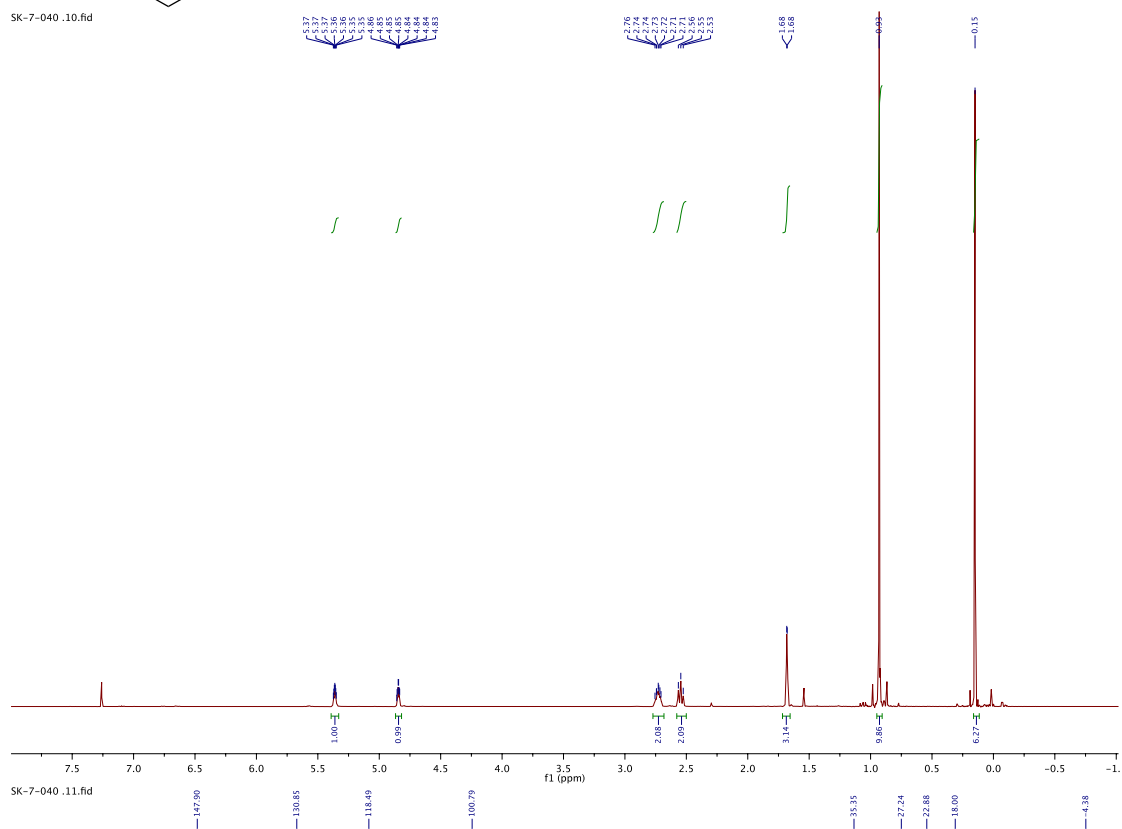


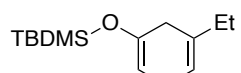
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igb-90-c-p



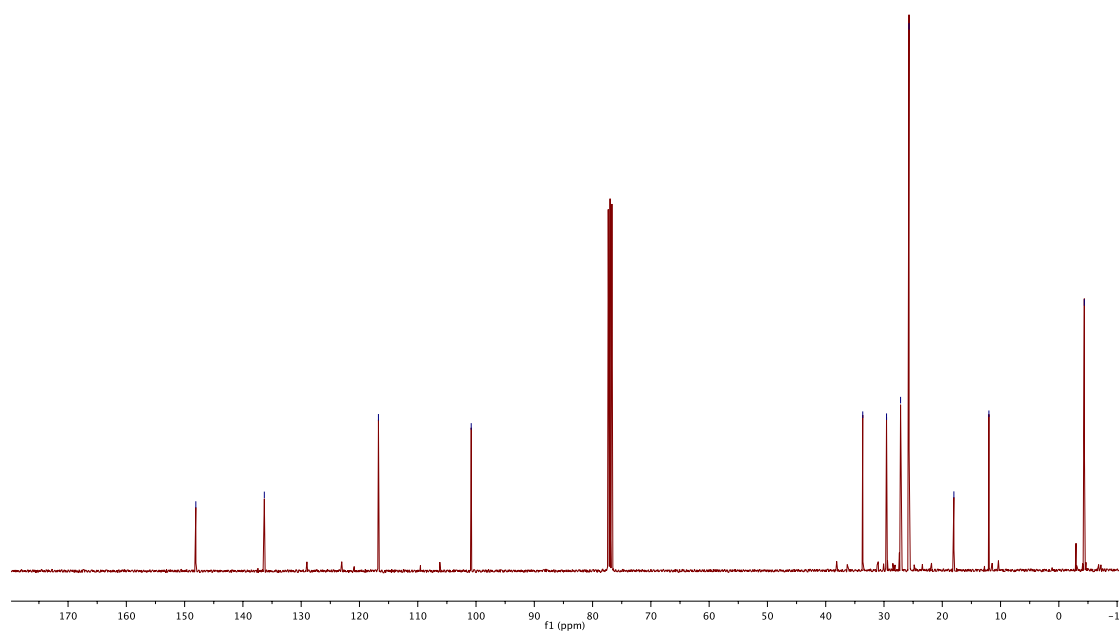
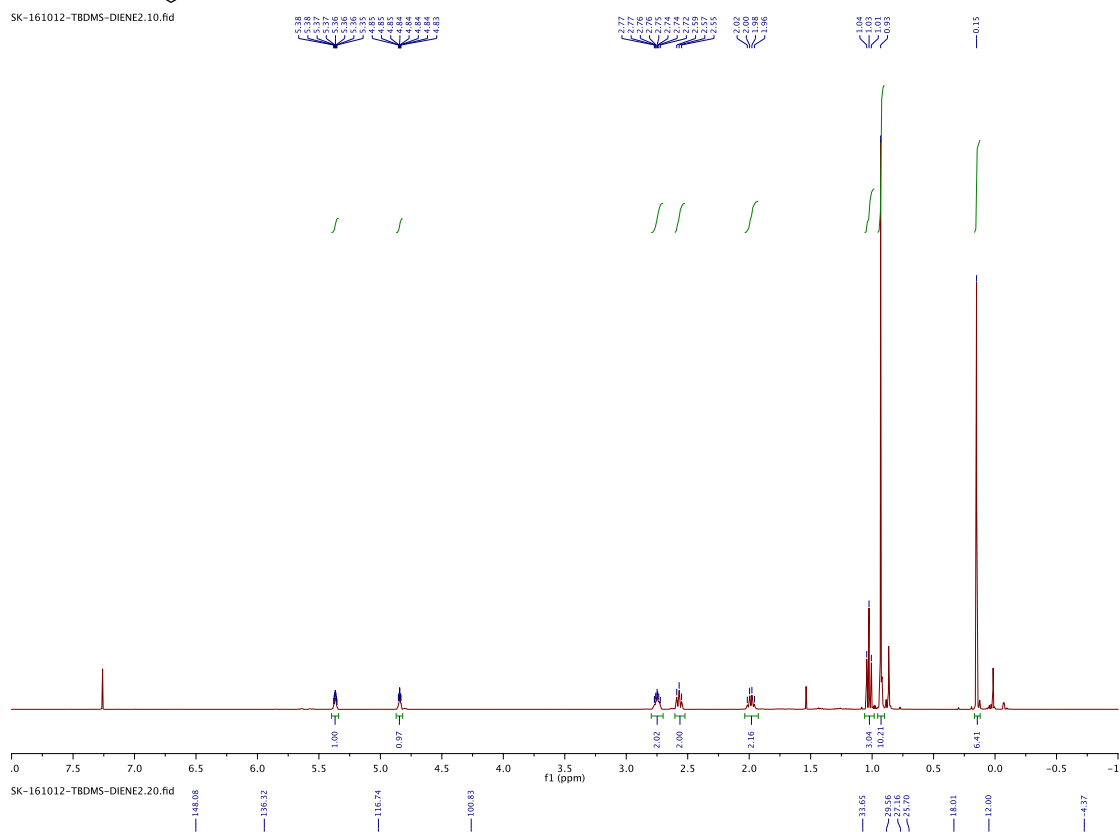


SK-7-040 .10.fid

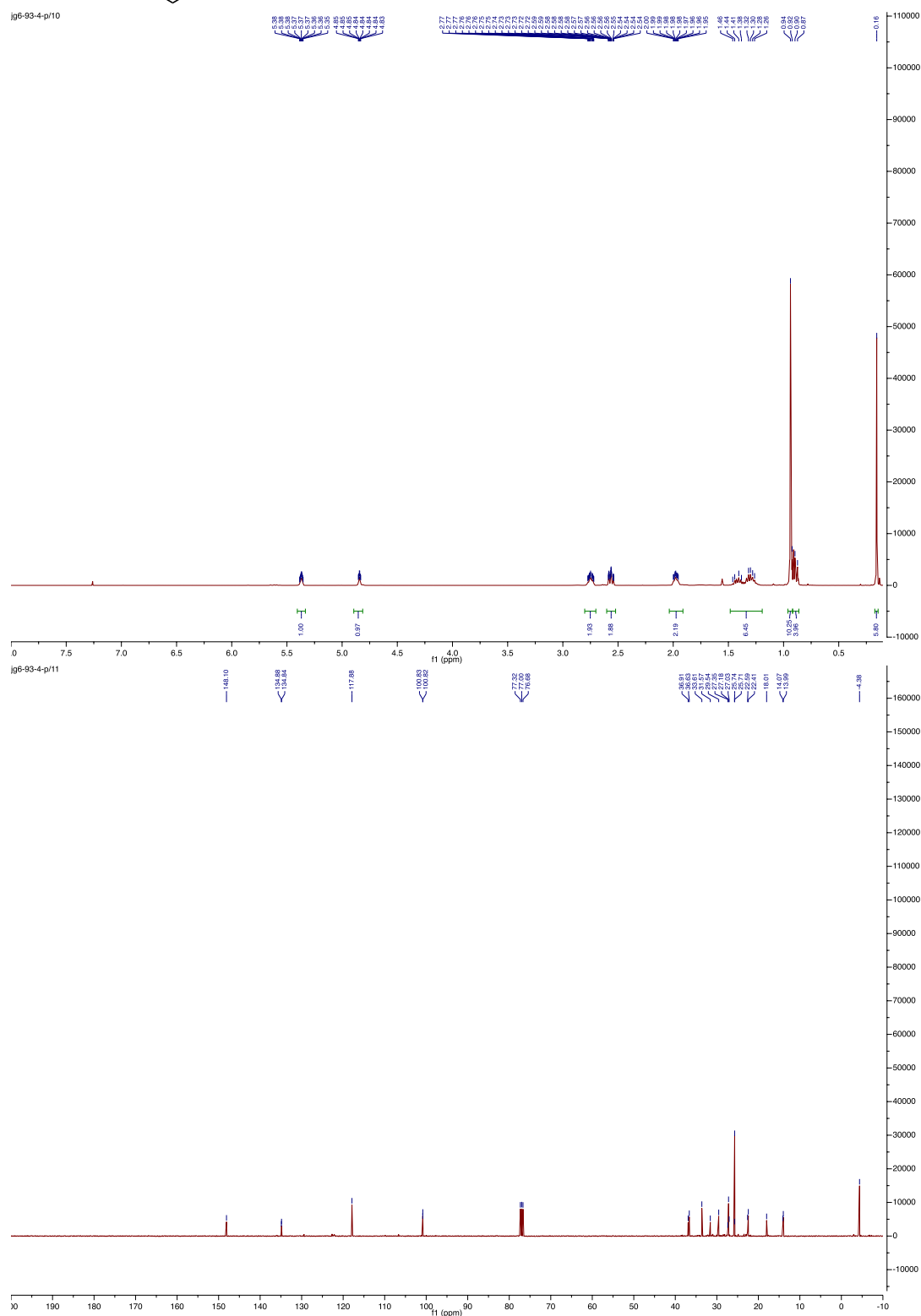
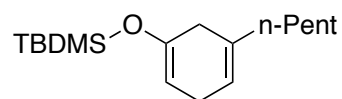


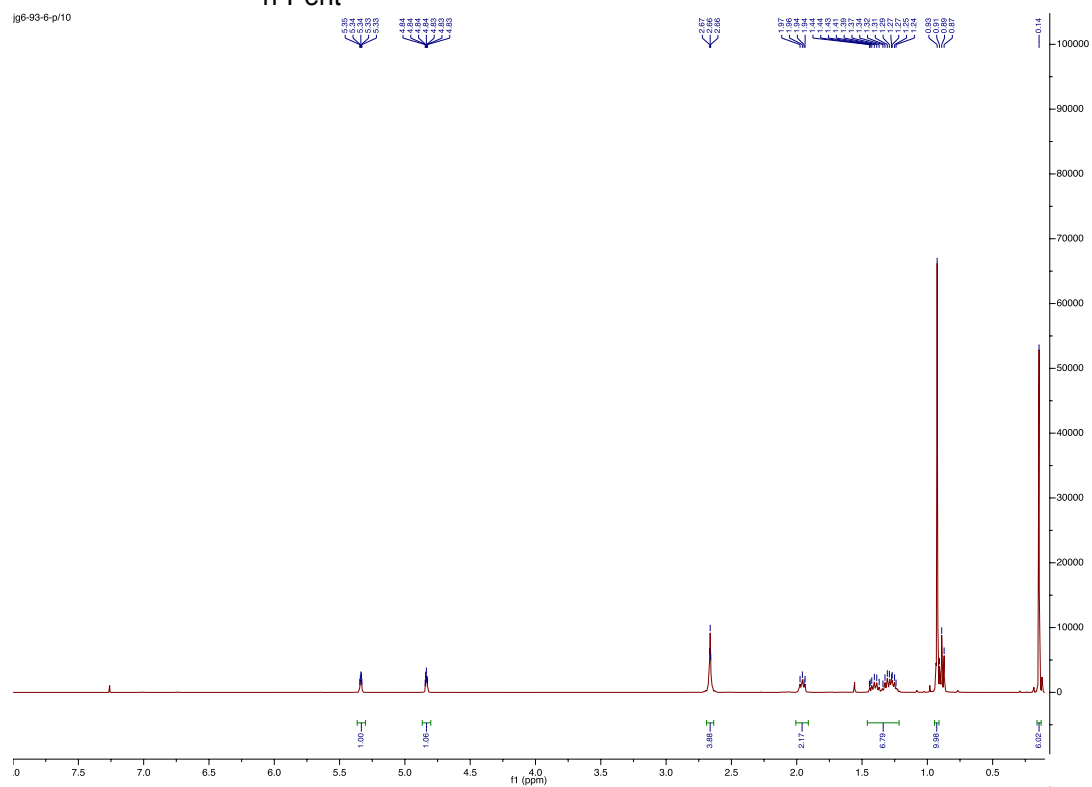
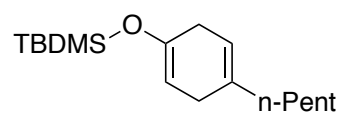


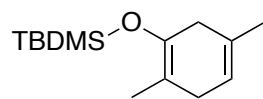
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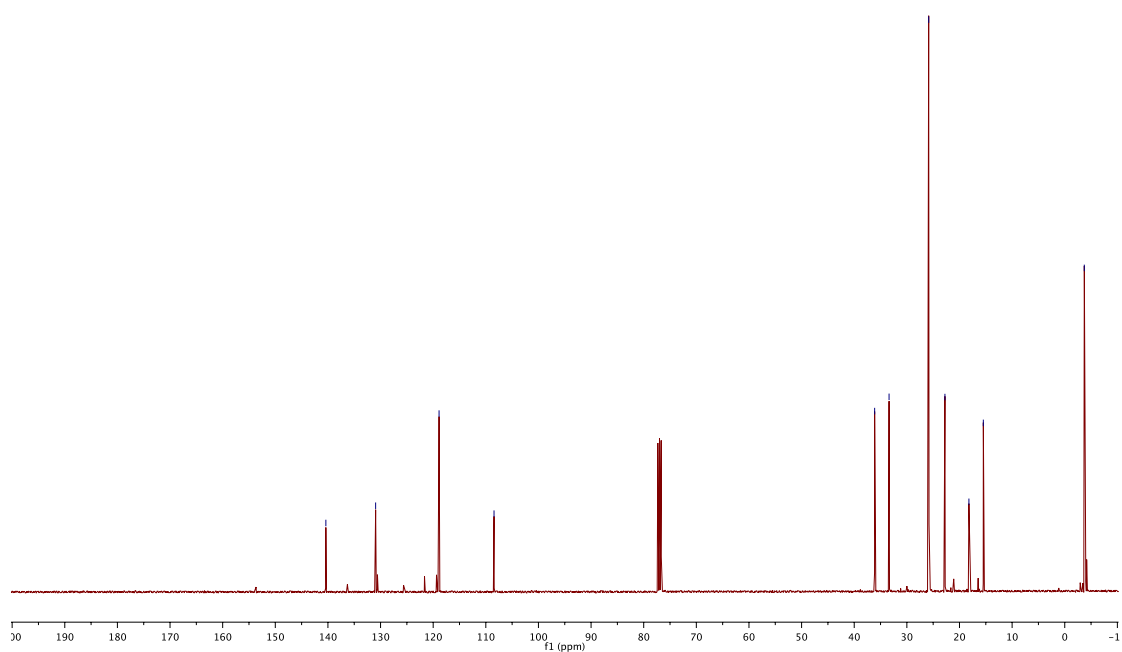
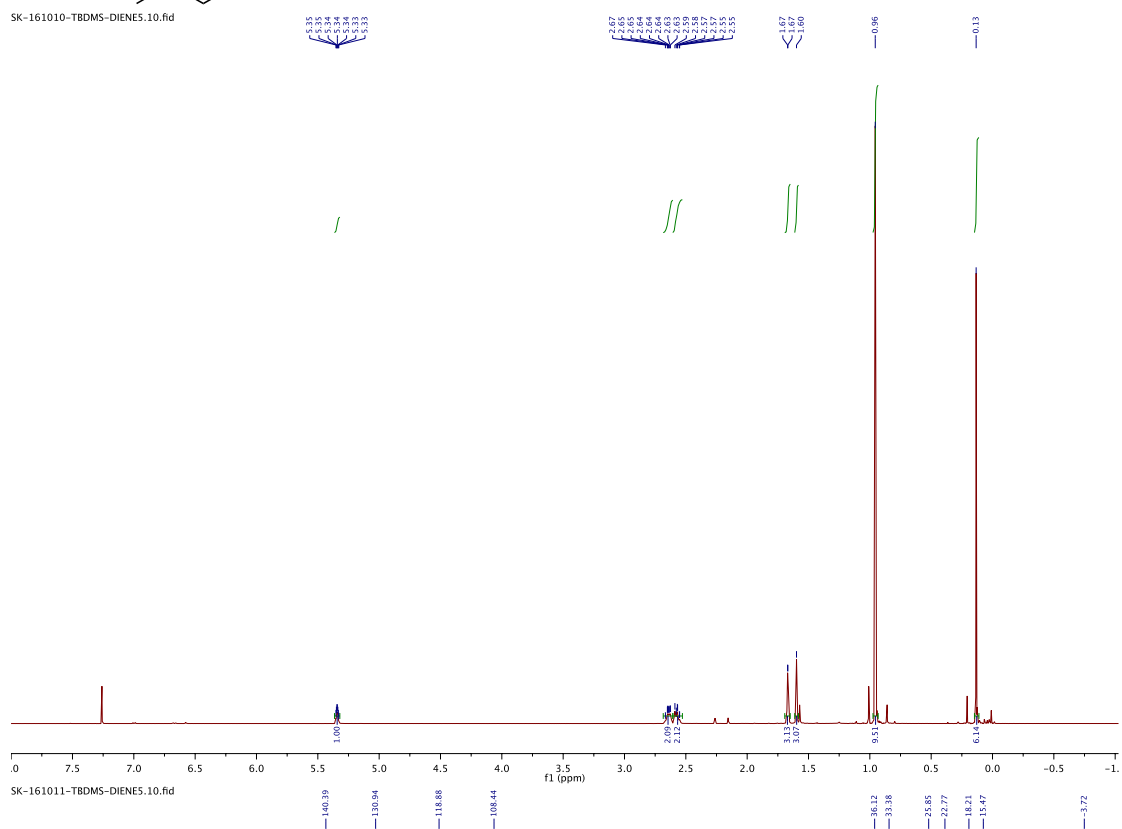


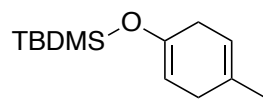




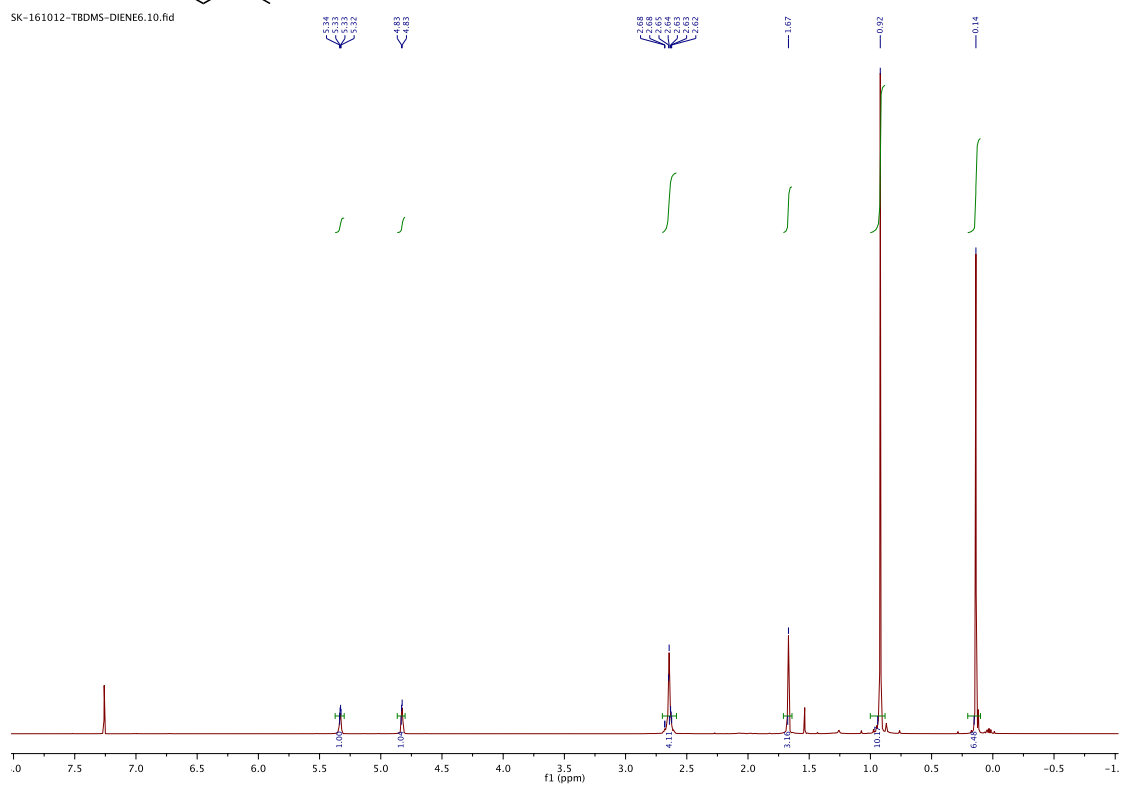


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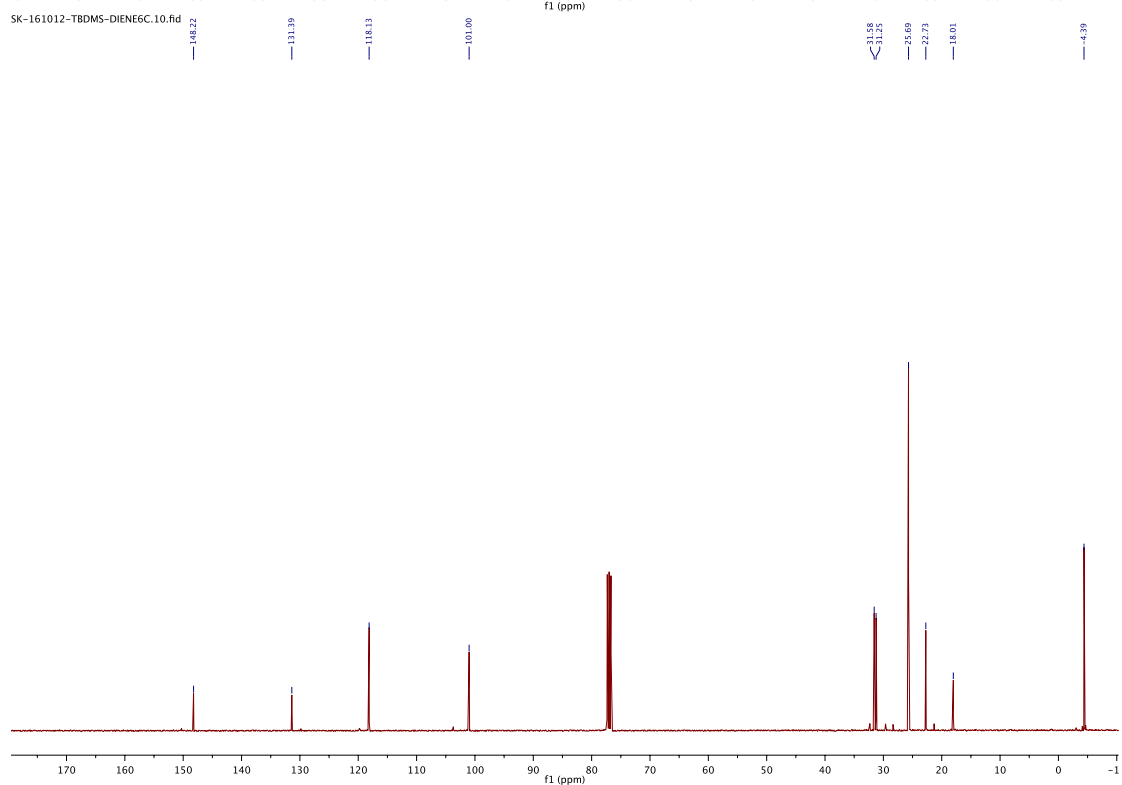


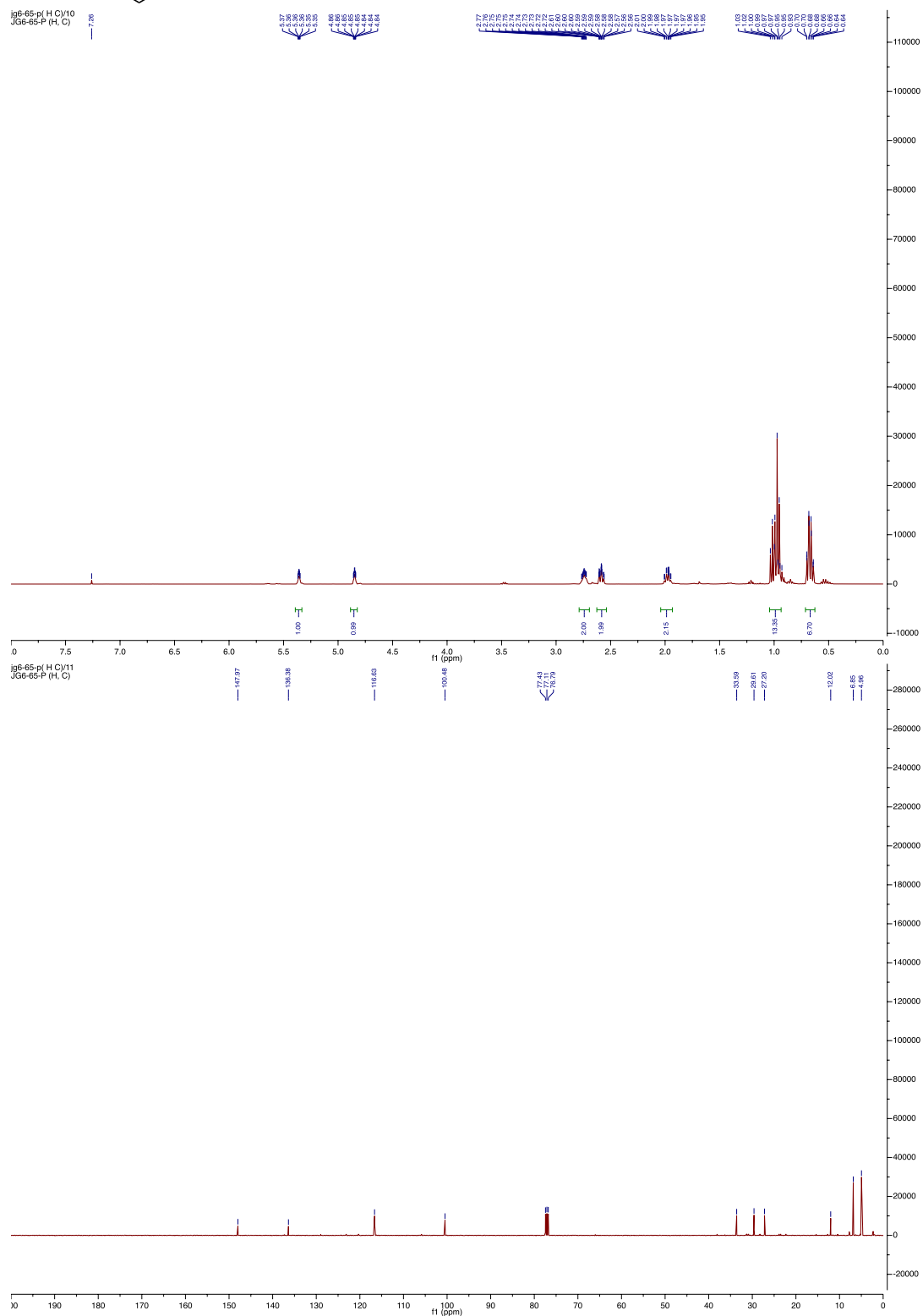
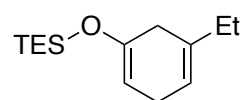


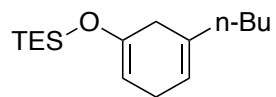
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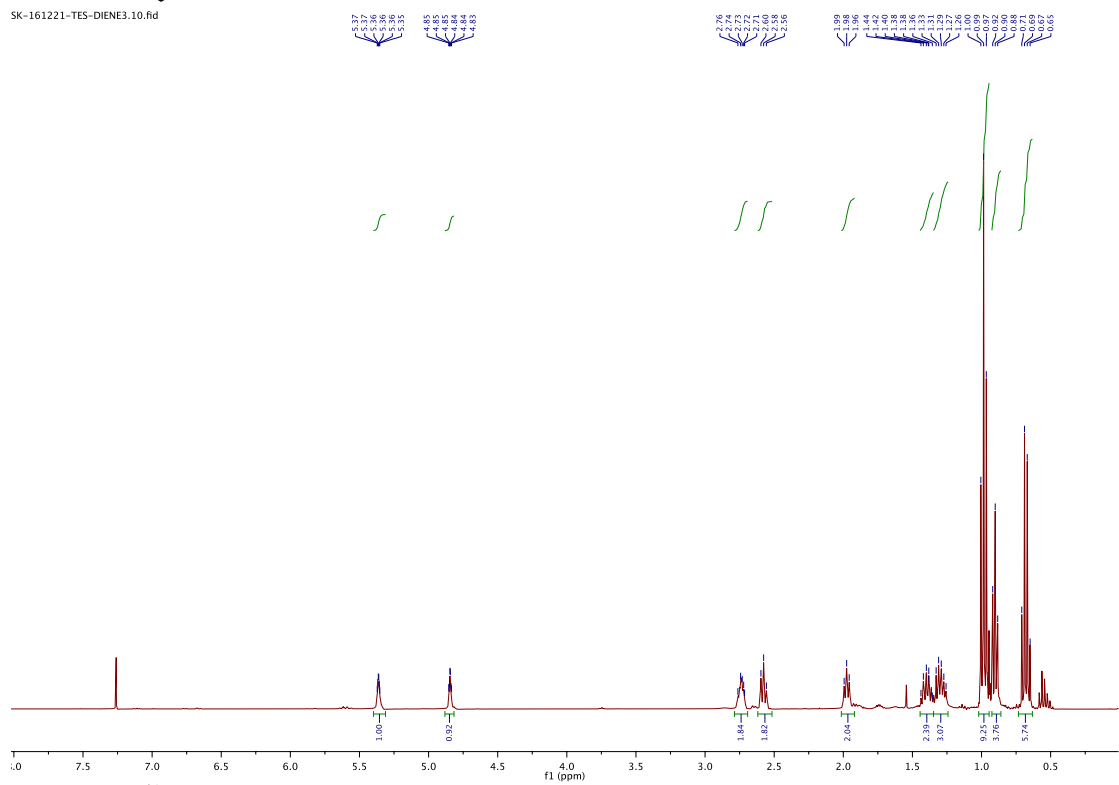
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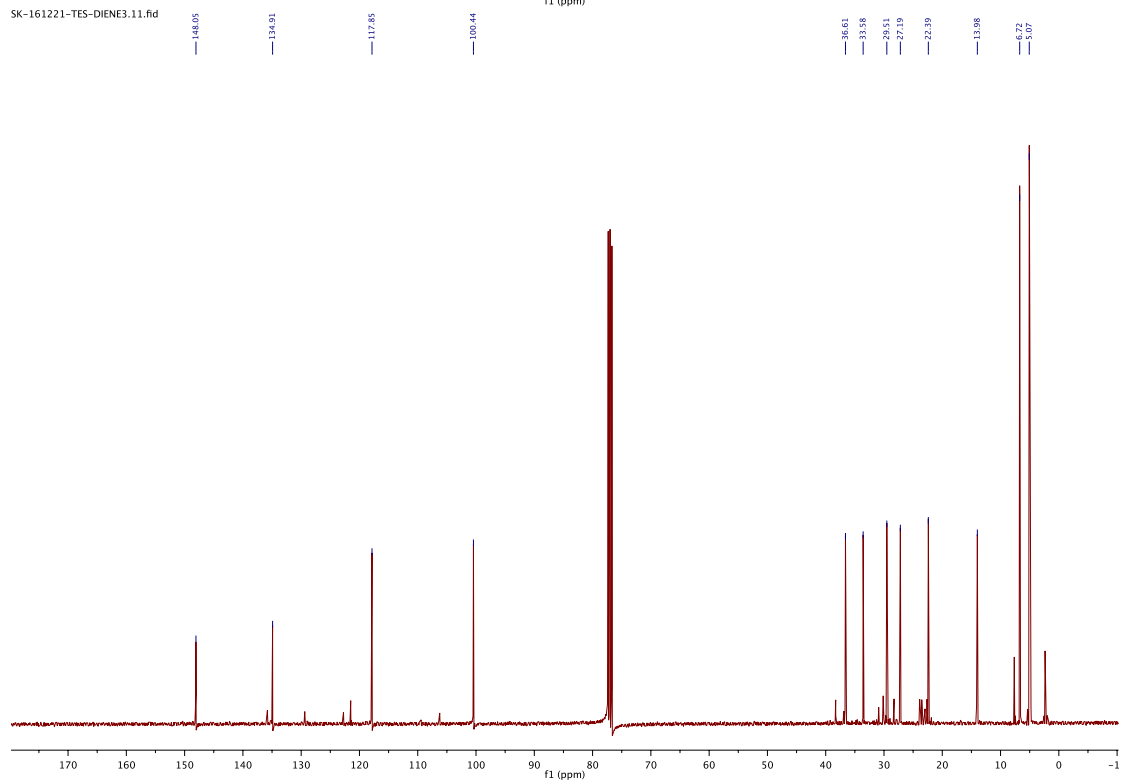


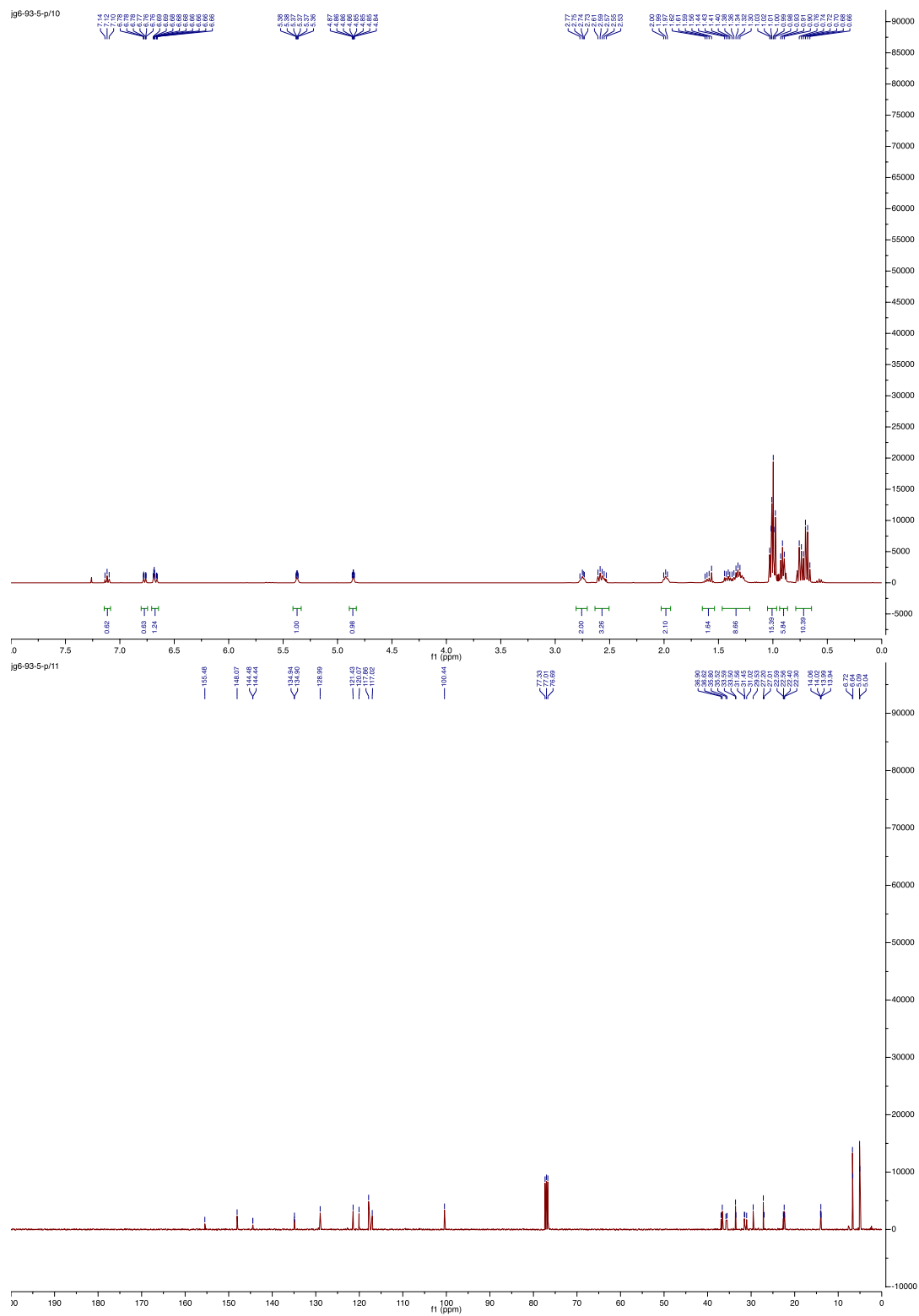
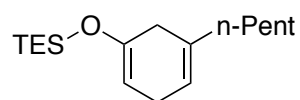


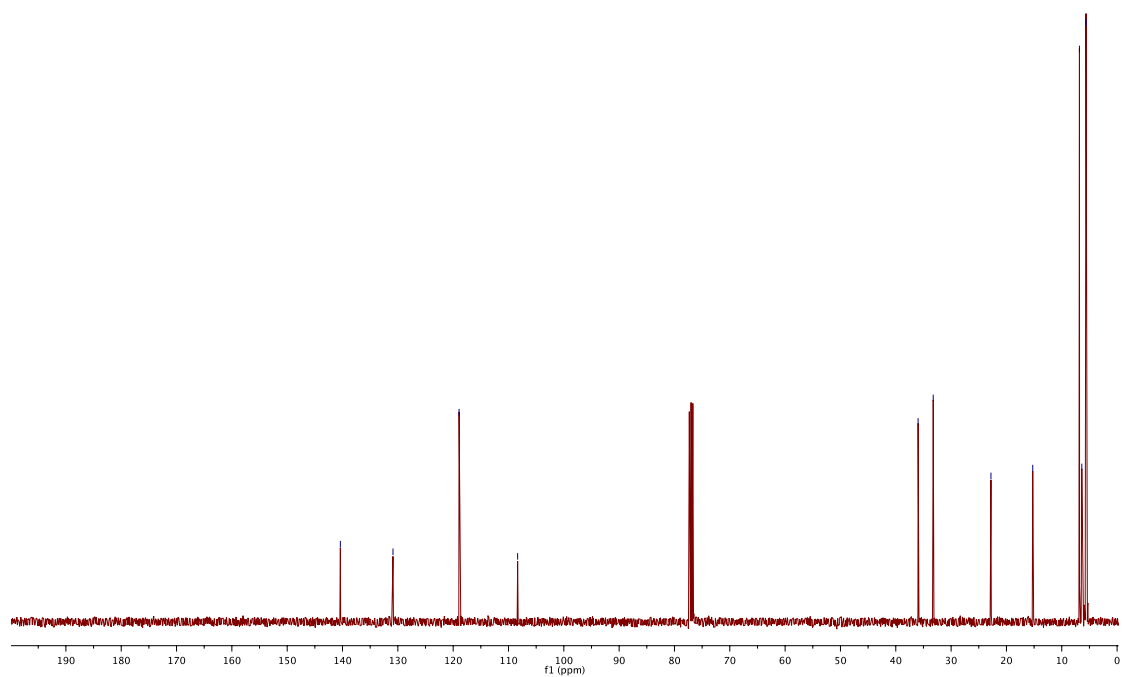
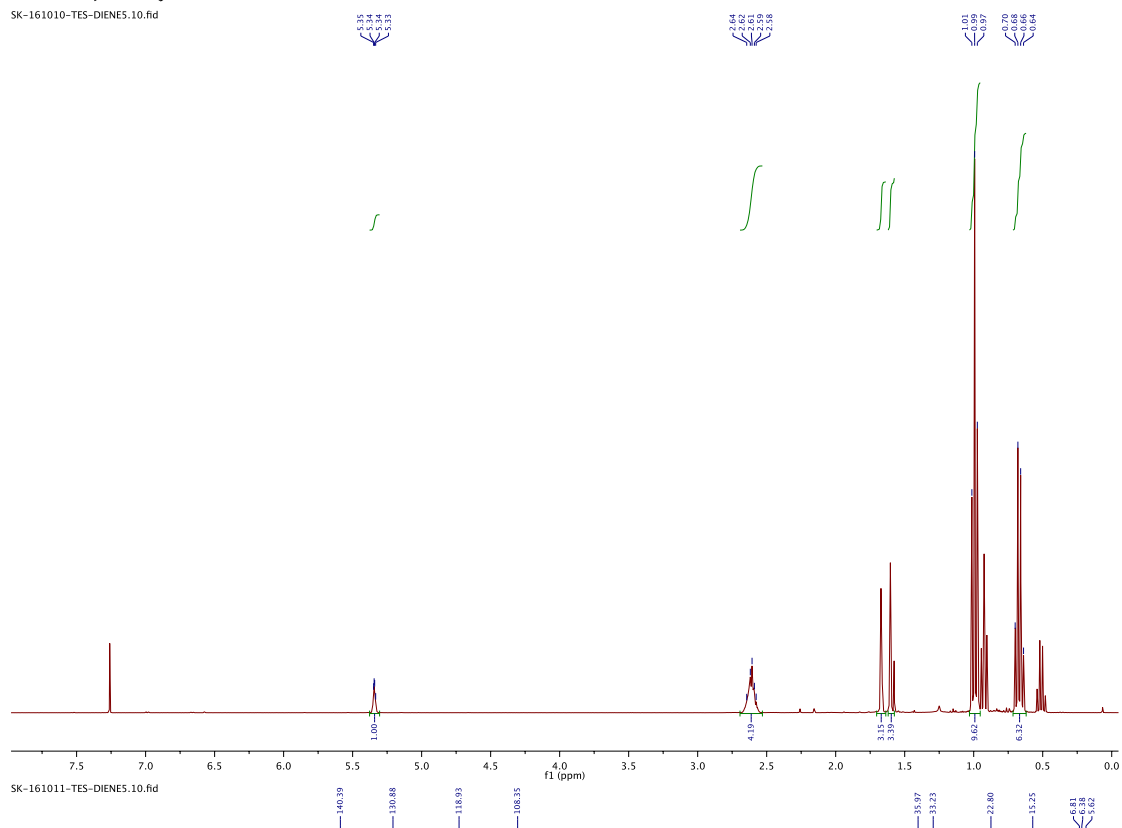
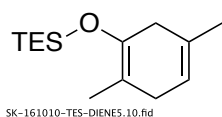
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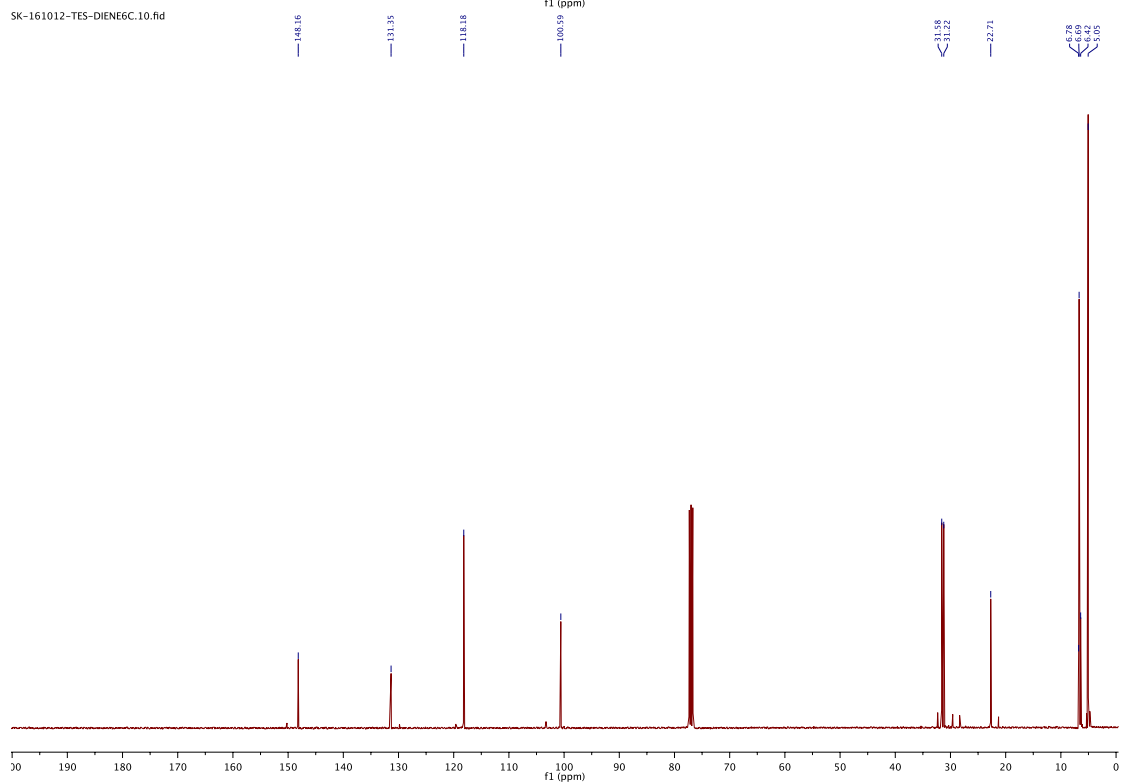
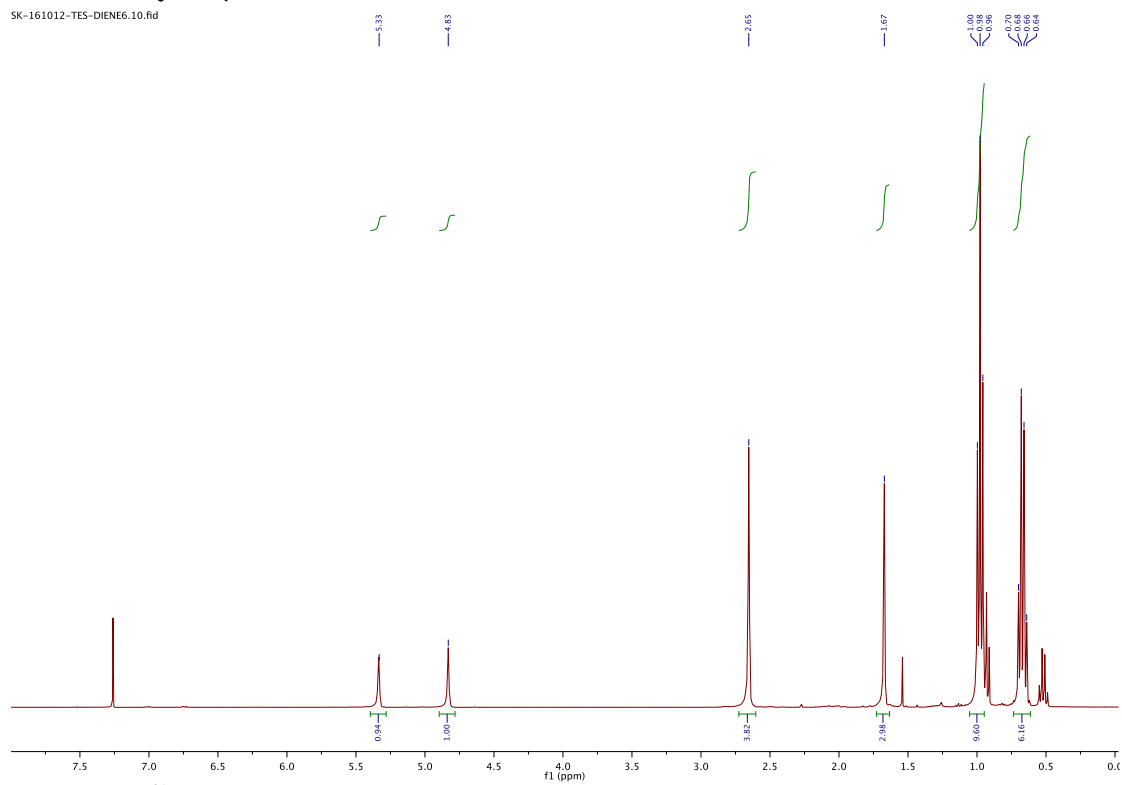
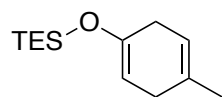


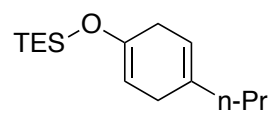
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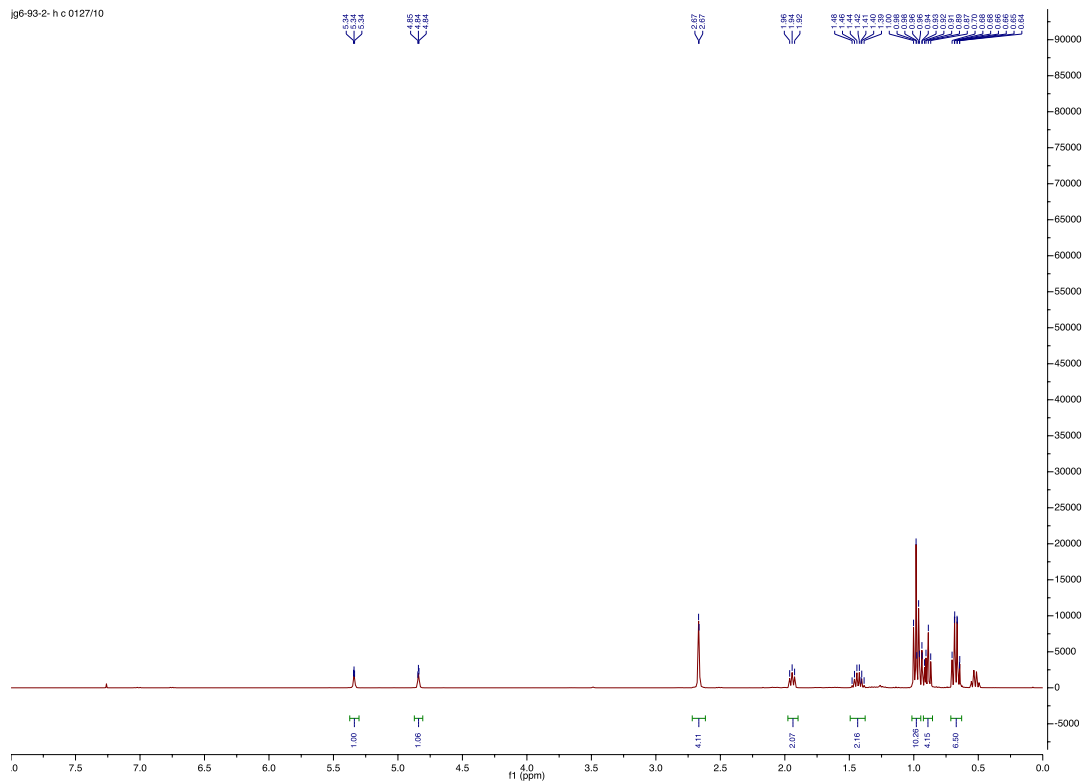




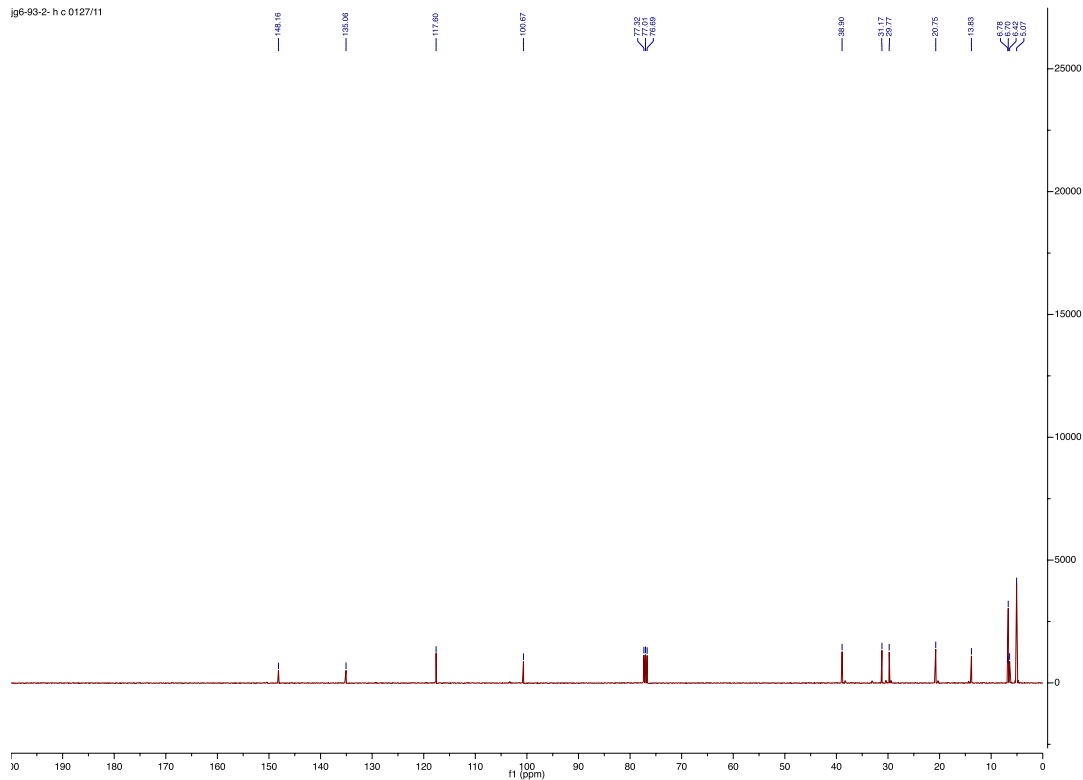


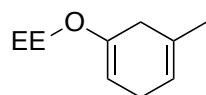


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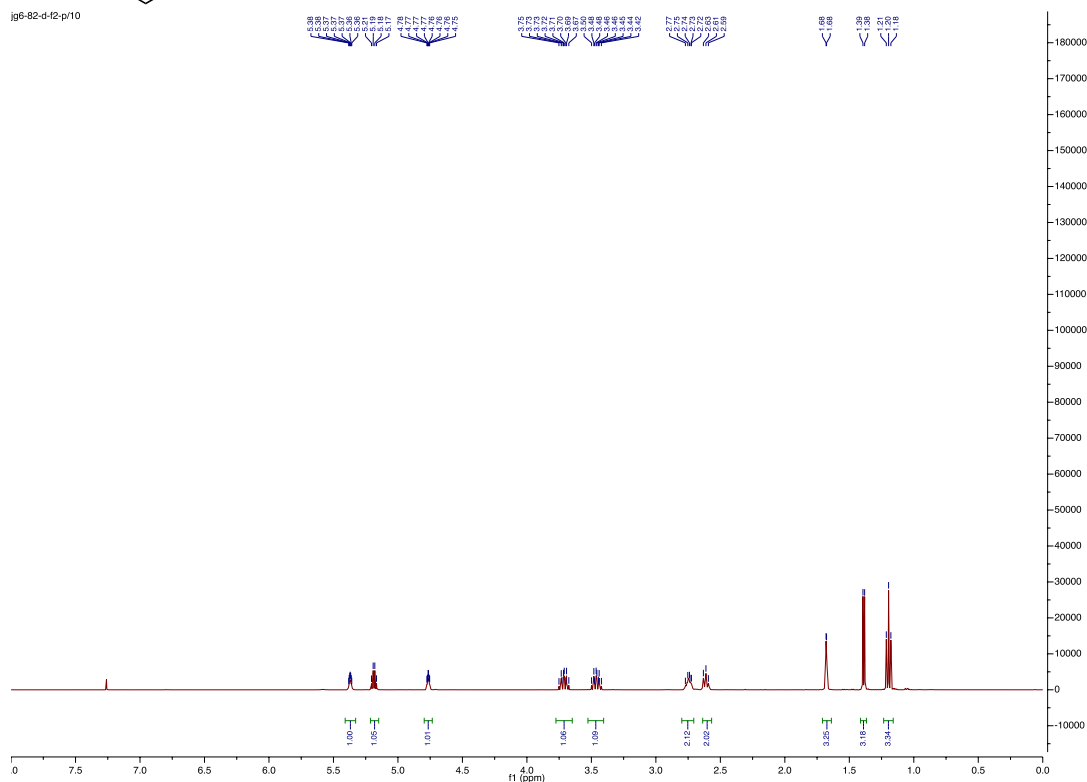


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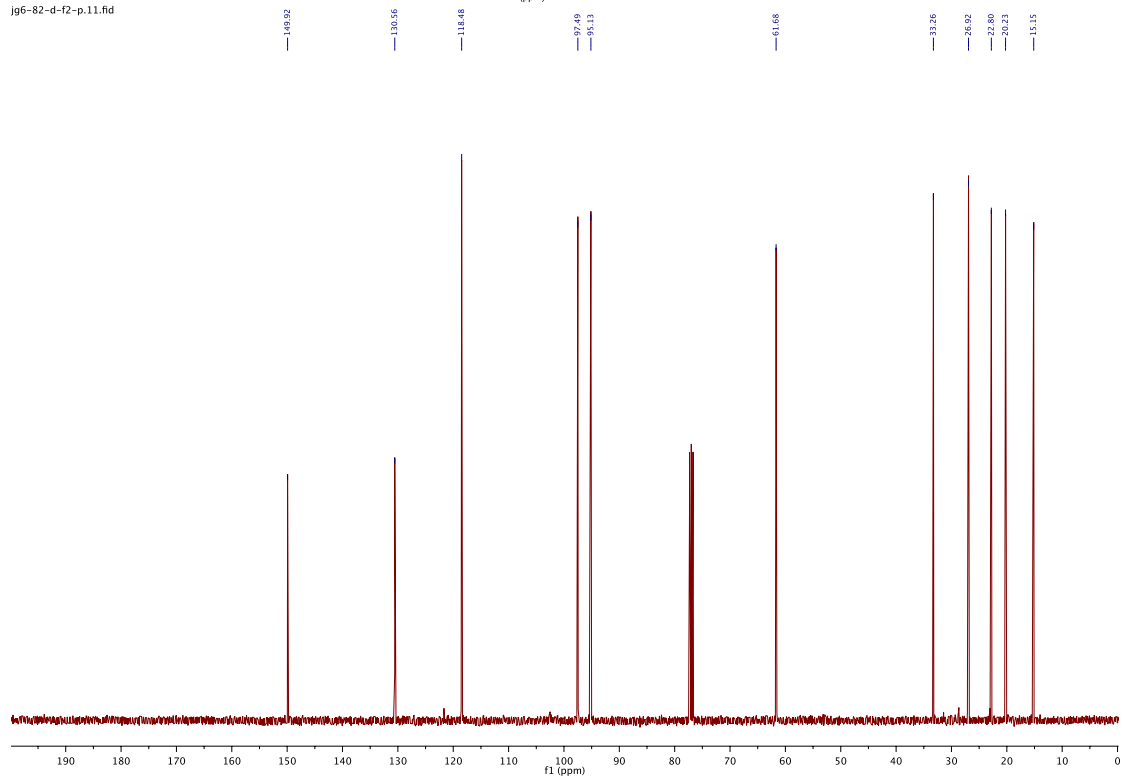


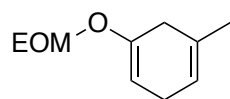


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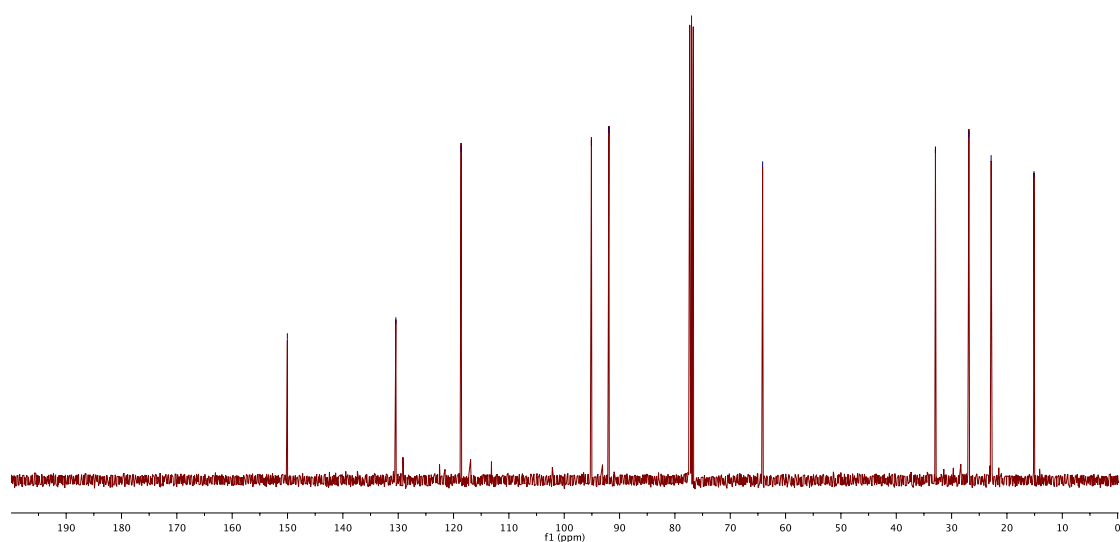
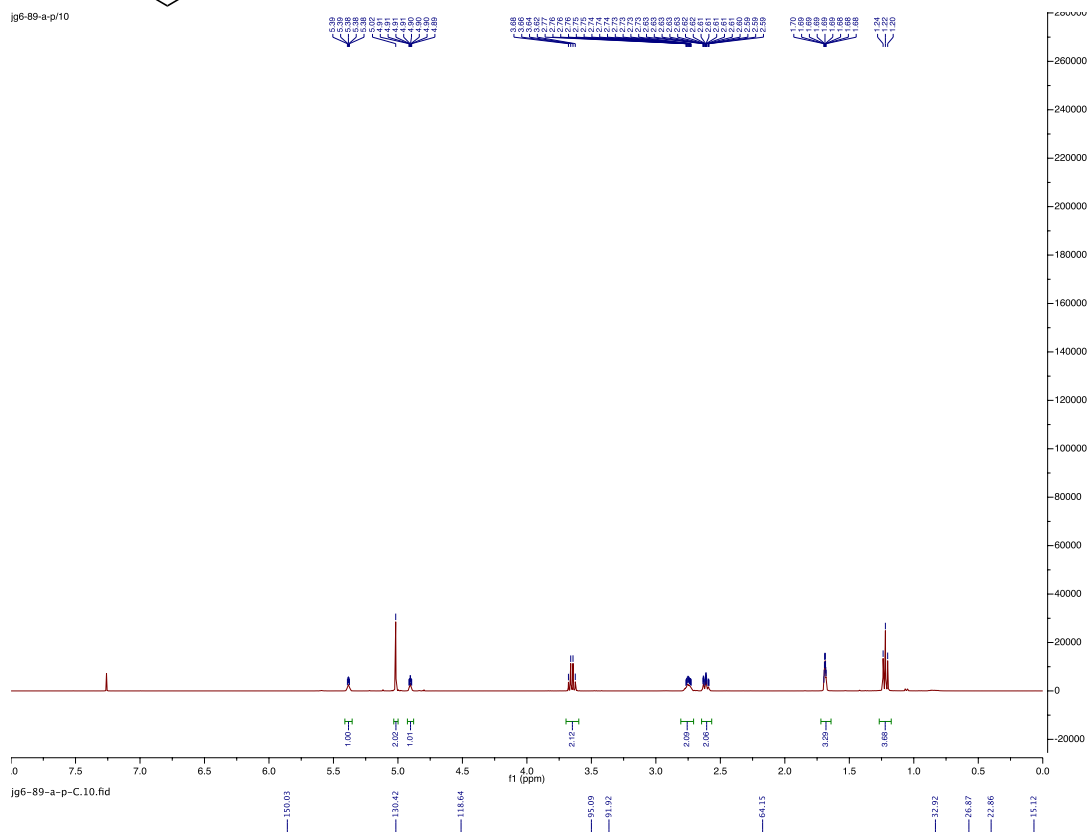


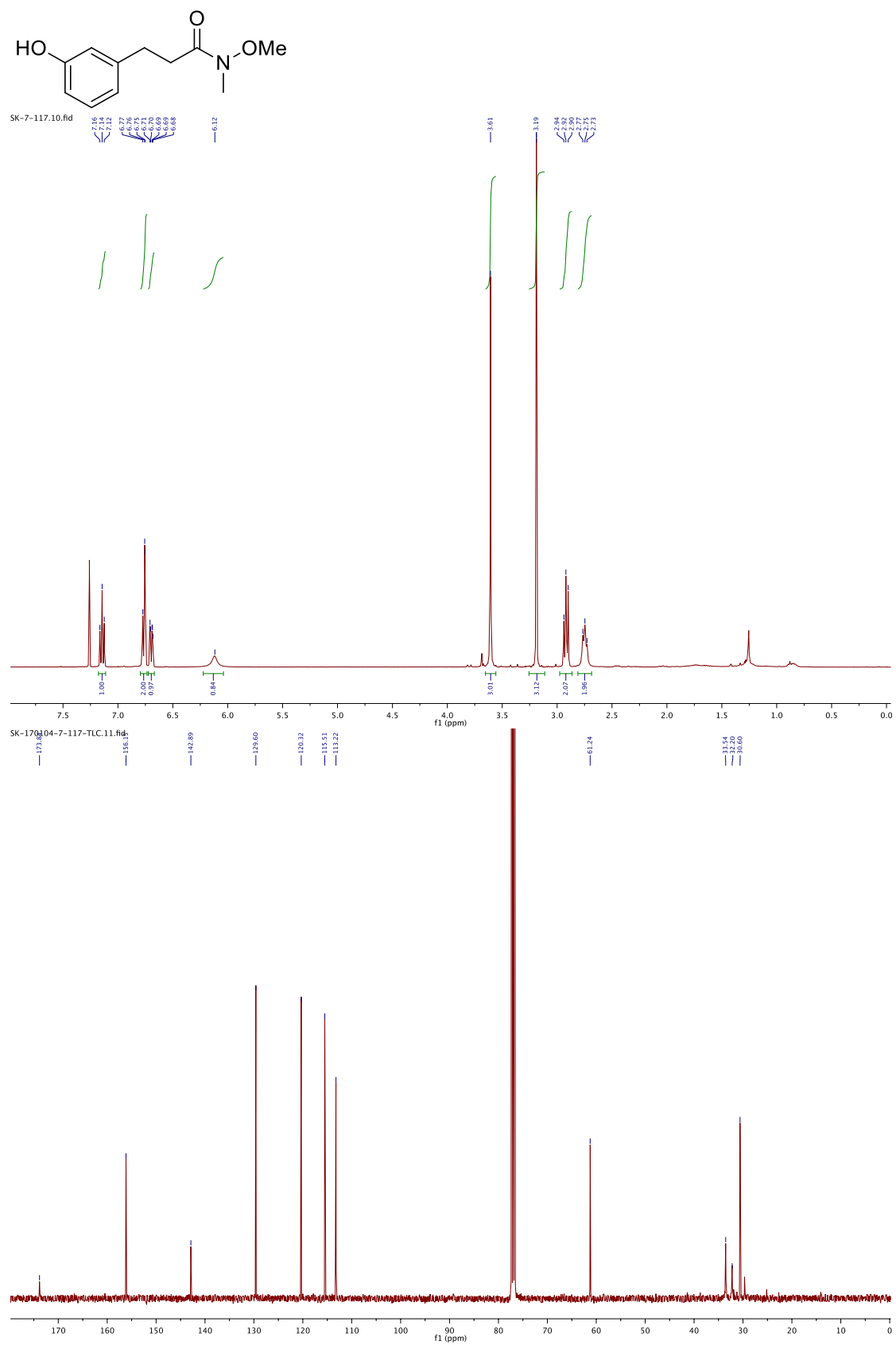
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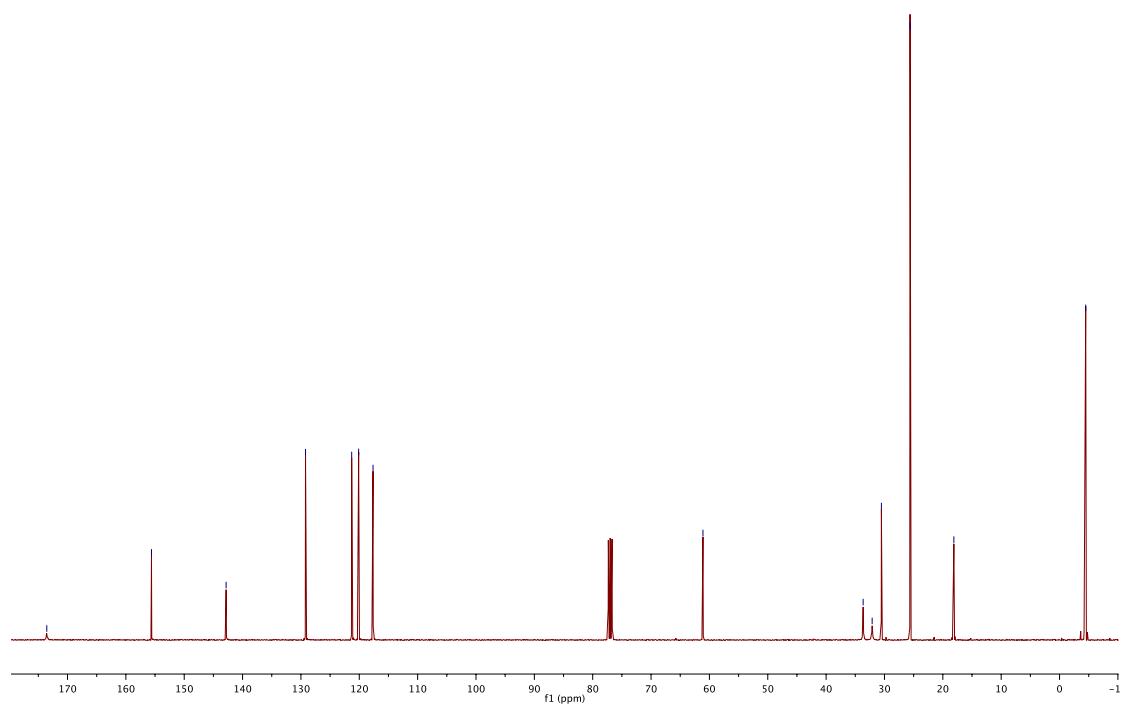
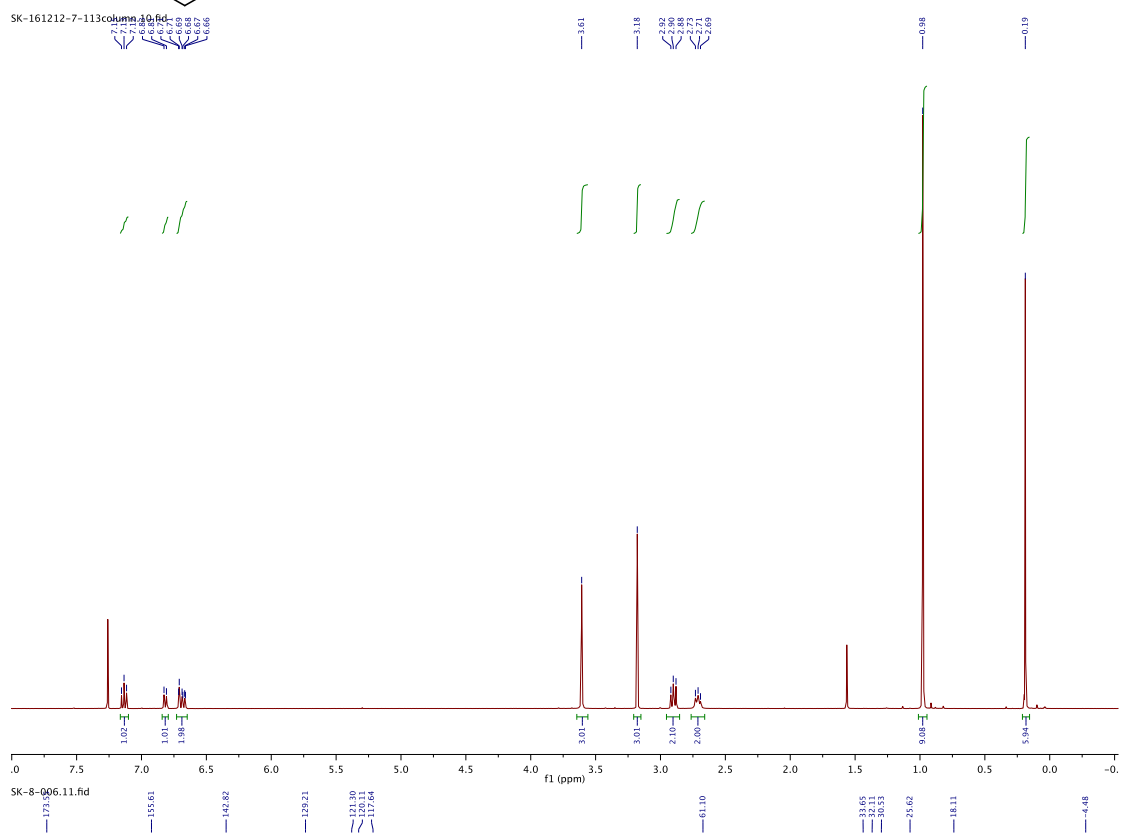
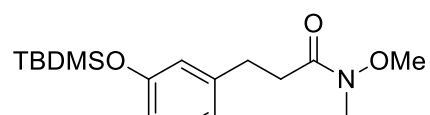


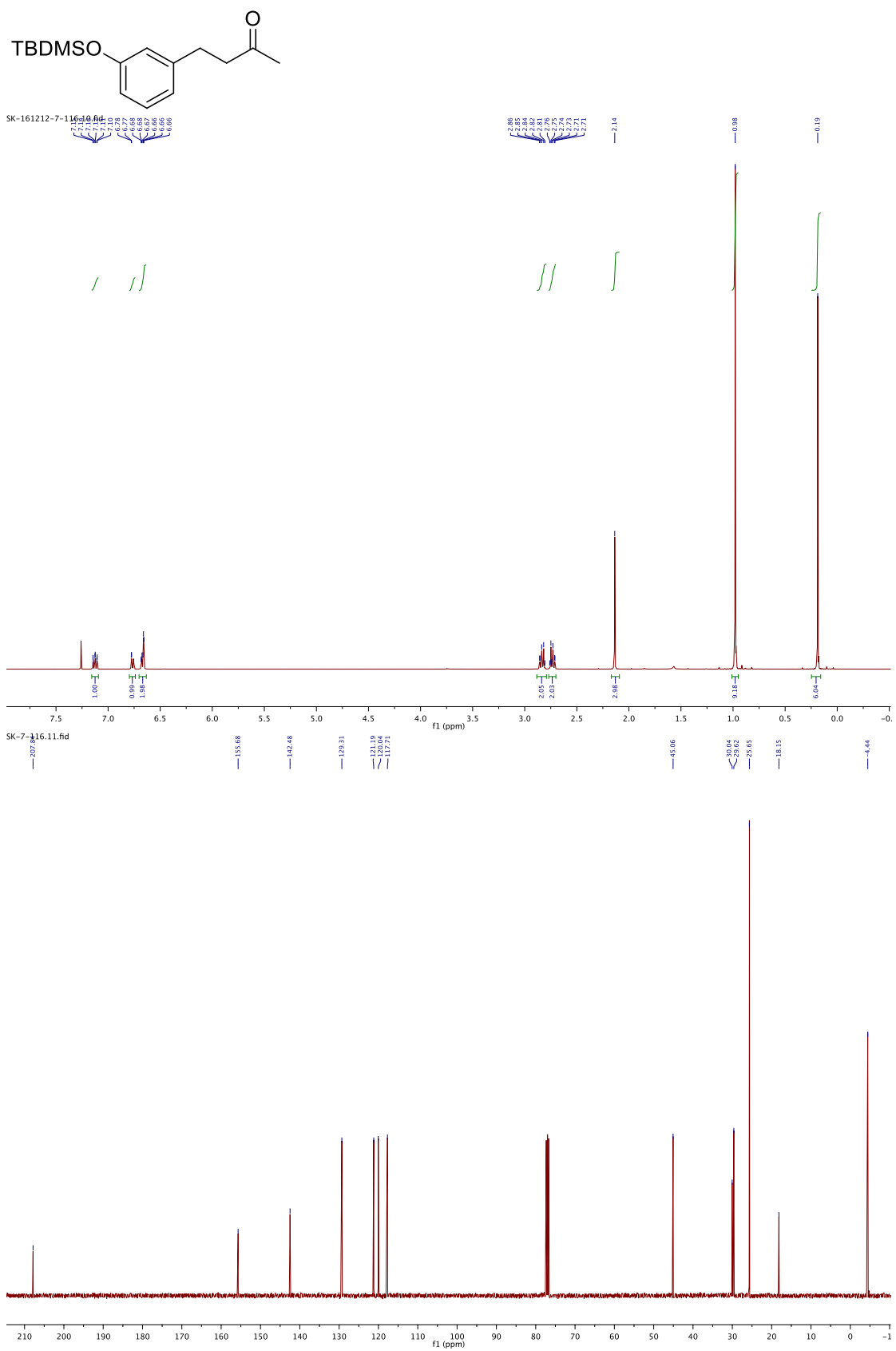


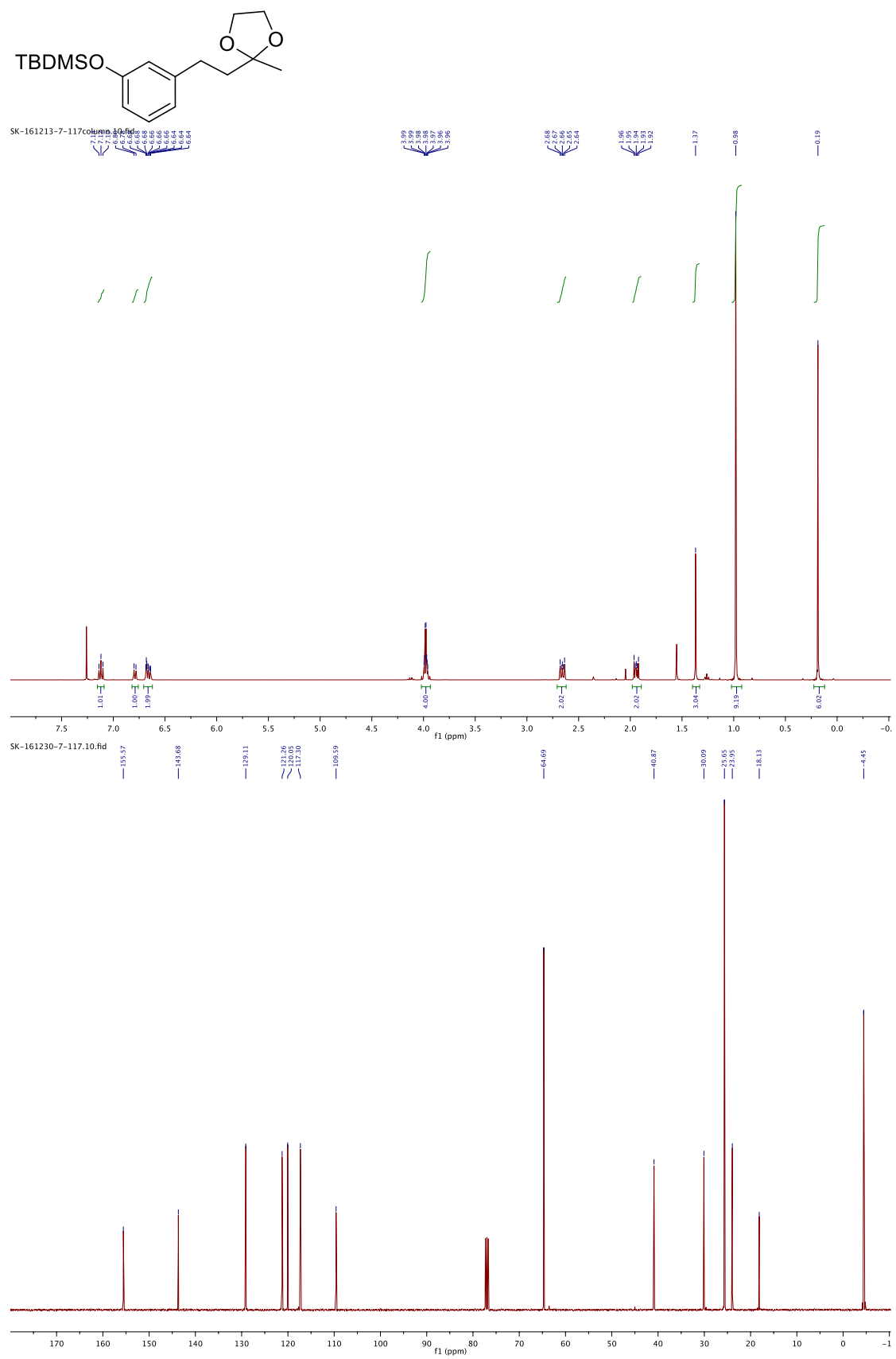
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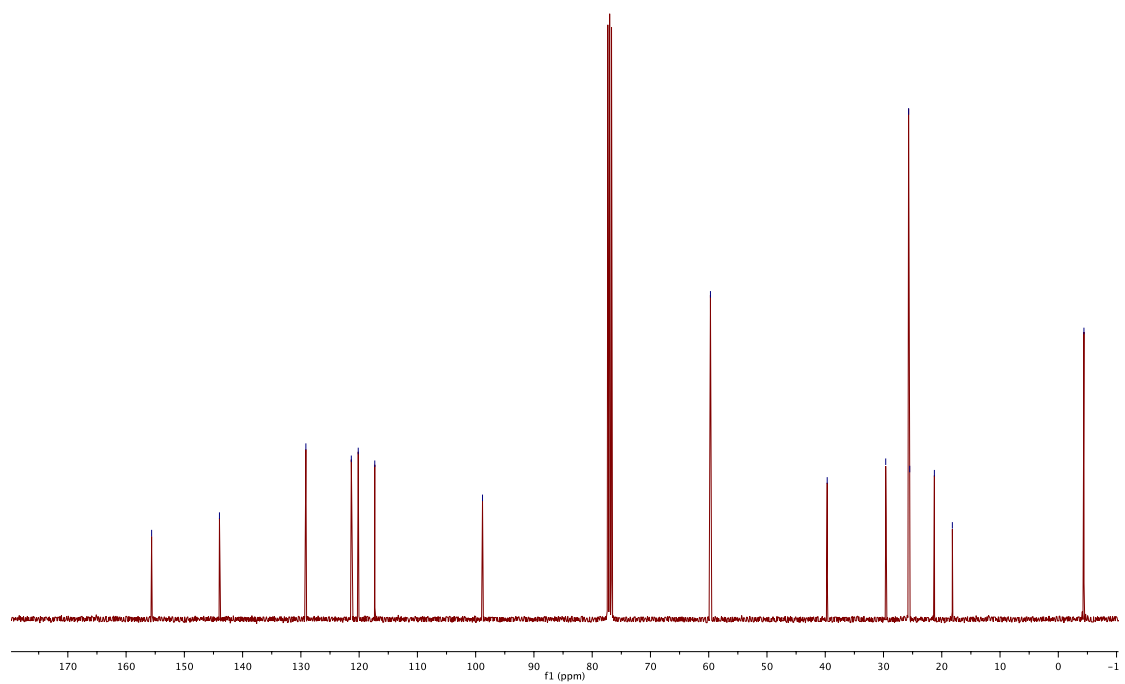
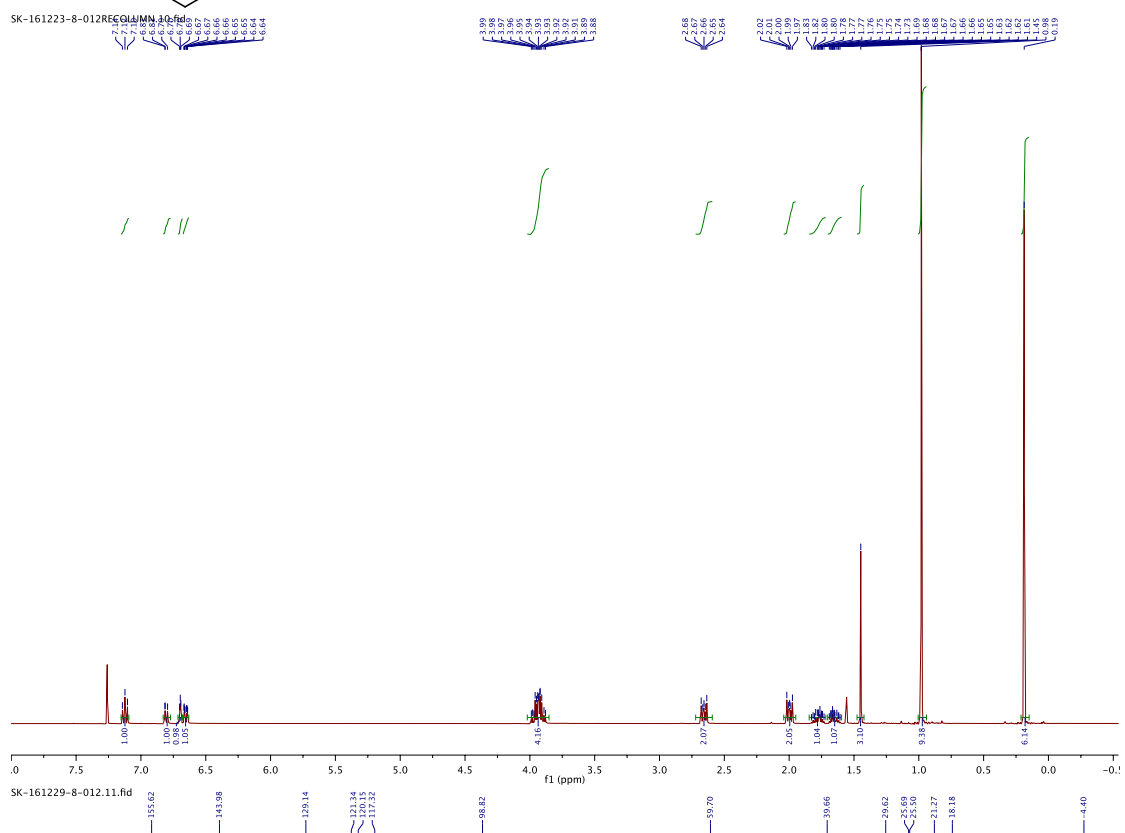


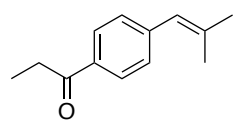




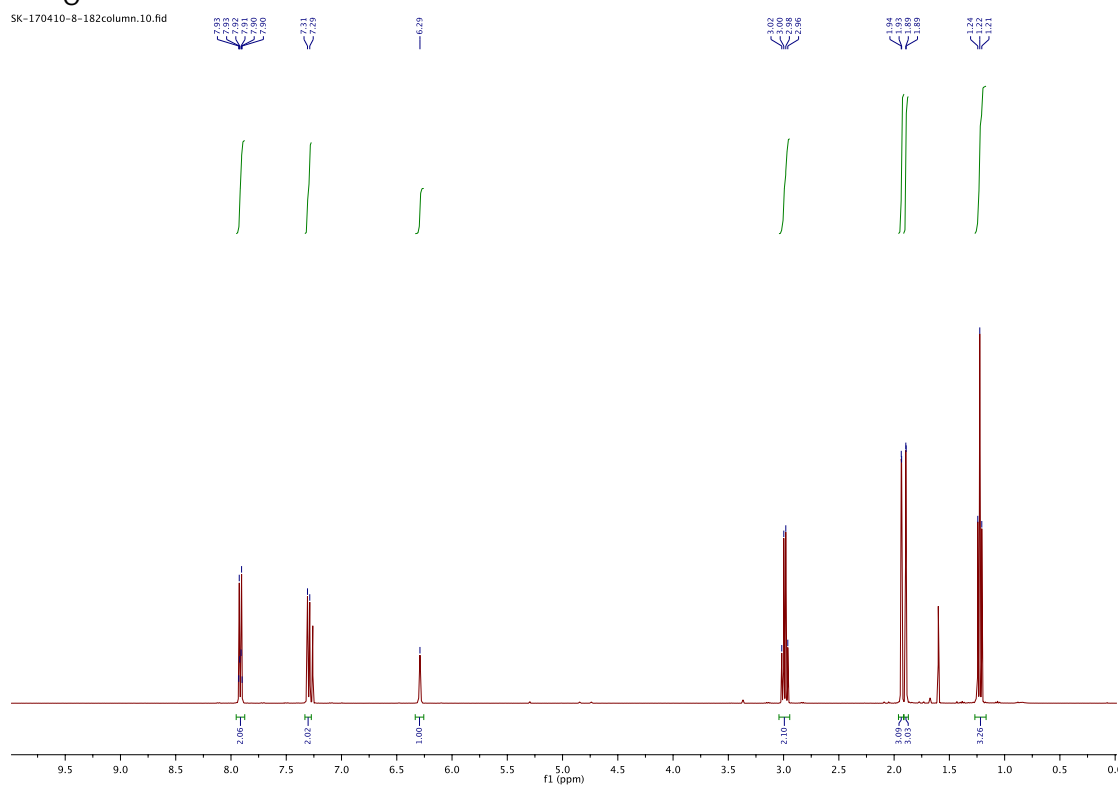




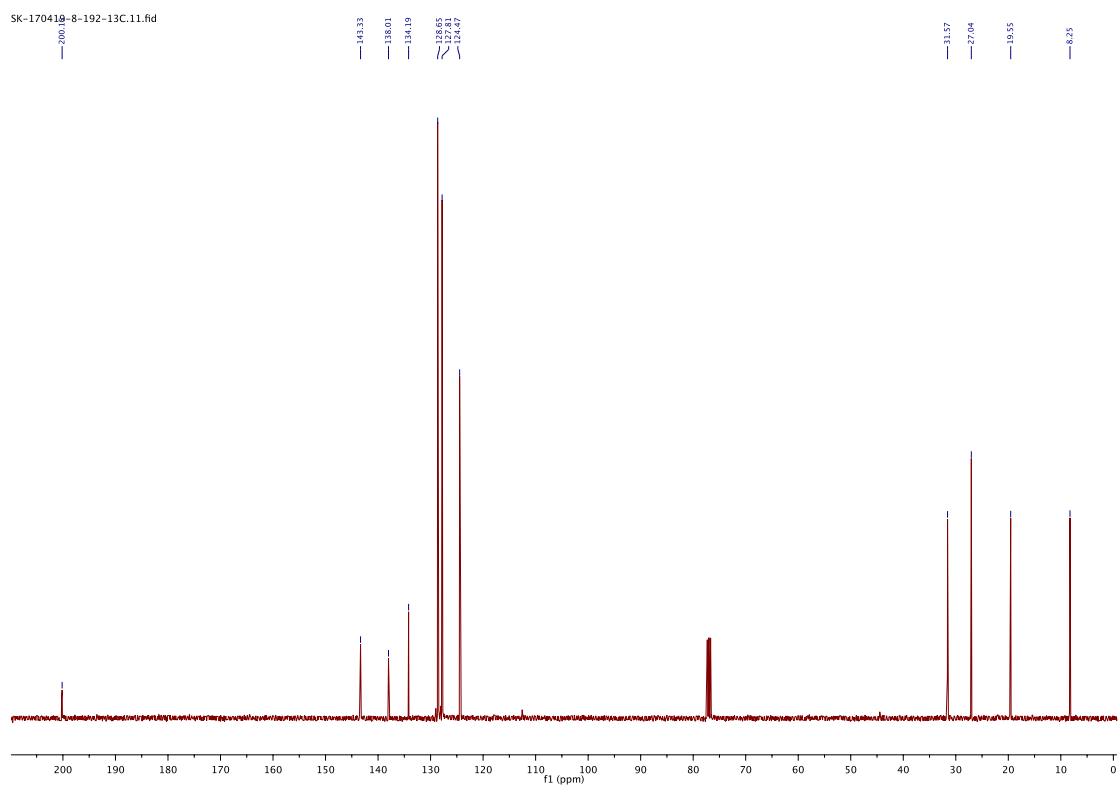


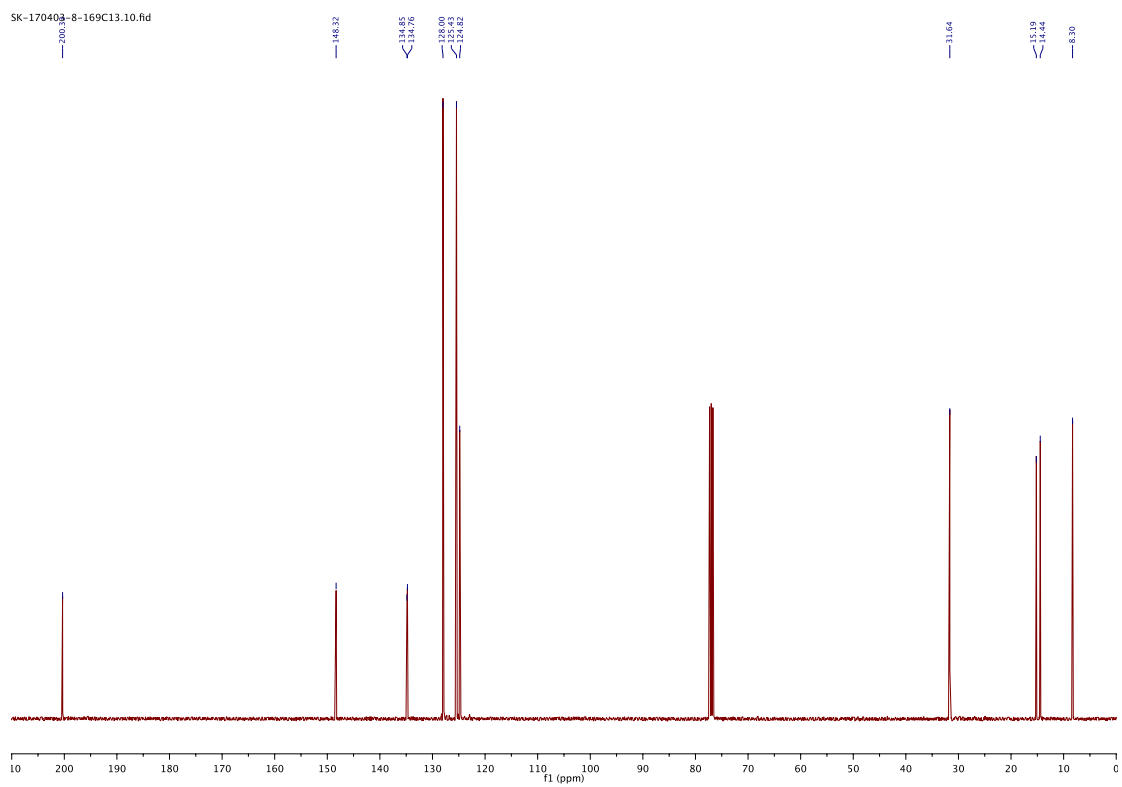
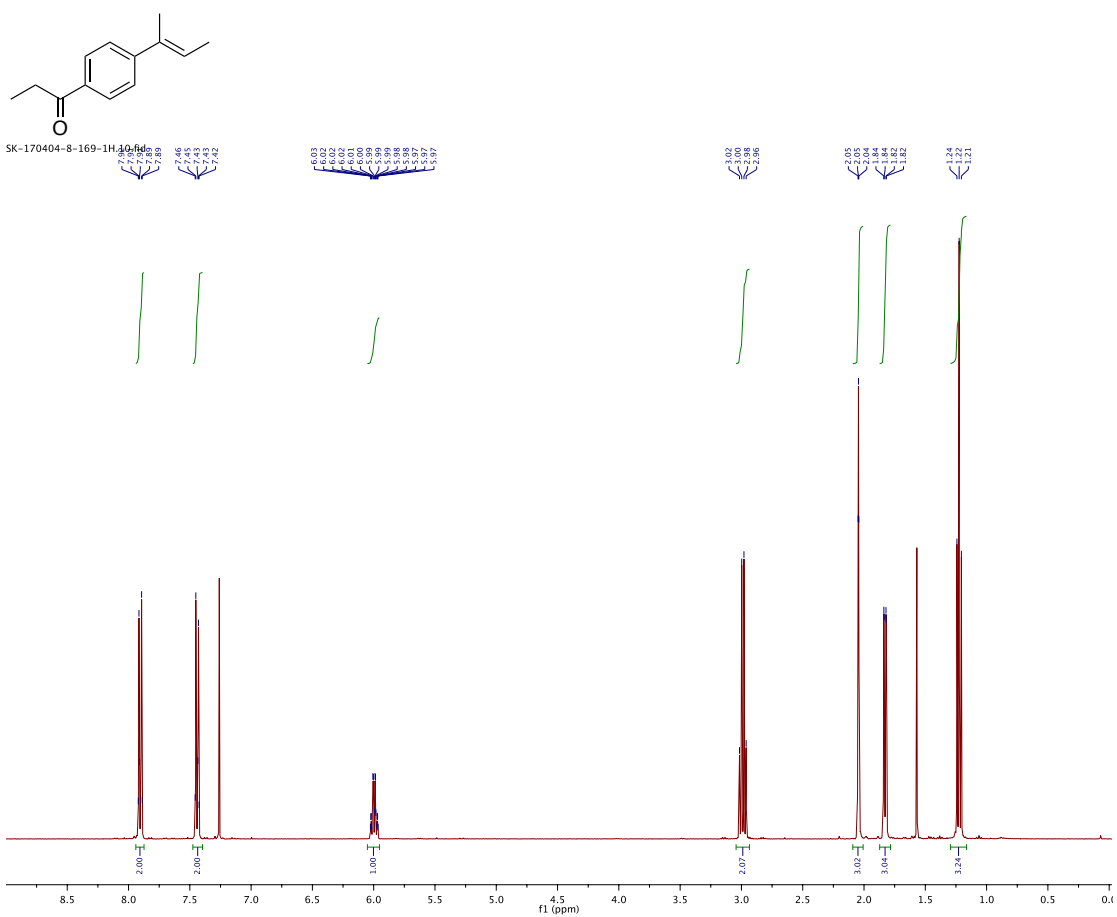


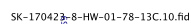
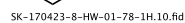
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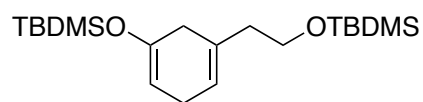


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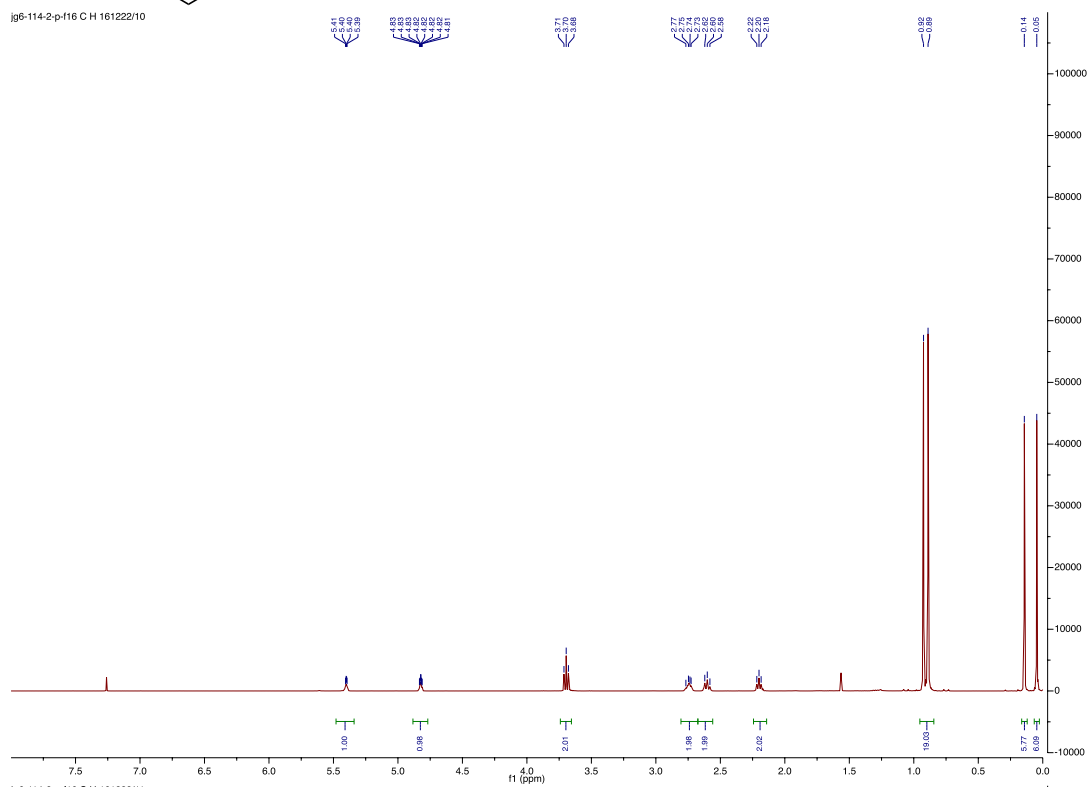




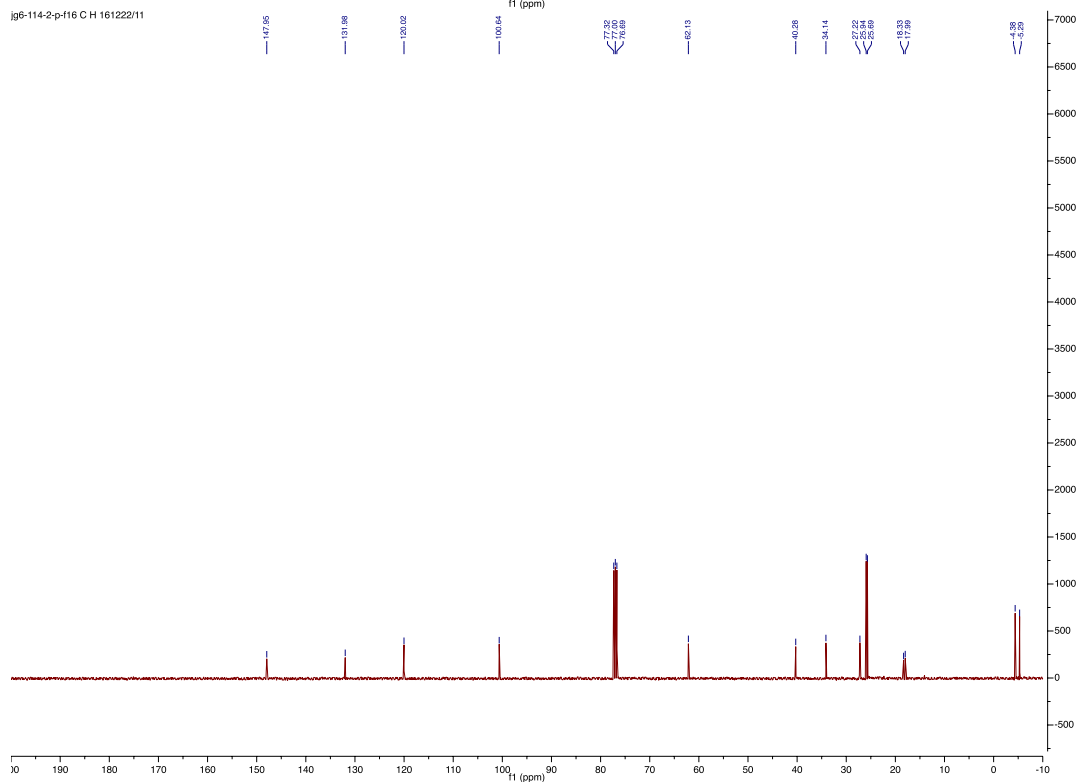


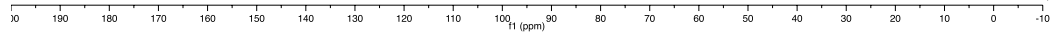
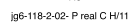
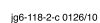


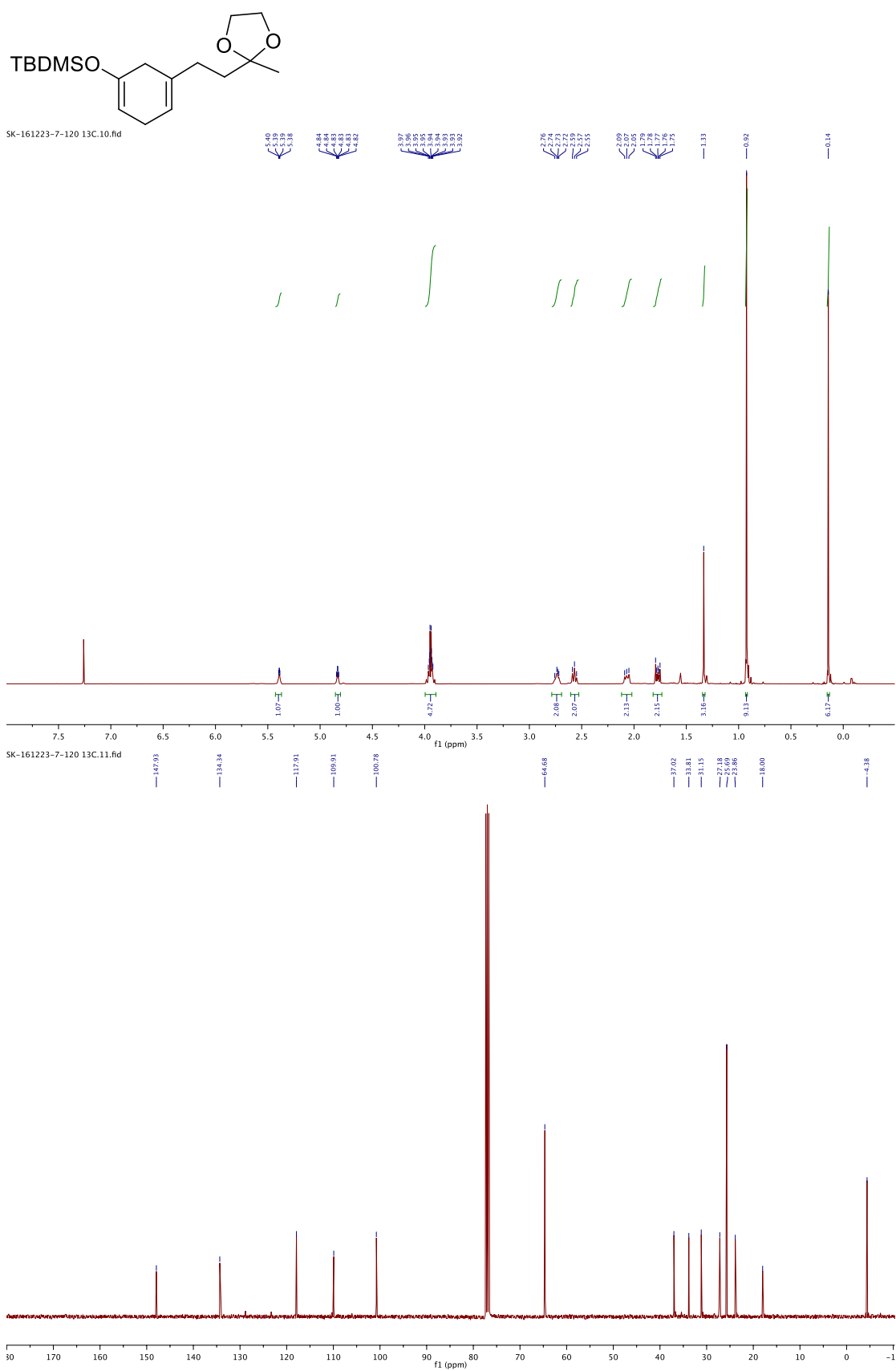
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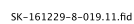
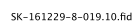


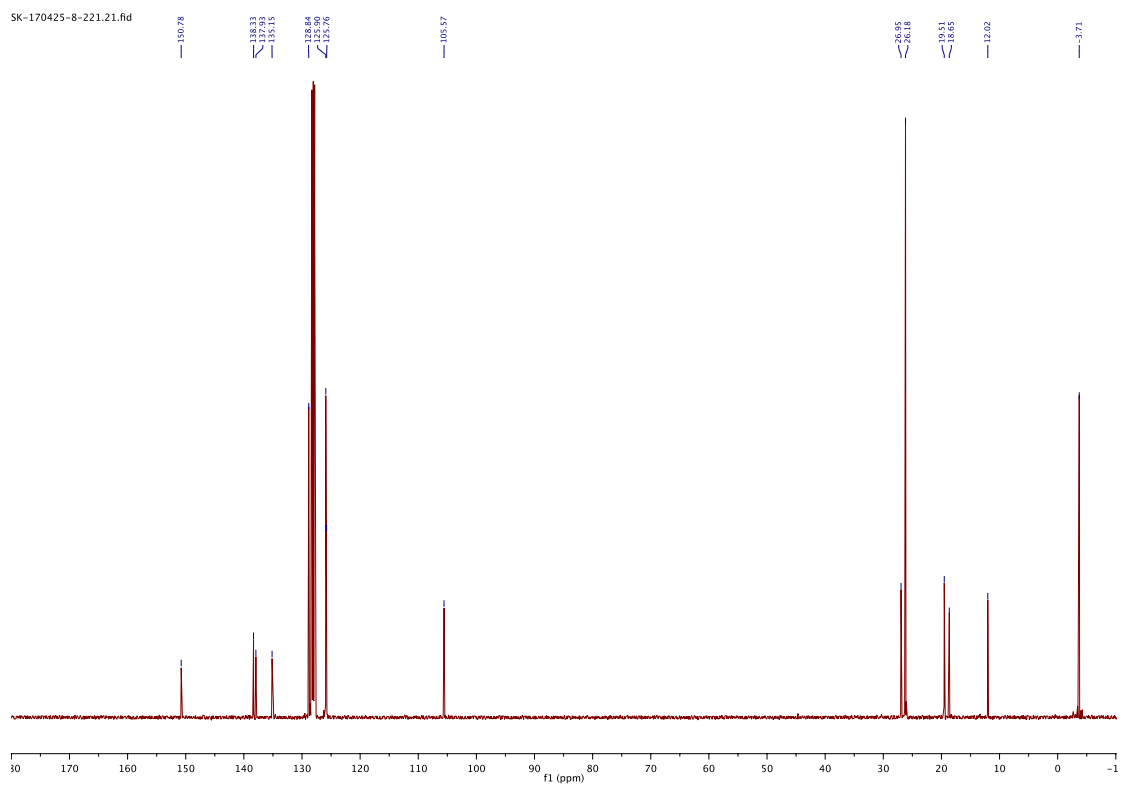
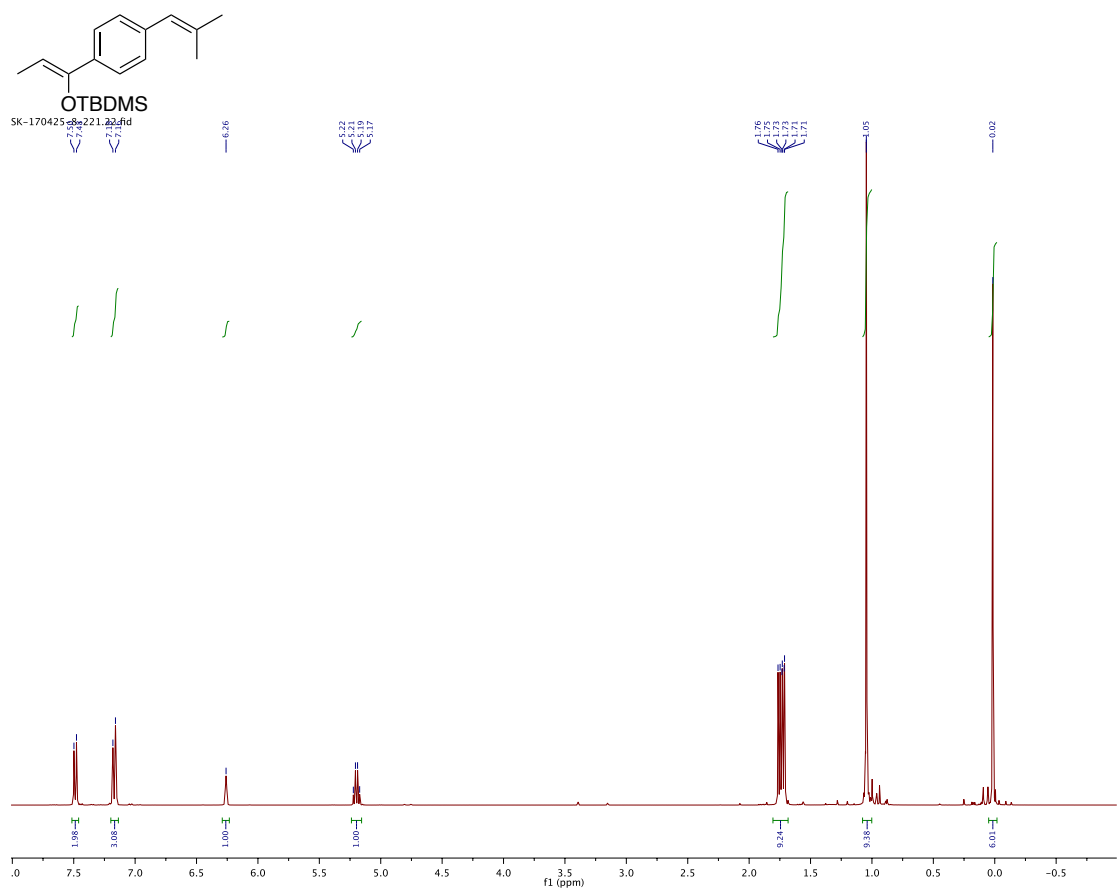
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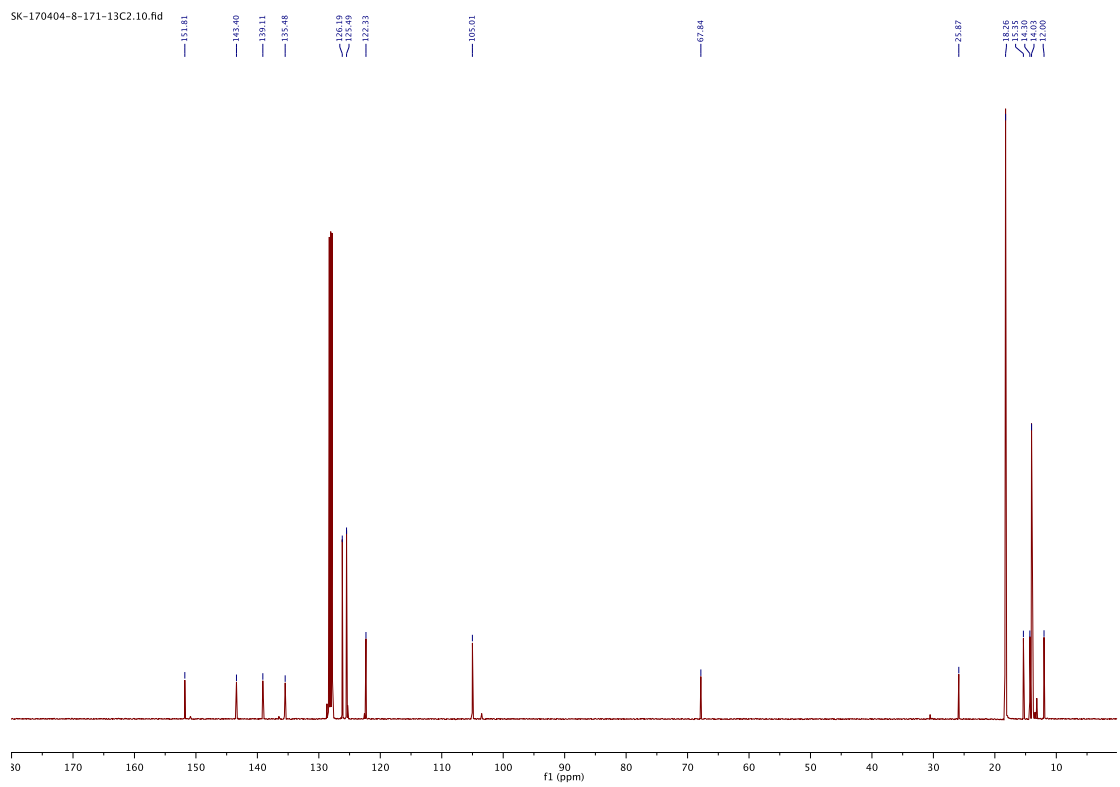
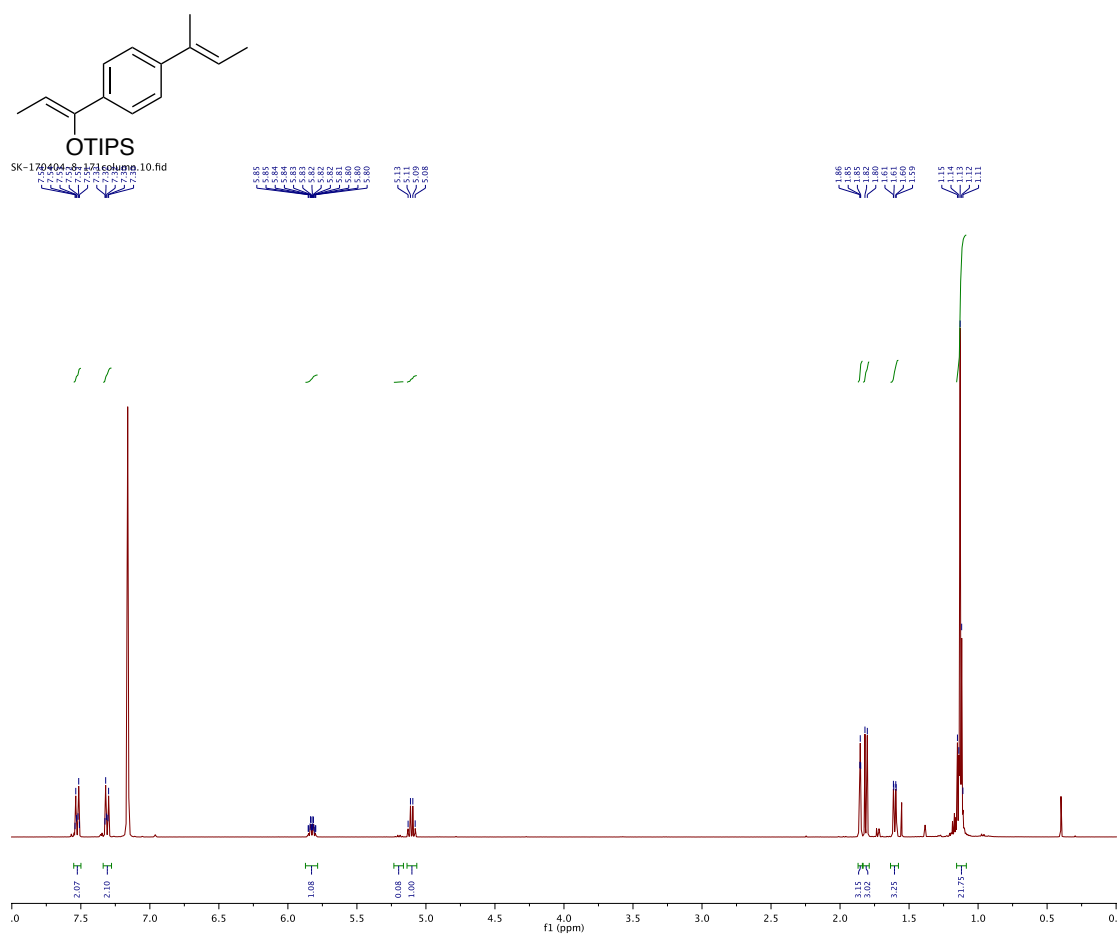


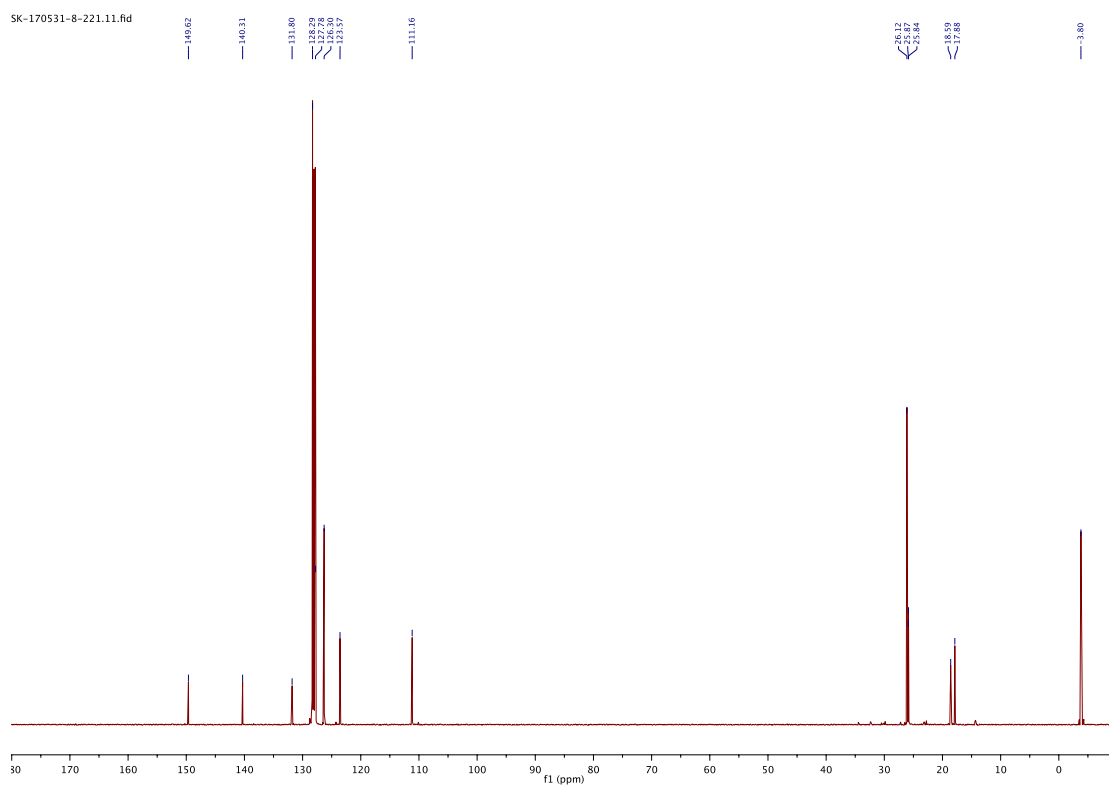
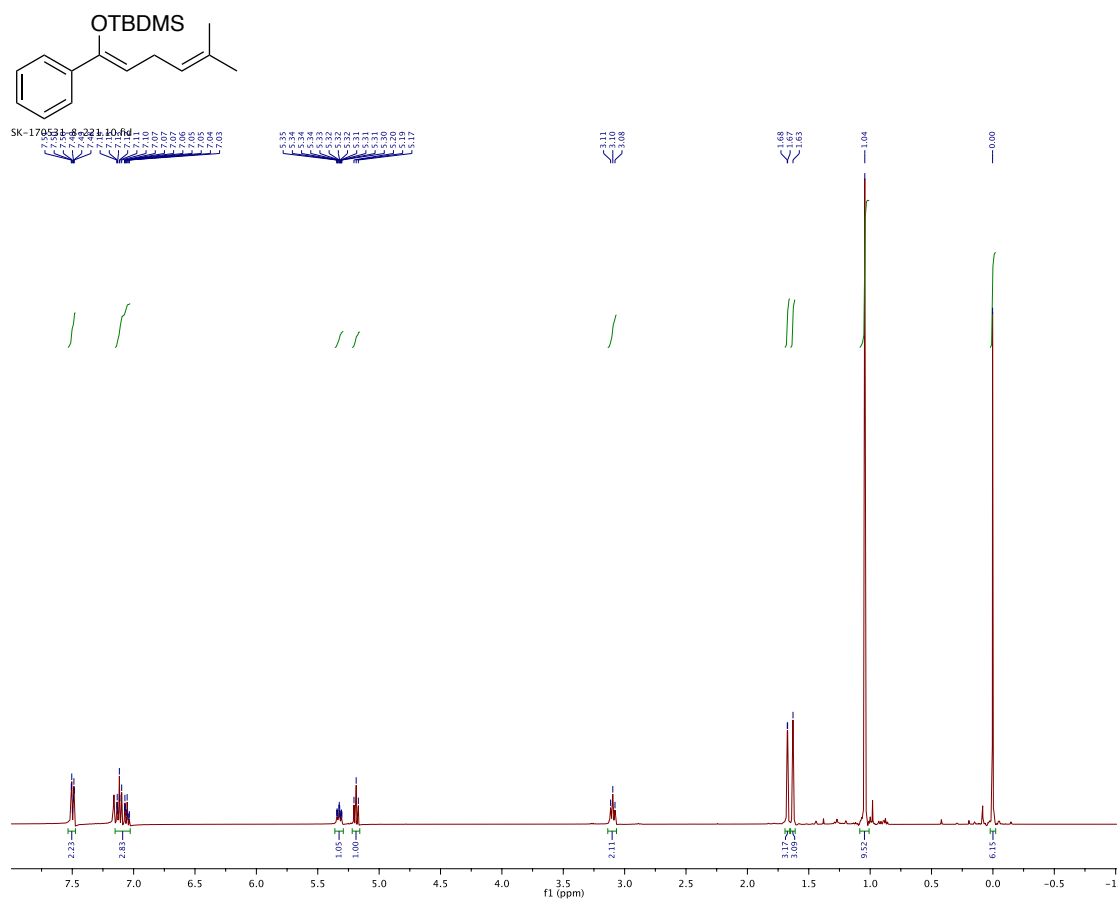


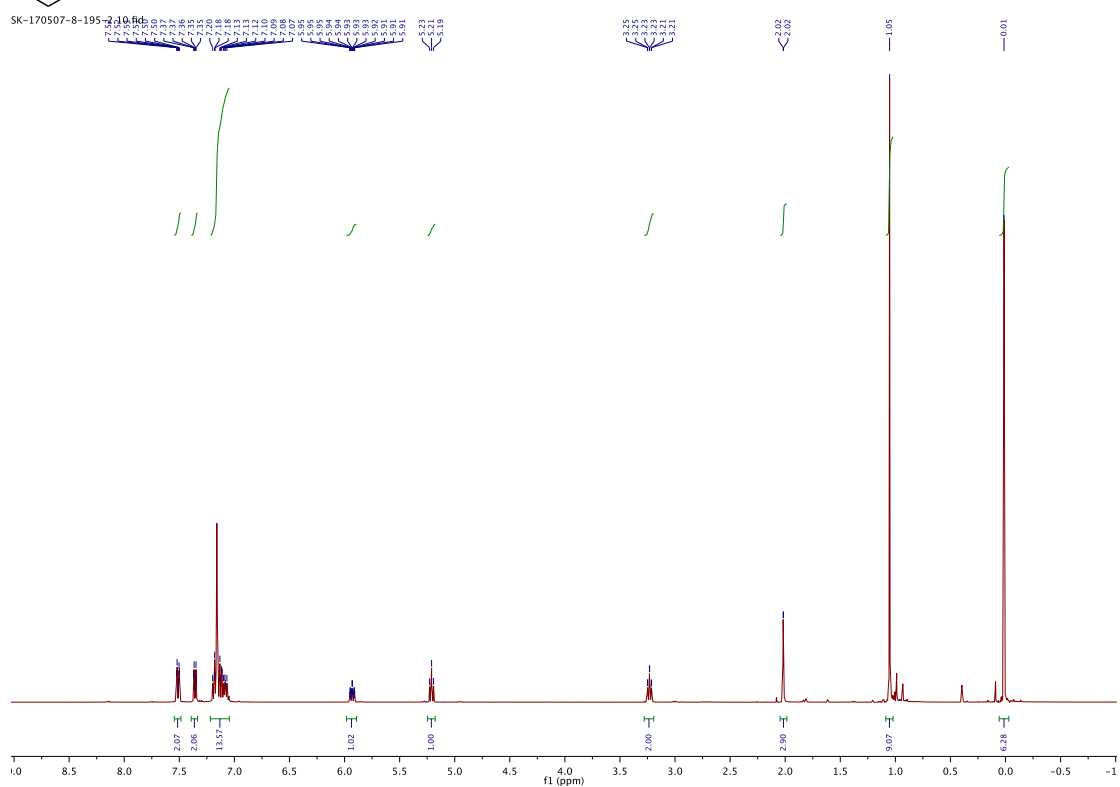


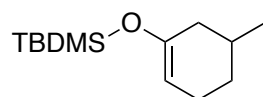




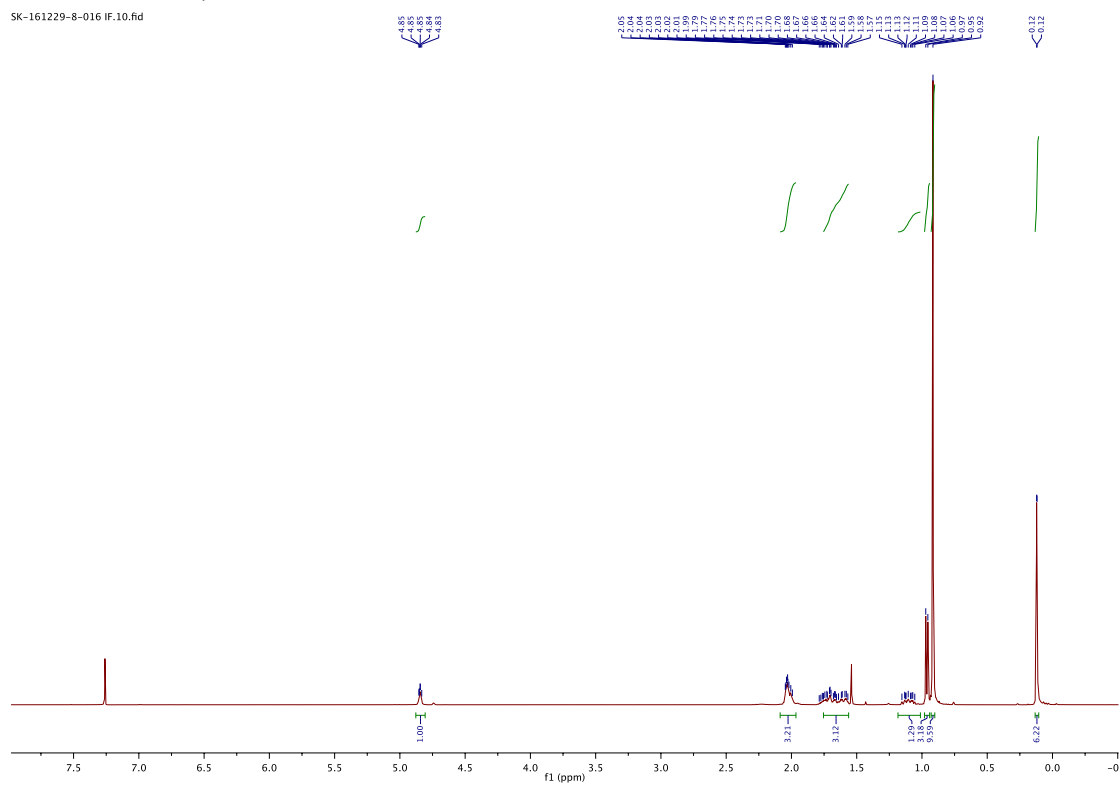




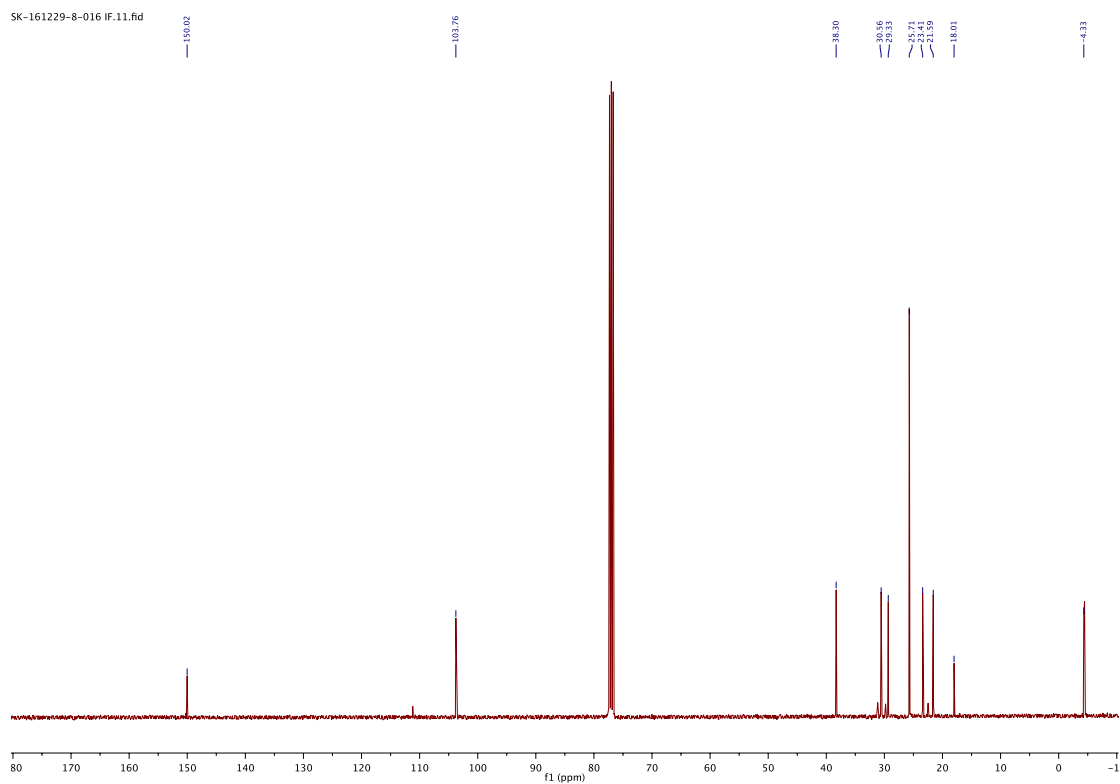


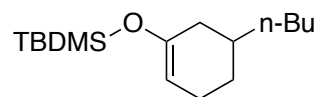


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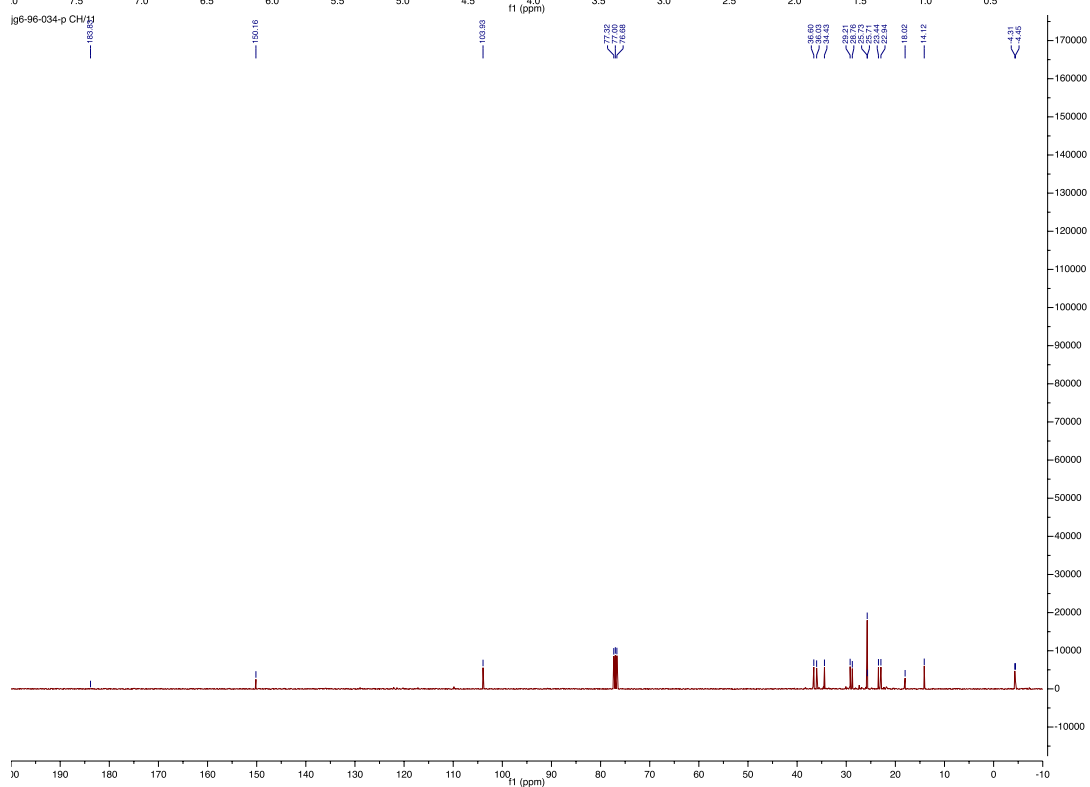
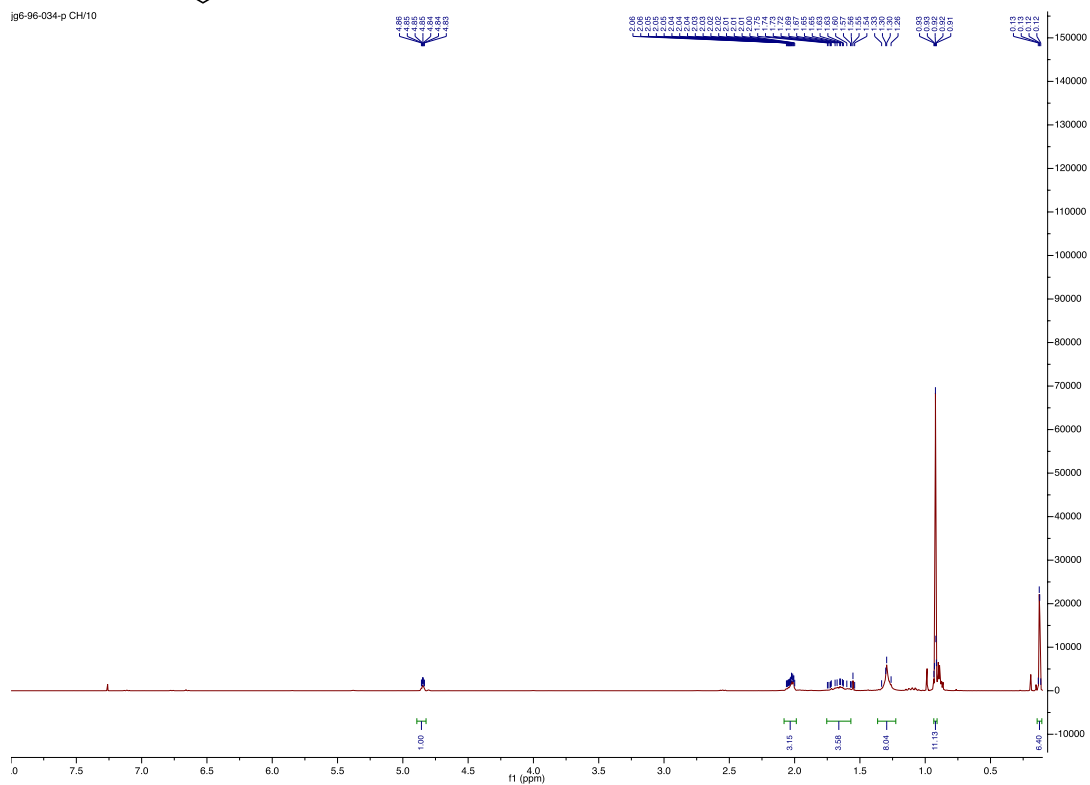


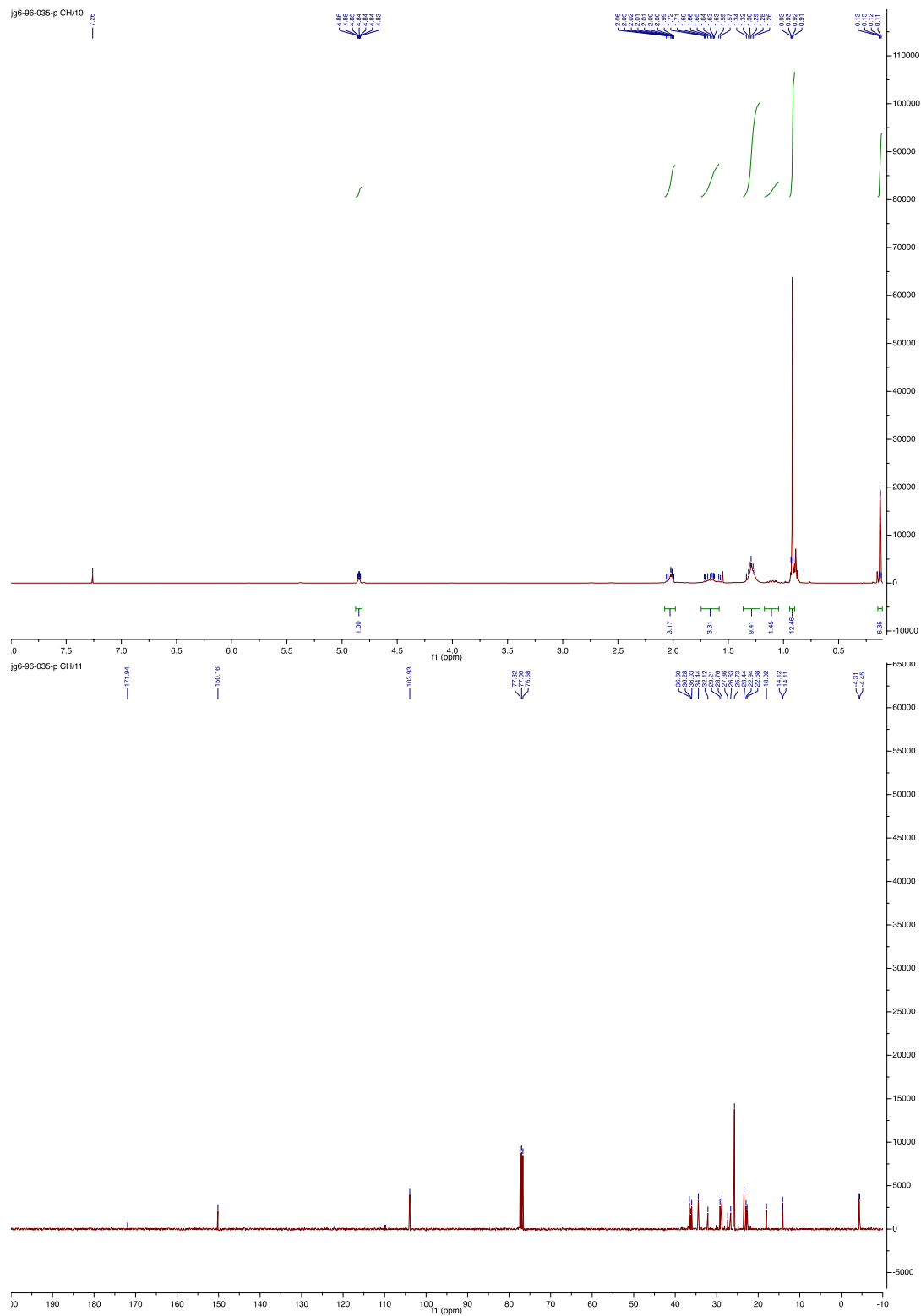
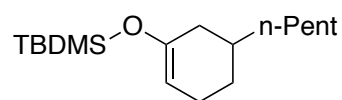
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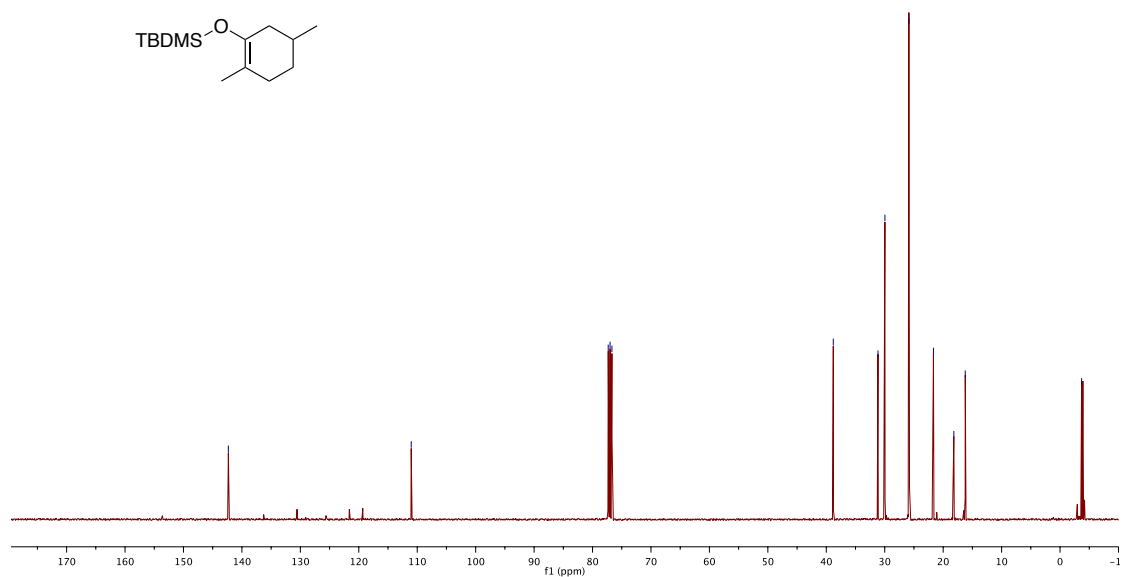
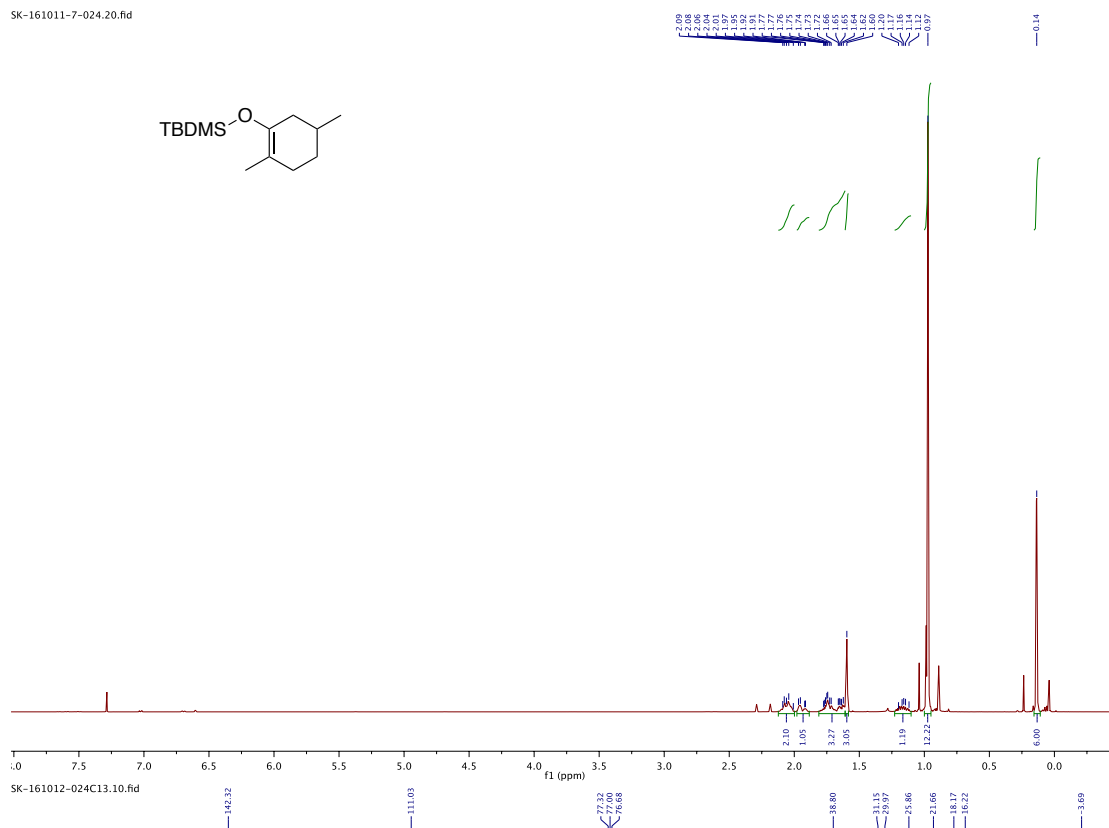


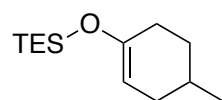
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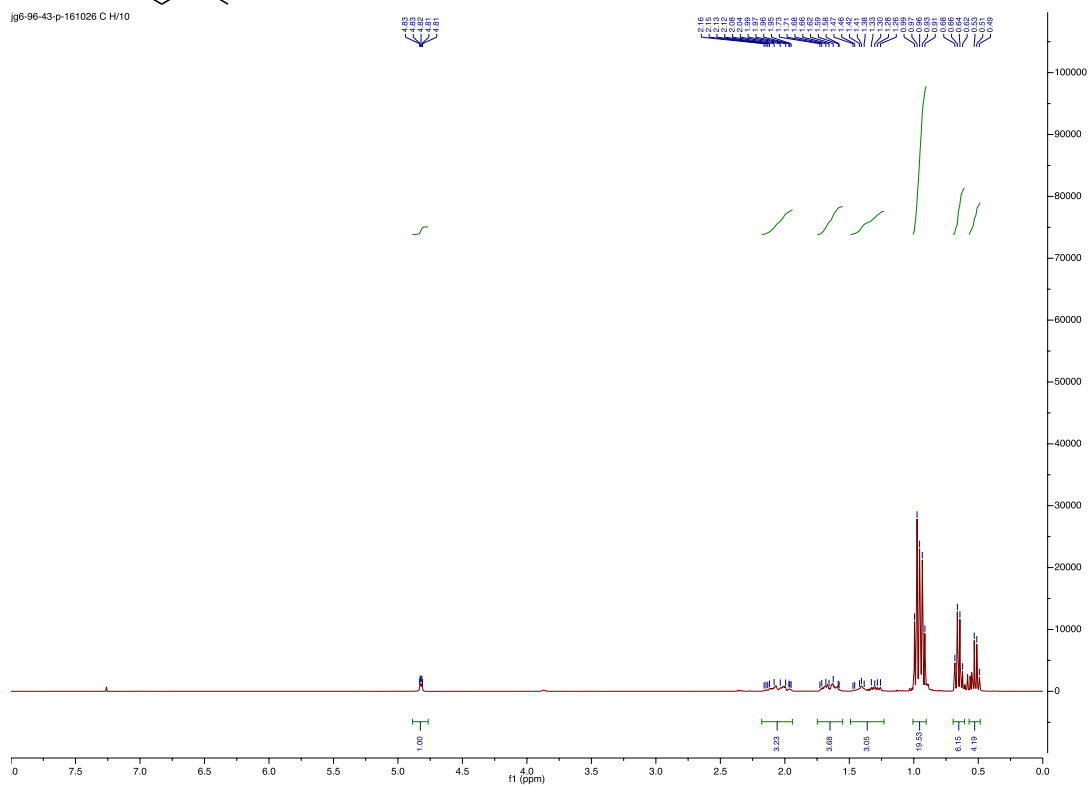


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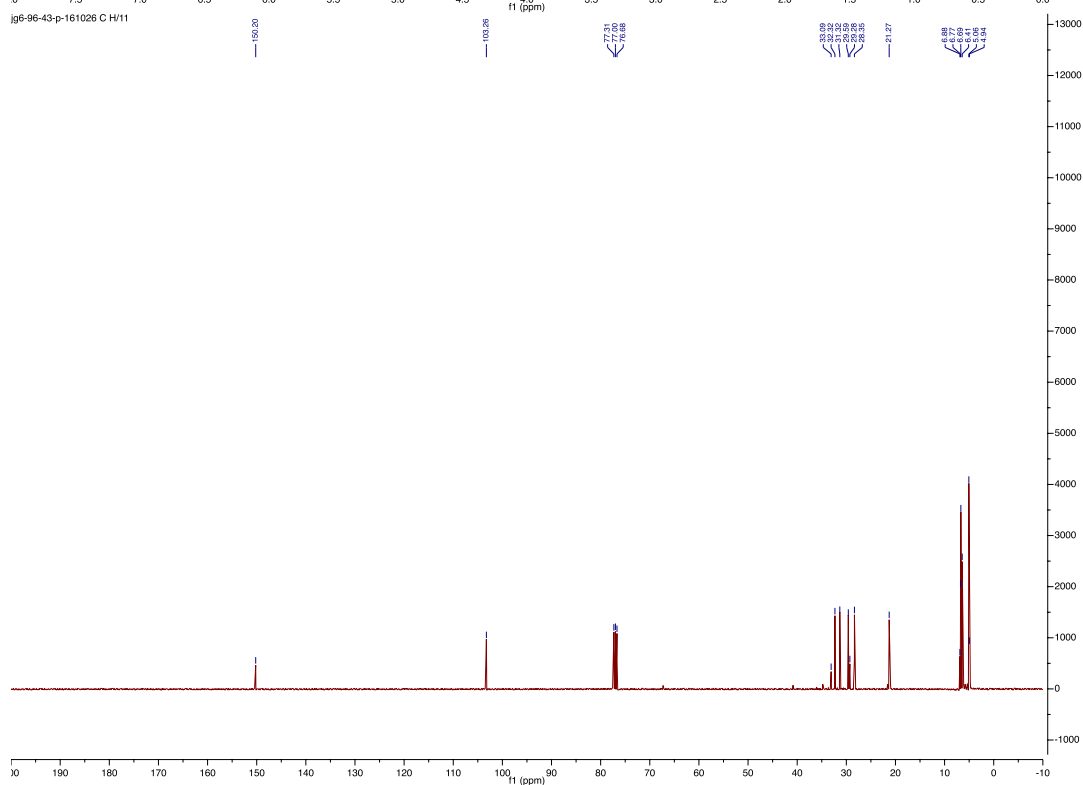


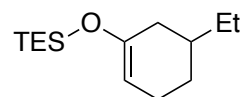


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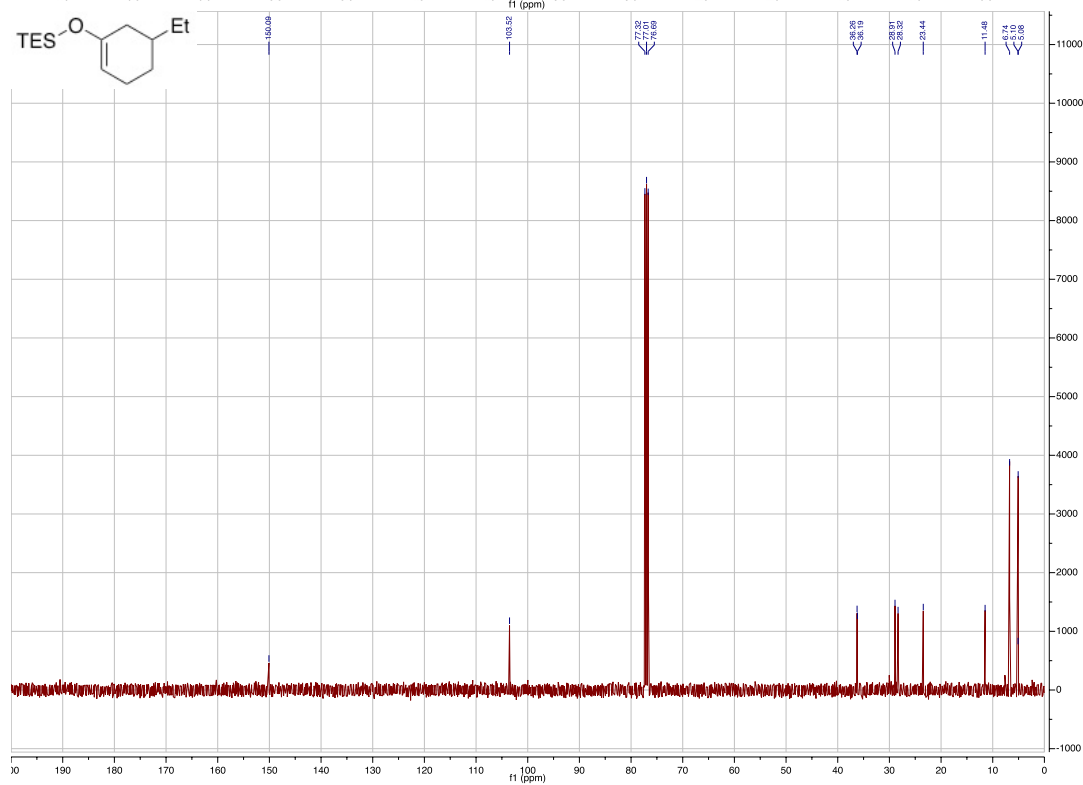
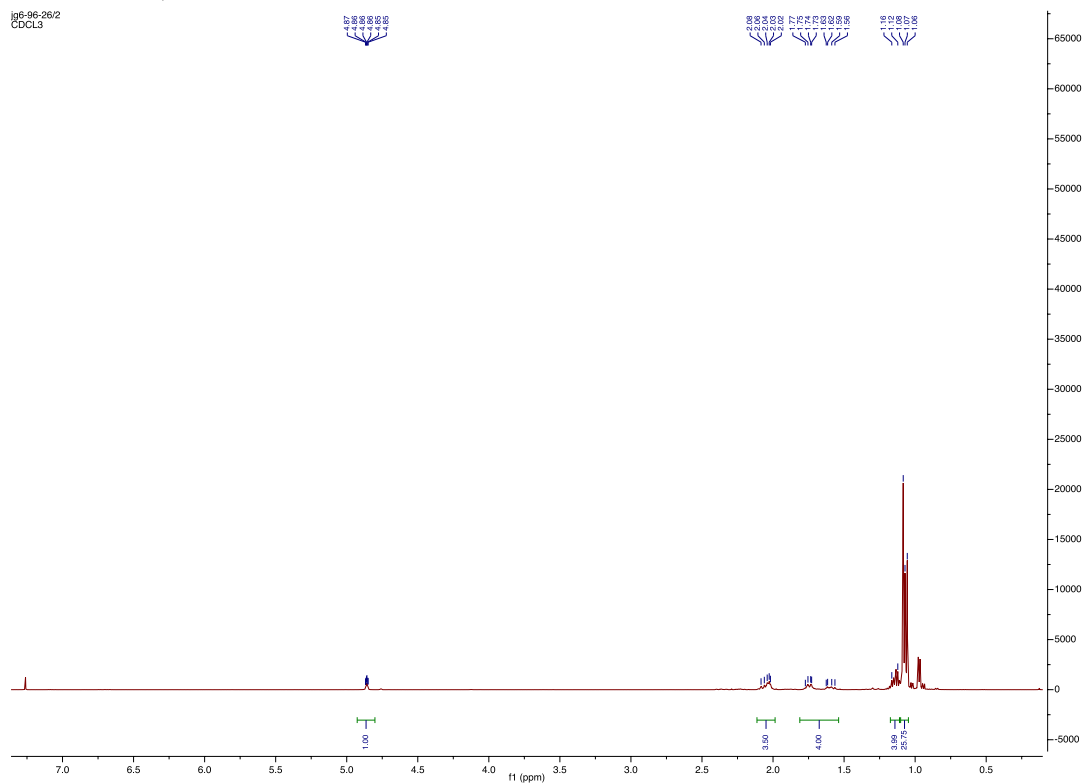


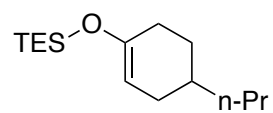
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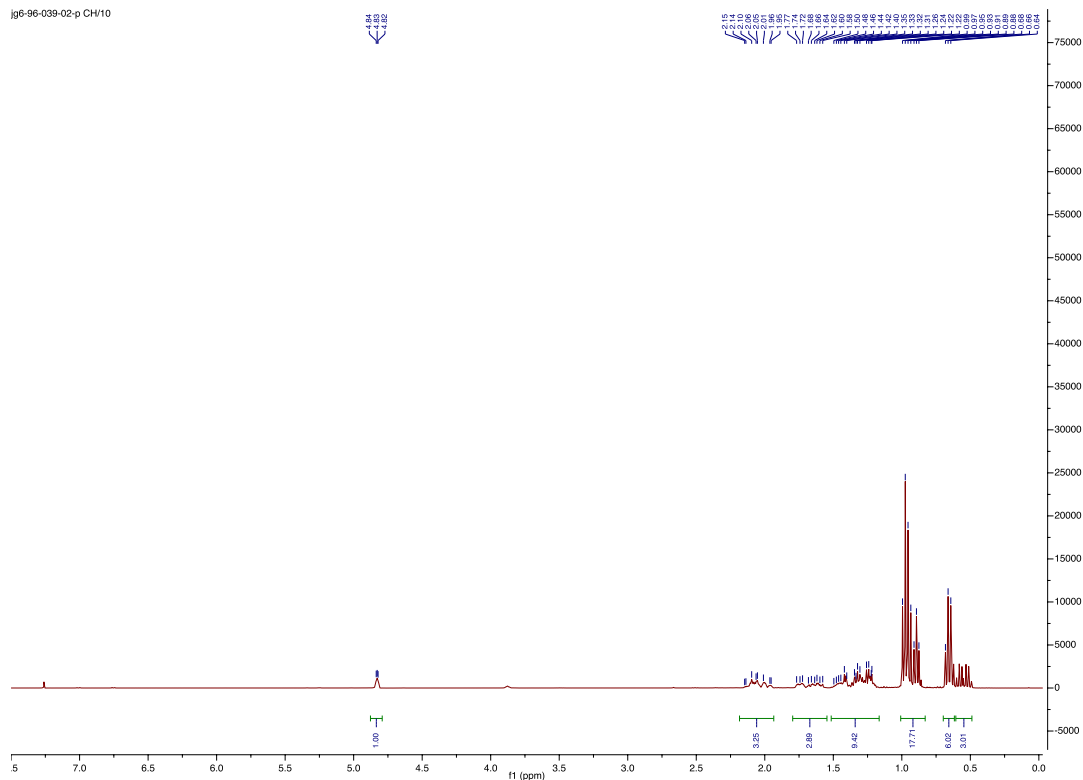


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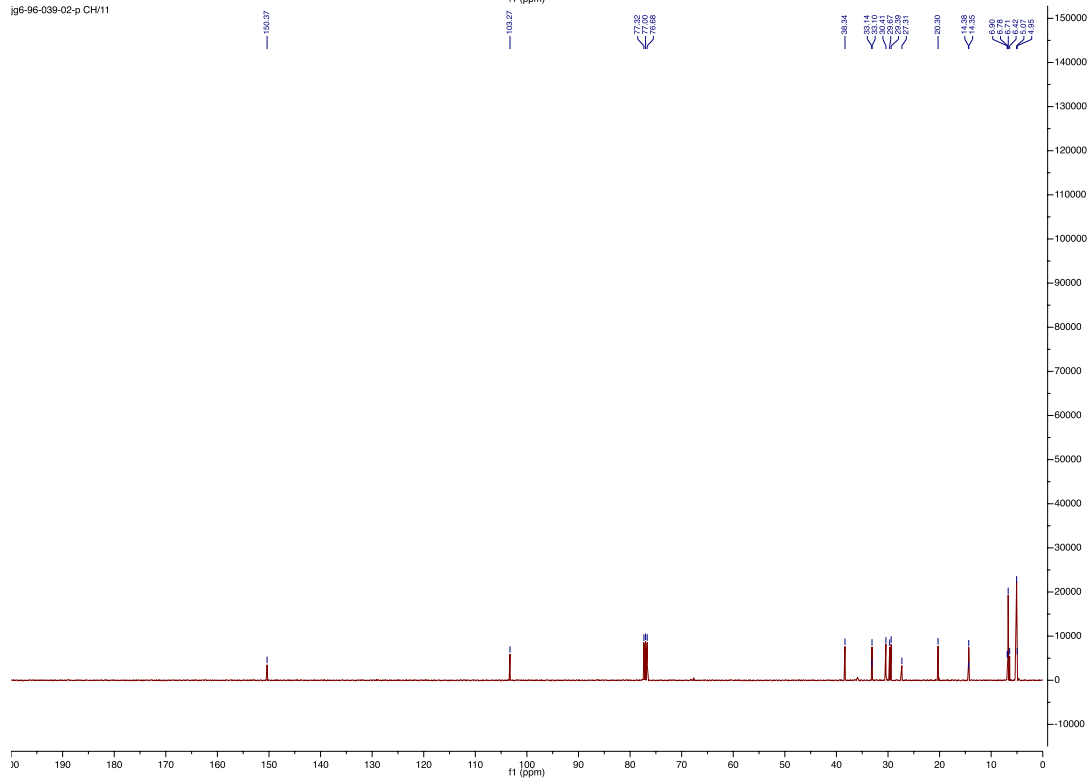


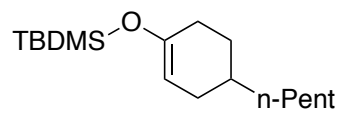


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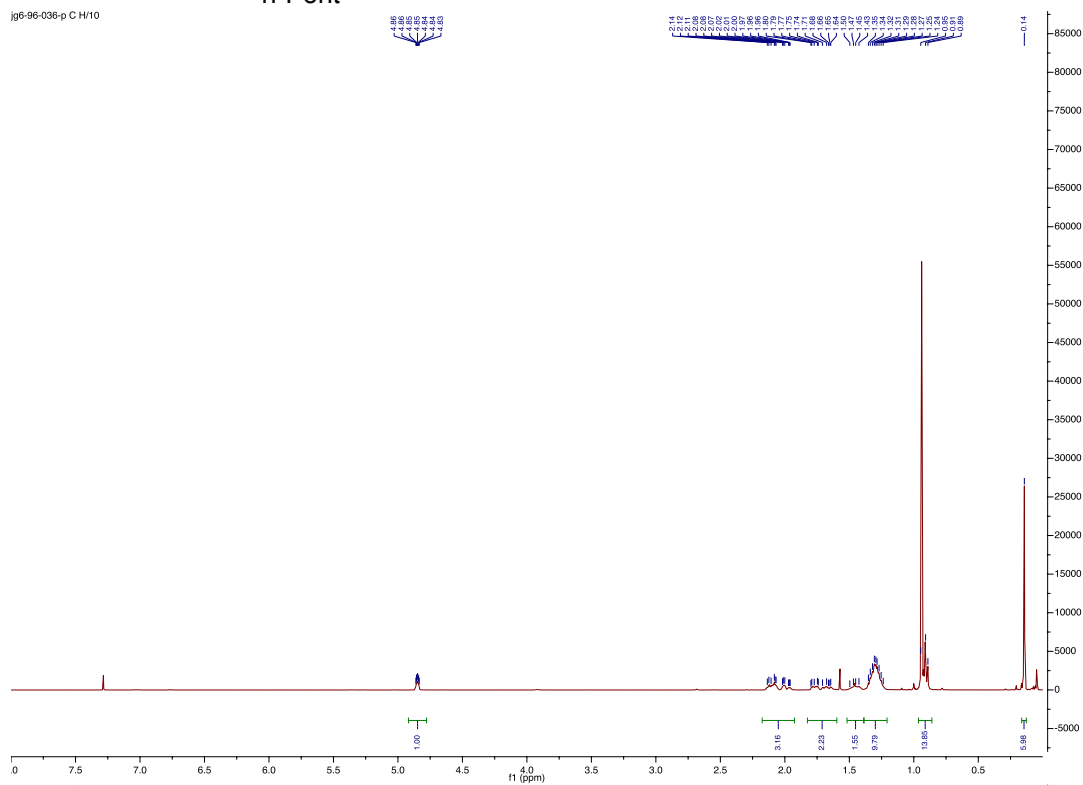


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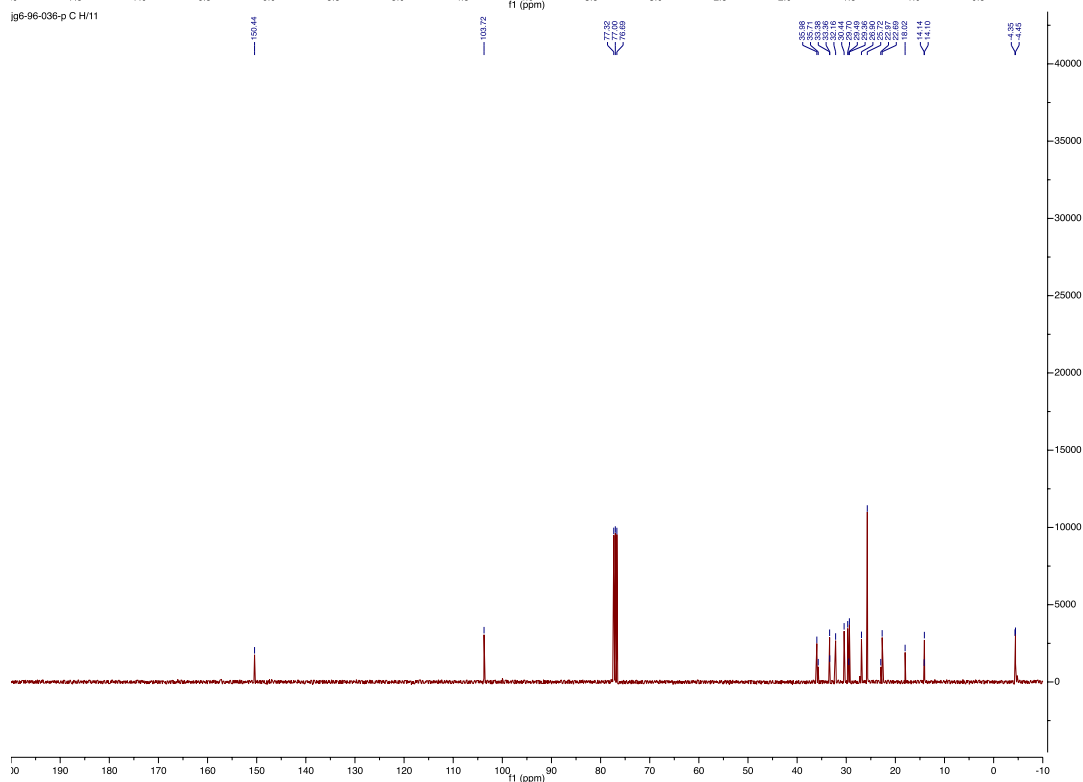


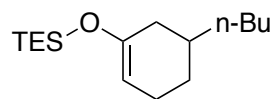


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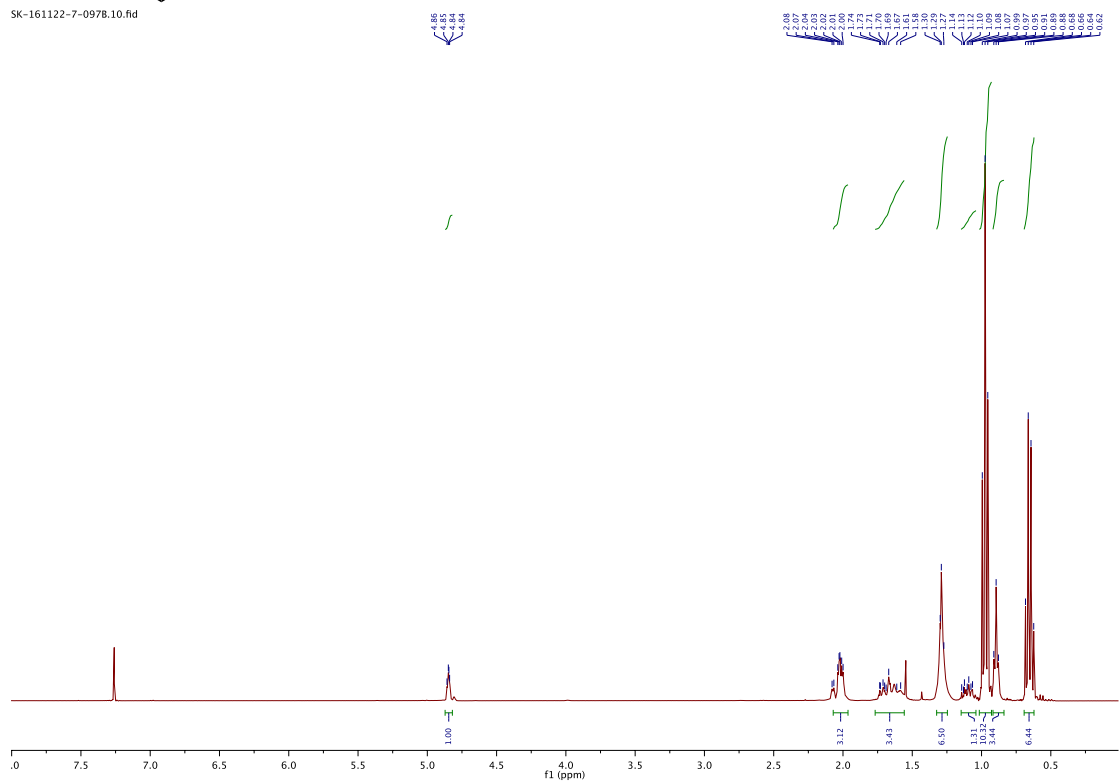


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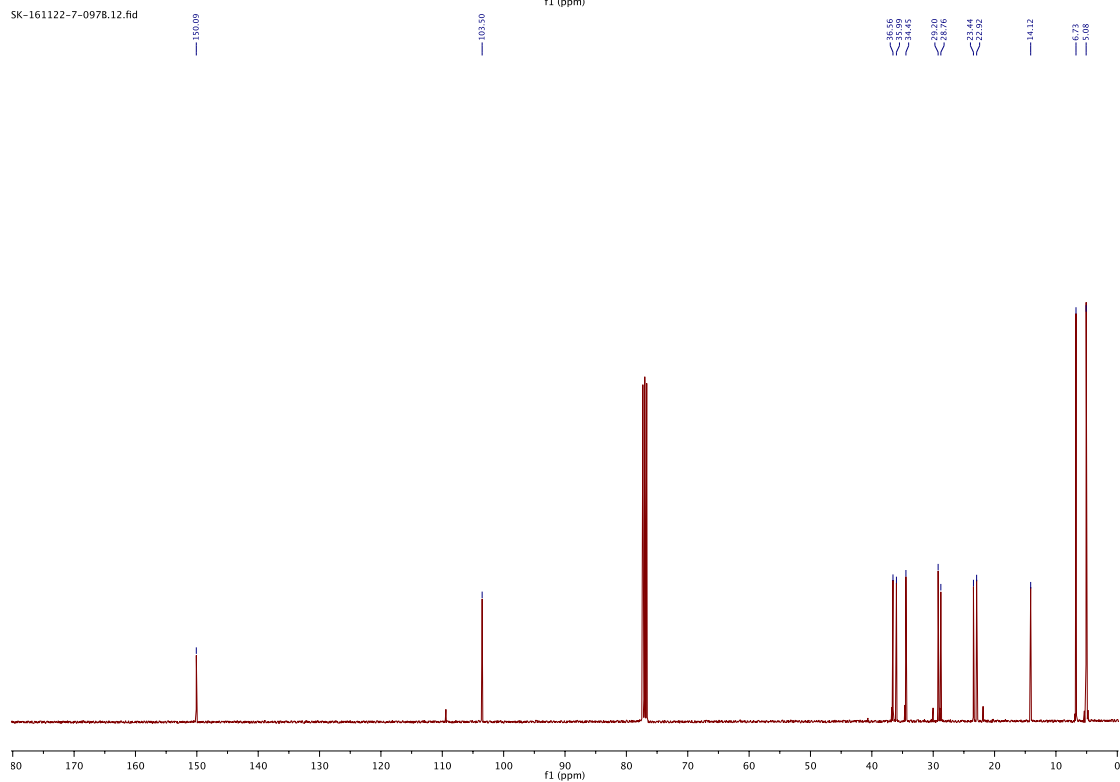


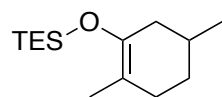


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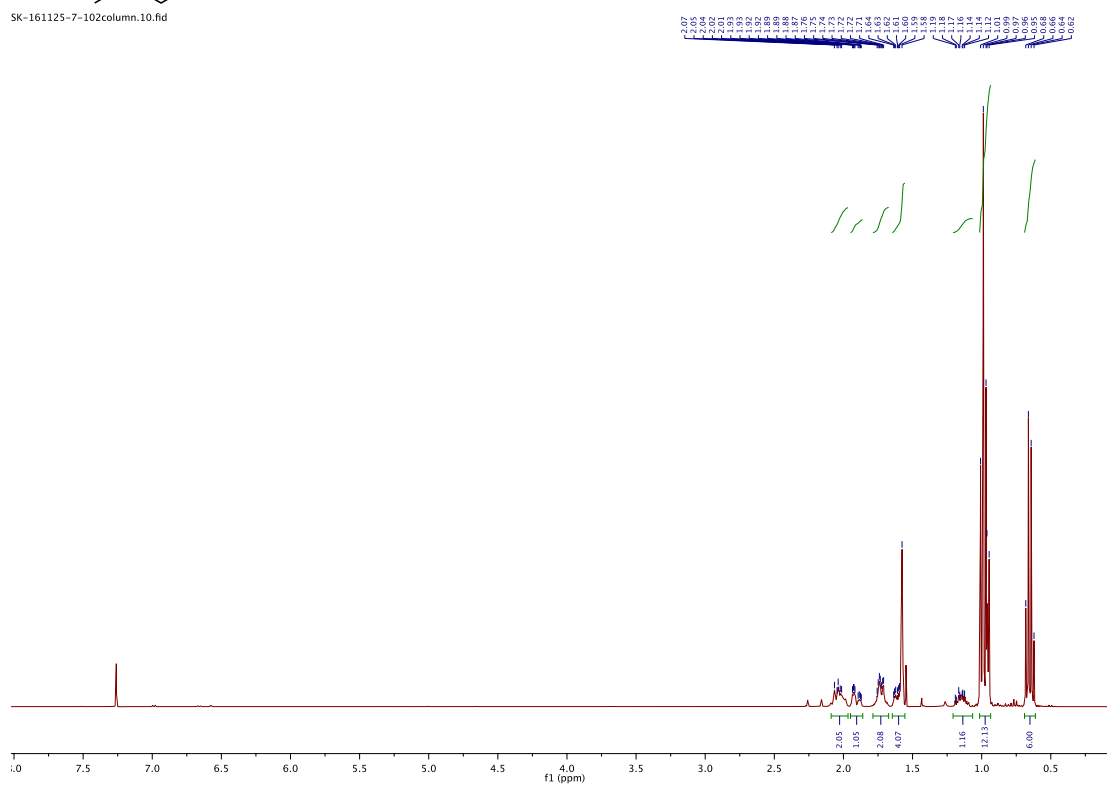


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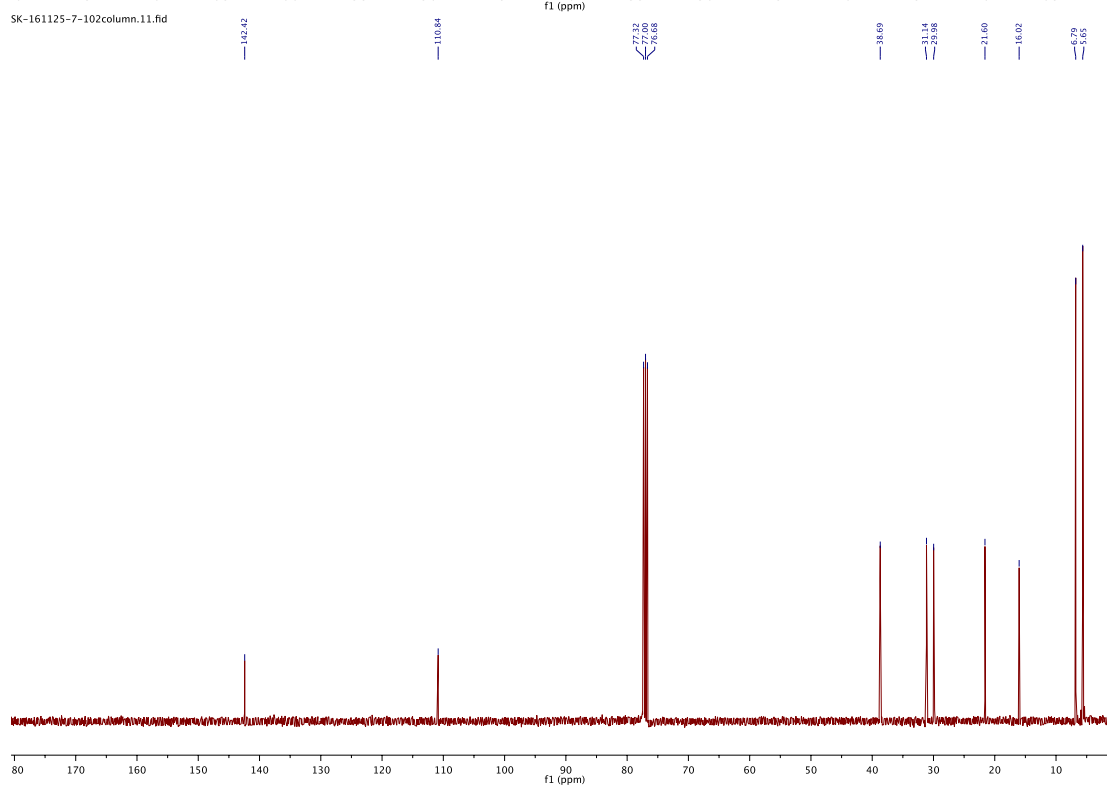


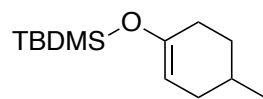


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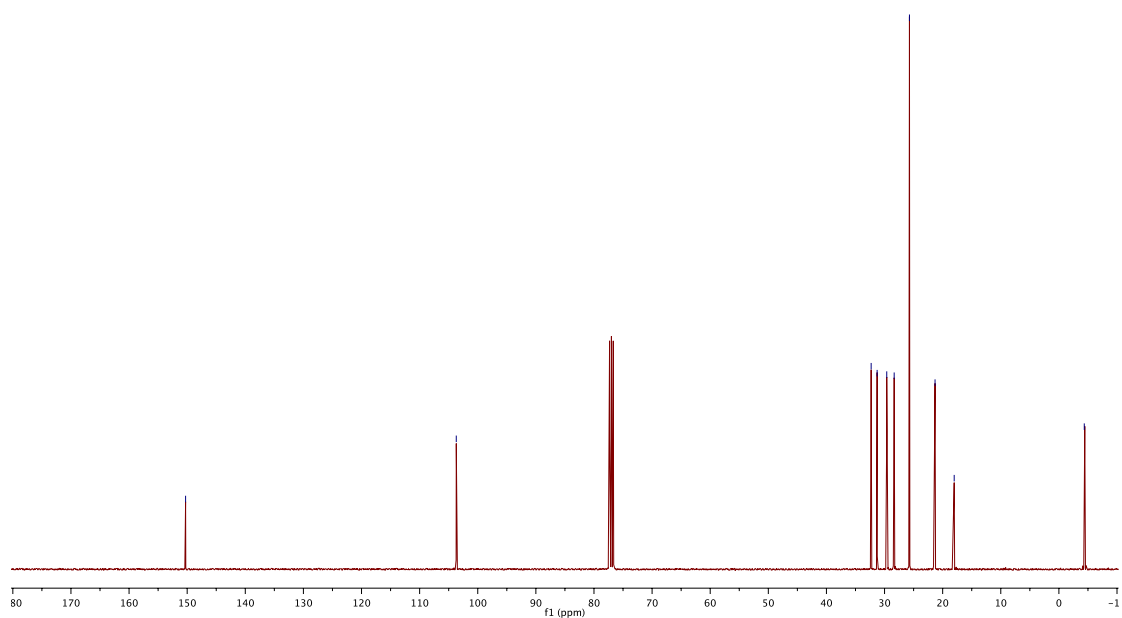
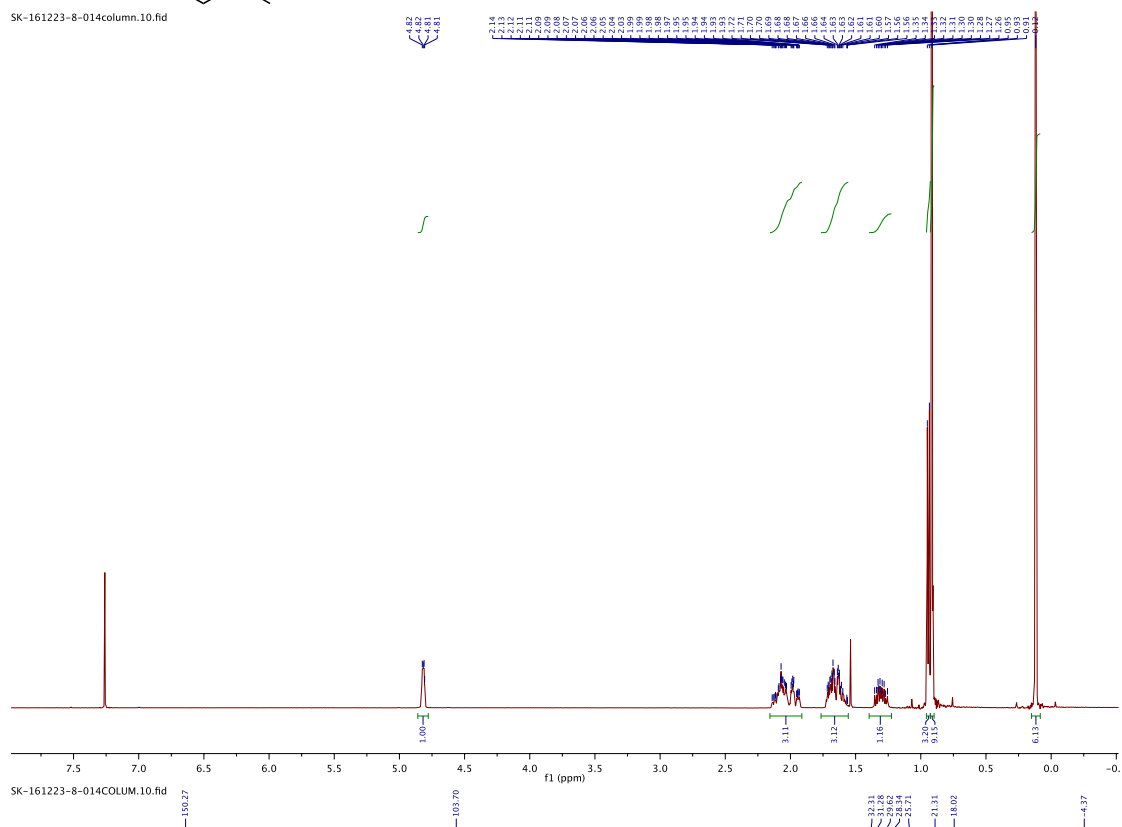


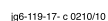
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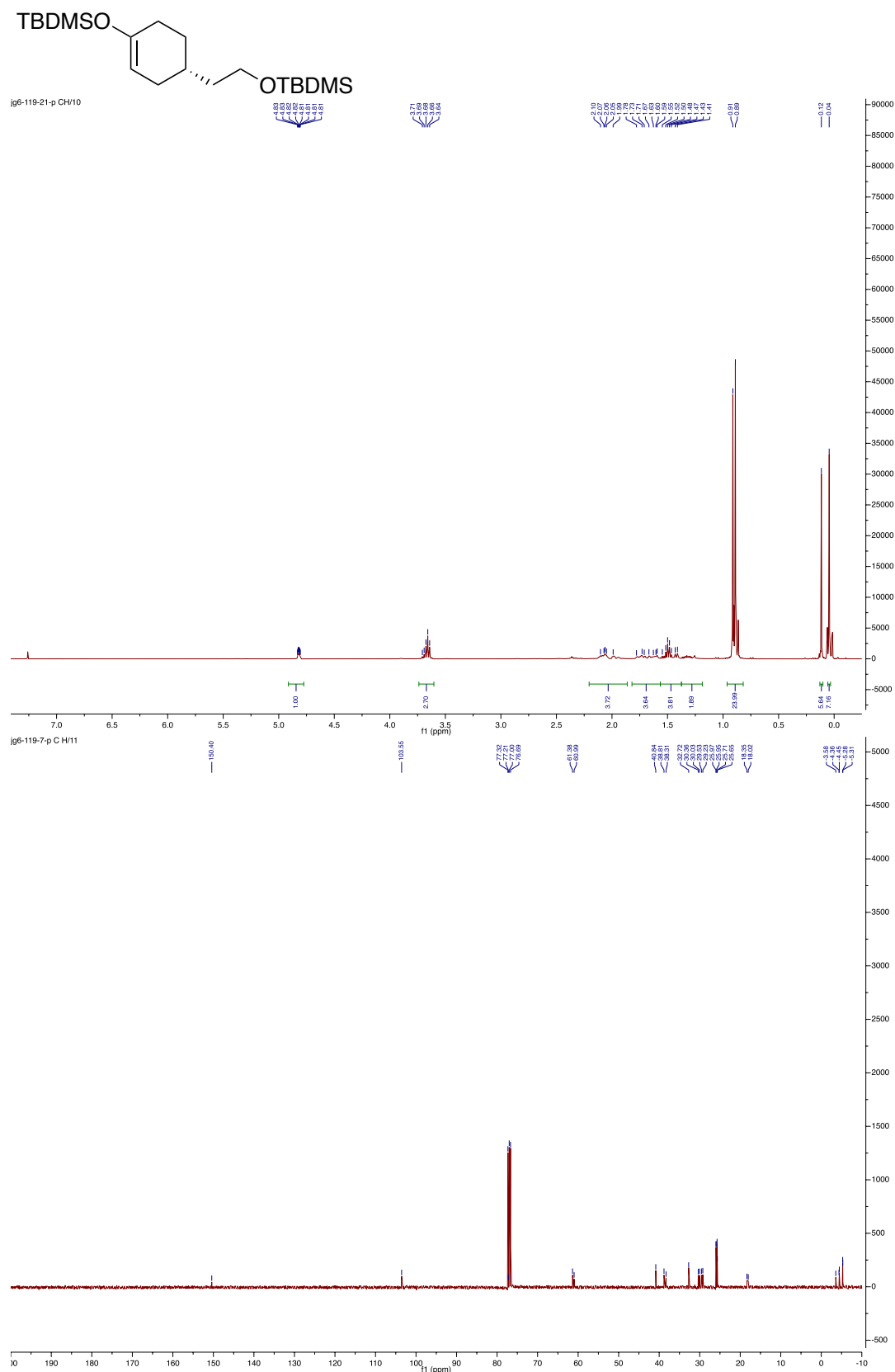


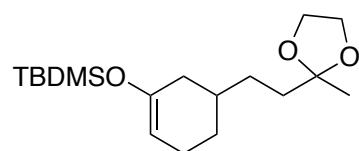


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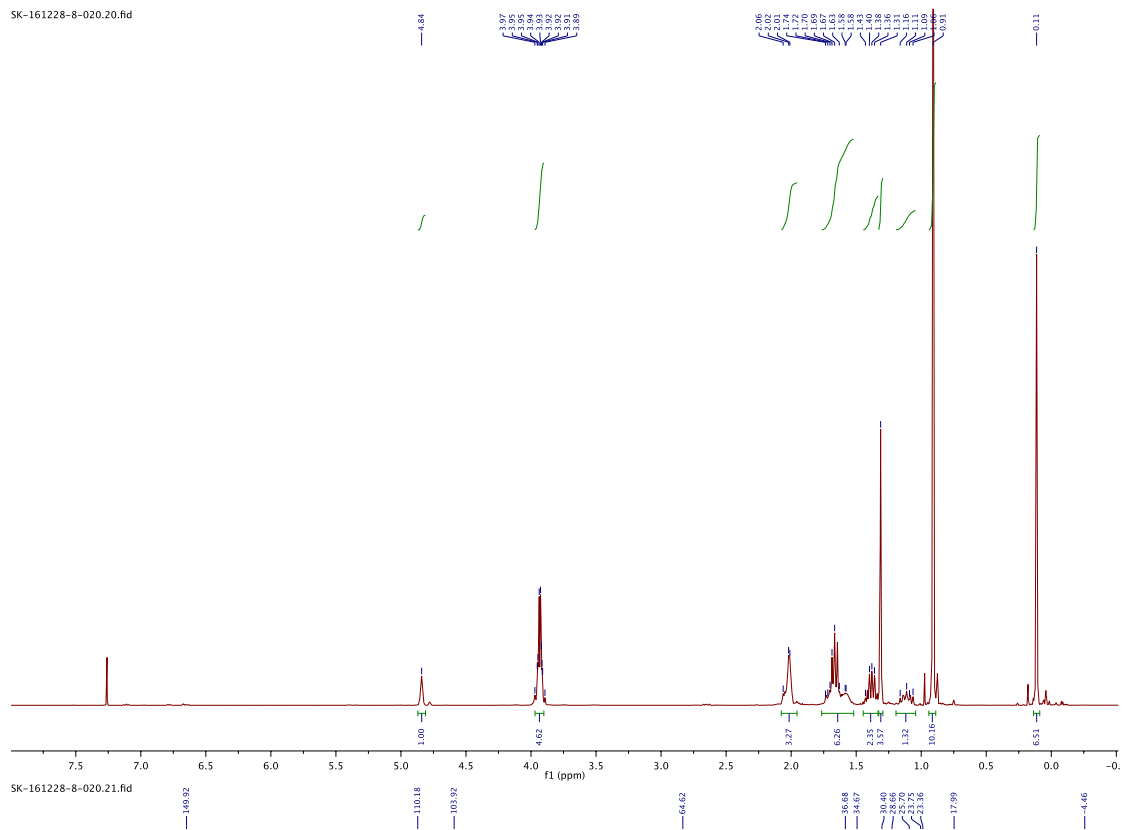




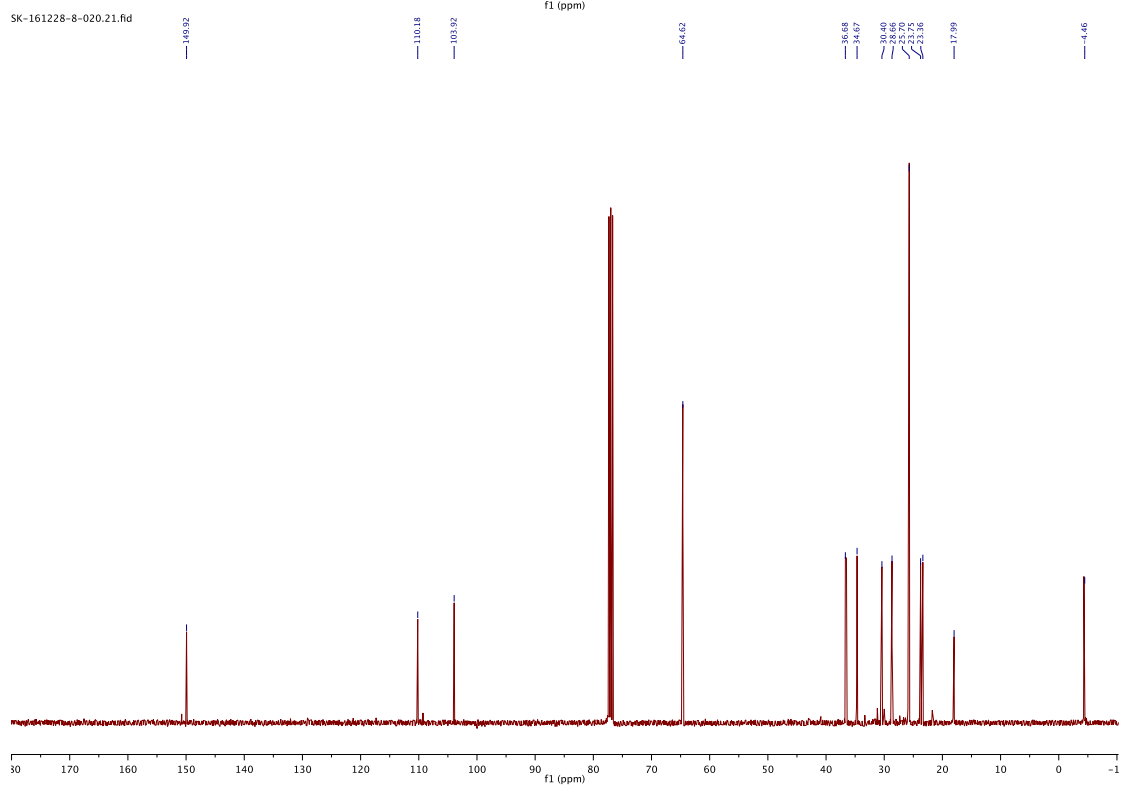


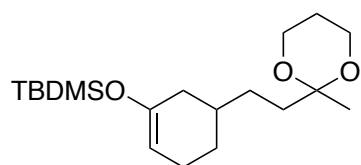


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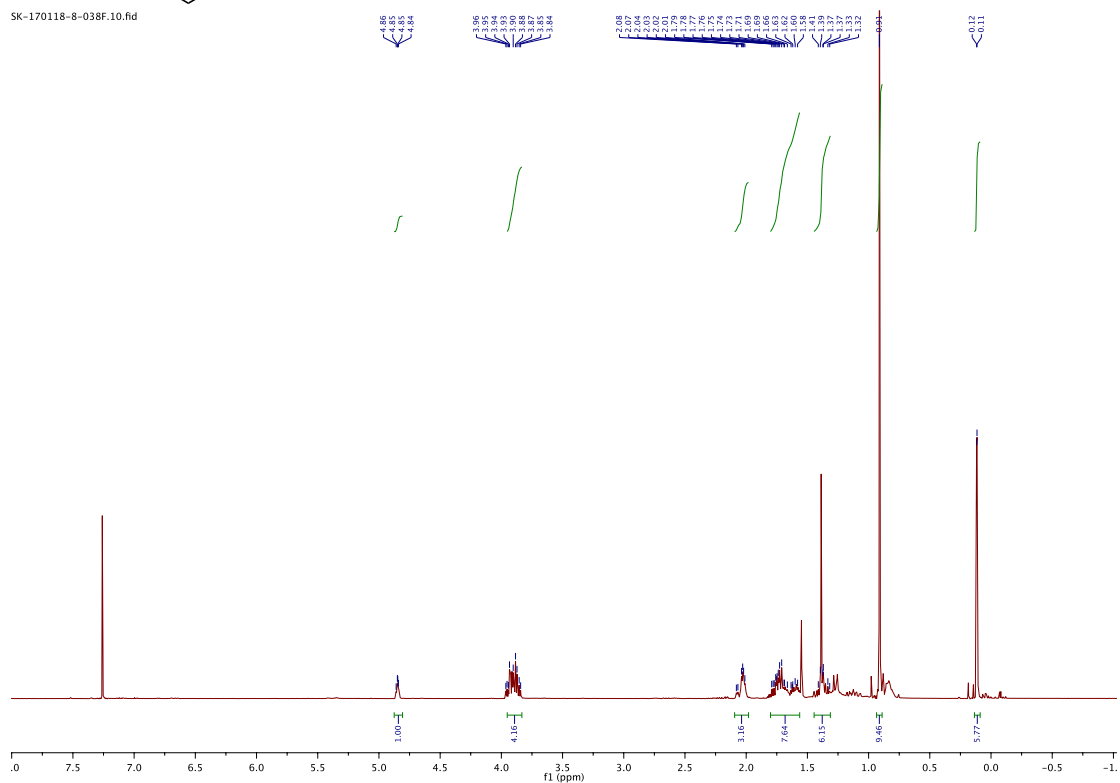


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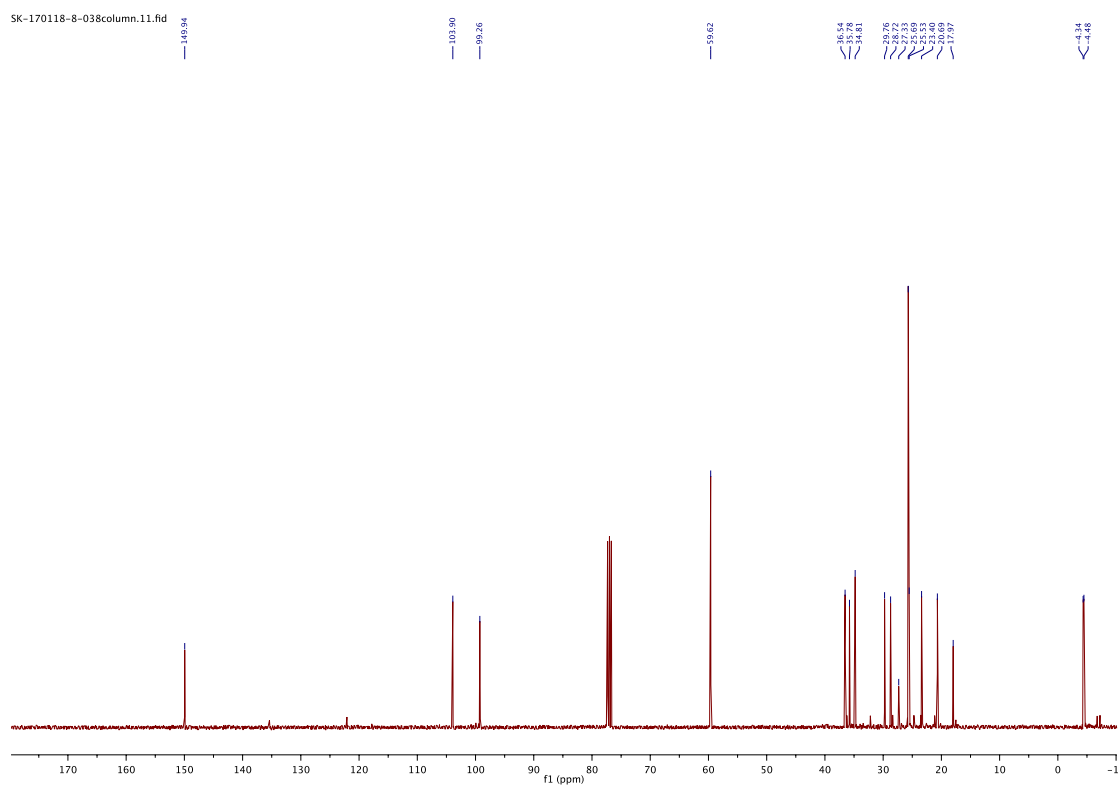


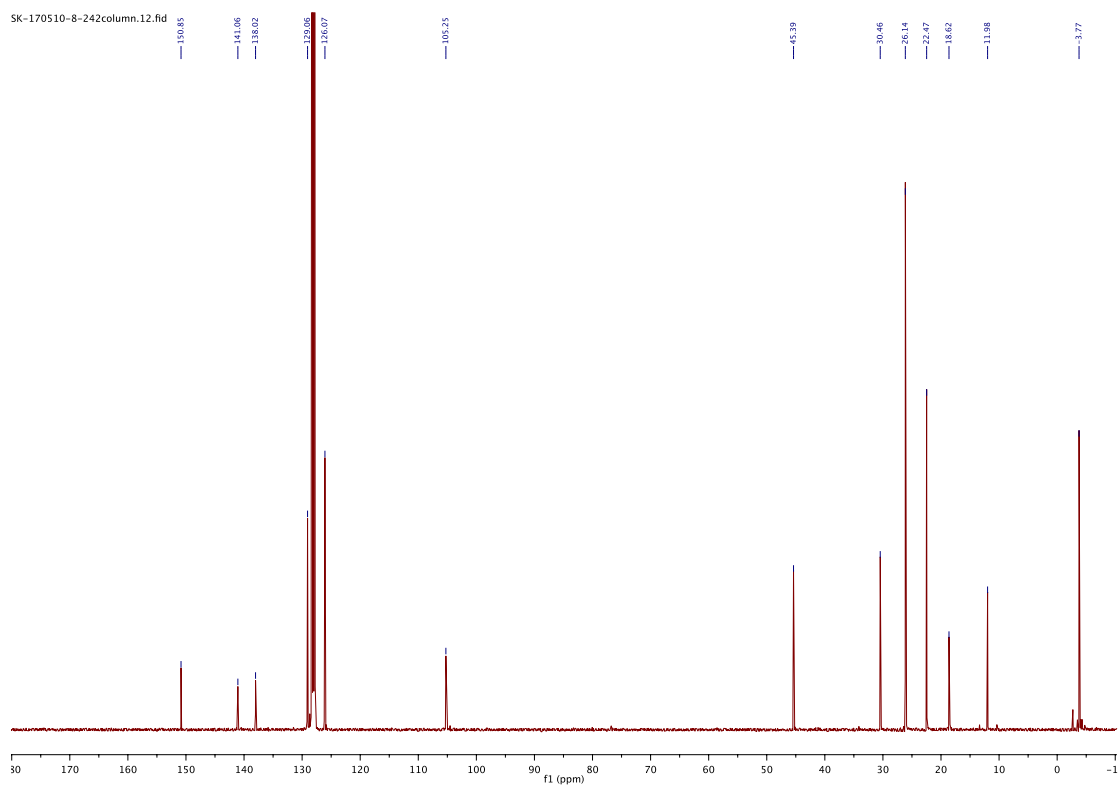
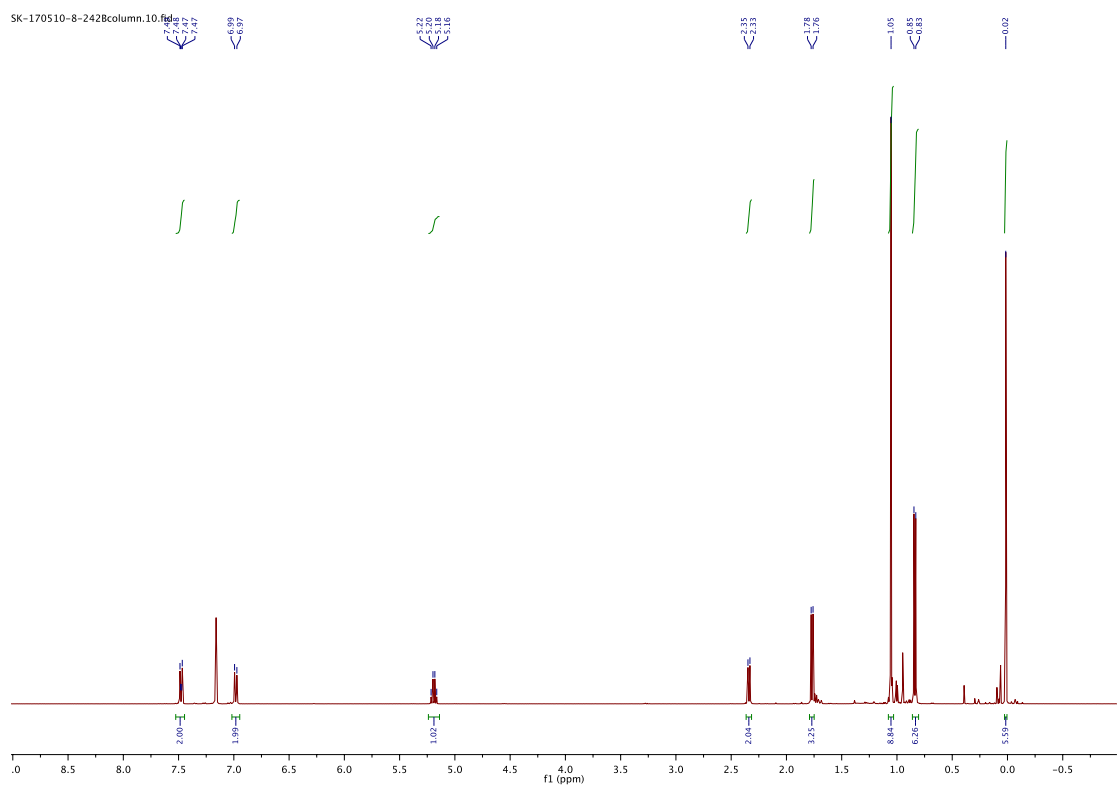
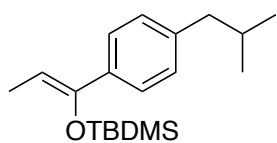


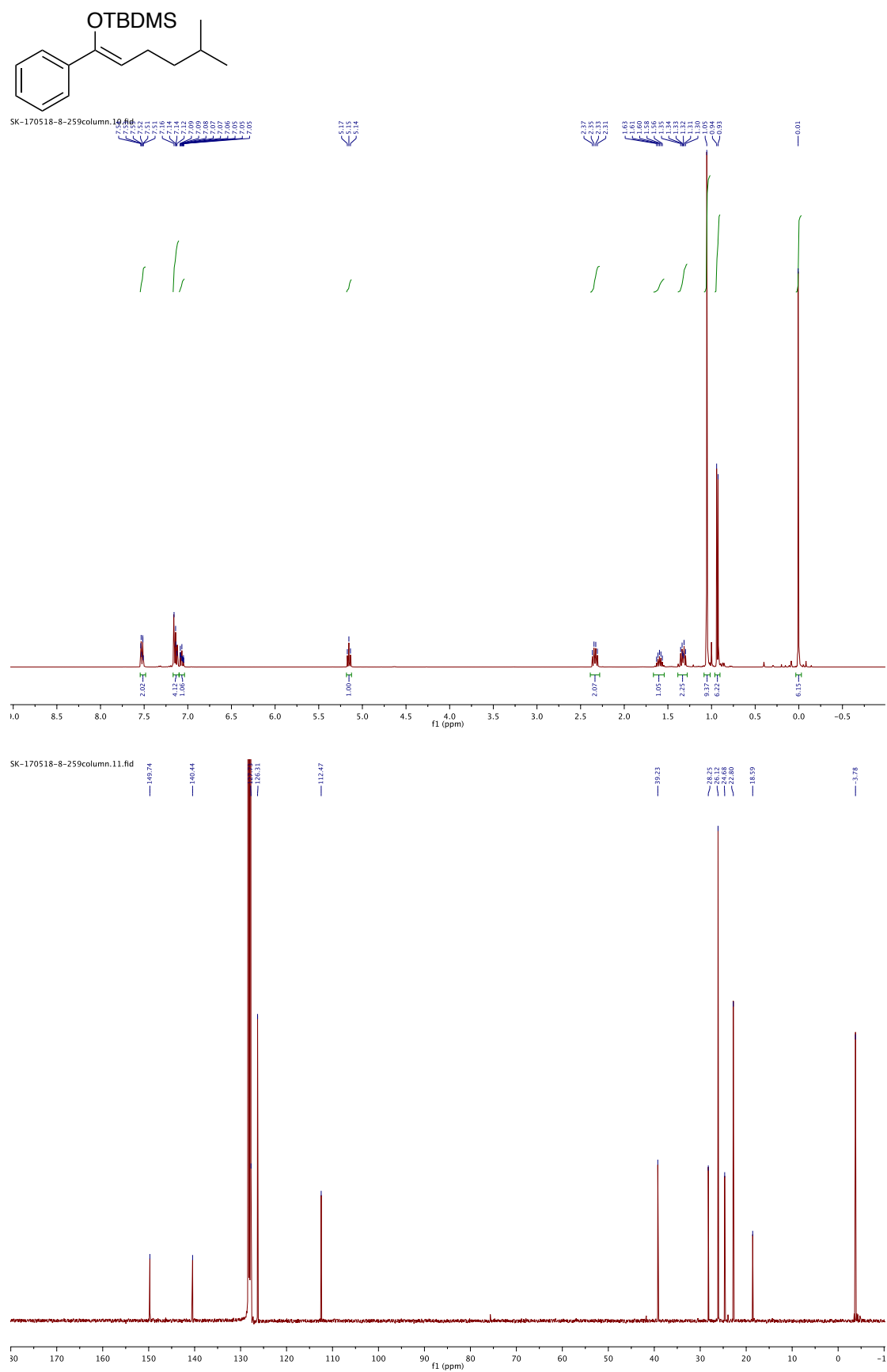
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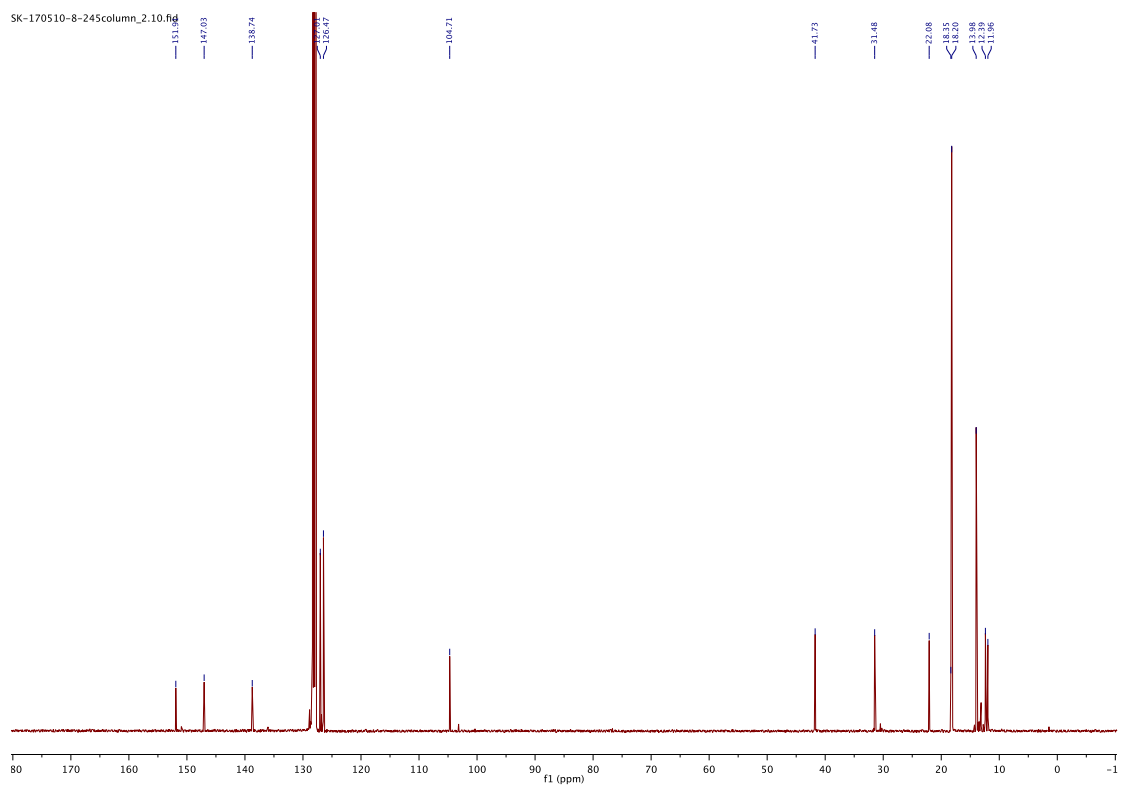
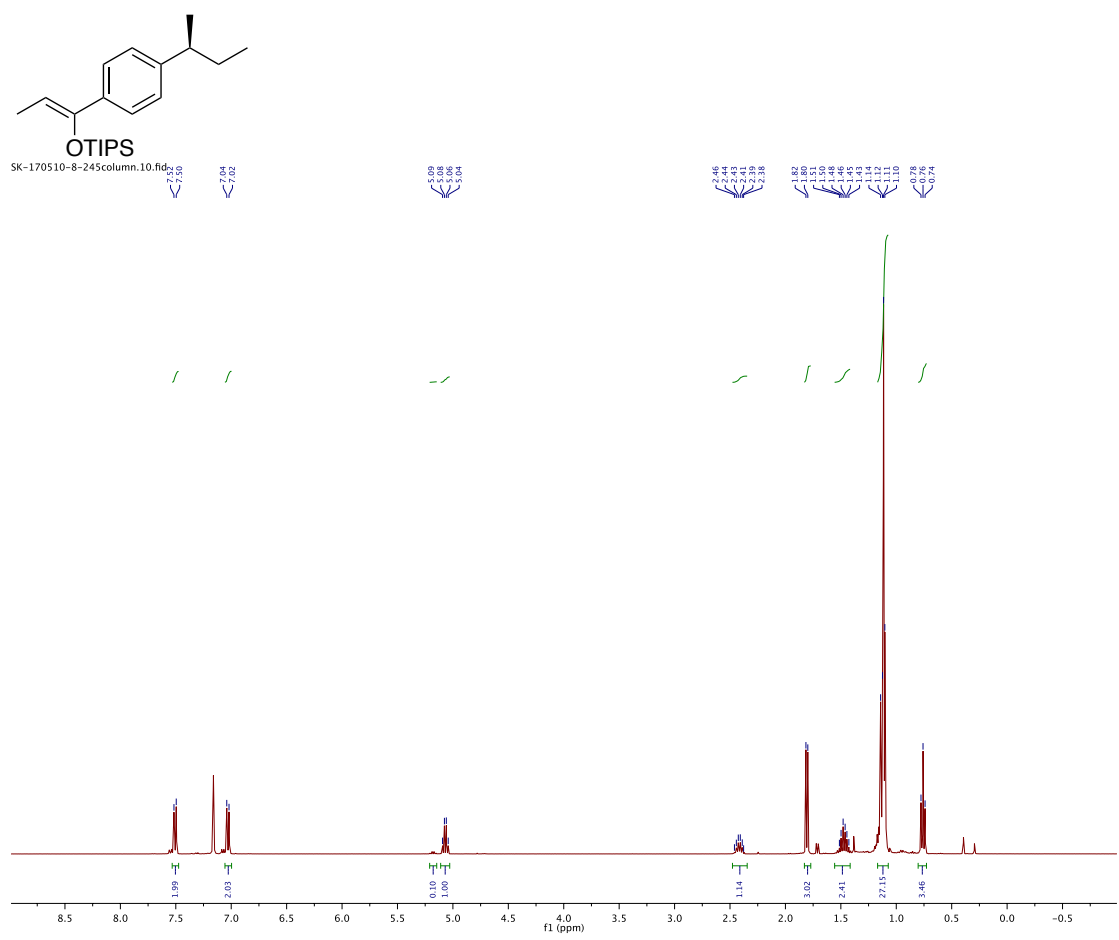


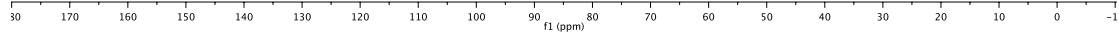
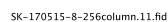
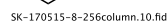
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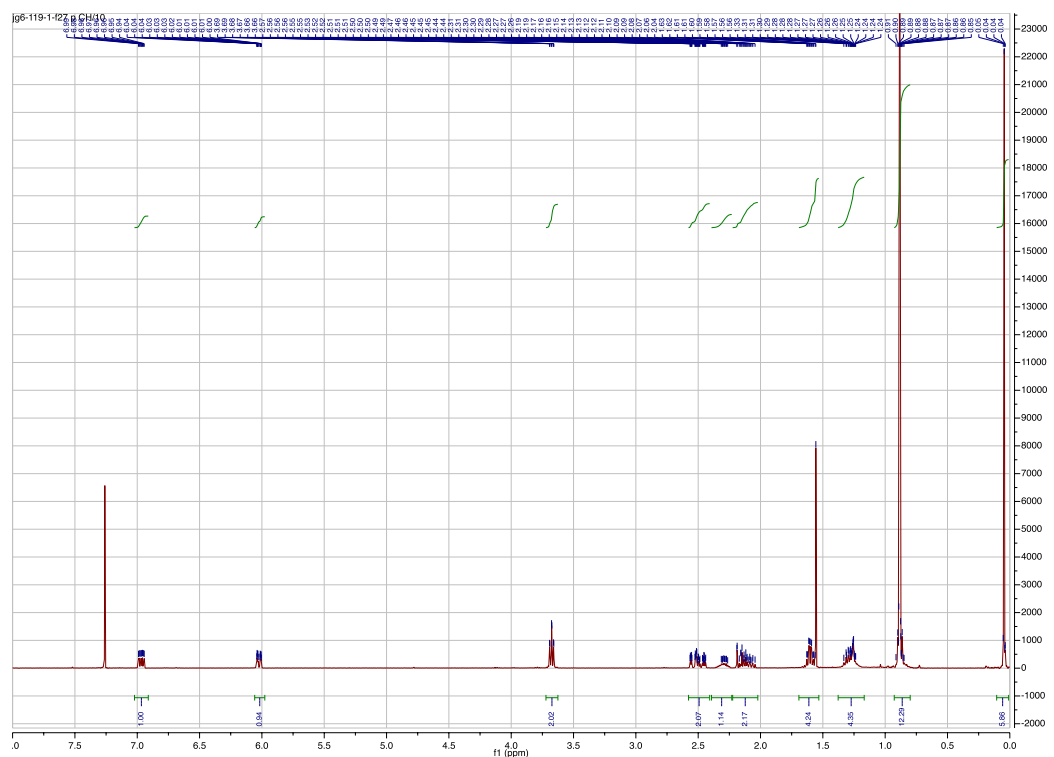


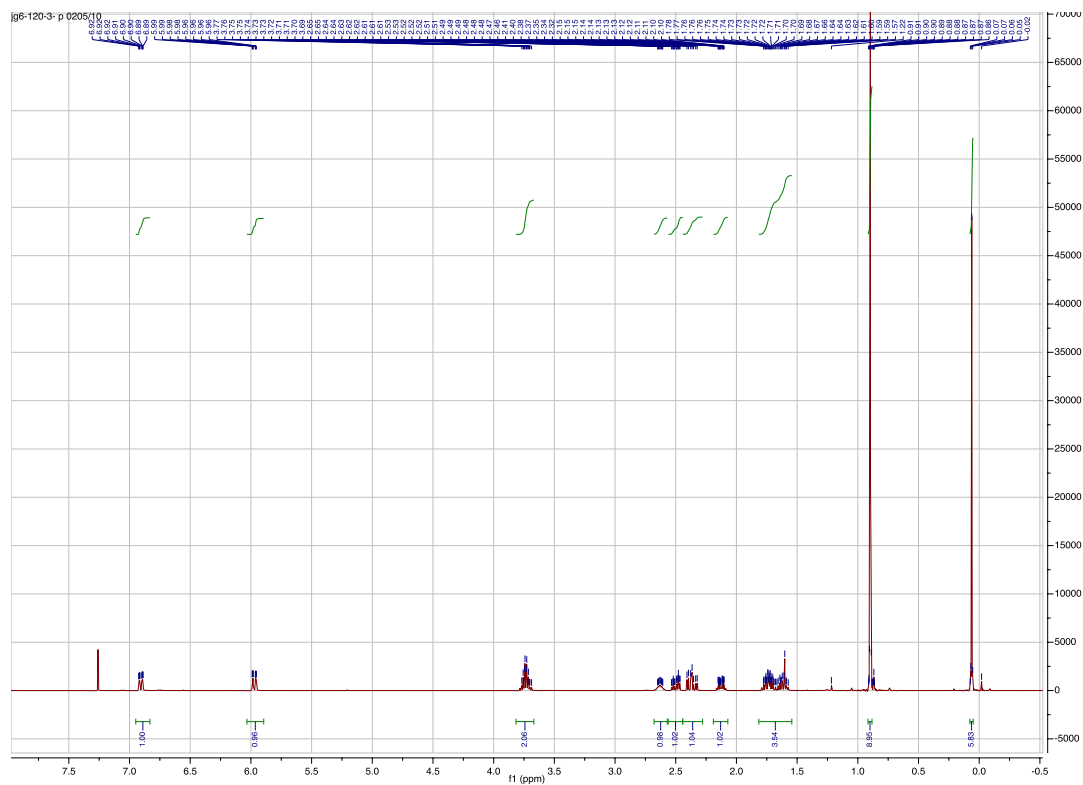


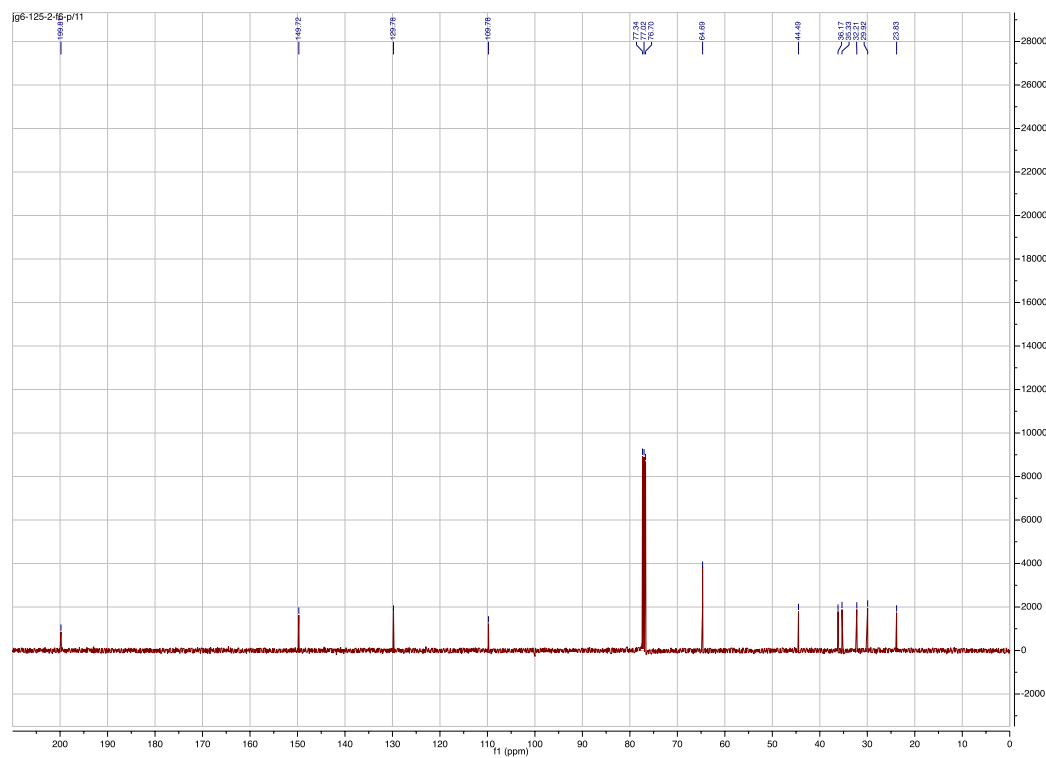
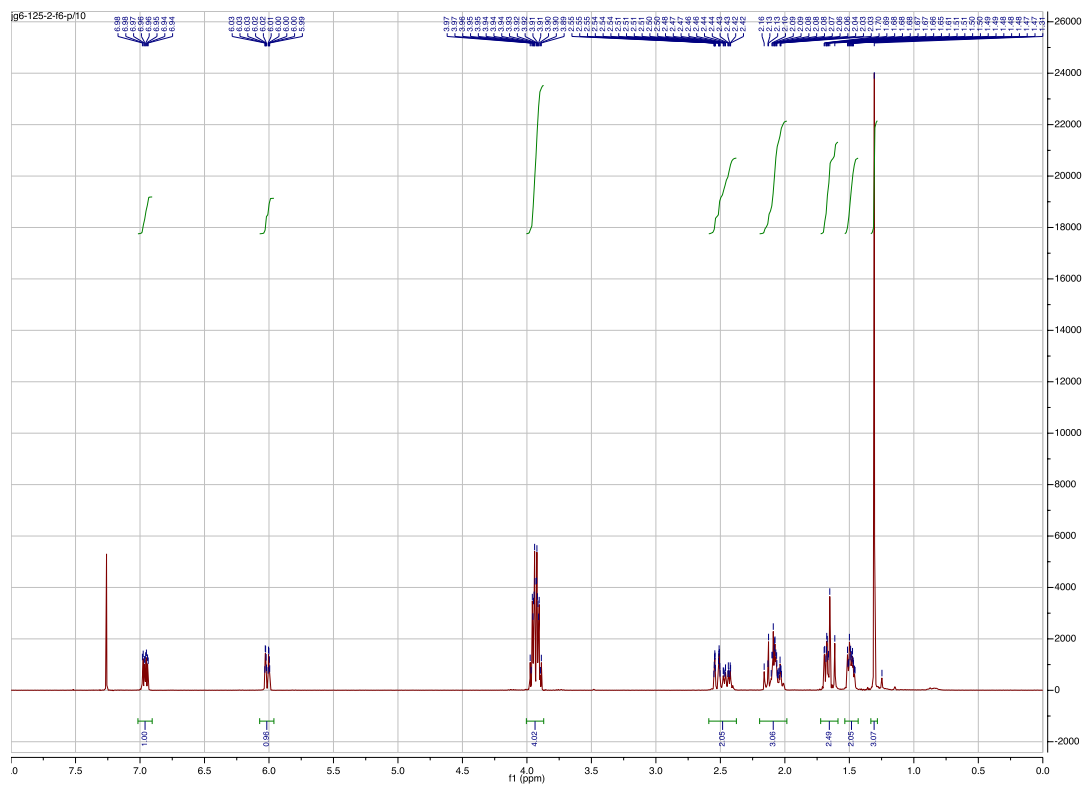
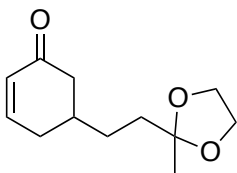


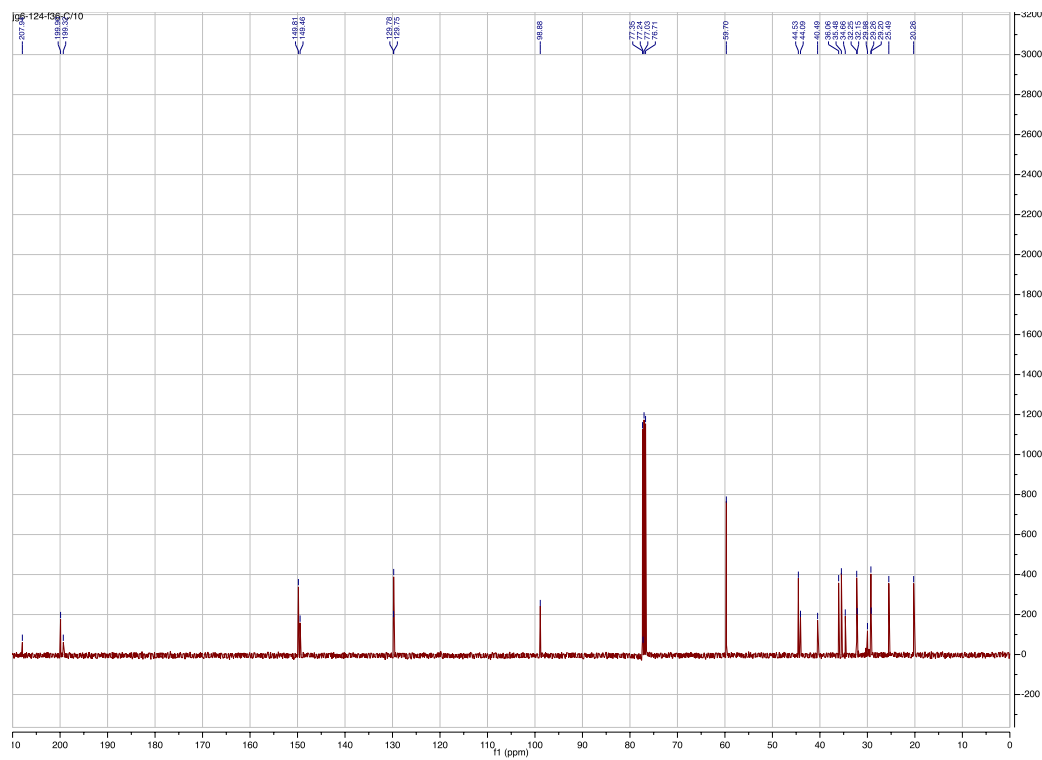
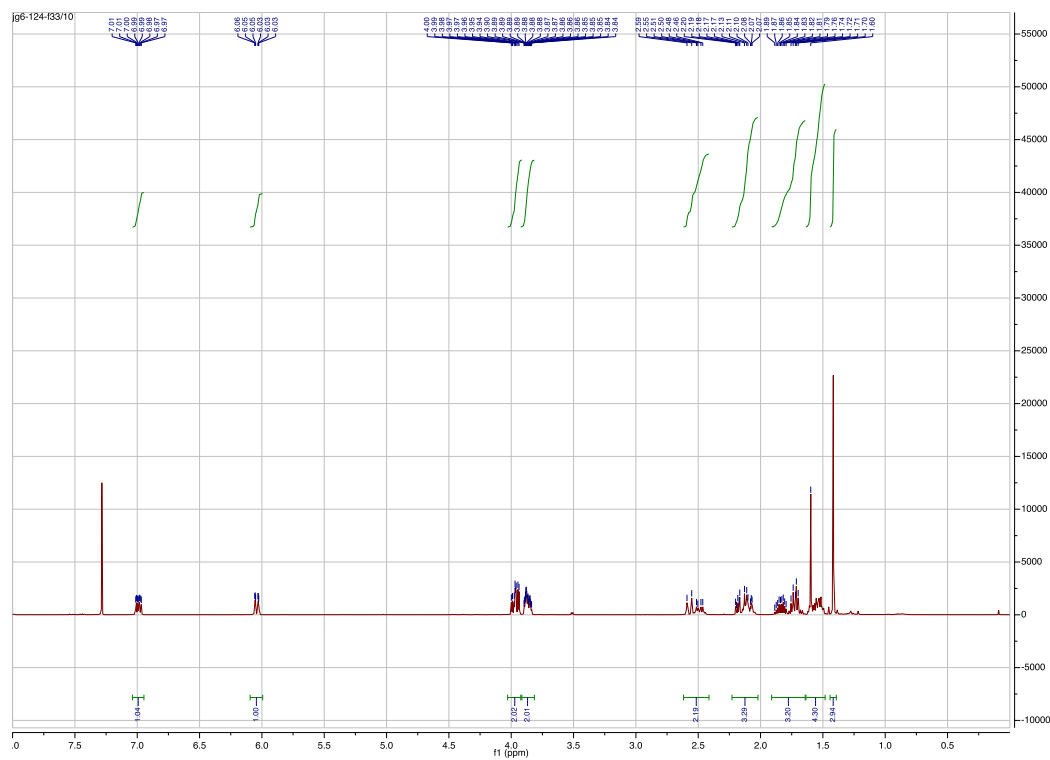
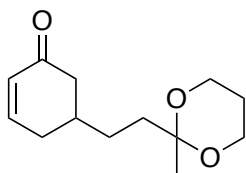




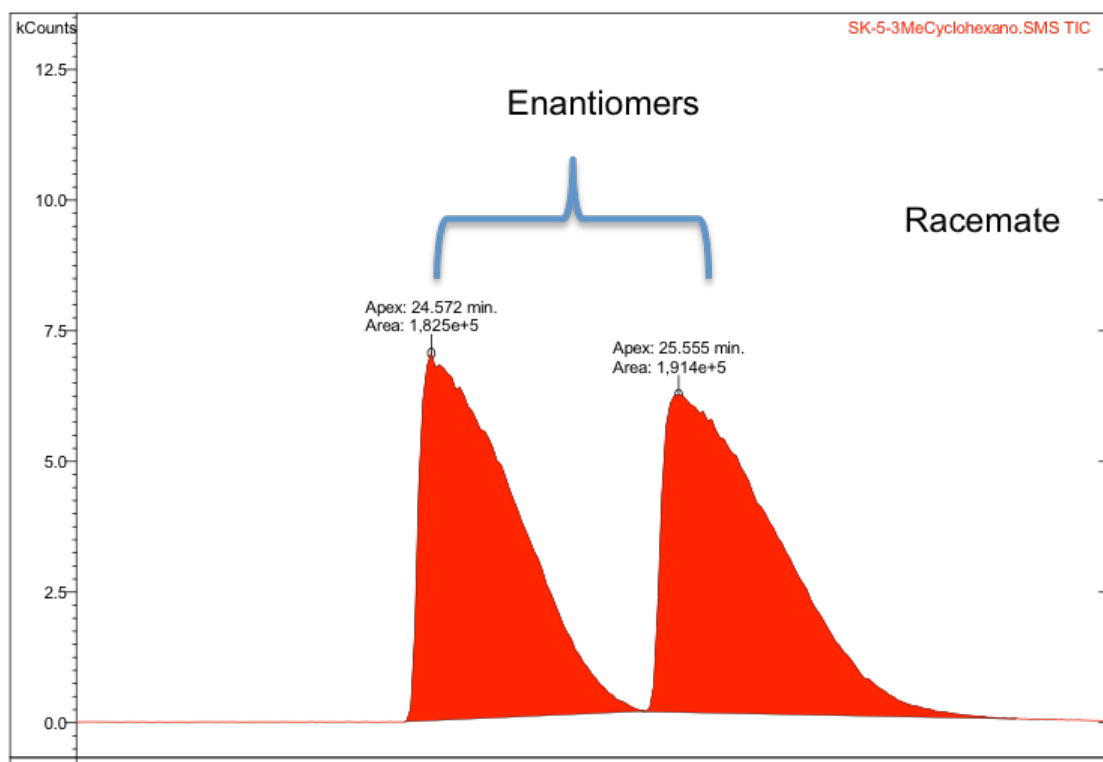
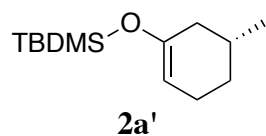




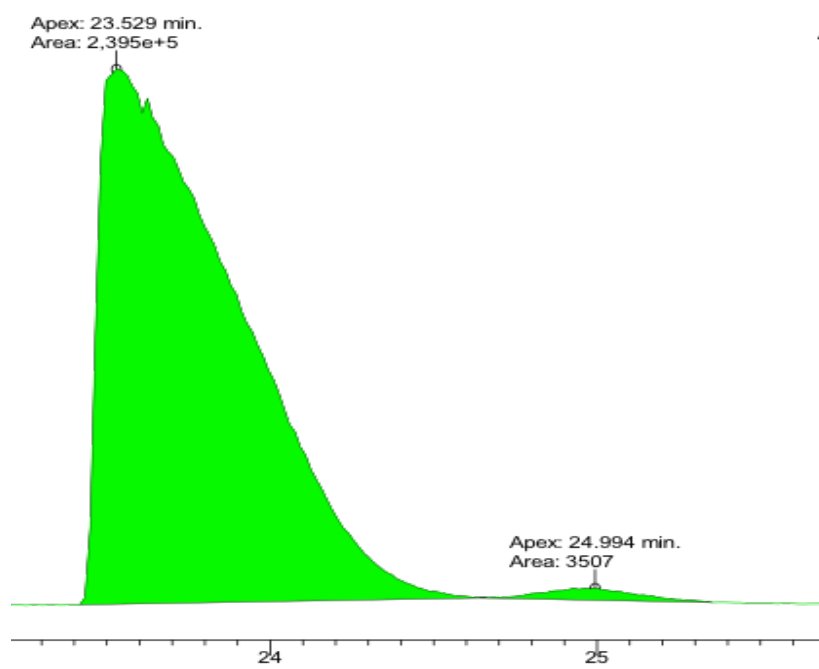


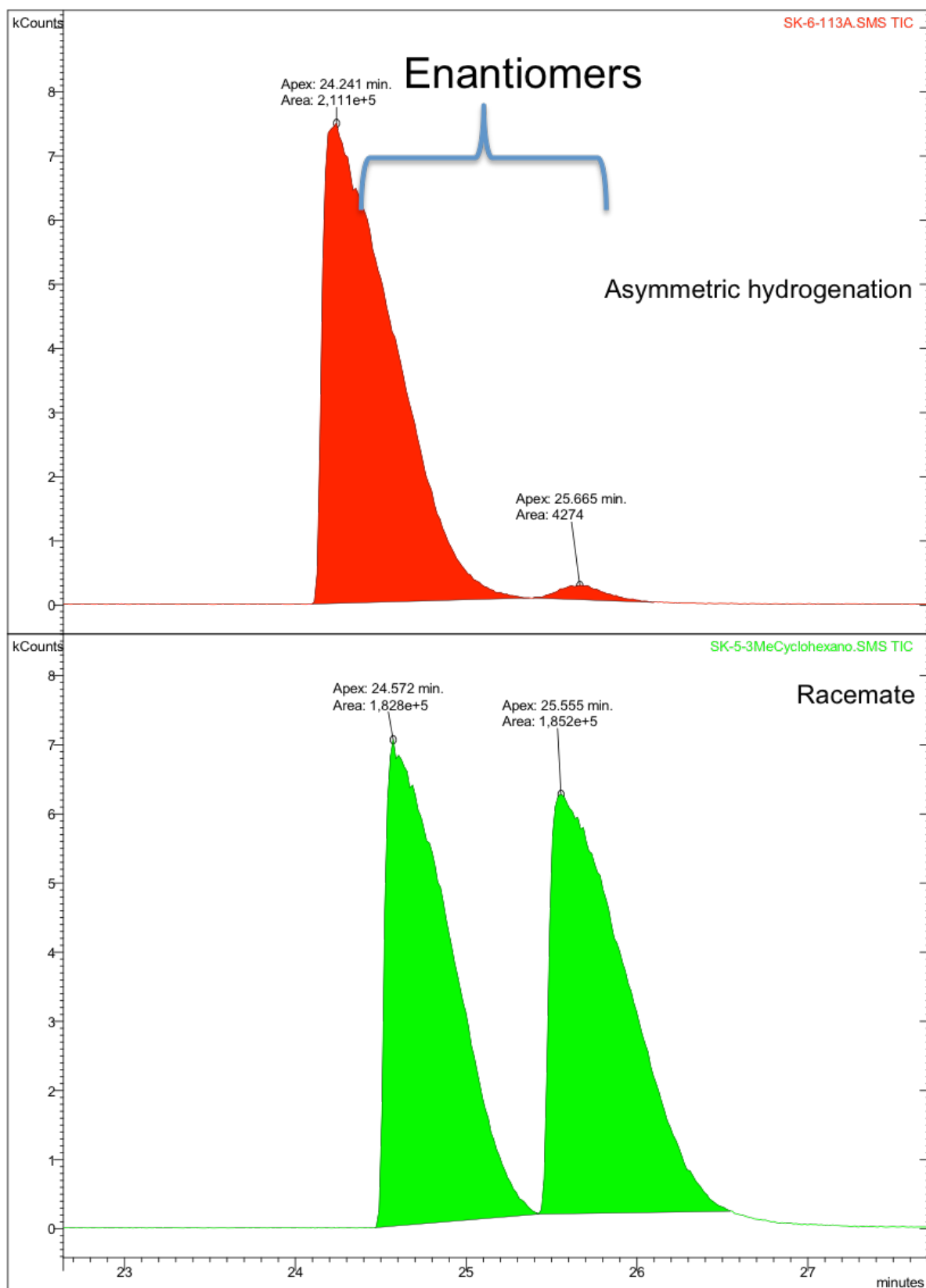
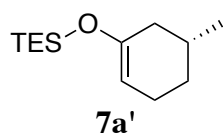


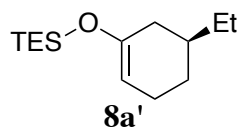
GC Chromatograms



Asymmetric
hydrogenation

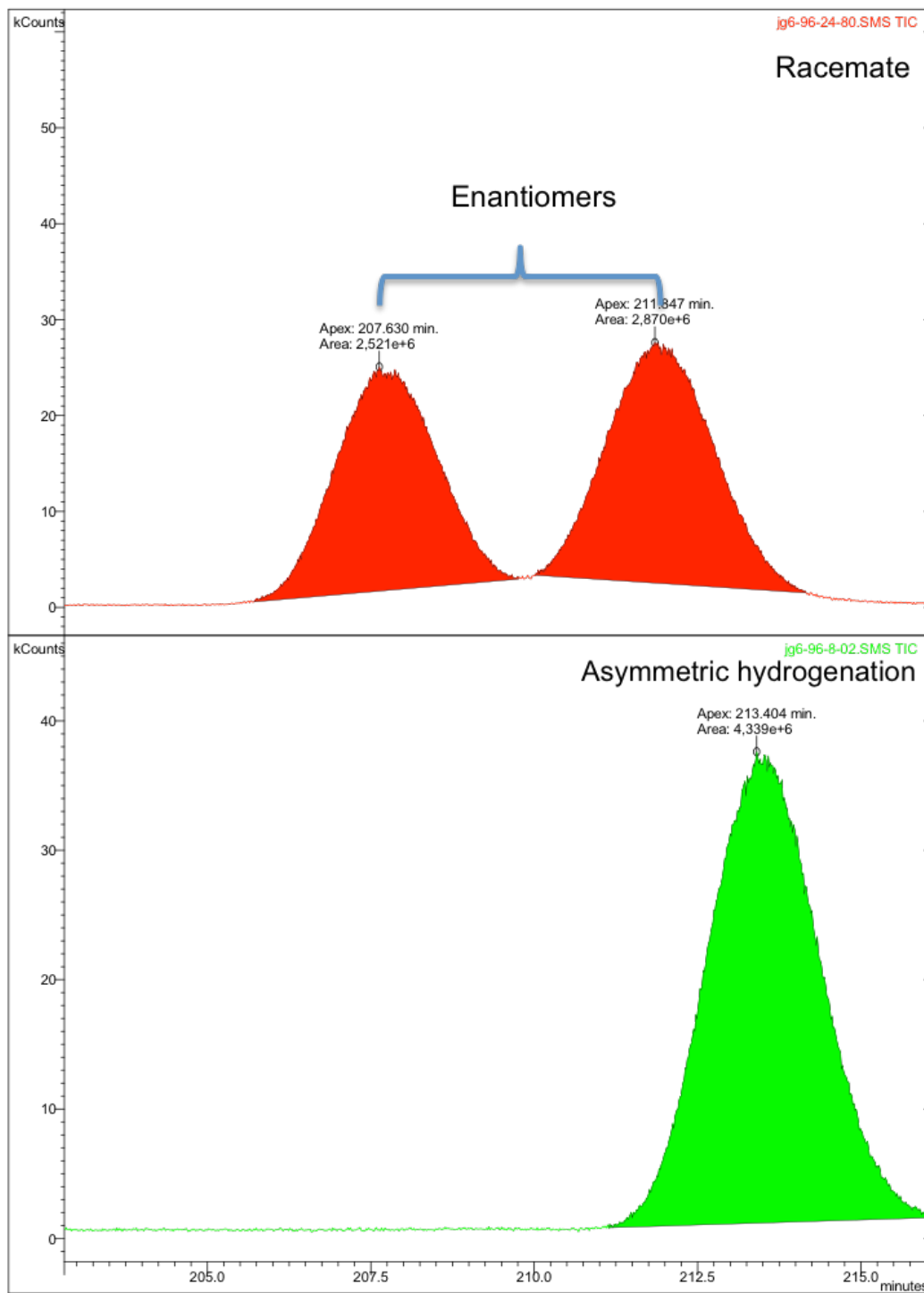


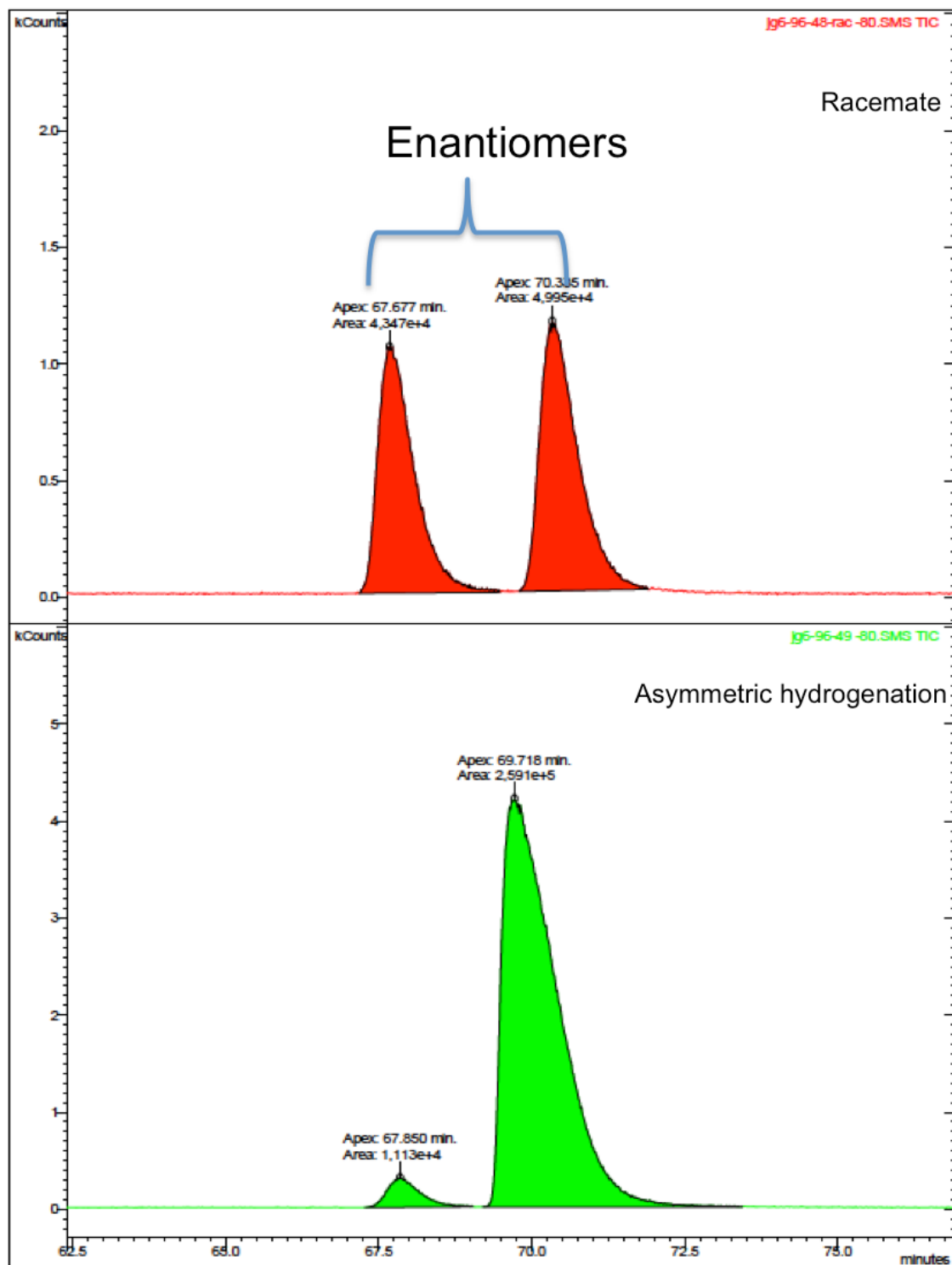
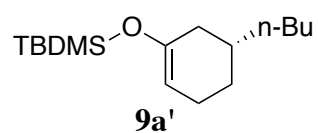


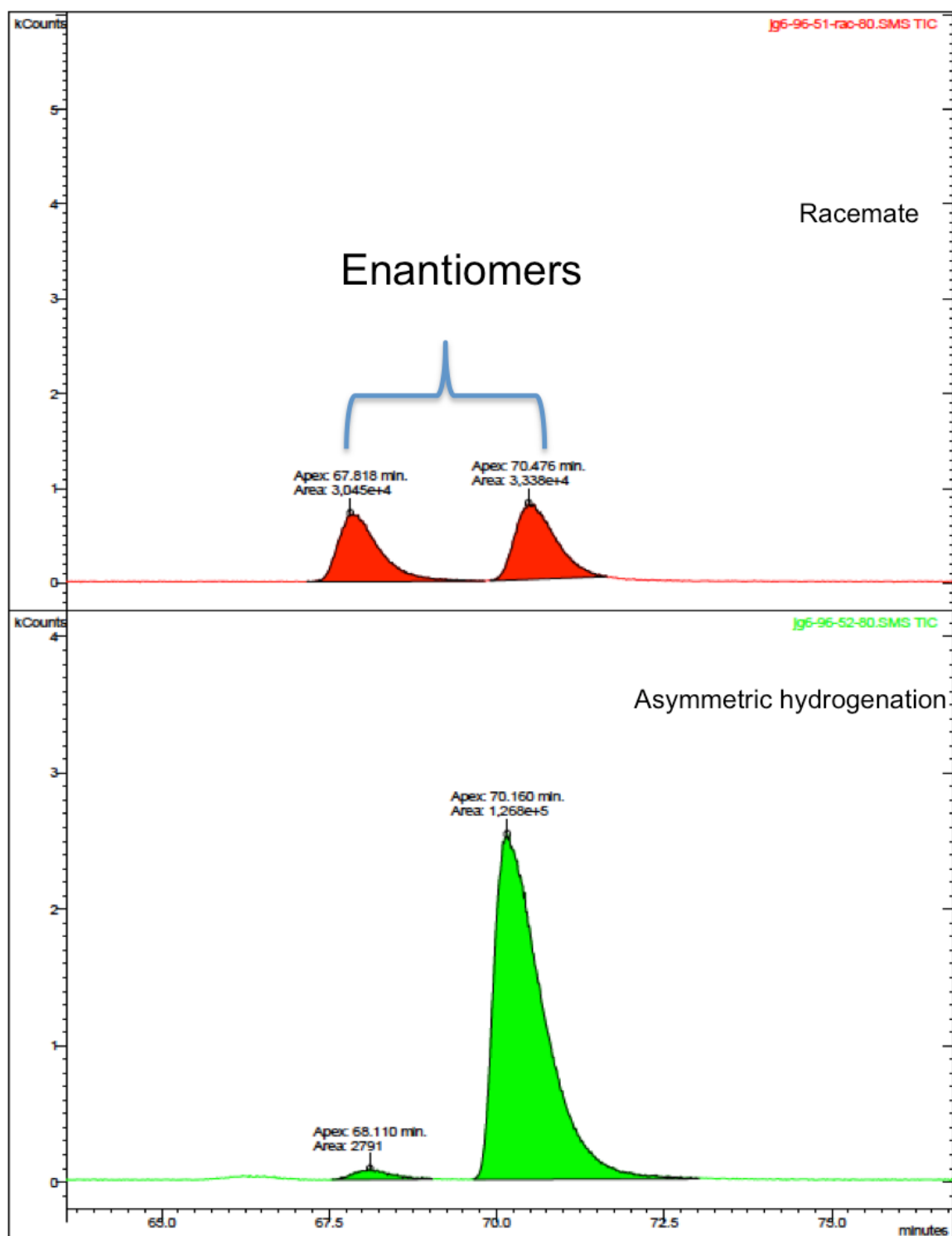
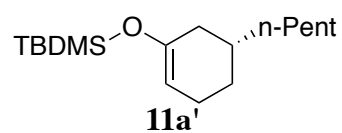


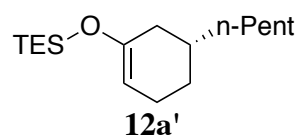
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Chromatogram Plots



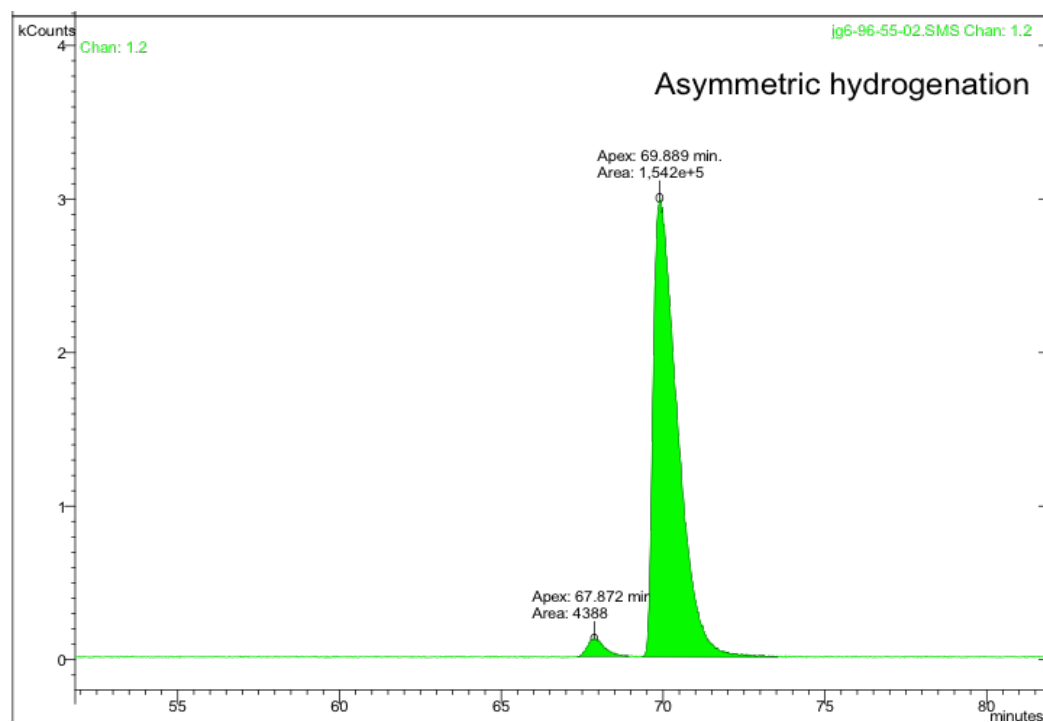
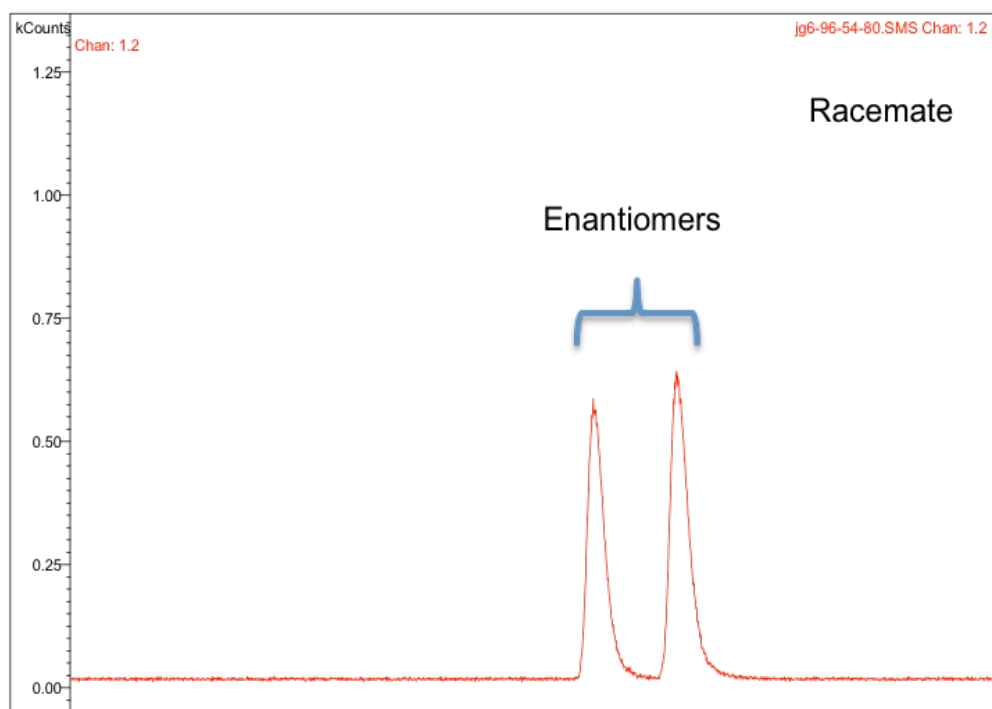


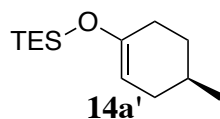




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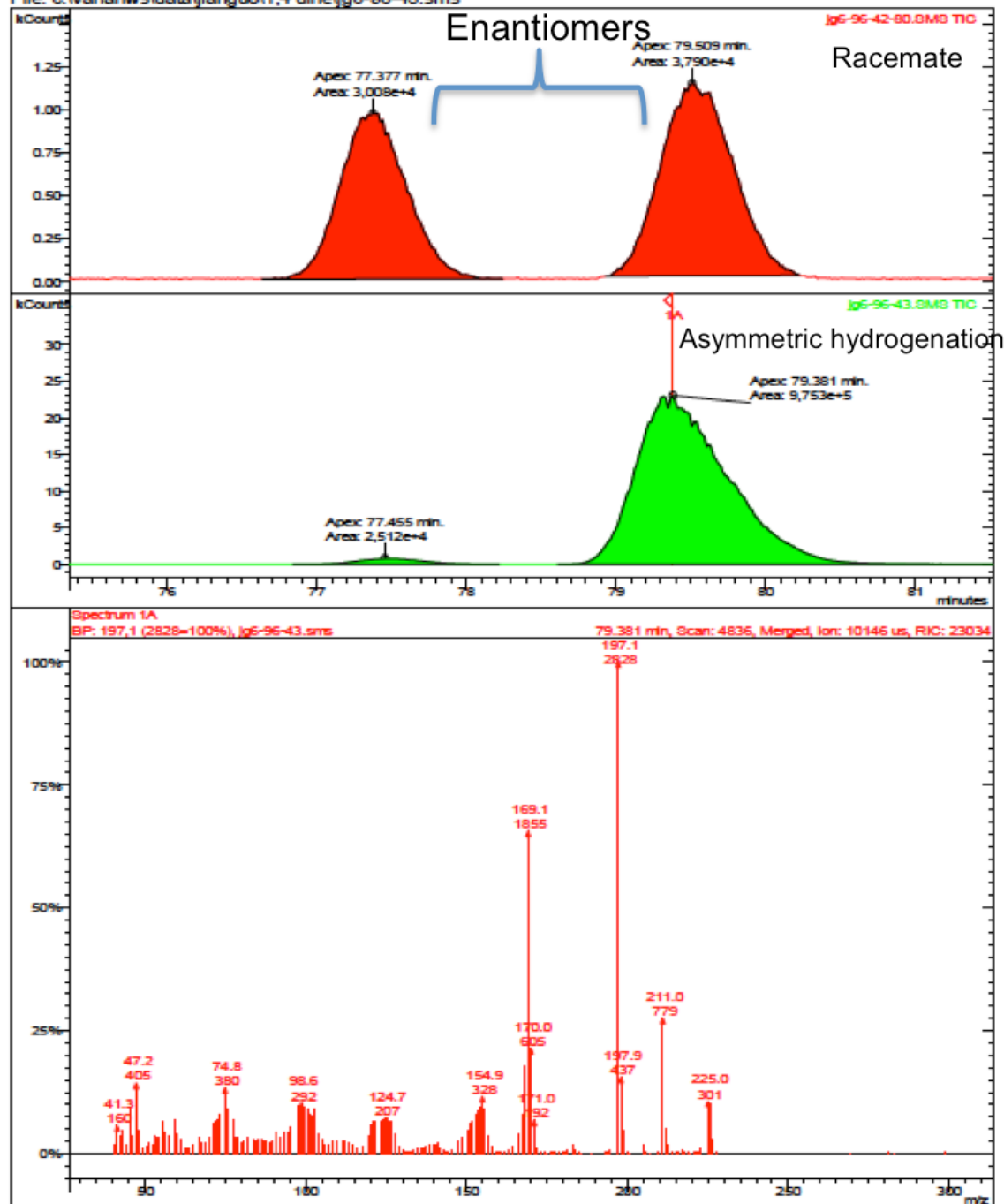


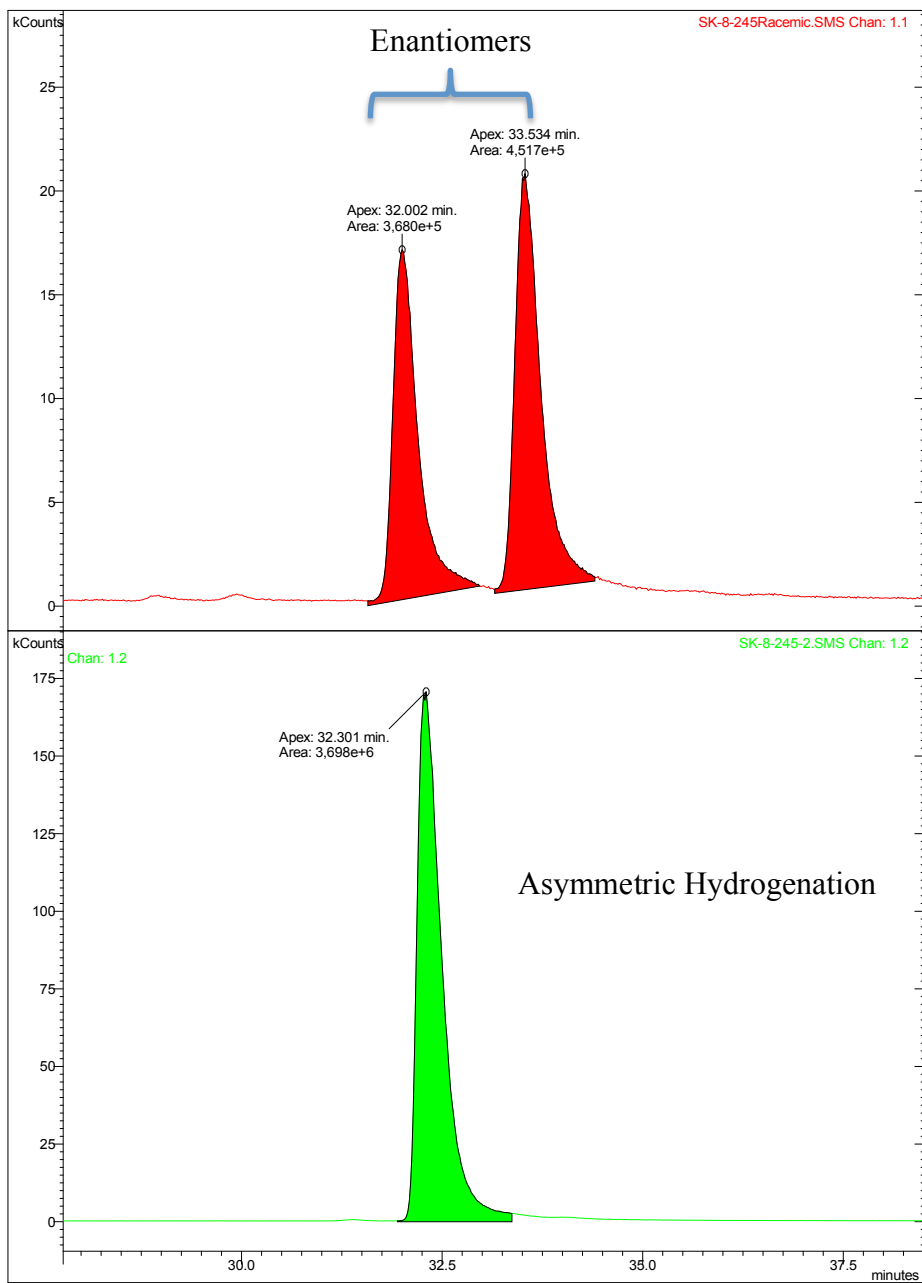
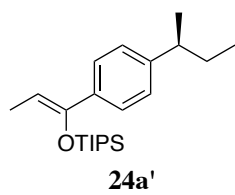


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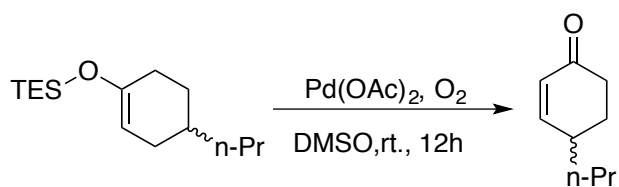
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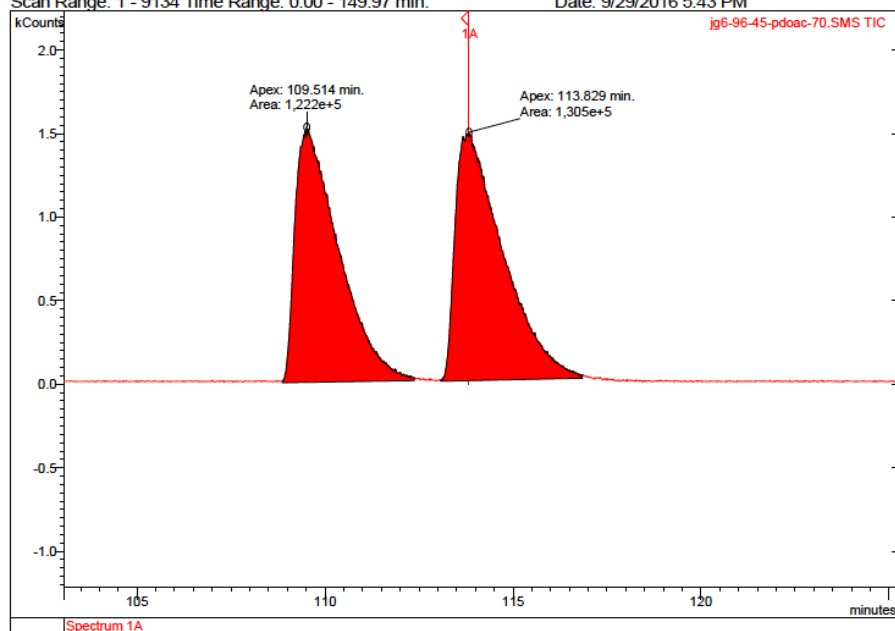






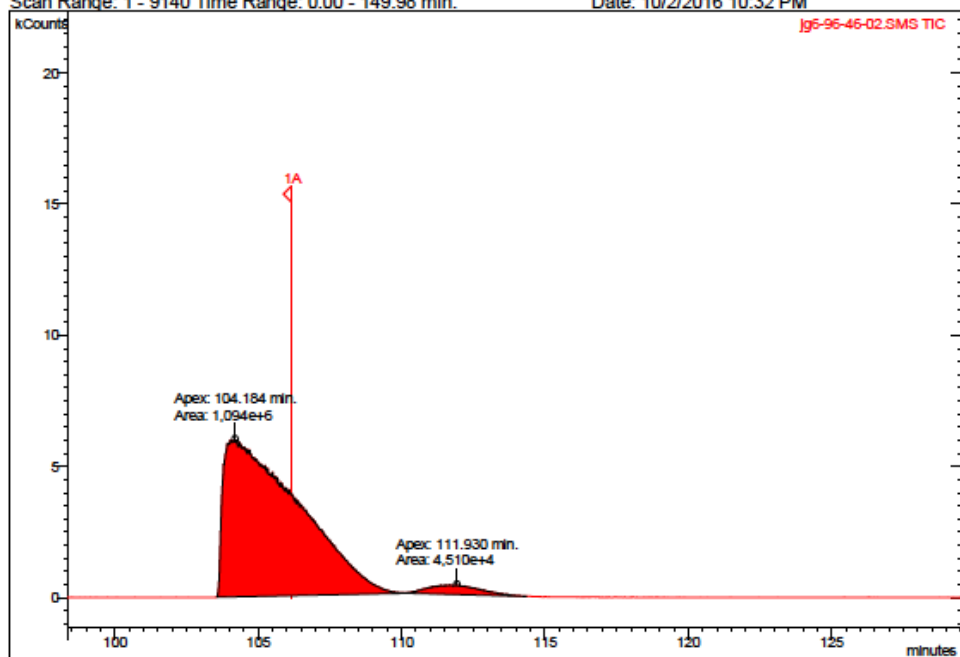
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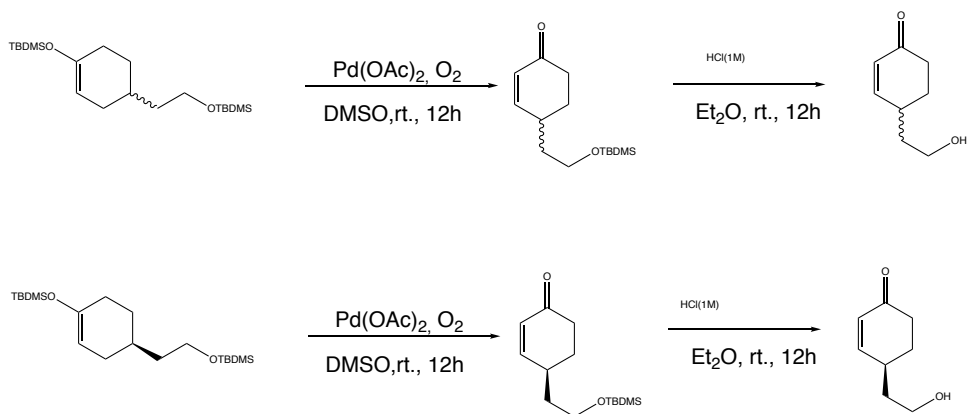
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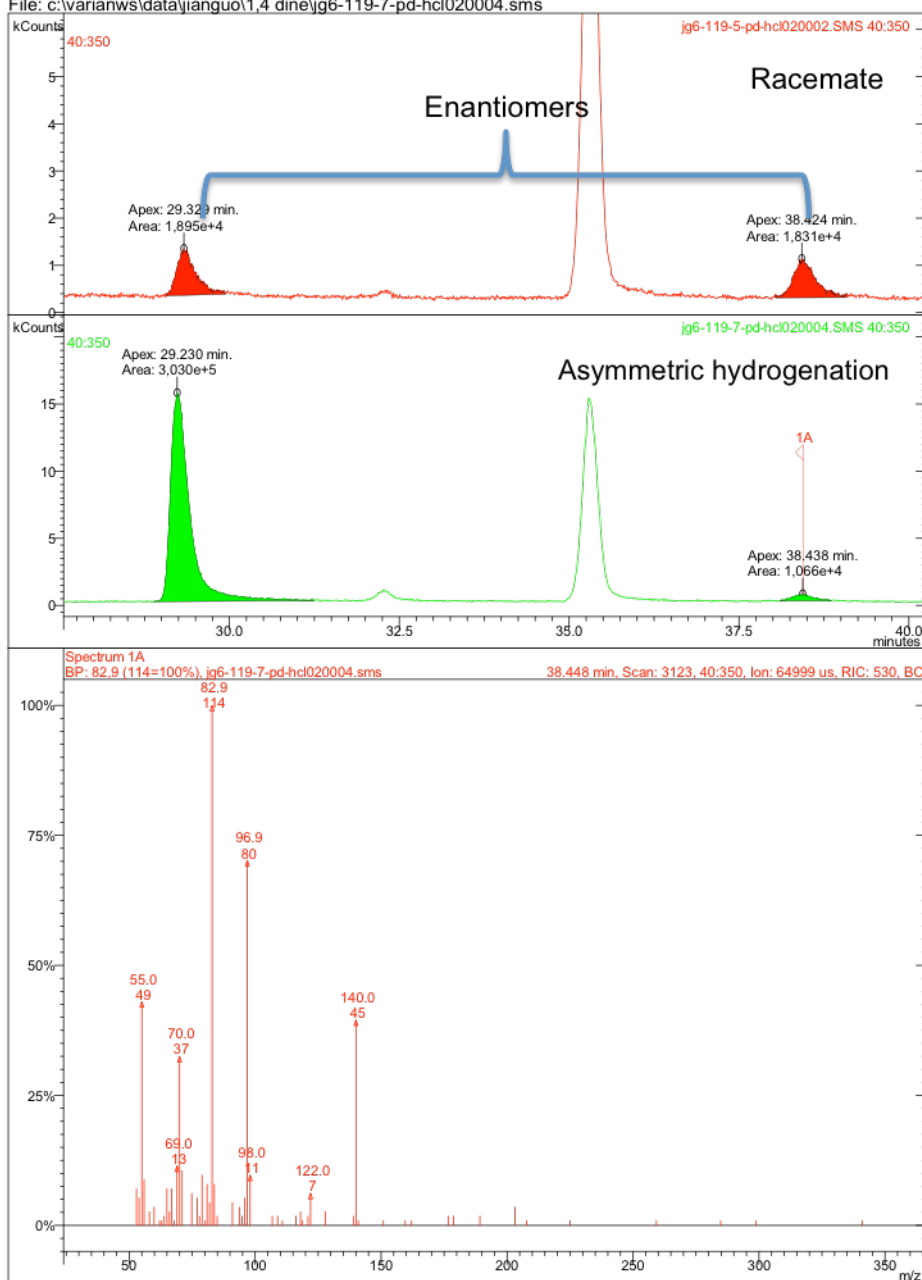


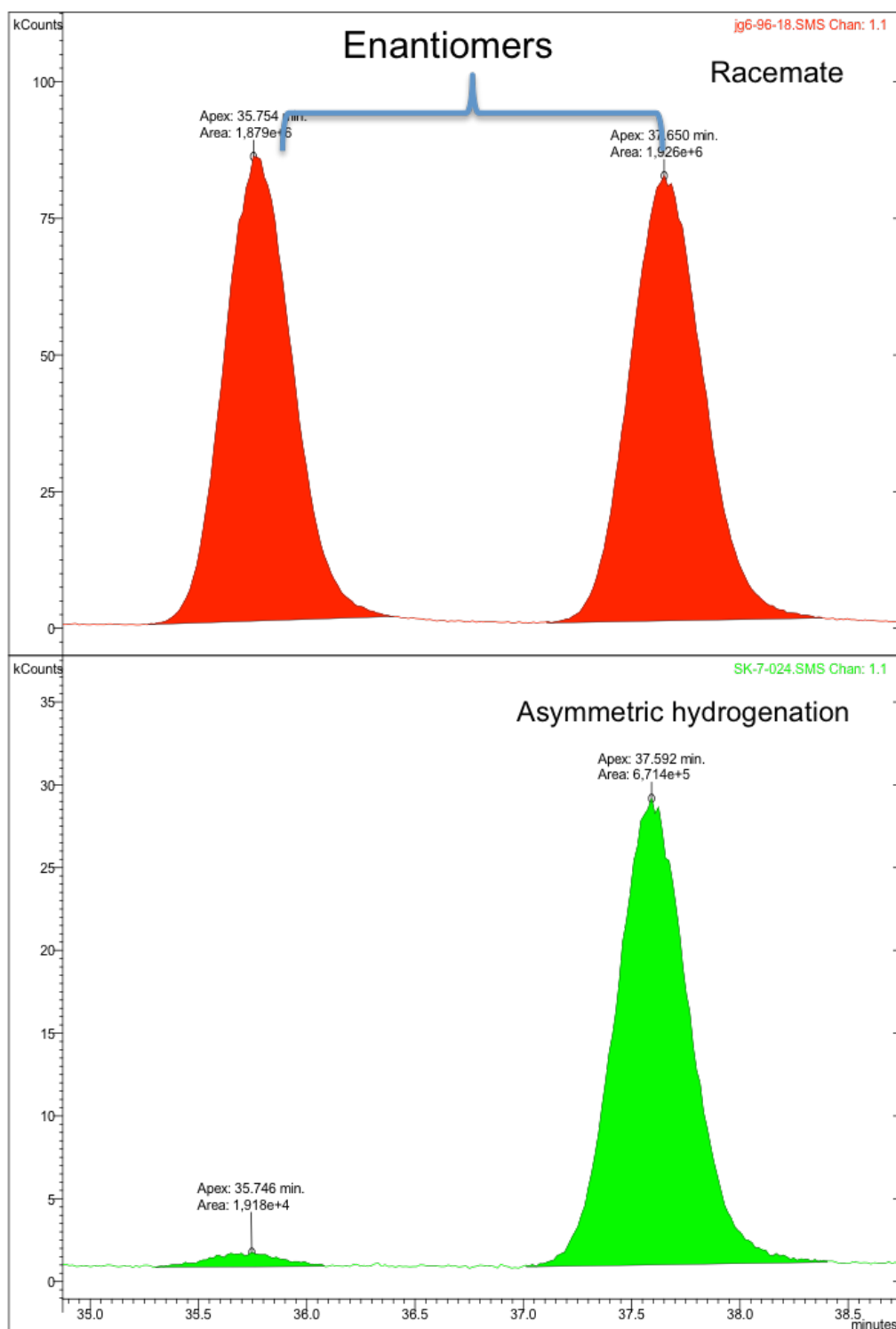
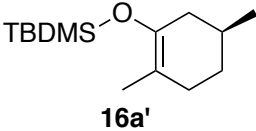


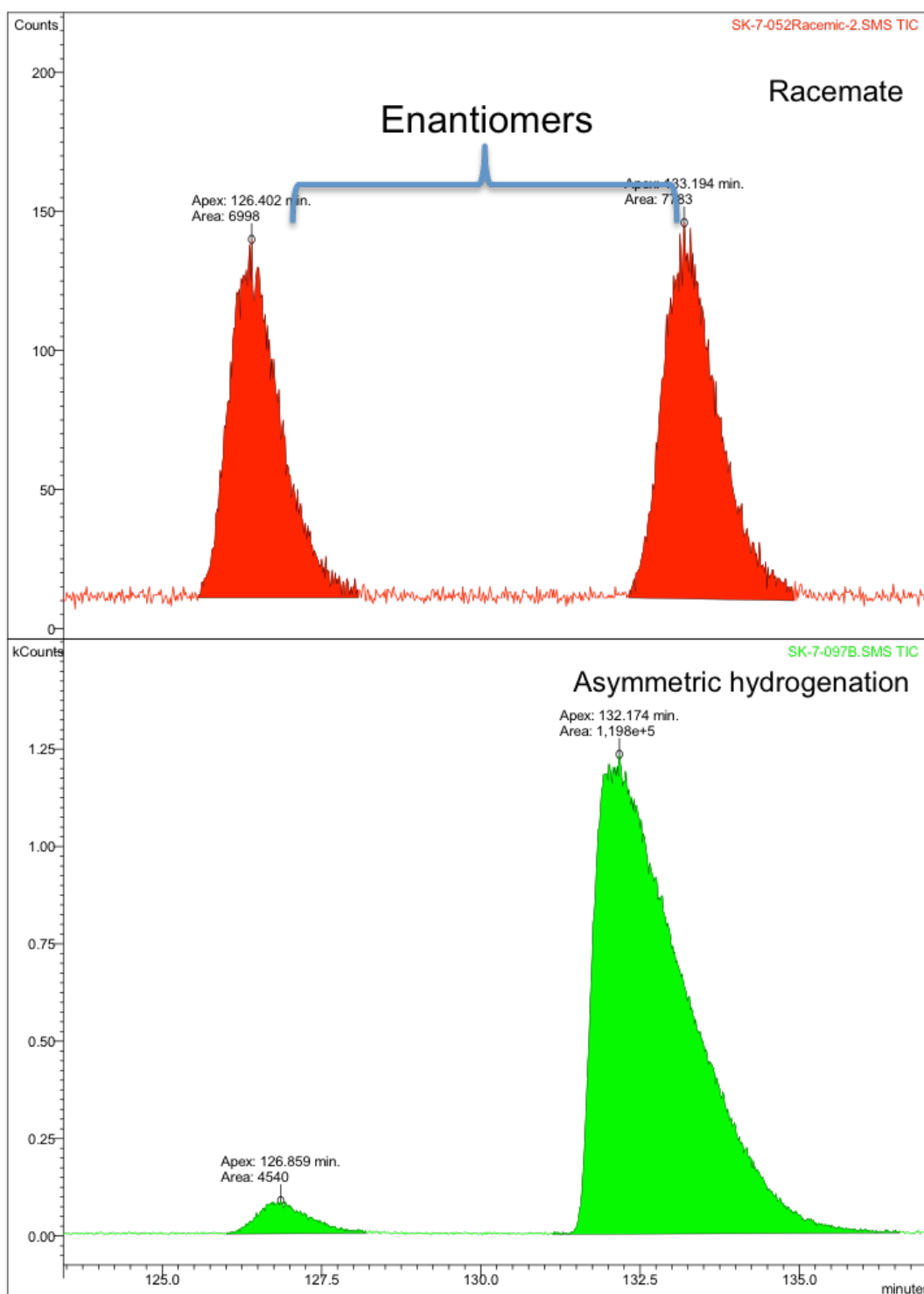
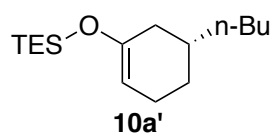
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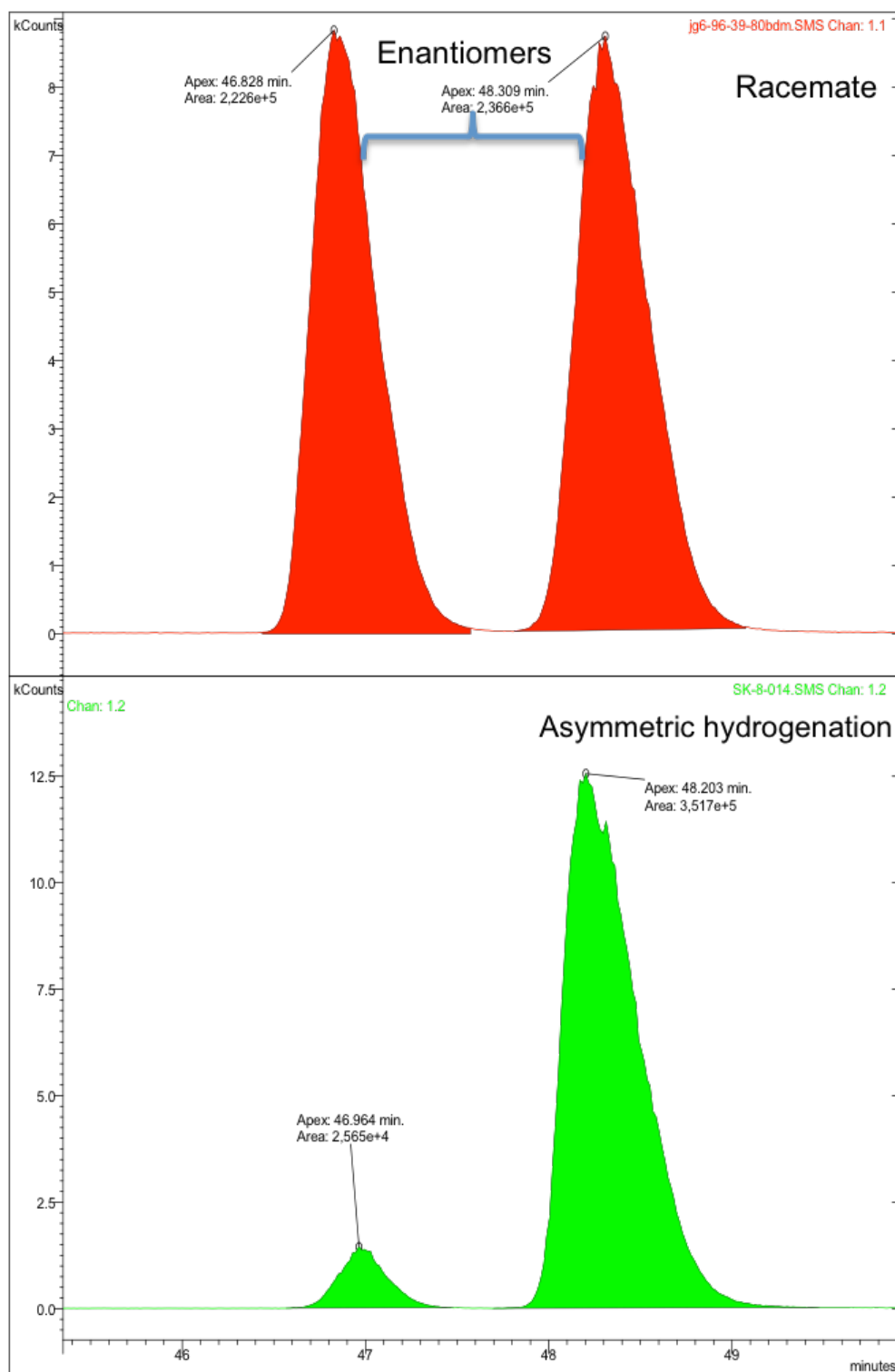
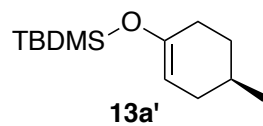
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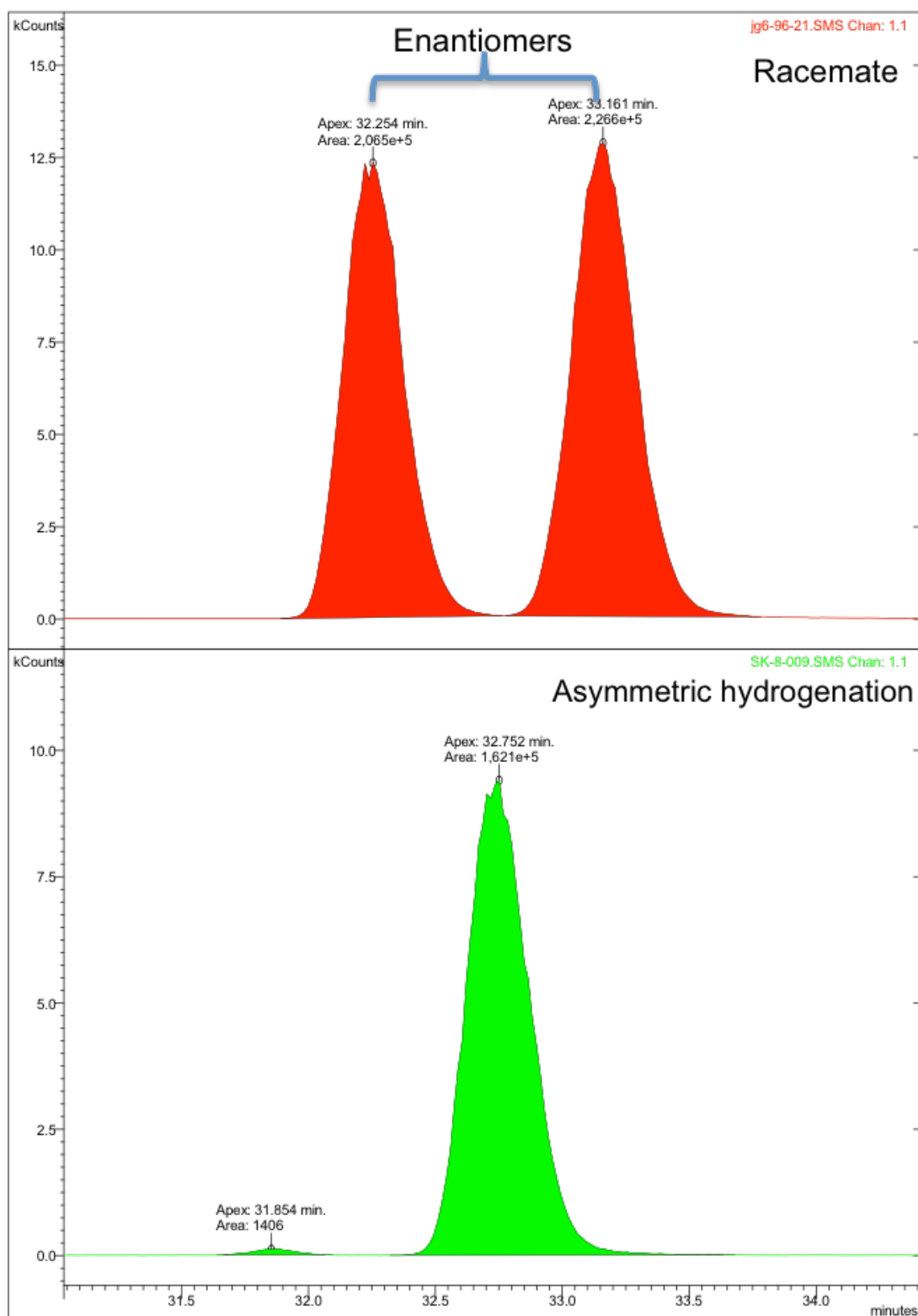
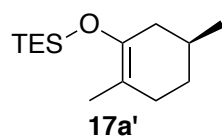
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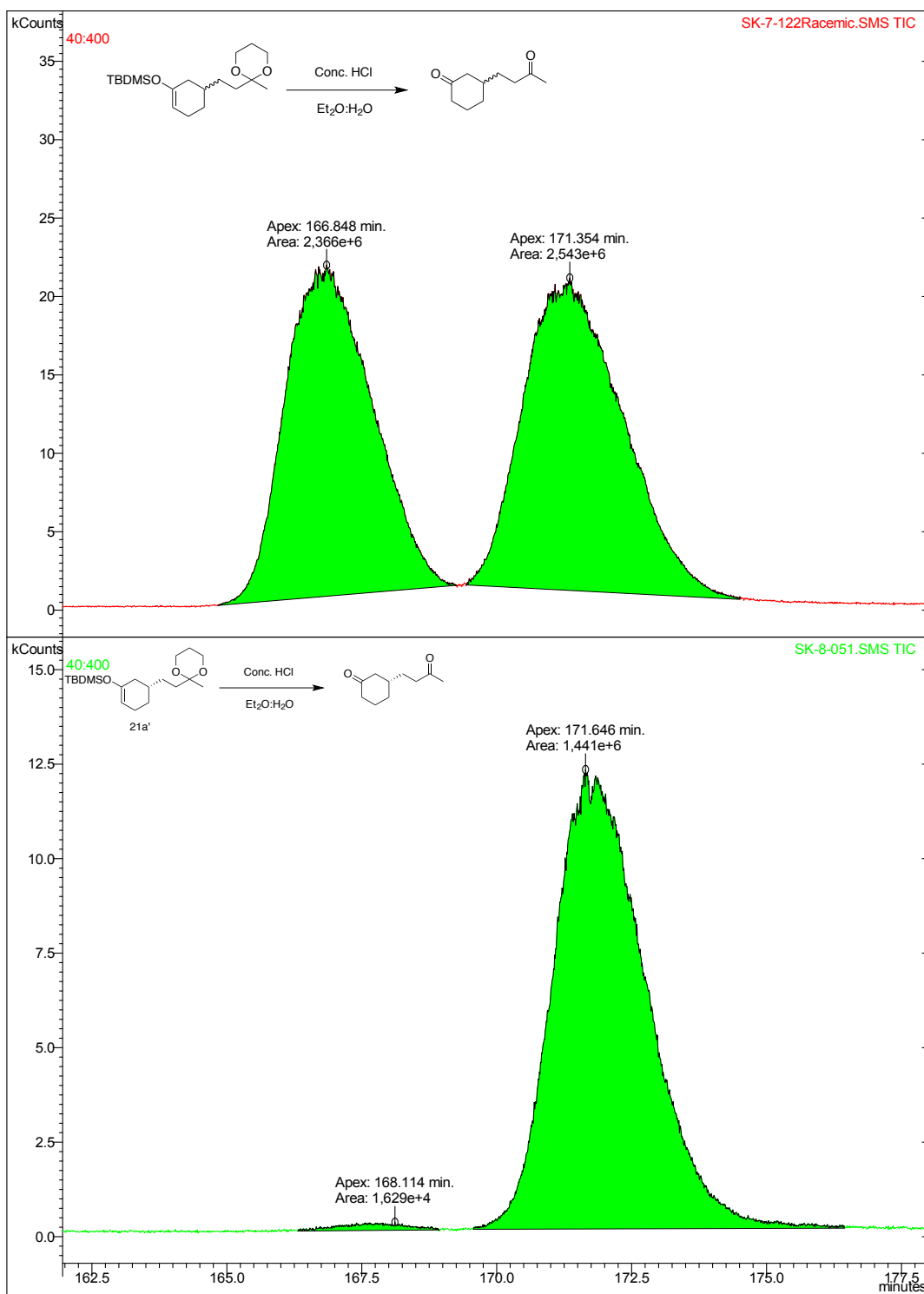












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