

Development of sustainable thermosets from cardanol-based epoxy prepolymer and ionic liquids

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Table S1 Concentration of reactive additives (ILs or amine)

Systems	Concentration of ILs or D230	
	phr	Mol per epoxide equivalent
DGEBA/D230	34	1
CA/D230	12	1
DGEBA/IL-DCA	10	0.03
CA/IL-DCA	10	0.09
DGEBA/IL-TMP	10	0.02
CA/IL-TMP	10	0.07
CA-modified DGEBA/D230	36	1
CA-modified DGEBA/IL-DCA	10	0.02
CA-modified DGEBA/IL-TMP	10	0.03

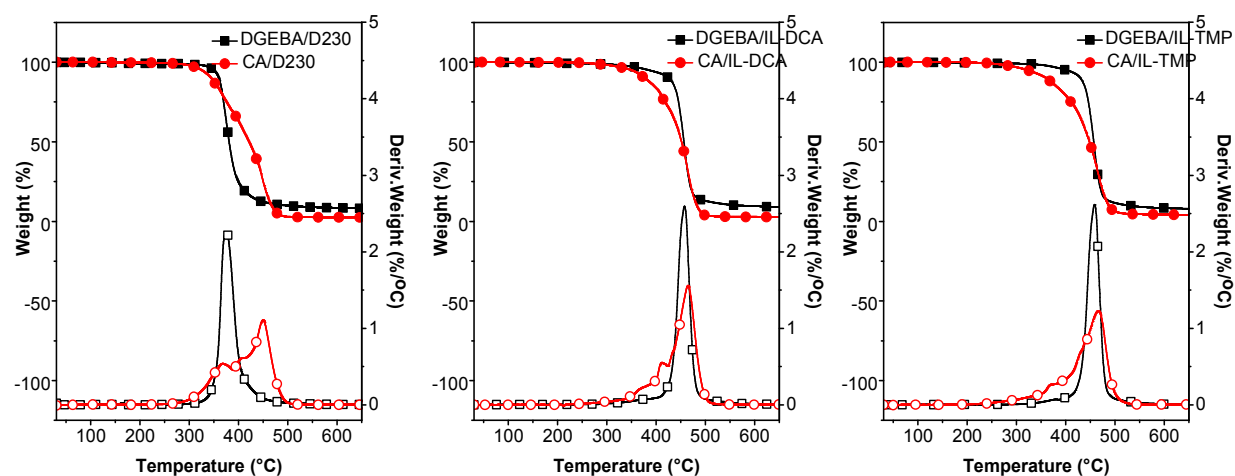


Figure S1 TGA and DTG curves of epoxy networks based on DGEBA ((■,□)) or CA (●,○) cured with D230 (right), IL-DCA (middle) and IL-TMP (left)

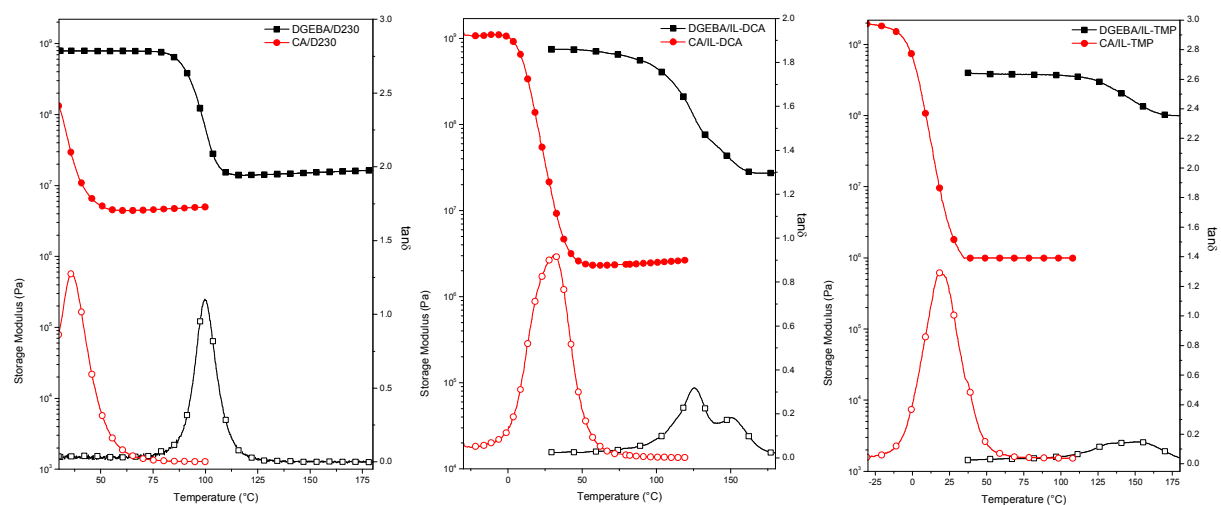


Figure S2 DMA analysis (E' , $\tan\delta$) of epoxy networks based on DGEBA (■, □) or CA (●, ○) cured with D230 (right), IL-DCA (middle) and IL-TMP (left).

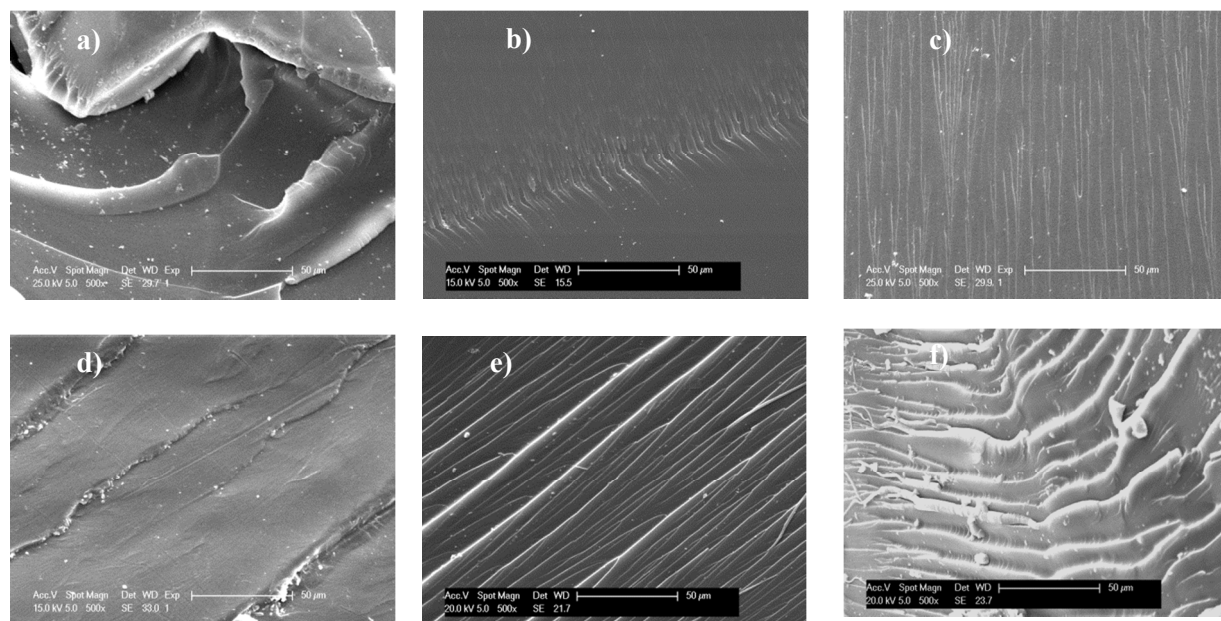


Figure S3 Fracture surface of unmodified (a,b,c) and CA-modified epoxy networks containing 10 phr of CA (d,e,f) cured with D230 (a,d), IL-DCA (b,e) and IL-TMP (c,f).