

Supporting Information

Elucidating the Copper–Hägg Iron Carbide Synergistic Interactions for Selective CO Hydrogenation to Higher Alcohols

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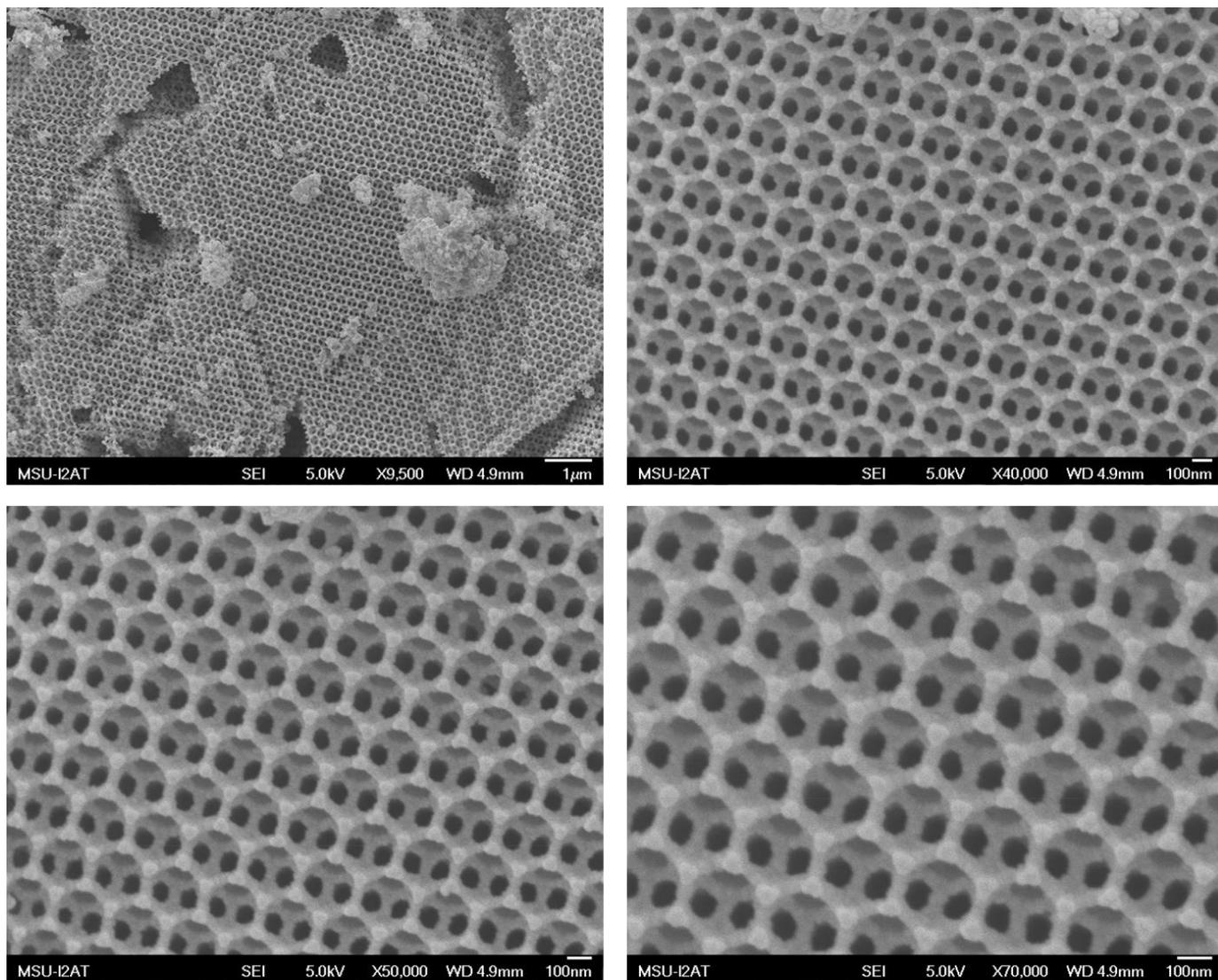


Figure S1. SEM images of 3DOM Cu₂Fe₁ catalyst under different magnifications.

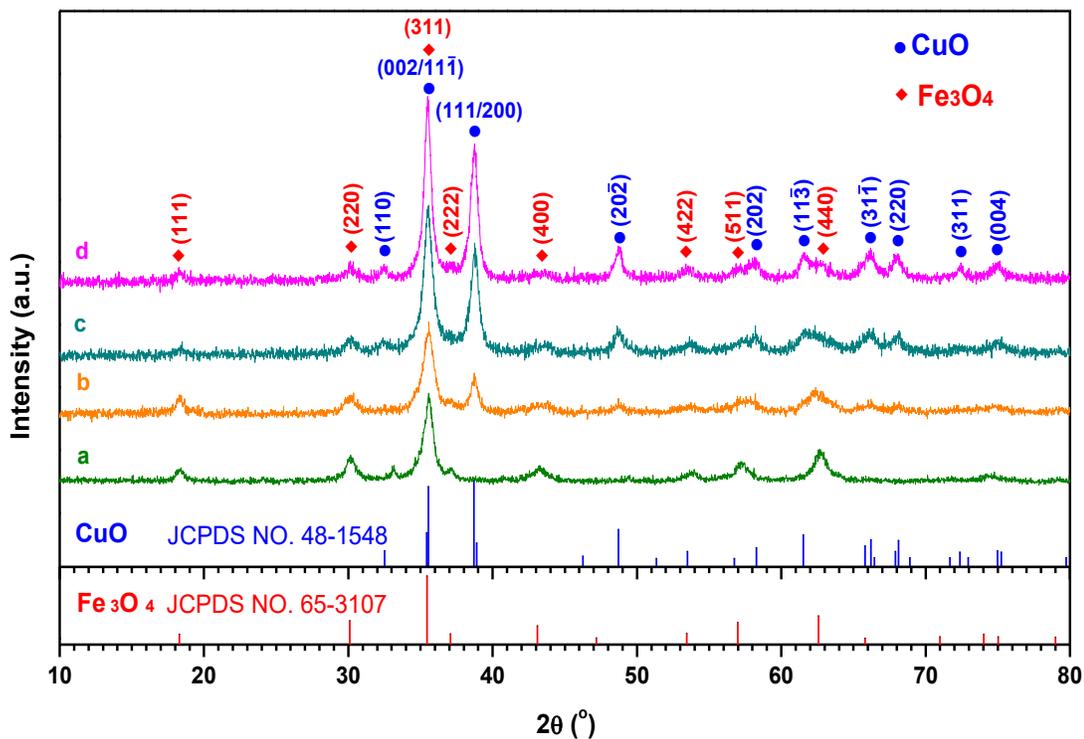


Figure S2. XRD pattern of fresh 3DOM Cu-Fe catalysts. (a) 3DOM Cu₁Fe₂, (b) 3DOM Cu₁Fe₁, (c) 3DOM Cu₂Fe₁, and (d) 3DOM Cu₃Fe₁.

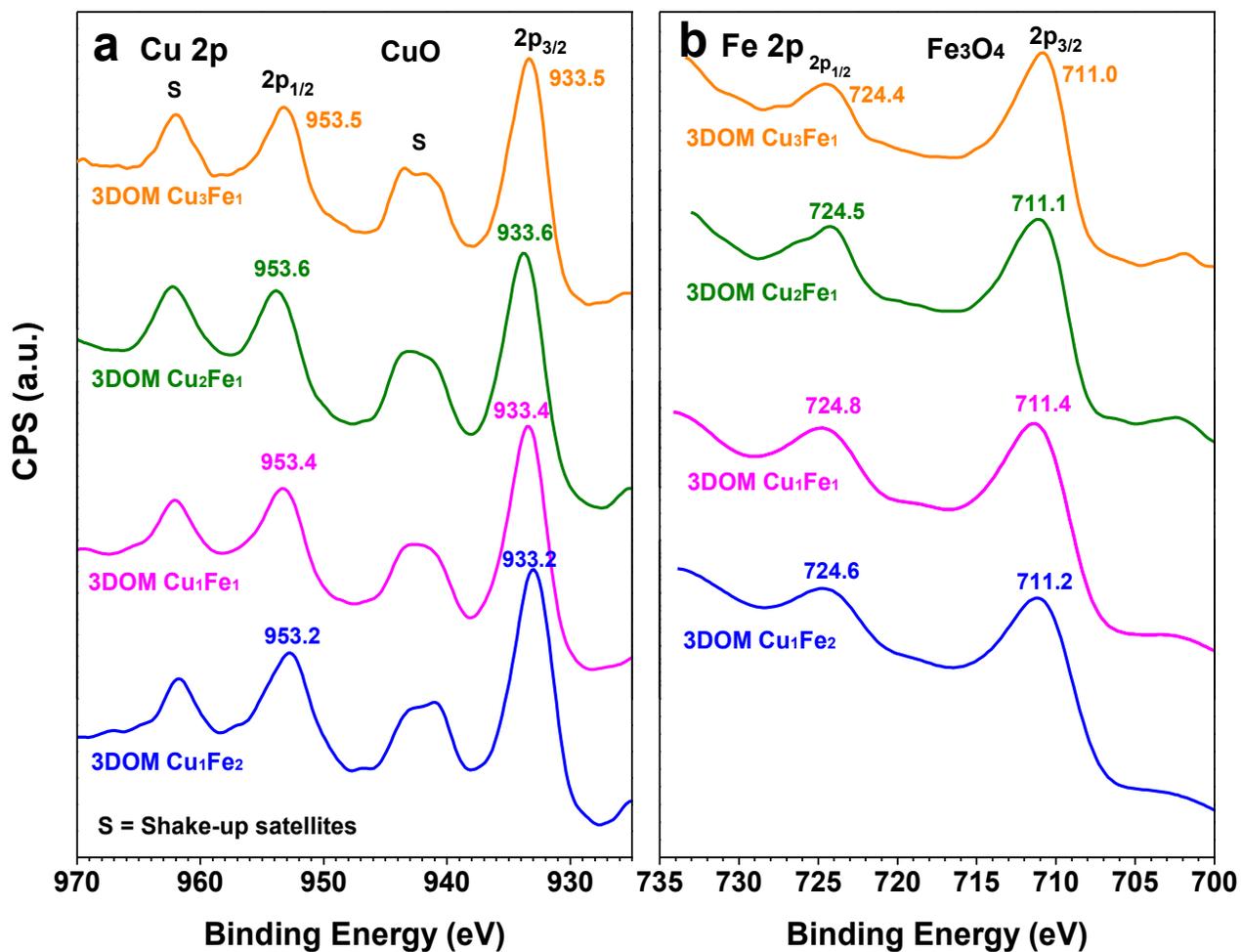


Figure S3. XPS spectra. (a) Cu 2p and (b) Fe 2p of fresh 3DOM Cu₁Fe₂, 3DOM Cu₁Fe₁, 3DOM Cu₂Fe₁, and 3DOM Cu₃Fe₁ catalysts.

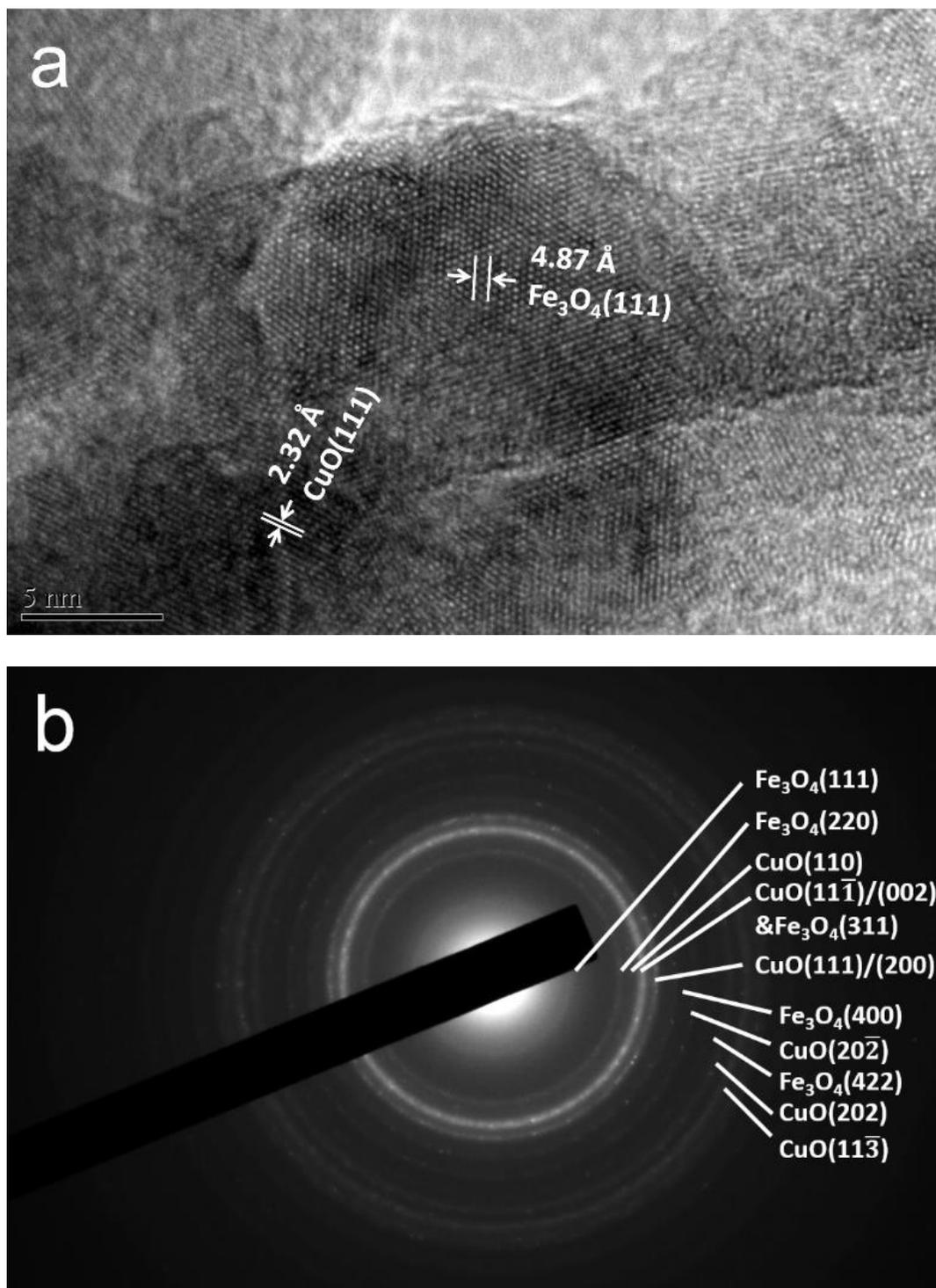


Figure S4. HRTEM image. (a) High-resolution TEM of fresh 3DOM Cu₂Fe₁ catalyst. (b) The corresponding indexed selected-area electron diffraction (SAED) pattern.

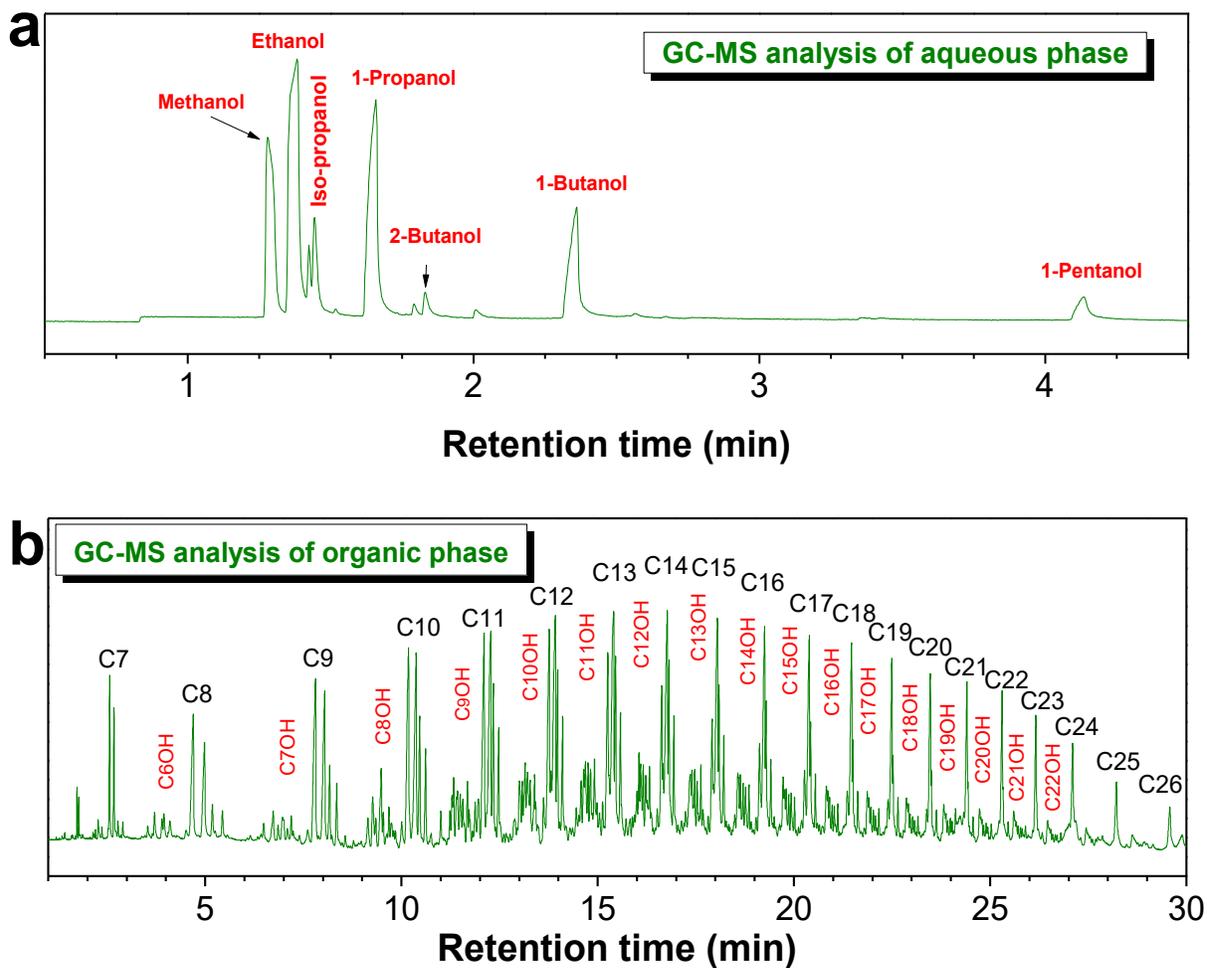


Figure S5. Gas chromatography-mass spectrometry (GC-MS) analysis of (a) aqueous and (b) liquid organic products from CO hydrogenation over 3DOM Cu₂Fe₁ catalyst. (Note: C_n, hydrocarbons; C_nOH, 1-alcohols).

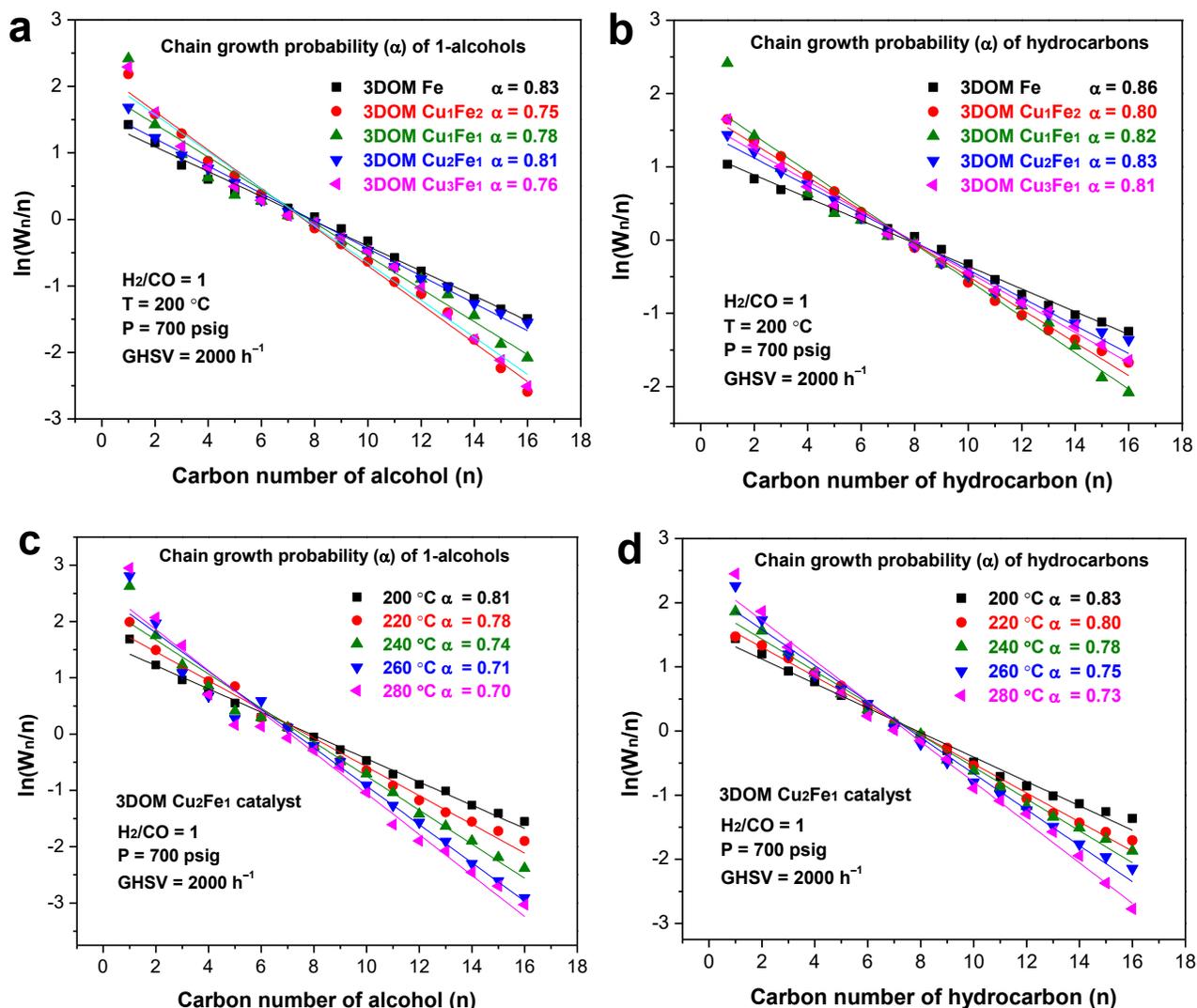


Figure S6. The Anderson–Schulz–Flory (ASF) plots. (a and b) The ASF plots for 1-alcohols and hydrocarbons distributions of 3DOM Cu-Fe catalysts, respectively. (Reaction conditions: $P = 700$ psig, $T = 200$ °C, $GHSV = 2000$ h⁻¹, $H_2/CO = 1.0$, time-on-stream of 120 h). (c and d) The ASF plots for 1-alcohols and hydrocarbons distributions of 3DOM Cu₂Fe₁ catalyst at different reaction temperatures (200–280 °C), respectively. (Reaction conditions: $P = 700$ psig, $GHSV = 2000$ h⁻¹, $H_2/CO = 1.0$, time-on-stream of 120 h). Note: The ASF chain growth probability α of products are calculated according to the equation of $\ln\left(\frac{W_n}{n}\right) = n \ln \alpha + \ln \frac{(1-\alpha)^2}{\alpha}$, where n is the number of carbon atoms in products, W_n is the weight fraction of products containing n carbon atoms, and $1-\alpha$ is the probability of chain termination.¹

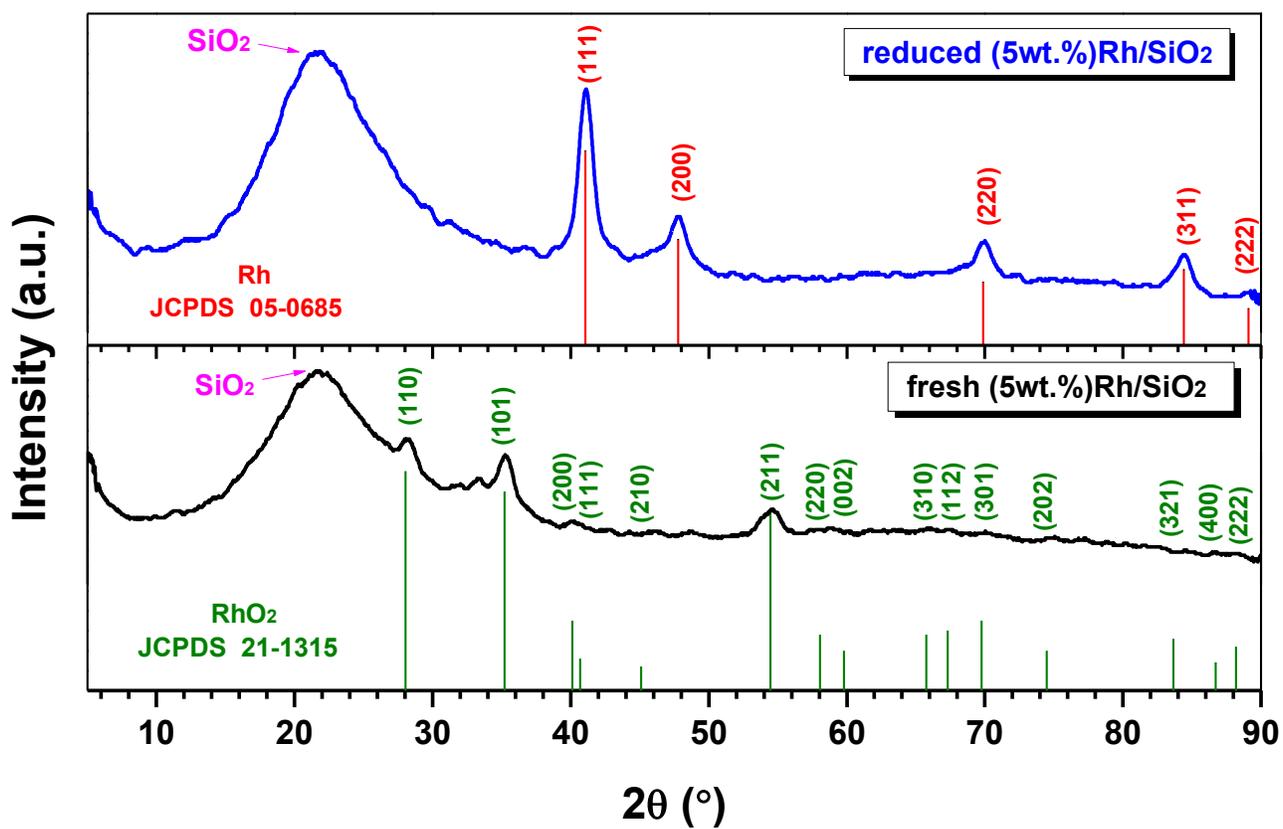


Figure S7. XRD patterns of fresh and reduced of (5wt.%)Rh/SiO₂ catalyst.

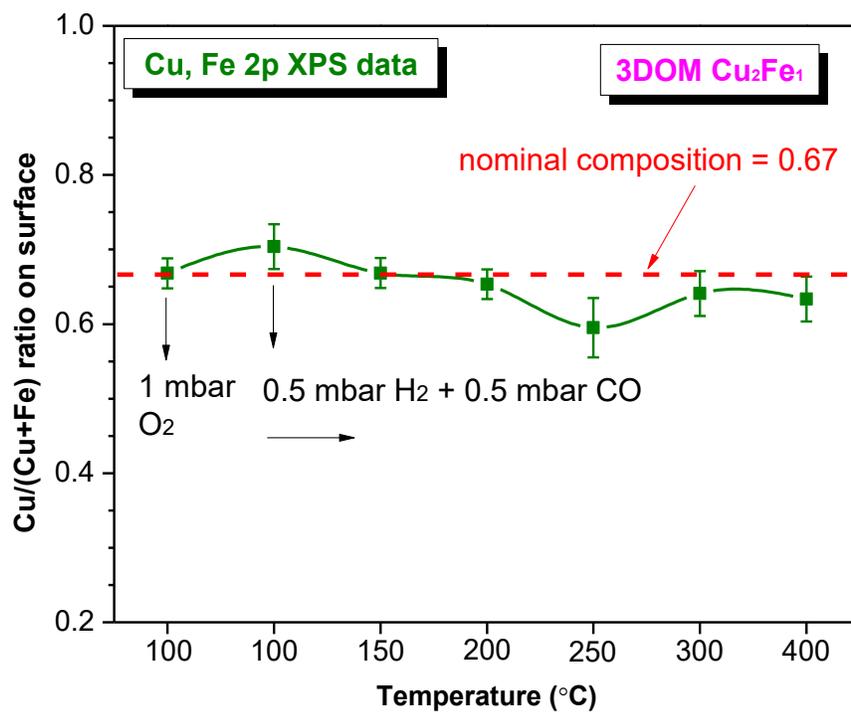


Figure S8. The evolution of Cu/(Cu+Fe) atomic ratio on surface of 3DOM Cu₂Fe₁ catalyst using *in situ* AP-XPS (with *in situ* O₂ pretreatment). The error of measurement of peak area is $\pm 5\%$ of the corresponding peak area.

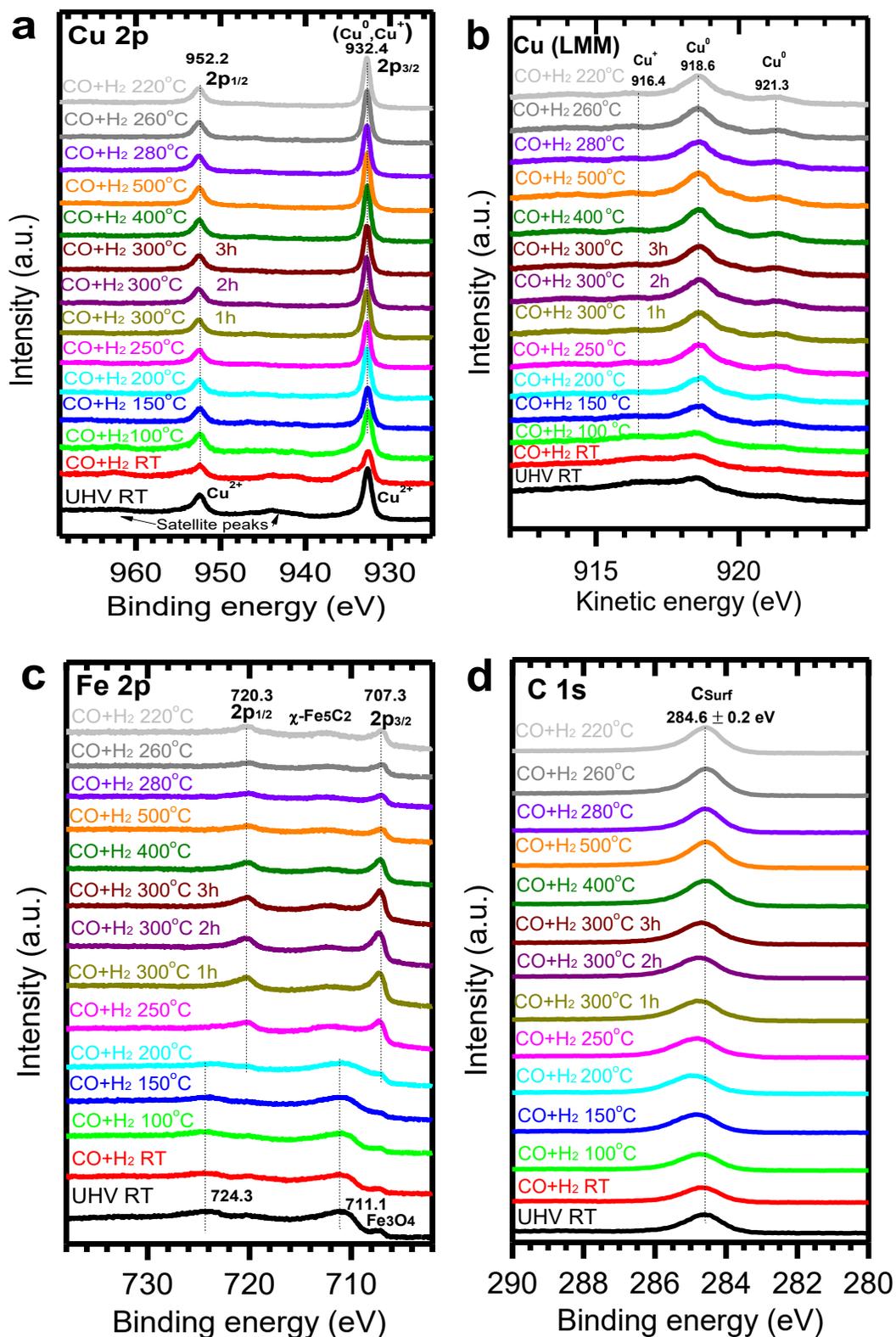


Figure S9. *In situ* studies of surface chemistry using AP-XPS for 3DOM Cu_2Fe_1 catalyst (without O_2 pretreatment) at different temperatures in H_2 and CO with a molar ratio of 1:1 at mbar pressure range. (a) Cu 2p, (b) Cu LMM, (c) Fe 2p and (d) C 1s.

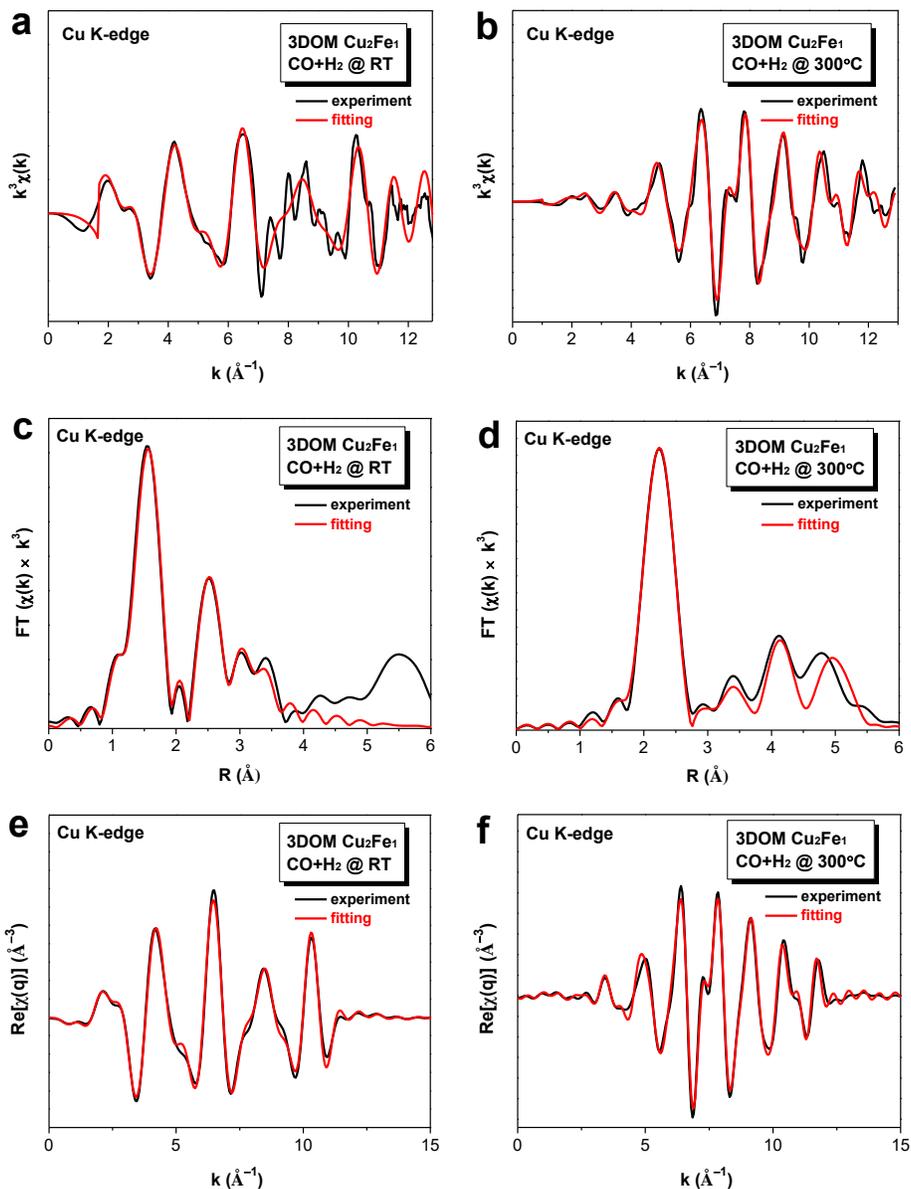


Figure S10. *In situ* $k^3\chi(k)$, Fourier transforms of $[k^3\chi(k)]$ (R-space plot), and $\text{Re}[\chi(q)]$ (\AA^{-3}) (q-space plot) spectra for the experimental Cu K-edge EXAFS signal of the 3DOM Cu_2Fe_1 catalyst at RT (a, c, e) and 300°C (b, d, f) under $\text{CO}+\text{H}_2$ ($\text{H}_2/\text{CO} = 1$) gas and the fit (3DOM Cu_2Fe_1 $\text{CO}+\text{H}_2$ @RT: $\Delta k=2.0\text{--}11.0 \text{\AA}^{-1}$ and $\Delta R=1.0\text{--}4.0 \text{\AA}$; 3DOM Cu_2Fe_1 $\text{CO}+\text{H}_2$ @300°C: $\Delta k=2.5\text{--}12.0 \text{\AA}^{-1}$ and $\Delta R=1.7\text{--}5.1 \text{\AA}$).

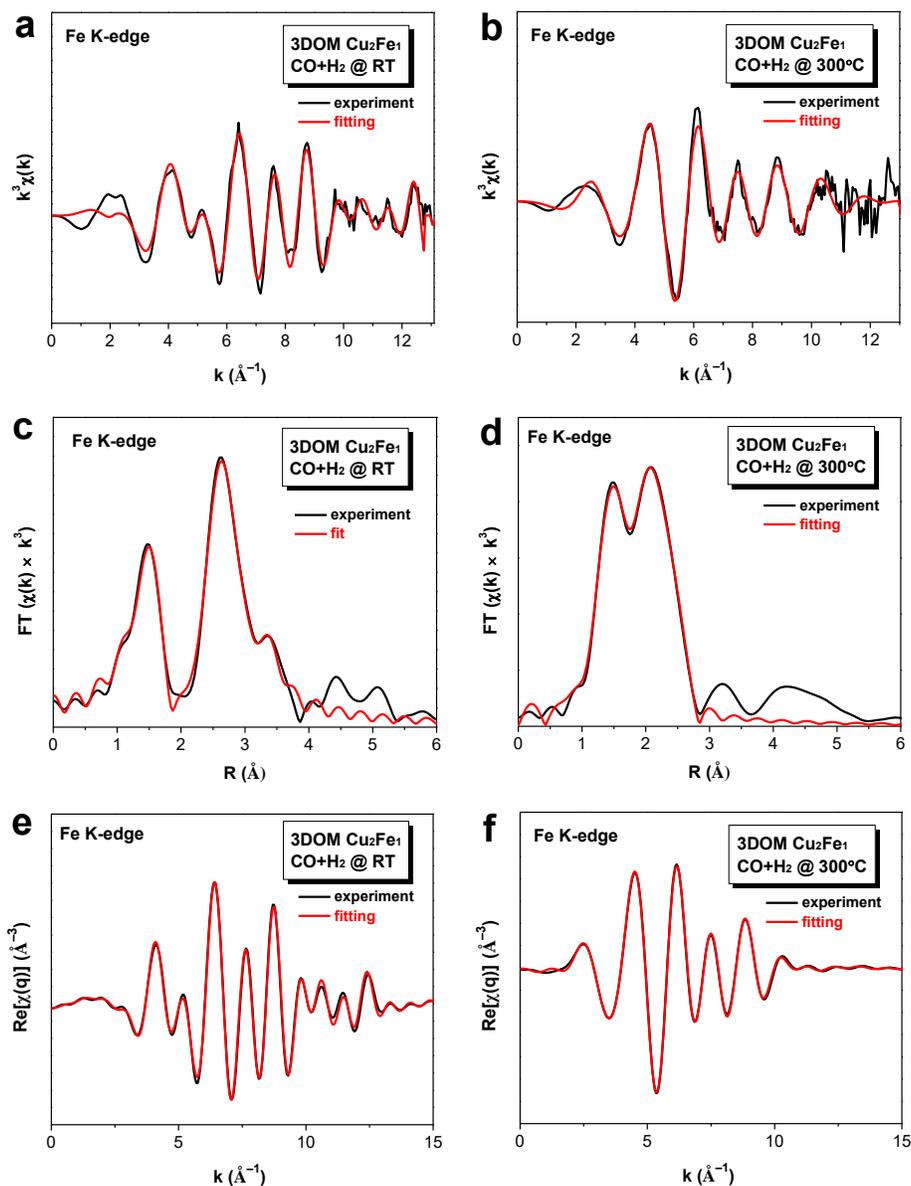


Figure S11. *In situ* $k^3\chi(k)$, Fourier transforms of $[k^3\chi(k)]$ (R-space plot), and $\text{Re}[\chi(q)]$ (\AA^{-3}) (q-space plot) spectra for the experimental Fe K-edge EXAFS signal of the 3DOM Cu_2Fe_1 catalyst at RT (a, c, e) and 300 °C (b, d, f) under $\text{CO}+\text{H}_2$ ($\text{H}_2/\text{CO} = 1$) gas and the fit (3DOM Cu_2Fe_1 $\text{CO}+\text{H}_2$ @RT: $\Delta k=3.4\text{--}12.6 \text{\AA}^{-1}$ and $\Delta R=1.0\text{--}4.0 \text{\AA}$; 3DOM Cu_2Fe_1 $\text{CO}+\text{H}_2$ @300°C: $\Delta k=2.8\text{--}12.1 \text{\AA}^{-1}$ and $\Delta R=1.0\text{--}3.0 \text{\AA}$).

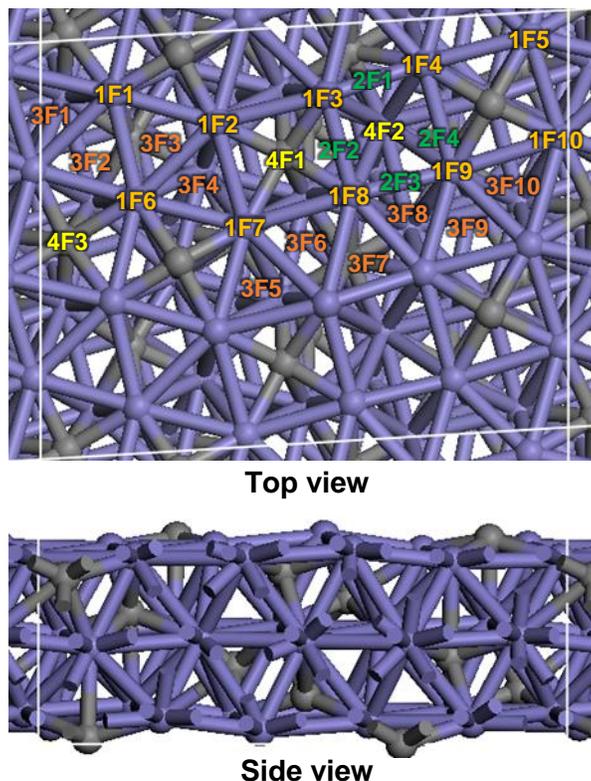


Figure S12. The χ -Fe₅C₂(510) surface morphology and its adsorption sites. The purple and gray balls denote Fe and C atoms, respectively.

The χ -Fe₅C₂(510) surface model. χ -Fe₅C₂ has a monoclinic structure with C2/c crystallographic symmetry,² including 20 Fe and 8 C atoms per unit cell. Our calculated lattice parameters ($a = 11.588 \text{ \AA}$, $b = 4.579 \text{ \AA}$, $c = 5.059 \text{ \AA}$, and $\beta = 97.7^\circ$) and magnetic moment (1.73 \mu B) agree well with the previous experimental data.^{3,4} Zhao *et al.*⁵ proved that χ -Fe₅C₂(510) surface with $\alpha=2.50$ ($\alpha = \text{Fe/C ratio}$) had low surface energy under synthesis gas pretreatment. Pham *et al.*⁶ discovered that χ -Fe₅C₂(510) exhibited the largest percentage among the exposed crystal facets and the lowest surface energy among the stoichiometric terminations of 11 facets. Pham *et al.*⁷ further revealed that CH₄ formation was unfavorable on χ -Fe₅C₂(510), and the reactions of C+CH and CH+CH were found the most likely coupling pathways in terms of the carbide mechanism. The surface morphology and adsorption sites of χ -Fe₅C₂(510) is illustrated in **Figure S12**.

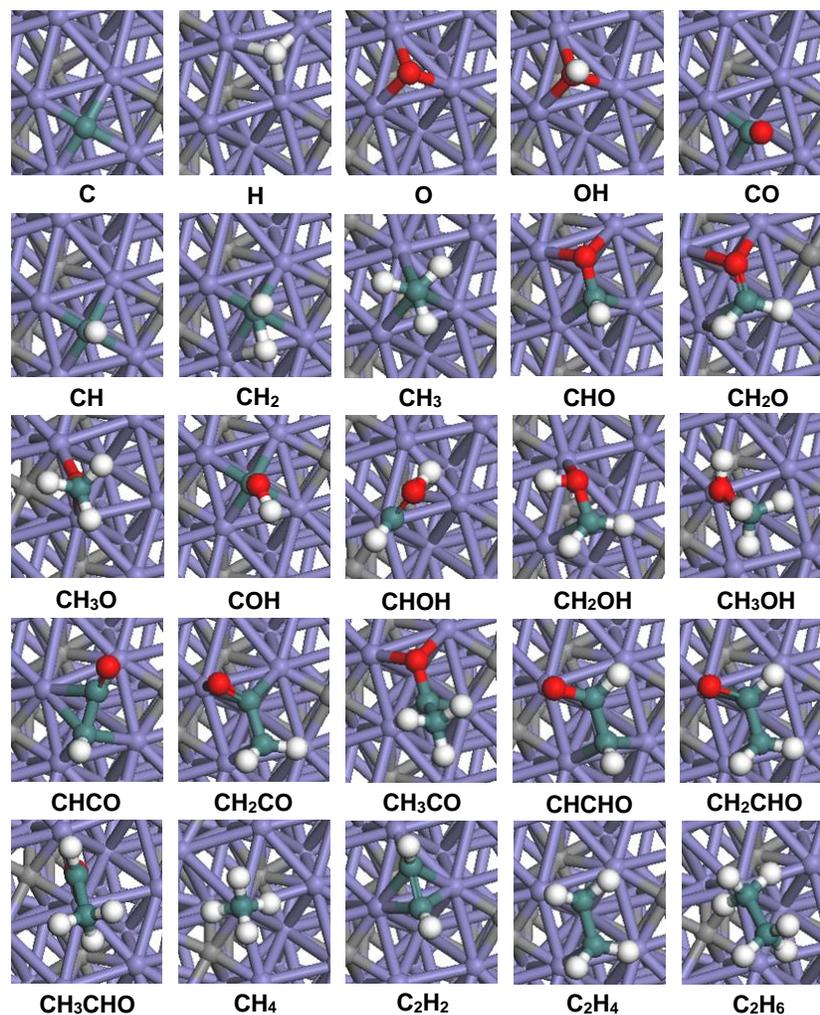


Figure S13. The most stable adsorption configuration of reactants, products and possible intermediates involved in CO hydrogenation to the formation of C₂ hydrocarbon and oxygenates on χ -Fe₅C₂(510) surface. Purple balls: Fe atoms; grey balls: C atoms on surface; dark green balls: C atoms involved in reactions; red balls: O atoms; white balls: H atoms.

The adsorption energy ($E_{\text{ads}}/\text{kJ}\cdot\text{mol}^{-1}$) and key geometrical parameters (\AA) of reactants and possible intermediates species involved in CO hydrogenation to the formation of C₂ hydrocarbons and oxygenates on χ -Fe₅C₂(510) surface are listed in **Table S7**. All possible elementary reactions involved in CO hydrogenation to the formation of C₂ hydrocarbons and oxygenates together with the activation energy (E_a) and reaction energy (ΔH) on χ -Fe₅C₂(510) surface are listed in **Table S8**.

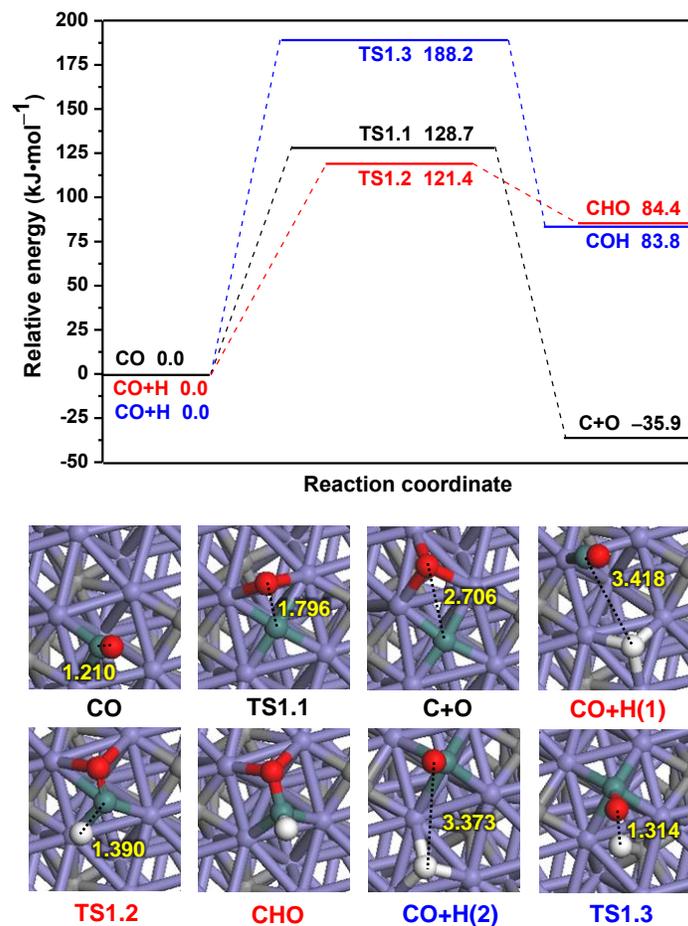


Figure S14. The potential energy diagram of CO activation together with the initial state (ISs), transition state (TSs) and final states (FSs) on χ -Fe₅C₂(510) surface. Bond lengths in Å. See **Figure S13** for color coding.

CO activation. Three possible elementary reactions (**Table S8**) on χ -Fe₅C₂(510) surface are examined: **(R1.1)** CO direct dissociation; **(R1.2)** CO hydrogenation to CHO; **(R1.3)** CO hydrogenation to COH. As shown in **Figure S14**, when CO and H are co-adsorbed on χ -Fe₅C₂(510) surface, the catalytic activity towards CO hydrogenation to COH is rather low. However, CO direct dissociation and CO hydrogenation to CHO are more favorable than CO hydrogenation to COH. Meanwhile, CO direct dissociation and CO hydrogenation to CHO are kinetically competitive due to their close activation barriers (128.7 vs. 121.4 KJ·mol⁻¹); whereas CO direct dissociation is favorable thermodynamically than CO hydrogenation to CHO (-35.9 vs. 84.4 KJ·mol⁻¹). Thus, C and CHO are the major products of CO initial step, CH_x ($x = 1-3$) formation starts with C and CHO intermediates.

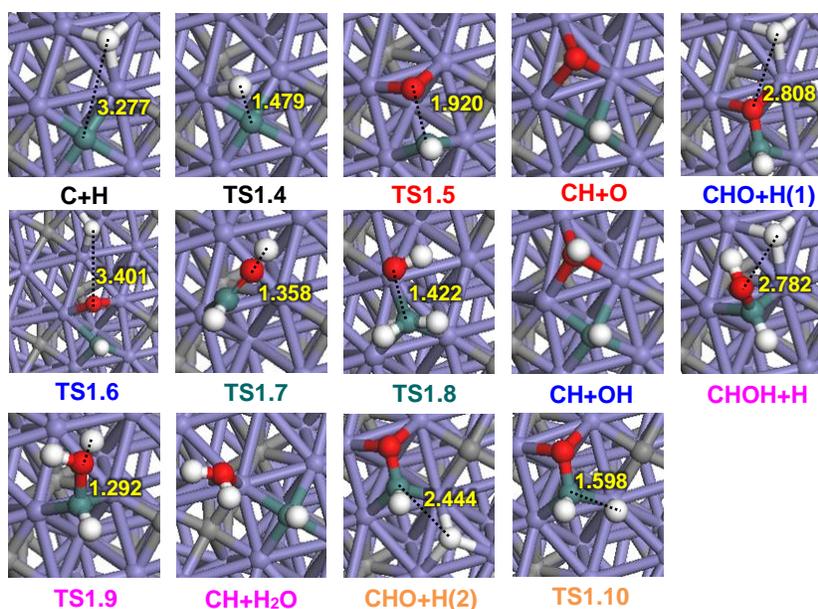
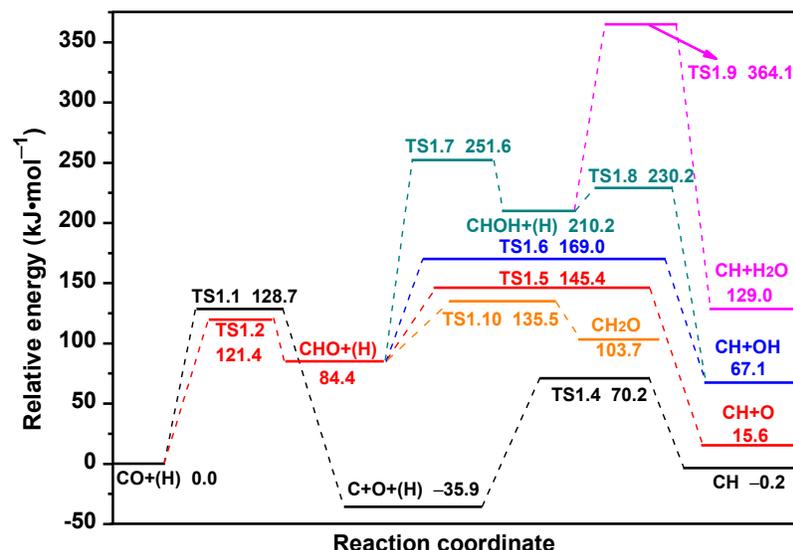


Figure S15. The potential energy diagram of CH and CH₂O formation together with the ISs, TSs and FSs on χ -Fe₅C₂(510) surface. Bond lengths in Å. See **Figure S13** for color coding.

CH Formation. C and CHO are the dominant products for CO initial step on χ -Fe₅C₂(510) surface. Thus, starting from C+H, CHO and CHO+H, five possible pathways with six elementary reactions (**R1.4–R1.9**) are responsible for CH formation (**Table S8**). Moreover, CHO hydrogenation to CH₂O (**R1.10**) is also considered. As illustrated in **Figure S15**, with respect to CO+H species, among five CH formation pathways, C hydrogenation to CH has the highest barrier of 128.7 kJ·mol⁻¹ with the reaction energy of -0.2 kJ·mol⁻¹, which is more favorable both thermodynamically and kinetically than the other four pathways, suggesting that C hydrogenation to form CH via **TS1.1** (128.7 kJ·mol⁻¹) is dominantly responsible for CH formation, which is kinetically competitive with CHO hydrogenation to CH₂O via **TS1.10** (135.5 kJ·mol⁻¹). Whereas CH formation is favorable thermodynamically than CHO hydrogenation to CH₂O. In addition, our results indicate that C+C coupling reaction has a high activation barrier of 150.3 kJ·mol⁻¹ with reaction energy of 118.9 kJ·mol⁻¹, which is higher than that of C hydrogenation to CH reaction with the activation barrier and reaction energy of 106.1 and 35.7 kJ·mol⁻¹, suggesting that C prefers hydrogenation to CH rather than C+C coupling.

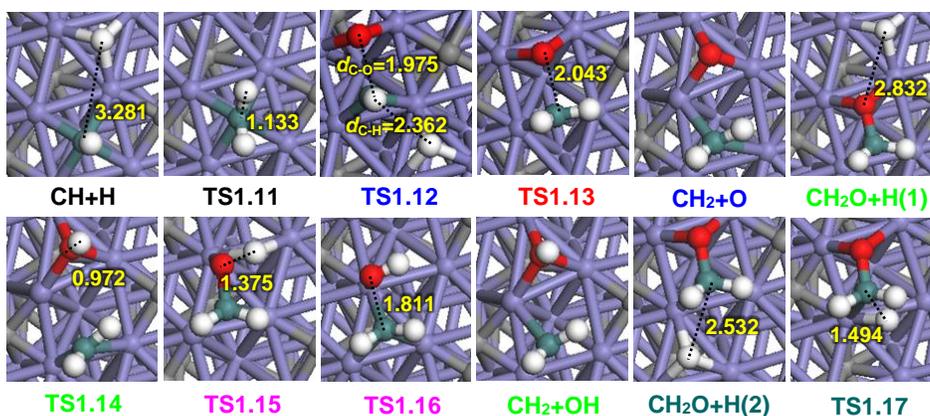
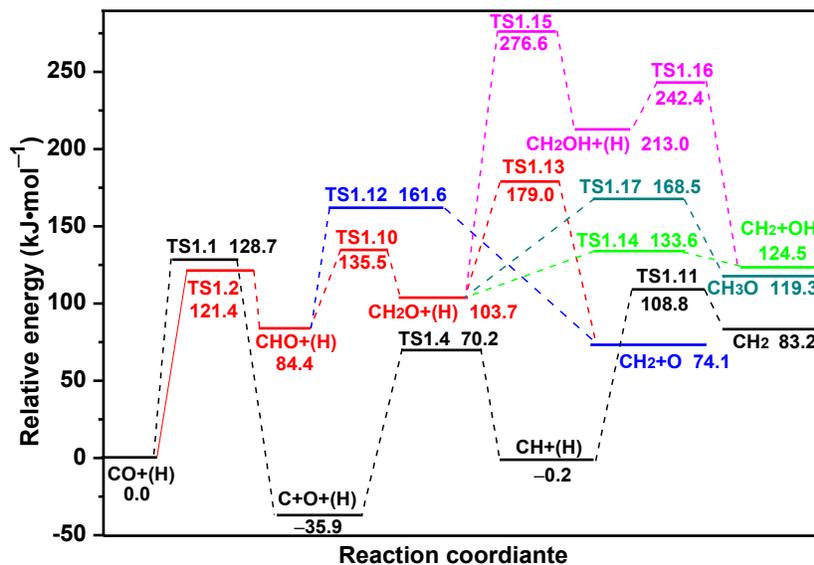


Figure S16. The potential energy diagram of CH_2 and CH_3O formation together with the ISs, TSs and FSs on $\chi\text{-Fe}_5\text{C}_2(510)$ surface. Bond lengths in Å. See **Figure S13** for color coding.

CH_2 formation. C and CHO prefer hydrogenation to CH and CH_2O , respectively. Starting from the initial states of CH+H, CHO+H and CH_2O , five possible pathways with six elementary reactions (**R1.11–1.16**) are responsible for CH_2 formation (**Table S8**). Meanwhile, CH_2O hydrogenation to CH_3O (**R1.17**) is also considered. As presented in **Figure S16**, with respect to CO+H species, among five possible pathways of CH_2 formation, both CH hydrogenation and CH_2O dissociation with H-assisted dominantly contribute to CH_2 formation with the highest barriers of 128.7 and 135.5 $\text{kJ}\cdot\text{mol}^{-1}$, respectively. However, CH hydrogenation to CH_2 is more favorable thermodynamically than CH_2O dissociation with H-assisted to CH_2 (83.2 vs. 124.5 $\text{kJ}\cdot\text{mol}^{-1}$). Moreover, CH_2 formation is also more favorable than CH_2O hydrogenation to CH_3O or CH_2OH , in which CH_2O prefers hydrogenation to CH_3O rather than CH_2OH .

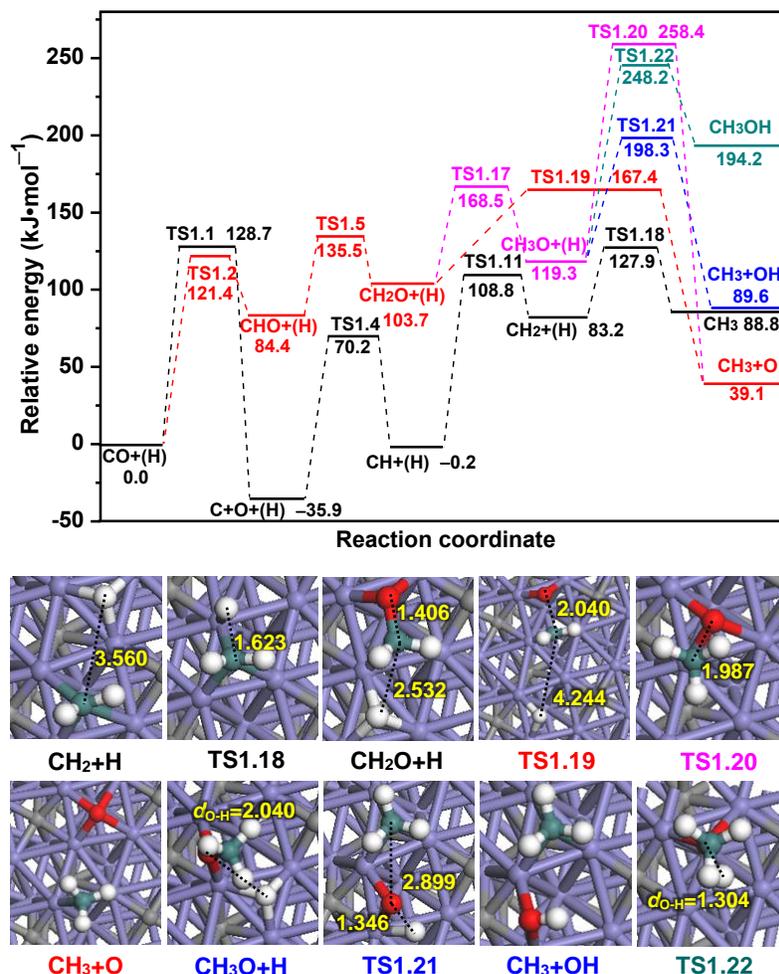


Figure S17. The potential energy diagram of CH₃ and CH₃OH formation together with the ISs, TSs and FSs on χ -Fe₅C₂(510) surface. Bond lengths in Å. See **Figure S13** for color coding.

CH₃ formation. Starting from the initial states of CH₂+H, CH₂O+H, and CH₃O, four possible pathways (**R1.18–1.21**) are responsible for CH₃ formation (**Table S8**). CH₃O hydrogenation to CH₃OH (**R1.22**) is also considered. As illustrated in **Figure S17**, with respect to CO+H species, among four CH₃ formation pathways, CH₂ hydrogenation to CH₃ has only the highest barrier of 128.7 kJ·mol⁻¹, which is dominantly responsible for CH₃ formation. Moreover, CH₃ formation is more favorable than CH₃OH formation.

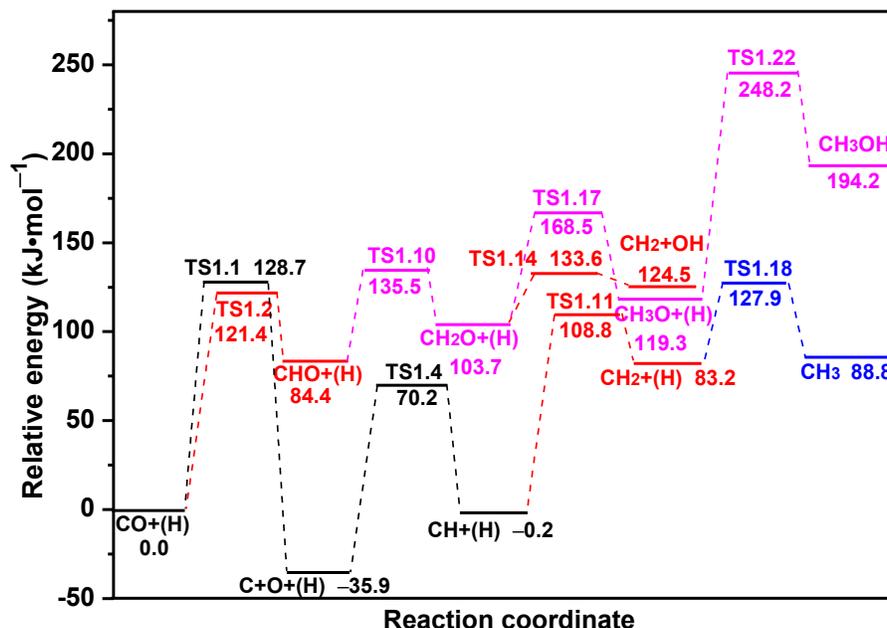


Figure S18. The potential energy diagram of the most favorable route for the formation of CH_x ($x = 1-3$) species and CH_3OH on $\chi\text{-Fe}_5\text{C}_2(510)$ surface.

Brief Summary of CH_x ($x = 1-3$) and CH_3OH . Starting from $\text{CO}+\text{H}$ species, **Figure S18** presents the potential energy diagram for the most favorable formation pathways of CH_x ($x = 1-3$) species and CH_3OH . For CH formation, the reaction pathway of $\text{C}+\text{H}\rightarrow\text{CH}$ is more favorable than $\text{CHO}\rightarrow\text{CH}+\text{O}$; for CH_2 formation, the pathways of $\text{C}+\text{H}\rightarrow\text{CH}+\text{H}\rightarrow\text{CH}_2$ and $\text{CHO}+\text{H}\rightarrow\text{CH}_2\text{O}+\text{H}\rightarrow\text{CH}_2+\text{OH}$ are two parallel pathways; for CH_3 formation, the pathway of $\text{C}+\text{H}\rightarrow\text{CH}+\text{H}\rightarrow\text{CH}_2+\text{H}\rightarrow\text{CH}_3$ is the most favorable. The pathway of CH_3OH formation is $\text{CHO}+\text{H}\rightarrow\text{CH}_2\text{O}+\text{H}\rightarrow\text{CH}_3\text{O}+\text{H}\rightarrow\text{CH}_3\text{OH}$. CH (black line) and CH_3 (blue line) formation have the same highest barrier of $128.7\text{ kJ}\cdot\text{mol}^{-1}$. CH_2 formation (red line) via two parallel pathways have the highest barrier of 128.7 and $135.5\text{ kJ}\cdot\text{mol}^{-1}$, respectively. CH_3OH formation (pink line) had the highest barrier of $248.2\text{ kJ}\cdot\text{mol}^{-1}$, which is much higher than those of CH_x species formation, suggesting that CH_x species formation is much more favorable than CH_3OH formation, namely, $\chi\text{-Fe}_5\text{C}_2(510)$ surface exhibits good selectivity for CH_x ($x = 1-3$) species rather than CH_3OH in CO hydrogenation. In addition, Cao *et al.*⁸ demonstrated that CH_3OH formation was also unfavorable on $\chi\text{-Fe}_5\text{C}_2(001)$ surface.

Therefore, among all CH_x ($x = 1-3$) species, CH is the dominant existence form on $\chi\text{-Fe}_5\text{C}_2(510)$ surface, which originates from CO direct dissociation into C , followed by C hydrogenation to CH . Moreover, CH hydrogenation also contributes to the formation of CH_2 and CH_3 species on $\chi\text{-Fe}_5\text{C}_2(510)$ surface. However, as mentioned behind, our results show that once CH_2 and CH_3 species are formed on $\chi\text{-Fe}_5\text{C}_2(510)$, both of them would dissociate into CH species among all reactions related to CH_x ($x = 2, 3$) species, which further confirm that CH is the most favorable CH_x species.

The Formation of C₂-Hydrocarbons and C₂-Oxygenates. CH is the dominant species on χ -Fe₅C₂(510) surface. Moreover, CH₂ and CH₃ species can also be formed by CH hydrogenation. Thus, all possible reactions related to CH, CH₂ and CH₃ species including the dissociation, hydrogenation, coupling, and CO/CHO insertion are studied. **Figures S19–21** display the potential energy profile of these reactions related to CH, CH₂ and CH₃ species, respectively.

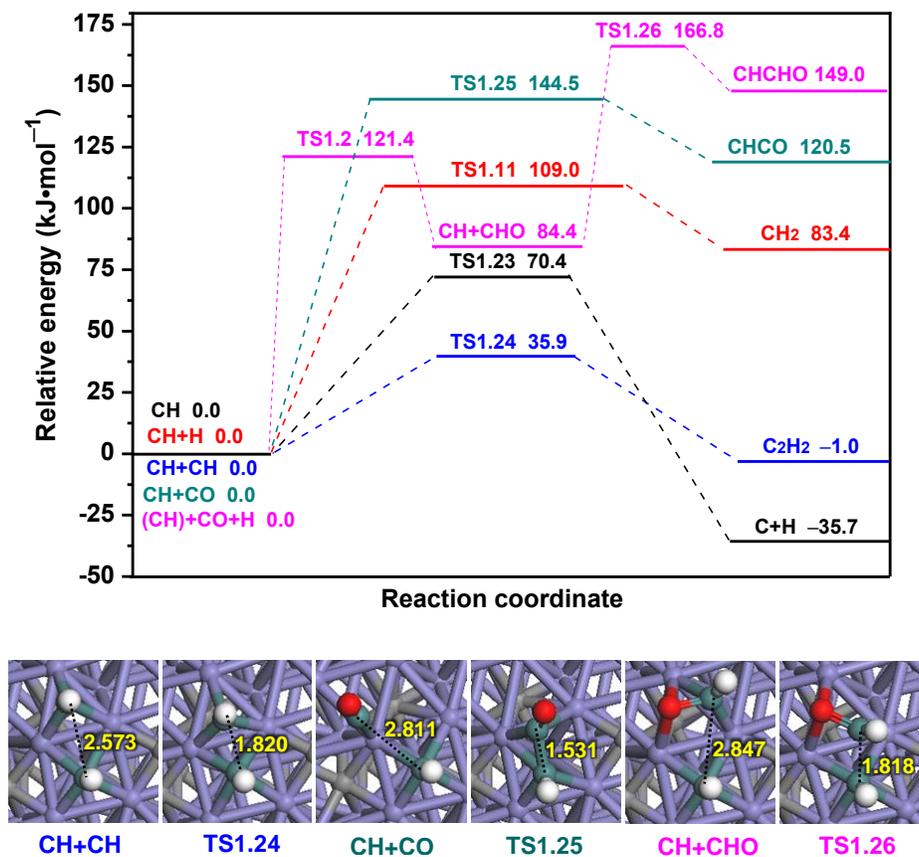


Figure S19. The potential energy diagram of the reactions related to CH species together with the ISs, TSs and FSs on χ -Fe₅C₂(510) surface. Bond lengths in Å. See **Figure S13** for color coding.

As illustrated in **Figure S19**, among all reactions related to CH species (**Table S8**), CH coupling to C₂H₂ (**R1.24**) is the most favorable with the activation barrier and reaction energy of 35.9 and -1.0 kJ·mol⁻¹, respectively. The second is CH dissociation into C and H atoms (**R1.23**), this reaction has an activation barrier of 70.4 kJ·mol⁻¹ with reaction energy of -35.7 kJ·mol⁻¹. CH hydrogenation to CH₂ (**R1.11**), CO insertion into CH to form CHCO (**R1.25**), are less favorable due to their high activation barriers of 109.0 and 144.5, respectively. Furthermore, CHO insertion into CH to form CHCHO (**R1.26**) is difficult to occur due to its high activation barriers of 166.8 kJ·mol⁻¹ with reaction energy of 149.0 kJ·mol⁻¹.

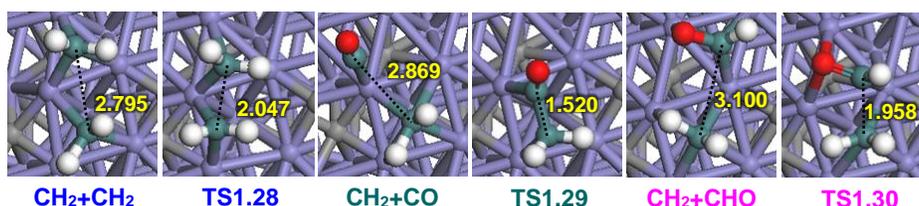
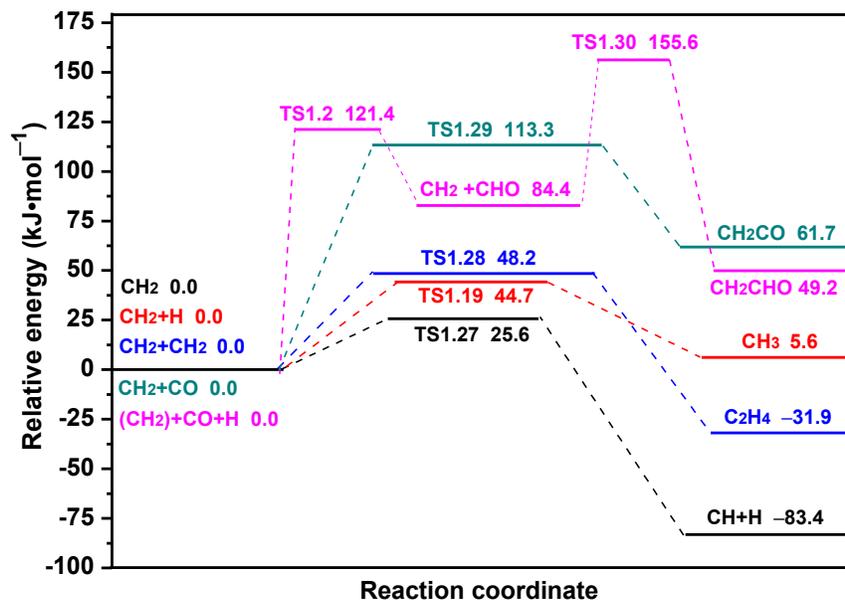


Figure S20. The potential energy diagram of the reactions related to CH₂ species together with the ISs, TSs and FSs on χ -Fe₅C₂(510) surface. Bond lengths in Å. See **Figure S13** for color coding.

As shown in **Figures S20–21**, among all reactions related to CH₂ and CH₃ species, the calculation results indicate that CH₂ and CH₃ prefer dissociation into CH and CH₂ species with the activation barriers of 25.6 and 39.0 kJ·mol⁻¹, respectively. This means that once CH₂ and CH₃ species are formed, both of them would dissociate into CH species. This result further confirms that CH is the most favorable CH_x species on χ -Fe₅C₂(510) surface. In addition, previous studies demonstrated that CH and CH₂ species are the most favorable CH_x species on χ -Fe₅C₂(010) surface,⁹ as well as CH and CH₃ are the most favorable CH_x species on χ -Fe₅C₂(001) surface.¹⁰ Furthermore, CHO insertion into CH₂/CH₃ to form CH₂CHO/CH₃CHO (**R1.30/R1.35**) are difficult to occur due to their high activation barriers of 155.6 and 216.5 kJ·mol⁻¹ with reaction energy of 49.2 and 144.1 kJ·mol⁻¹, respectively.

The above-mentioned results indicate that starting from the most favorable CH species, CH coupling to C₂H₂ is the most favorable reaction to form C₂-hydrocarbons rather than its dissociation to C (**TS1.23**), hydrogenation to CH₂ (**TS1.11**), or being inserted by CO/CHO (**TS1.25**, **TS1.26**) to form C₂-oxygenates on χ -Fe₅C₂(510) surface.

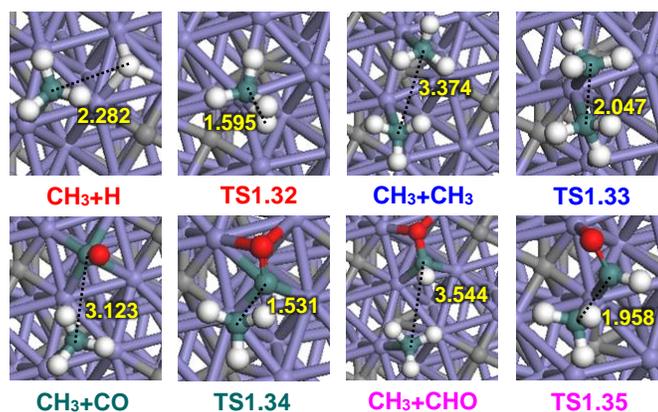
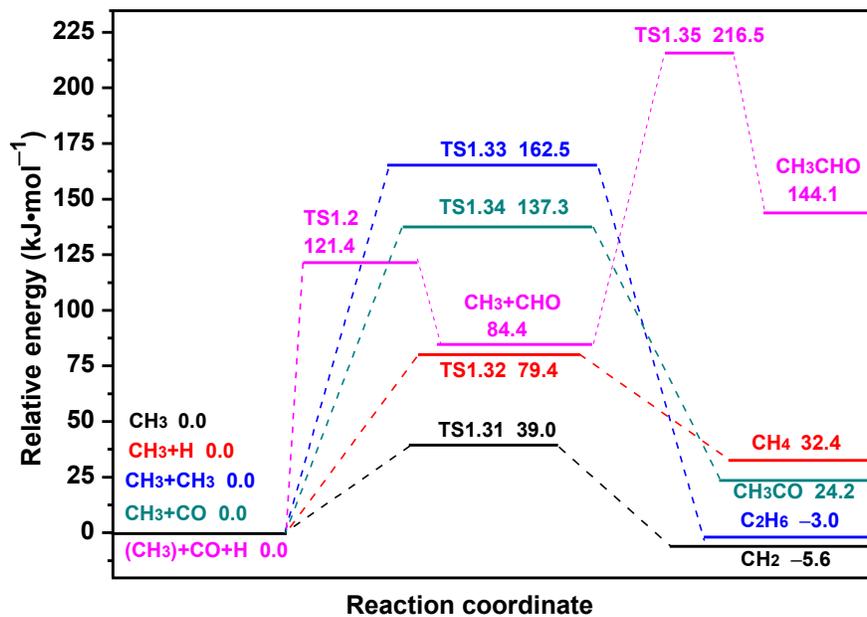


Figure S21. The potential energy diagram of the reactions related to CH₃ species together with the ISs, TSs and FSs on χ -Fe₅C₂(510) surface. Bond lengths in Å. See **Figure S13** for color coding.

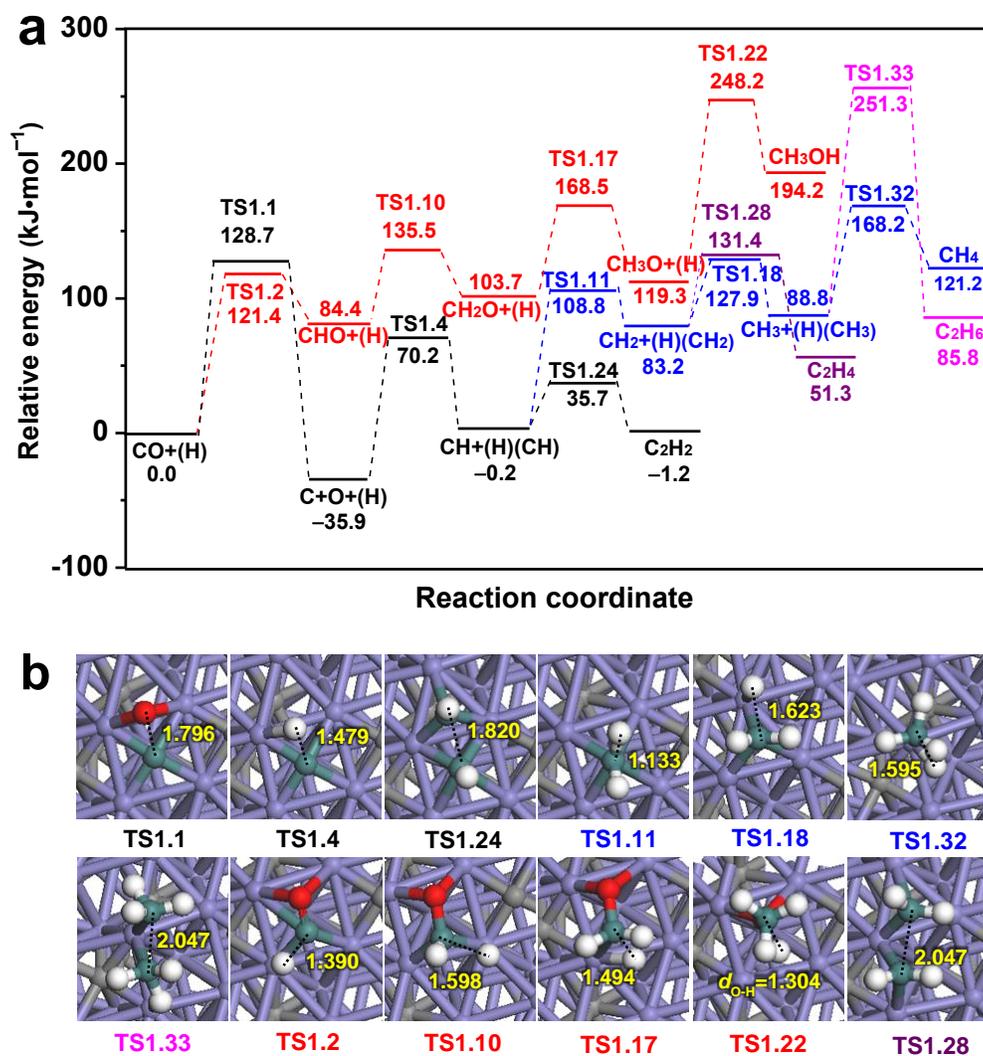


Figure S22. The optimal CO hydrogenation reaction pathway and transition states (TSs) on χ -Fe₅C₂(510) surface. (a) The optimal reaction pathway for CO hydrogenation on χ -Fe₅C₂(510) surface (unit: kJ·mol⁻¹). (b) Top view of TSs involved in the reaction shown in panel (a). Bond lengths in Å. See **Figure S13** for color coding.

CO hydrogenation on χ -Fe₅C₂(510). The reaction pathway for CO hydrogenation on χ -Fe₅C₂(510) is presented in **Figure S22**. On χ -Fe₅C₂(510), CO direct dissociation via **TS1.1** and CO hydrogenation to CHO via **TS1.2** are more favorable than CO hydrogenation to COH (**Figure S14**). Meanwhile, CO direct dissociation (**TS1.1**, 128.7 kJ·mol⁻¹) and CO hydrogenation to CHO (**TS1.2**, 121.4 kJ·mol⁻¹) are kinetically competitive due to their close activation barriers. C and CHO are thus the major intermediates of CO activation. Starting from the initiate states of C+H, CHO, and CHO+H, C hydrogenation to CH via **TS1.4** is more favorable than the other pathways (**Figure S15**). This suggests that C hydrogenation is dominantly responsible for CH formation (**TS1.1**, 128.7 kJ·mol⁻¹), which is kinetically competitive with CH₂O formation

via **TS1.10** ($135.5 \text{ kJ}\cdot\text{mol}^{-1}$). Starting from the initiate states of CH+H, CHO+H, and CH₂O, both CH hydrogenation (**TS1.11**) and CH₂O dissociation with H-assisted significantly contribute to CH₂ formation (**Figure S16**). Furthermore, CH₂ formation is more favorable than CH₃O (**TS1.17**) or CH₂OH (**TS1.15**), in which CH₂O prefers hydrogenation to CH₃O rather than CH₂OH (**Figure S16**). Starting from the initial states of CH₂+H, CH₂O+H, and CH₃O, CH₂ hydrogenation (**TS1.18**) mainly results in CH₃ formation, which is more favorable than CH₃OH formation via **TS1.22** (**Figure S17**). CH is thus the most favorable CH_x ($x=1-3$) species on χ -Fe₅C₂(510) (**Figure S18**). Additionally, CH formation (**TS1.1**, **TS1.4**) is more favorable than CH₃OH formation (**TS1.2**, **TS1.10**, **TS1.17**, **TS1.22**), suggesting that χ -Fe₅C₂(510) exhibits higher selectivity to CH instead of CH₃OH (**Figures S18** and **Figure S22**).

CH coupling to C₂H₂ via **TS1.24** is the most favorable reaction rather than its dissociation to C, hydrogenation to CH₂, or being inserted by CO/CHO to C₂-oxygenates on χ -Fe₅C₂(510) (**Figure S19**). CH₂ prefers dissociation into CH species rather than hydrogenation to CH₃, coupling to C₂H₄ (**TS1.28**), or being inserted by CO/CHO to C₂-oxygenates (**Figure S20**). CH₃ prefers dissociation into CH₂ species instead of hydrogenation to CH₄ (**TS1.32**), coupling to C₂H₆ (**TS1.33**), or being inserted by CO/CHO to C₂-oxygenates (**Figure S21**). Once CH₂ and CH₃ species are formed on χ -Fe₅C₂(510), both would dissociate to CH species, which further confirm that CH is the most favorable CH_x ($x = 1-3$) species. The calculation results are in excellent agreement with the experimental results^{11,12} and DFT calculations^{5,6,13} that χ -Fe₅C₂ exhibits good catalytic performance for CO dissociation¹⁴ and carbon-chain propagation for Fe-based FTS catalysts. Thus, CH is the most favorable species on χ -Fe₅C₂(510), and χ -Fe₅C₂(510) mainly contributes to the formation of C₂H₂ via CH coupling (**Figure S22**, **Supplementary Movie 1**).

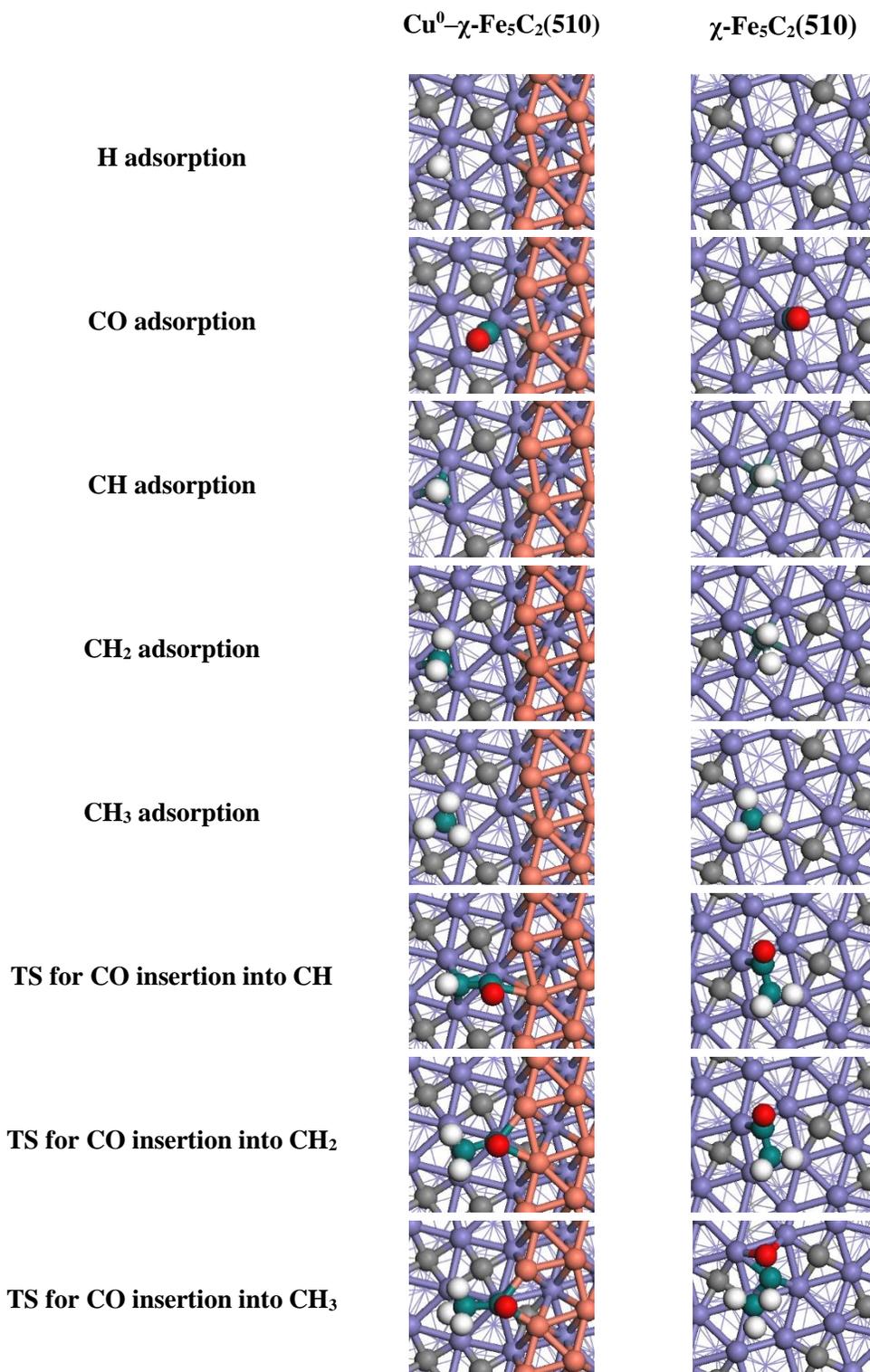


Figure S23. Structural information for the adsorption of CH_x ($x = 1\text{--}3$), H and CO species, as well as the transition states for CO insertion into CH_x ($x = 1\text{--}3$) on $\text{Cu}^0\text{-}\chi\text{-Fe}_5\text{C}_2(510)$ and $\chi\text{-Fe}_5\text{C}_2(510)$ surface. Purple, red, white and orange balls denote Fe, O, H and Cu atoms, respectively. Gray and dark green balls present the C atoms of $\chi\text{-Fe}_5\text{C}_2(510)$ surface and the C atoms of adsorbed species, respectively.

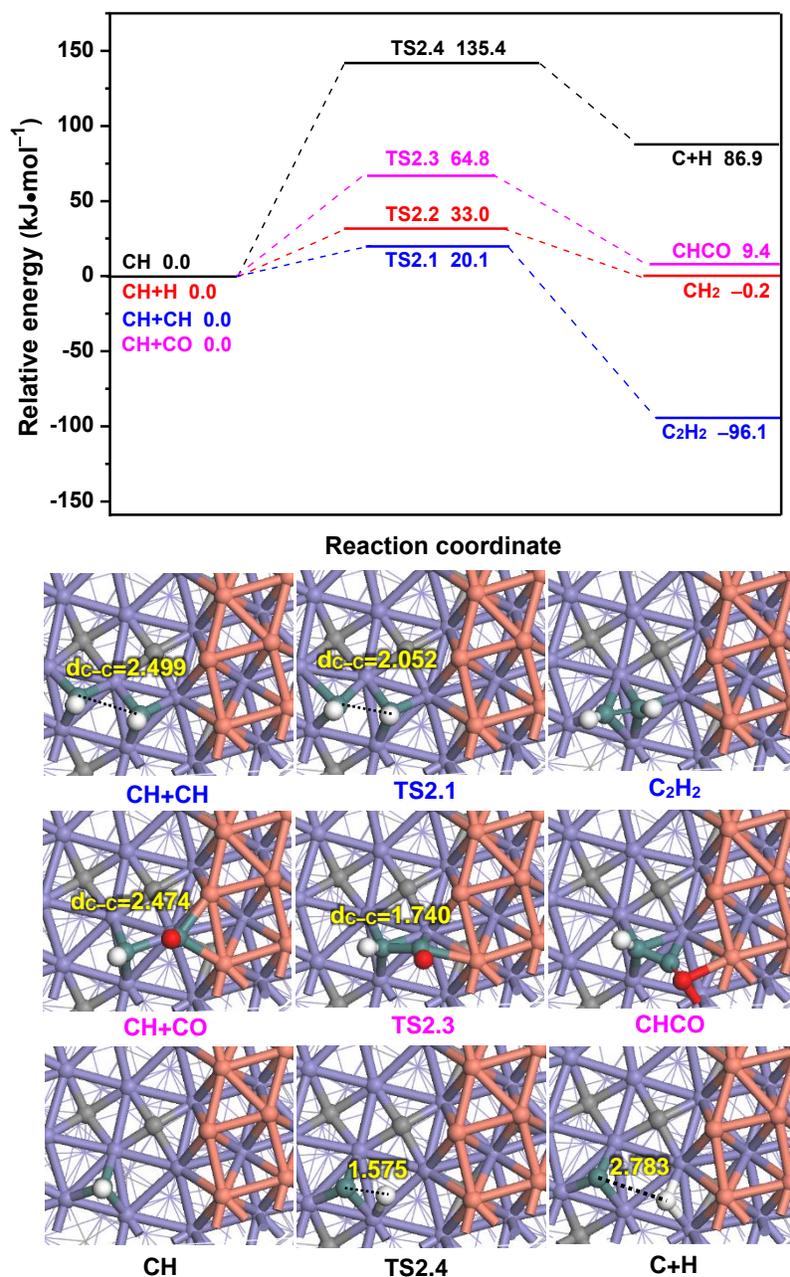


Figure S24. The potential energy diagram of the reactions related to CH together with the ISs, TSs and FSs on $\text{Cu}^0\text{-}\gamma\text{-Fe}_5\text{C}_2(510)$. Bond lengths are in Å. See **Figure S23** for color coding.

For CH species (**Figure S24**), CH coupling to C_2H_2 via **TS2.1** is the most favorable reaction, which has the smallest activation barrier and reaction energy of 20.1 and $-96.1 \text{ kJ}\cdot\text{mol}^{-1}$, respectively; in **TS2.1**, two CH species are adsorbed at two 3-fold Fe sites, respectively; the C–C distance decreases to 2.052 Å from 2.499 Å in CH+CH. The second favorable reaction is CH hydrogenation to CH_2 via **TS2.2**, this elementary reaction has an activation barrier of $33.0 \text{ kJ}\cdot\text{mol}^{-1}$ with a reaction energy of $-0.2 \text{ kJ}\cdot\text{mol}^{-1}$; since this reaction is the reverse reaction of CH_2 dissociation into CH and H, **TS2.2** is the same with **TS2.7** in **Figure S25**. The third is CO insertion into CH to CHCO via **TS2.3**, this elementary reaction has an activation barrier of $64.8 \text{ kJ}\cdot\text{mol}^{-1}$ with a reaction energy of $9.4 \text{ kJ}\cdot\text{mol}^{-1}$; in **TS2.3**, CH is adsorbed at the 3-fold Fe site, and CO is adsorbed at the Cu–Fe bridge B_2 site of Fe–Cu interface; the C–C distance decreases to 1.740 Å from 2.474 Å in CH+CO. Finally, CH dissociation into C and H atoms via **TS2.4** is difficult to occur due to the high activation barrier of $135.4 \text{ kJ}\cdot\text{mol}^{-1}$ with a reaction energy of $86.9 \text{ kJ}\cdot\text{mol}^{-1}$; in **TS2.4**, C and H are adsorbed at the 3-fold F2 Fe site and the top T4 Fe sites, respectively; the C–H distance is 1.575 Å.

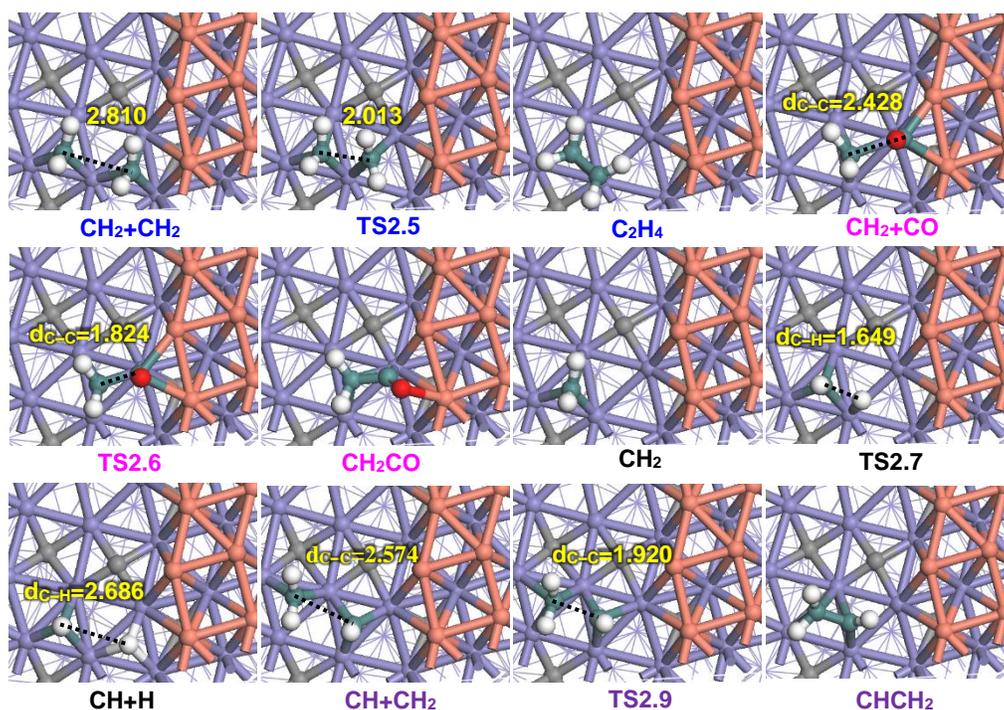
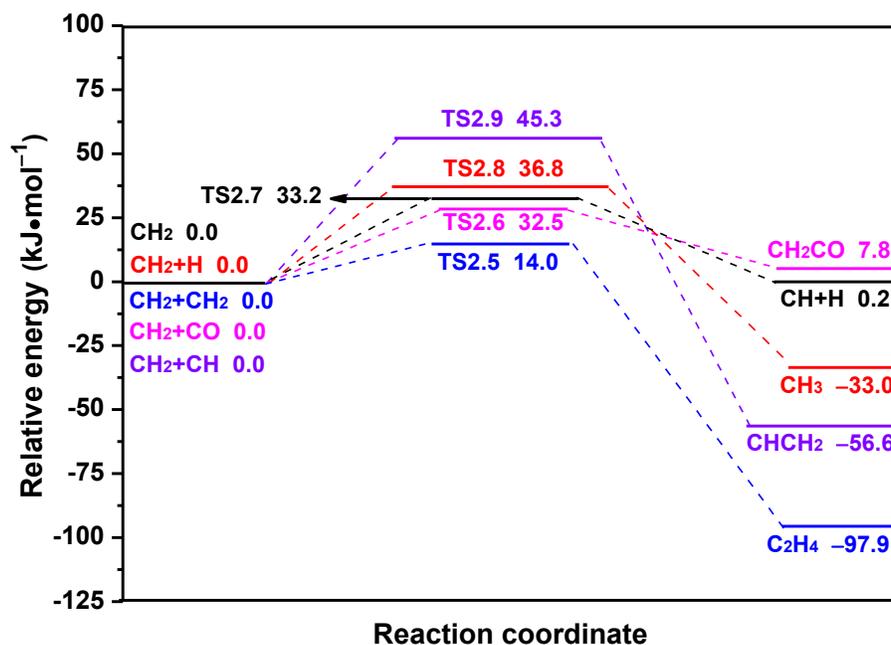


Figure S25. The potential energy diagram of the reactions related to CH₂ together with the ISs, TSs and FSs on Cu⁰-χ-Fe₅C₂(510). Bond lengths are in Å. See **Figure S23** for color coding.

For CH₂ species, as presented in **Figure S25**, CH₂ coupling to C₂H₄ via **TS2.5** has the smallest activation barrier of 14.0 kJ·mol⁻¹ with a reaction energy of -97.9 kJ·mol⁻¹; in **TS2.5**, two CH₂ are adsorbed at the 3-fold F2 Fe and the Fe-Fe bridge sites, respectively; the C-C distance decreases to 2.013 Å from 2.810 Å in CH₂+CH₂.

The second is CO insertion into CH₂ to CH₂CO via **TS2.6**, this elementary reaction has an activation barrier of 32.5 kJ·mol⁻¹ with a reaction energy of 7.8 kJ·mol⁻¹; in **TS2.6**, CH₂ is adsorbed at the 3-fold F3 Fe site, and CO is adsorbed at the 3-fold F1 site of Fe–Cu interface with the C–C distance decreases to 1.824 Å from 2.428 Å in CH₂+CO.

Compared to CO insertion, CH₂ dissociation into CH and H via **TS2.7** has the comparable activation barrier of 33.2 kJ·mol⁻¹; in **TS2.7**, CH and H are adsorbed at the 3-fold F2 Fe site and the top T4 Fe site with the C–H distance of 1.649 Å. Moreover, CH₂ hydrogenation to CH₃ via **TS2.8** has the activation barrier of 36.8 kJ·mol⁻¹ with the reaction energy of -33.0 kJ·mol⁻¹; since this reaction is the reverse reaction of CH₃ dissociation into CH₂ and H, **TS2.8** is the same with **TS2.10** in **Figure S26**.

In addition, as shown **Figures S25–26**, since both CH and CH₂ are the most favorable CH_x species on Cu⁰-χ-Fe₅C₂(510) surface, CH₂ coupling with CH to CHCH₂ has also been considered. Our calculation results show that CH coupling with CH₂ via **TS2.9** has an activation barrier of 45.3 kJ·mol⁻¹ with a reaction energy of -56.6 kJ·mol⁻¹; in **TS2.9**, CH and CH₂ are adsorbed at 3-fold F3 Fe site and 3-fold F1 Fe site, respectively, and the C–C distance decreases to 1.920 Å from 2.574 Å in CH+CH₂.

The above results show that CH₂ coupling to C₂H₄ via **TS2.5** is the most favorable; then, CH₂CO is formed via **TS2.6** by CO insertion into CH₂. However, under the real Fischer–Tropsch synthesis conditions, CO as the reactant is the abundant surface species, for example, CO adsorption reaches 0.5 ML on Cu(100) surface¹⁵ and different Fe surfaces¹⁶ under high temperature and pressure. Thus, although CH₂ coupling is faster than CO insertion in the view of kinetics, CO insertion into CH₂ to C₂-oxygenate (CH₂CO) can be accelerated due to the abundant coverage of CO and the small activation barrier difference of 18.5 kJ·mol⁻¹ between CH₂ coupling and CO insertion reactions.

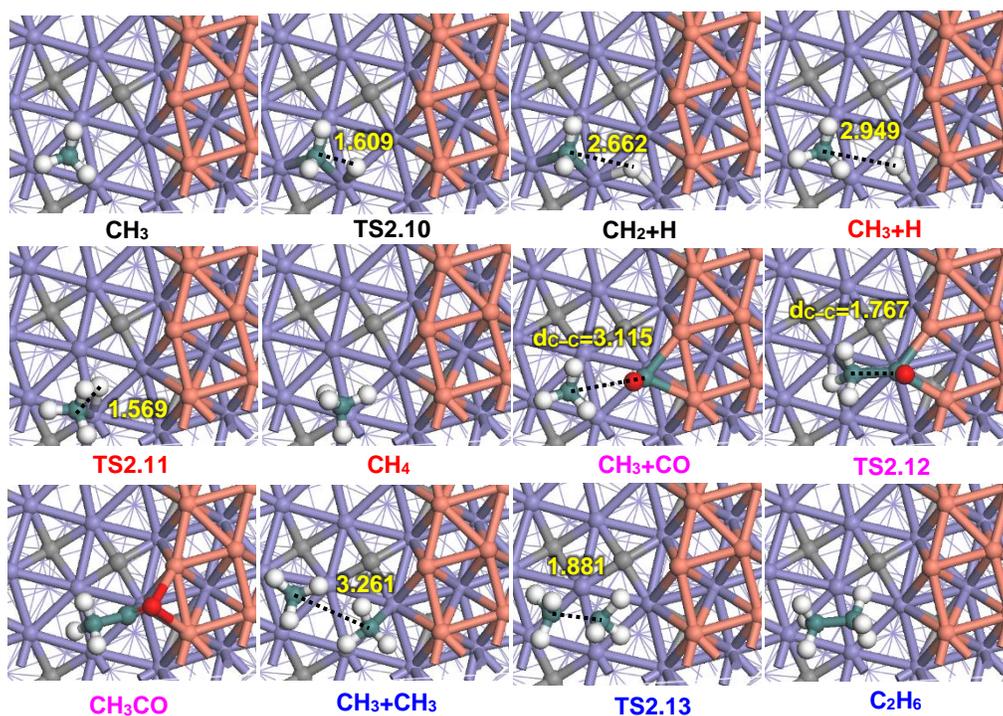
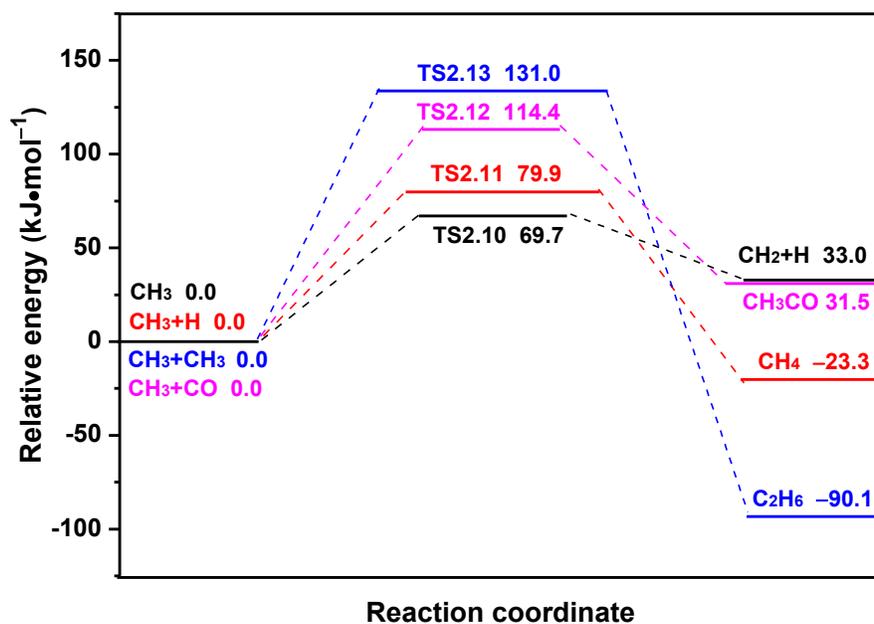


Figure S26. The potential energy diagram of the reactions related to CH_3 together with the structures (ISs, TSs and FSs) on $\text{Cu}^0\text{-}\chi\text{-Fe}_3\text{C}_2(510)$ surface. See **Figure S23** for color coding.

As shown in **Figure S26**, among all reactions related to CH_3 species, CH_3 prefers dissociation to CH_2 via **TS2.10** with an activation barrier and reaction energy of 69.7 and 33.0 $\text{kJ}\cdot\text{mol}^{-1}$, respectively; in **TS2.10**, CH_2 is adsorbed at the F2 Fe site, and H is adsorbed at the T4 Fe site; the C–H distance is 1.609 Å.

Then, CH₃ hydrogenation to CH₄ via **TS2.11** needs to overcome an activation barrier of 79.9 kJ·mol⁻¹ with a reaction energy of -23.3 kJ·mol⁻¹; in **TS2.11**, both CH₃ and H are adsorbed at the T4 Fe site via both Fe-C and Fe-H bonds; the C-H distance decreases to 1.569 Å from 2.949 Å in CH₃+H.

CO insertion into CH₃ to CH₃CO via **TS2.12** has an activation barrier of 114.4 kJ·mol⁻¹ with a reaction energy of 31.5 kJ·mol⁻¹. In **TS2.12**, CH₃ is adsorbed at the 3-fold F3 Fe site, and CO is adsorbed at the 3-fold F₁₁ site of Fe-Cu interface; the C-C distance decreases to 1.767 Å from 3.115 Å in CH₃+CO.

Further, CH₃ coupling to C₂H₆ via **TS2.13** is difficult to occur due to the high activation barrier of 131.0 kJ·mol⁻¹. In **TS2.13**, two CH₃ are adsorbed at two Fe-Fe bridge sites with the C-C distance of 1.881 Å.

The above results show that CH₃ coupling to C₂H₆ via **TS2.13** and CO insertion into CH₃ to CH₃CO via **TS2.12** are difficult to occur due to the high activation barriers (131.0 and 114.4 kJ·mol⁻¹); namely, CH₃ species cannot contribute to the formation of C₂-hydrocarbons and C₂-oxygenates. As a result, once CH₃ appears over Cu⁰-χ-Fe₅C₂(510) surface, it prefers dissociation to CH₂ species.

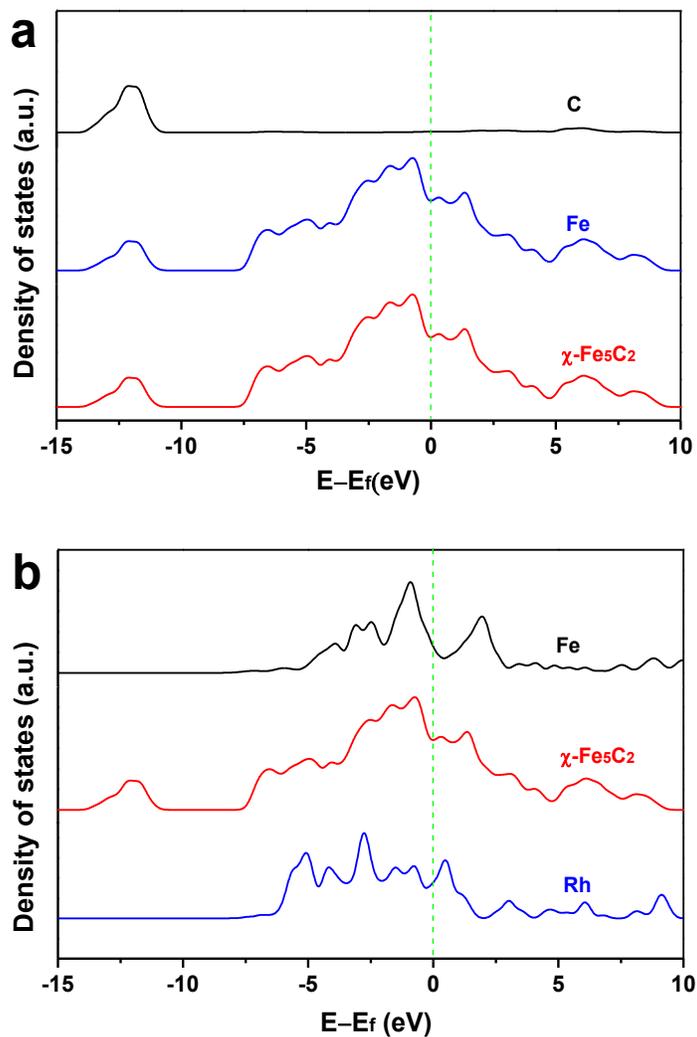


Figure S27. (a) Calculated partial density of state for χ -Fe₅C₂ projected at C and Fe sites and total densities of state for χ -Fe₅C₂. (b) Density of states of bulk Fe, χ -Fe₅C₂ and Rh. The green dash line is the Fermi level.

The χ -Fe₅C₂ phase has a monoclinic structure with $C2/c$ crystallographic symmetry, and the Fe–Fe distances in bulk χ -Fe₅C₂ (2.52 and 2.71 Å) are 2%–9% larger than those (2.48 Å) in the metal Fe.² The calculated density of states (**Figure S27**) shows that χ -Fe₅C₂ is metallic in nature, where Fe is a cation with a Bader charge of 0.40 e , and C is anion with Bader charge of $-0.99e$.

Table S1. The chain growth probability (α) of 1-alcohols and hydrocarbons (including olefins and paraffins) over 3DOM Cu-Fe catalysts at 200 °C.

	Chain growth probability (α) for various catalysts				
	3DOM Fe	3DOM Cu ₁ Fe ₂	3DOM Cu ₁ Fe ₁	3DOM Cu ₂ Fe ₁	3DOM Cu ₃ Fe ₁
1-alcohols	0.83	0.75	0.78	0.81	0.76
Hydrocarbons	0.86	0.80	0.82	0.83	0.81

Table S2. The chain growth probability (α) of 1-alcohols and hydrocarbons (including olefins and paraffins) over 3DOM Cu₂Fe₁ catalyst at different temperatures (200–280°C).

	Chain growth probability (α) for 3DOM Cu ₂ Fe ₁ catalysts				
	200 °C	220 °C	240 °C	260 °C	280 °C
1-alcohols	0.81	0.78	0.74	0.71	0.70
Hydrocarbons	0.83	0.80	0.78	0.75	0.73

Table S3. Catalytic performance of 3DOM Cu₂Fe₁ catalysts in comparison to silica-supported Rh-based catalysts.

Catalysts ^a	H ₂ /CO	T (°C)	P (psig)	GHSV (h ⁻¹)	X _{CO} ^e (%)	S _{MeOH} ^f (%)	S _{C₂₊Oxy} ^g (%)	S _{HC} ^h (%)	S _{CO₂} ⁱ (%)	r _{C₂₊OH} ^j	Ref.
3DOM Cu ₂ Fe ₁	1	260	700	2000	58.4	5.2	26.1(26.1)	57.2	11.5	5.65	This work
Rh(5)/SiO ₂ ^b	1	260	700	2000	6.3	1.8	28.5(11.2)	68.9	0.8	0.63	–
Rh(1.5)/SiO ₂	2	270	435	4000	5.0	1.4	15.3(8.90)	81.8	0	N.A.	17
Rh(5.6)Mn(1.7)/SiO ₂	1.9	256	1200	7500 ^c	2.62	1.5	34.3(12.4)	64.2	0	N.A.	18
Rh(1.5)Mn(0.4)/SiO ₂	2	270	435	4000	17.0	0.8	46.1(19.5)	52.4	0.7	N.A.	17
Rh(3)Mn(1)/SiO ₂	2	285	290	N.A.	36.4	0	42.9(14.6)	54.1	0	N.A.	19
Rh(1.5)Mn(1.5) Li(0.07)Fe(0.1)/SiO ₂	2	300	435	10000 ^d	28.2	0.6	58.2(22.9)	39.8	1.4	N.A.	20

^a: The values shown in brackets are used as weight percent. ^b: Catalyst was prepared by using an impregnation method. ^c: Space velocity in L L_{cat}⁻¹ h⁻¹. ^d: Space velocity in mL g_{cat}⁻¹ h⁻¹. ^e: X_{CO} denotes CO conversion. ^f: S_{MeOH} denotes the selectivity to methanol. ^g: S_{C₂₊Oxy} denotes the selectivity to C₂₊ oxygenates. The selectivity to higher alcohols (C₂₊OH) is expressed in brackets. ^h: S_{HC} denotes the selectivity to hydrocarbons. ⁱ: S_{CO₂} denotes the selectivity to CO₂. ^j: r_{C₂₊OH} denotes the formation rate of higher alcohols in mmol g_{cat}⁻¹ h⁻¹.

Table S4. The texture characteristics, the formation rate of C₂+OH, and the intrinsic activity of the reduced catalyst samples.

Sample after reduction ^a	S _{BET} ^c (m ² g ⁻¹)	V _{pore} ^d (cm ³ g ⁻¹)	d _{pore} ^e (nm)	r _{C₂+OH} (mmol g _{cat} ⁻¹ h ⁻¹)	Intrinsic activity ^f (mmol m ⁻² h ⁻¹)
3DOM Cu	8.69	0.025	11.5	0	0
3DOM Cu ₁ Fe ₂	74.7	0.358	19.2	1.76	2.4×10 ⁻²
3DOM Cu ₁ Fe ₁	88.6	0.393	17.7	2.37	2.7×10 ⁻²
3DOM Cu ₂ Fe ₁	86.2	0.483	22.4	5.65	6.6×10 ⁻²
3DOM Cu ₃ Fe ₁	74.3	0.450	24.2	3.52	4.7×10 ⁻²
3DOM Fe	139.2	0.557	16.0	0.11	7.9×10 ⁻⁴
3DOM PM-Cu ₂ Fe ₁ ^b	49.4	0.202	12.9	0.10	2.0×10 ⁻³

^aThe reduction conditions: 300°C, 10 psig, H₂/CO = 1.0, GHSV = 2000 h⁻¹, and time-on-stream of 48 h. ^bThe physical mixture (PM) of 3DOM Cu and 3DOM Fe catalyst, denoted as 3DOM PM-Cu₂Fe₁. ^cBET specific surface areas evaluated in P/P_0 from 0.05 to 0.99, ±2.0 (m²g⁻¹). ^dTotal pore volumes estimated based on the volume adsorbed at P/P_0 of 0.989, ±0.005 (cm³g⁻¹). ^ePore sizes derived from the adsorption branches of the isotherms by using the BJH method, ±0.5 nm. ^fIntrinsic activity is defined as r_{C_2+OH}/S_{BET} , where r_{C_2+OH} is the formation rate of C₂+OH, S_{BET} is the BET surface area of the reduced catalyst.

Table S5. The Mössbauer fitted parameters of the reduced 3DOM catalysts measured at 27°C. (The reduction conditions: 300°C, 10 psig, H₂/CO =1.0, GHSV = 2000 h⁻¹, and time-on-stream of 48 h). Experimental uncertainties: Isomer shift: IS±0.01mm s⁻¹; Quadrupole splitting: QS±0.01mm s⁻¹; Hyperfine field: ±0.1T; Spectra contribution: ±3.0%. (Note: super-paramagnetic (spm)).

Sample	IS (mm s ⁻¹)	QS (mm s ⁻¹)	Hyperfine field (T)	Phase	Spectra contribution (%)
3DOM Fe	0.25	0.09	22.0	χ-Fe ₅ C ₂ (II)	32.9
	0.15	0.10	18.8	χ-Fe ₅ C ₂ (I)	24.1
	0.23	0.08	10.9	χ-Fe ₅ C ₂ (III)	24.1
	0.33	1.06		Fe ³⁺ (spm)	18.9
3DOM Cu ₁ Fe ₂	0.26	0.08	22.2	χ-Fe ₅ C ₂ (II)	29.3
	0.15	0.12	18.7	χ-Fe ₅ C ₂ (I)	24.5
	0.22	0.10	10.6	χ-Fe ₅ C ₂ (III)	25.8
	0.31	1.06		Fe ³⁺ (spm)	20.4
3DOM Cu ₁ Fe ₁	0.27	0.04	22.2	χ-Fe ₅ C ₂ (II)	29.5
	0.16	0.12	18.5	χ-Fe ₅ C ₂ (I)	24.3
	0.23	0.11	10.7	χ-Fe ₅ C ₂ (III)	25.5
	0.31	1.06		Fe ³⁺ (spm)	20.7
3DOM Cu ₂ Fe ₁	0.26	0.05	22.1	χ-Fe ₅ C ₂ (II)	27.0
	0.20	0.05	18.1	χ-Fe ₅ C ₂ (I)	31.1
	0.21	0.07	10.5	χ-Fe ₅ C ₂ (III)	20.4
	0.32	1.07		Fe ³⁺ (spm)	21.5
3DOM Cu ₃ Fe ₁	0.28	0.04	22.0	χ-Fe ₅ C ₂ (II)	26.2
	0.15	0.11	18.1	χ-Fe ₅ C ₂ (I)	24.9
	0.22	0.12	10.5	χ-Fe ₅ C ₂ (III)	24.5
	0.31	1.07		Fe ³⁺ (spm)	24.4

Table S6. Coordination environment (coordination numbers, bond lengths and their mean squared disorder values) of Cu and Fe atoms of 3DOM Cu₂Fe₁ catalyst under *in situ* CO+H₂ (H₂/CO = 1) reduction in different temperatures. All results correspond to the room temperature at which EXAFS data were collected. The last column contains the best fit values of the photoelectron energy origin correction.

3DOM Cu ₂ Fe ₁ catalyst	CO+H ₂	Scatter	N×S ₀ ²	R (Å)	σ ² (Å ²)	ΔE (eV)
Cu K-edge	RT	Cu–O	1.72±1.09	1.942±0.042	0.0015±0.0033	7.4±1.8
		Cu–Cu	3.44±2.18	2.849±0.054	0.0074±0.0094	7.4±1.8
	50 °C	Cu–O	0.97±0.24	1.896±0.036	0.0056±0.0059	2.8±0.5
		Cu–Cu	1.95±0.49	2.963±0.148	0.0032±0.0184	2.8±0.5
	100 °C	Cu–O	0.98±0.27	1.890±0.043	0.0056±0.0064	2.2±0.7
		Cu–Cu	1.96±0.55	2.918±0.640	0.0029±0.0573	2.2±0.7
	150 °C	Cu–O	1.01±0.94	1.908±0.152	0.0055±0.0229	3.5±0.2
		Cu–Cu	2.01±1.88	2.933±0.439	0.0030±0.0283	3.5±0.2
	200 °C	Cu–O	1.88±1.71	1.948±0.028	0.0014±0.0069	−0.6±0.1
		Cu–Cu	3.75±3.42	2.854±0.112	0.0081±0.0265	−0.6±0.1
	250 °C	Cu–Cu	8.88±4.21	2.563±0.031	0.0079±0.0034	−1.8±0.1
	300 °C	Cu–Cu	7.48±1.10	2.543±0.008	0.0094±0.0013	3.8±1.2
	350 °C	Cu–Cu	6.47±4.38	2.570±0.026	0.0076±0.0048	10.3±1.0
	400 °C	Cu–Cu	6.86±4.87	2.568±0.024	0.0080±0.0054	9.6±1.4
Fe K-edge	RT	Fe _{oct} –O	3.10±0.38	1.932±0.011	0.0081±0.0017	−7.8±1.4
		Fe _{tet} –Fe _{tet}	9.30±1.13	3.319±0.011	0.0054±0.0011	−7.8±1.4
	50 °C	Fe _{oct} –O	3.23±1.30	1.928±0.021	0.0094±0.0042	−7.9±0.6
		Fe _{tet} –Fe _{tet}	9.68±3.90	3.310±0.023	0.0023±0.0043	−7.9±0.6
	100 °C	Fe _{oct} –O	2.59±0.79	1.923±0.015	0.0062±0.0026	−8.4±1.1
		Fe _{tet} –Fe _{tet}	7.76±2.36	3.300±0.017	0.0003±0.0027	−8.4±1.1
	150 °C	Fe _{oct} –O	2.67±0.75	1.928±0.015	0.0070±0.0026	−8.0±0.8
		Fe _{tet} –Fe _{tet}	8.00±2.25	3.304±0.015	0.0006±0.0025	−8.0±0.8
	200 °C	Fe _{oct} –O	2.34±0.74	1.910±0.016	0.0045±0.0025	−13.6±1.2
		Fe _{tet} –Fe _{tet}	7.01±2.23	3.272±0.019	0.0007±0.0029	−13.6±1.2
	250 °C	Fe _{oct} –O	2.83±0.84	1.935±0.017	0.0081±0.0029	−7.1±0.5
		Fe _{tet} –Fe _{tet}	8.50±2.53	3.321±0.021	0.0021±0.0034	−7.1±0.5
	300 °C	Fe–C	4.41±0.96	1.645±0.054	0.0458±0.0113	−3.1±0.8
		Fe–Fe	4.41±0.96	2.578±0.041	0.0137±0.0024	−3.1±0.8
	350 °C	Fe–C	5.61±1.43	1.679±0.032	0.0514±0.0054	−0.7±0.2
		Fe–Fe	5.61±1.43	2.611±0.019	0.0140±0.0020	−0.7±0.2
400 °C	Fe–C	5.54±1.70	1.738±0.047	0.0287±0.0082	−8.2±1.0	
	Fe–Fe	5.54±1.70	2.577±0.020	0.0159±0.0024	−8.2±1.0	

Note: Cu K-edge (RT to 200°C): Δk=2.0–11.0 Å^{−1} and ΔR=1.0–4.0 Å; Cu K-edge (250 to 400°C): Δk=2.5–12.0 Å^{−1} and ΔR=1.7–5.1 Å; Fe K-edge (RT to 250°C): Δk=3.4–12.6 Å^{−1} and ΔR=1.0–4.0 Å; Fe K-edge (300 to 400°C): Δk=2.8–12.1 Å^{−1} and ΔR=1.0–3.0 Å. ΔN=±10%. N: coordination number; S₀²: amplitude reduction factor; R: bonding distance; σ²: Debey-Waller factor; ΔE: edge energy shift. Reference data: Cu–O and Cu–Cu bond distance in CuO = 1.951 and 2.901 Å, respectively. Cu–Cu bond distance in Cu metal = 2.553 Å. Fe_{oct}–O and Fe_{tet}–Fe_{tet} bond distance in Fe₃O₄ = 1.935 and 3.482 Å, respectively. Fe–C and Fe–Fe bond distance in χ-Fe₅C₂ = 1.696 and 2.520 Å, respectively.

Table S7. The adsorption energy ($E_{\text{ads}}/\text{kJ}\cdot\text{mol}^{-1}$) and key geometrical parameters (\AA) of reactants, products, and possible intermediates species involved in CO hydrogenation to the formation of C_2 -hydrocarbons and C_2 -oxygenates on χ - $\text{Fe}_5\text{C}_2(510)$ surface.

Species	E_{ads}	Configuration	$d_{\text{Fe-C}}$	$d_{\text{Fe-O}}$	$d_{\text{Fe-H}}$
C	707.3	4F2	1.839, 1.863, 1.901, 1.926		
H	292.5	3F8			1.751, 1.768, 1.806
O	652.5	3F7		1.868, 1.878, 1.908	
OH	410.8	3F7		1.987, 2.041,2.050	
CO	190.5	4F2	1.971, 2.000		
CH	706.0	4F2	1.928, 1.971, 2.038, 2.062		
CH_2	447.5	4F2	1.941, 2.069, 2.073, 2.221		1.716
CH_3	233.2	3F7	2.130, 2.183, 2.211		
CHO	294.3	4F2	1.977, 1.979	1.919, 2.039	
CH_2O	166.1	4F2	2.233, 2.274	2.229, 2.292	1.863
CH_3O	310.1	2F2		1.919, 1.940	
COH	354.1	4F2	1.945, 1.983, 2.076, 2.105		
CHOH	301.1	1F3	1.821		
CH_2OH	200.2	3F7	2.030, 2.250	2.136	
CH_3OH	65.8	1F3		2.070	
CHCO	349.1	4F2	1.944, 2.014, 2.100, 2.208, 2.242		
CH_2CO	291.5	4F2	1.960, 2.032, 2.103	1.957	
CH_3CO	198.2	4F2	1.999, 2.006	1.914, 2.041	
CHCHO	443.7	4F2	1.973, 1.975, 2.036, 2.320	1.879	
CH_2CHO	253.1	4F2	2.050, 2.108, 2.313	1.887	
CH_3CHO	63.1	2F2		2.007, 2.099	
CH_4	1.6		2.533		
C_2H_2	266.5	2F1	1.933, 1.969, 1.989, 2.123, 2.136		
C_2H_4	102.6	4F2	2.023, 2.083, 2.281, 2.320		
C_2H_6	2.9		2.756, 3.760		

Table S8. The possible elementary reactions involved in CO hydrogenation to the formation of C₂-hydrocarbons and C₂-oxygenates together with the activation barrier (E_a) and reaction energy (ΔH) on χ -Fe₅C₂(510) surface.

	Elementary reactions	Transition states	E_a (kJ·mol ⁻¹)	ΔH (kJ·mol ⁻¹)
R1.1	CO→C+O	TS1.1	128.7	-35.9
R1.2	CO+H→CHO	TS1.2	121.4	84.4
R1.3	CO+H→COH	TS1.3	188.2	83.8
R1.4	C+H→CH	TS1.4	106.1	35.7
R1.5	CHO→CH+O	TS1.5	61.0	-68.8
R1.6	CHO+H→CH+OH	TS1.6	84.6	-17.3
R1.7	CHO+H→CHOH	TS1.7	167.2	125.8
R1.8	CHOH→CH+OH	TS1.8	20.0	-143.1
R1.9	CHOH+H→CH+H ₂ O	TS1.9	153.9	-81.2
R1.10	CHO+H→CH ₂ O	TS1.10	51.1	19.3
R1.11	CH+H→CH ₂	TS1.11	109.0	83.4
R1.12	CHO+H→CH ₂ +O	TS1.12	77.2	-10.3
R1.13	CH ₂ O→CH ₂ +O	TS1.13	75.3	-29.6
R1.14	CH ₂ O+H→CH ₂ +OH	TS1.14	29.9	20.8
R1.15	CH ₂ O+H→CH ₂ OH	TS1.15	172.9	109.3
R1.16	CH ₂ OH→CH ₂ +OH	TS1.16	29.4	-88.5
R1.17	CH ₂ O+H→CH ₃ O	TS1.17	64.8	15.6
R1.18	CH ₂ +H→CH ₃	TS1.18	44.7	5.6
R1.19	CH ₂ O+H→CH ₃ +O	TS1.19	63.7	-64.6
R1.20	CH ₃ O→CH ₃ +O	TS1.20	139.1	-80.2
R1.21	CH ₃ O+H→CH ₃ +OH	TS1.21	79.0	-29.7
R1.22	CH ₃ O+H→CH ₃ OH	TS1.22	128.9	74.9
R1.23	CH→C+H	TS1.23	70.4	-35.7
R1.24	CH+CH→C ₂ H ₂	TS1.24	35.9	-1.0
R1.25	CH+CO→CHCO	TS1.25	144.5	120.5
R1.26	CH+CHO→CHCHO	TS1.26	82.4	64.6
R1.27	CH ₂ →CH+H	TS1.27	25.6	-83.4
R1.28	CH ₂ +CH ₂ →C ₂ H ₄	TS1.28	48.2	-31.9
R1.29	CH ₂ +CO→CH ₂ CO	TS1.29	113.3	61.7
R1.30	CH ₂ +CHO→CH ₂ CHO	TS1.30	71.2	-35.2
R1.31	CH ₃ →CH ₂ +H	TS1.31	39.0	-5.6
R1.32	CH ₃ +H→CH ₄	TS1.32	79.4	32.4
R1.33	CH ₃ +CH ₃ →C ₂ H ₆	TS1.33	162.5	-3.0
R1.34	CH ₃ +CO→CH ₃ CO	TS1.34	137.3	24.2
R1.35	CH ₃ +CHO→CH ₃ CHO	TS1.35	132.1	59.7

Table S9. Calculated adsorption energies and geometric information for CO insertion into CH_x ($x = 1-3$) to C_2 -oxygenates on $\text{Cu}^0\text{-}\chi\text{-Fe}_5\text{C}_2(510)$ and $\chi\text{-Fe}_5\text{C}_2(510)$ surfaces, in comparison to that on Rh(111) surface reported by Zhao *et al.*²¹ E_{H} , E_{CO} , E_{CH} , E_{CH_2} and E_{CH_3} stand for the adsorption energies of H, CO, CH, CH_2 and CH_3 , respectively. E_{a} is the activation barrier of CO insertion into CH_x ($x = 1-3$) reaction. d_{TS} is the distance between two C atoms in the transition states for CO insertion reactions. The corresponding geometry structures on $\text{Cu}^0\text{-}\chi\text{-Fe}_5\text{C}_2(510)$ and $\chi\text{-Fe}_5\text{C}_2(510)$ are shown in **Figure S23**.

Parameters	$\text{Cu}^0\text{-}\chi\text{-Fe}_5\text{C}_2(510)$	$\chi\text{-Fe}_5\text{C}_2(510)$	Rh(111) ²¹
E_{H} ($\text{kJ}\cdot\text{mol}^{-1}$)	289.5	292.5	273.1
E_{CO} ($\text{kJ}\cdot\text{mol}^{-1}$)	196.8	190.5	194.9
E_{CH} ($\text{kJ}\cdot\text{mol}^{-1}$)	658.2	706.0	660.0
E_{CH_2} ($\text{kJ}\cdot\text{mol}^{-1}$)	423.2	447.5	413.0
E_{CH_3} ($\text{kJ}\cdot\text{mol}^{-1}$)	204.0	233.2	188.2
$E_{\text{a}}(\text{CO}+\text{CH}\rightarrow\text{CHCO})$	64.8	144.5	129.3
d_{TS} (\AA)	1.742	1.531	1.650
$E_{\text{a}}(\text{CO}+\text{CH}_2\rightarrow\text{CH}_2\text{CO})$	32.5	113.3	120.6
d_{TS} (\AA)	1.824	1.520	1.790
$E_{\text{a}}(\text{CO}+\text{CH}_3\rightarrow\text{CH}_3\text{CO})$	114.4	137.3	149.6
d_{TS} (\AA)	1.767	1.959	1.860

Table S10. The possible elementary reactions involved in the reactions related to CH_x ($x = 1-3$) species and ethanol formations together with the activation barrier (E_a) and reaction energy (ΔH) on $\text{Cu}^0-\chi\text{-Fe}_5\text{C}_2(510)$ surface.

	Elementary reactions	Transition states	E_a (kJ·mol ⁻¹)	ΔH (kJ·mol ⁻¹)
R2.1	$\text{CH}+\text{CH}\rightarrow\text{C}_2\text{H}_2$	TS2.1	20.1	-96.1
R2.2	$\text{CH}+\text{H}\rightarrow\text{CH}_2$	TS2.2	33.0	-0.2
R2.3	$\text{CH}+\text{CO}\rightarrow\text{CHCO}$	TS2.3	64.8	9.4
R2.4	$\text{CH}\rightarrow\text{C}+\text{H}$	TS2.4	135.4	86.9
R2.5	$\text{CH}_2+\text{CH}_2\rightarrow\text{C}_2\text{H}_4$	TS2.5	14.0	-97.9
R2.6	$\text{CH}_2+\text{CO}\rightarrow\text{CH}_2\text{CO}$	TS2.6	32.5	7.8
R2.7	$\text{CH}_2\rightarrow\text{CH}+\text{H}$	TS2.7	33.2	0.2
R2.8	$\text{CH}_2+\text{H}\rightarrow\text{CH}_3$	TS2.8	36.8	-33.0
R2.9	$\text{CH}+\text{CH}_2\rightarrow\text{CHCH}_2$	TS2.9	45.3	-56.6
R2.10	$\text{CH}_3\rightarrow\text{CH}_2+\text{H}$	TS2.10	69.7	33.0
R2.11	$\text{CH}_3+\text{H}\rightarrow\text{CH}_4$	TS2.11	79.9	-23.3
R2.12	$\text{CH}_3+\text{CO}\rightarrow\text{CH}_3\text{CO}$	TS2.12	114.4	31.5
R2.13	$\text{CH}_3+\text{CH}_3\rightarrow\text{C}_2\text{H}_6$	TS2.13	131.0	-90.1
R2.14	$\text{CHCO}+\text{H}\rightarrow\text{CH}_2\text{CO}$	TS2.14(TS1)	37.5	24.1
R2.15	$\text{CHCO}+\text{H}\rightarrow\text{CHCHO}$	TS2.15(TS2)	74.6	5.9
R2.16	$\text{CH}_2\text{CO}+\text{H}\rightarrow\text{CH}_3\text{CO}$	TS2.16(TS3)	34.5	-3.1
R2.17	$\text{CH}_2\text{CO}+\text{H}\rightarrow\text{CH}_2\text{CHO}$	TS2.17(TS4)	92.9	-66.1
R2.18	$\text{CH}_2\text{CO}+\text{H}\rightarrow\text{CH}_2\text{COH}$	TS2.18(TS5)	128.1	76.1
R2.19	$\text{CH}_3\text{CO}+\text{H}\rightarrow\text{CH}_3\text{CHO}$	TS2.19(TS6)	47.1	-14.5
R2.20	$\text{CH}_3\text{CO}+\text{H}\rightarrow\text{CH}_3\text{COH}$	TS2.20(TS7)	140.7	87.8
R2.21	$\text{CH}_3\text{CHO}+\text{H}\rightarrow\text{CH}_3\text{CH}_2\text{O}$	TS2.21(TS8)	40.8	-28.4
R2.22	$\text{CH}_3\text{CHO}+\text{H}\rightarrow\text{CH}_3\text{CHOH}$	TS2.22(TS9)	155.8	36.2
R2.23	$\text{CH}_3\text{CH}_2\text{O}+\text{H}\rightarrow\text{C}_2\text{H}_5\text{OH}$	TS2.23(TS10)	114.2	-11.1

Note: TS2.14(**TS1**) denotes that the transition state TS2.14 in the Supplementary Figures is numbered as the transition state **TS1** in the main text, the same as other transition states hereafter.

Supporting Information Methods.

Synthesis and Reduction of Rh/SiO₂ Catalyst. Rh(NO₃)₃ hydrate (CAS#10139-58-9, Molecular Weight of 288.92, Sigma-Aldrich) and silica dioxide (CAS#:112945-52-5, Molecular weight of 60.08, Sigma-Aldrich) was used in silica supported rhodium catalyst preparation. Silica dioxide was first ground and sieved to 30–50 mesh, washed using boiled distilled water for 3 times, and then calcined in air at 500 °C for 5 h before being used as a support. The (5wt%)Rh/SiO₂ catalyst was prepared by a wetness impregnation of the calcined silica dioxide (4.75g) with an aqueous solution of Rh(NO₃)₃ hydrate (0.70g) for 24 h, followed by drying at 110 °C overnight before being calcined in air at 500 °C for 5 h. Prior to catalytic reaction, the (5wt%)Rh/SiO₂ catalyst was in situ reduced with syngas (H₂/CO = 1) at atmospheric pressure and 500 °C for 5 h.

X-ray diffraction. XRD measurements were carried out by using an Ultima III X-ray diffractometer (Rigaku Americas, The Woodlands, TX) with Cu K α radiation ($\lambda = 0.154$ nm) operated at 40 kV and 44 mA at a rate of 0.08 ° min⁻¹.

X-ray Photoelectron Spectroscopy. XPS was recorded with a PHI 1600 XPS surface Analysis System (Physical Electronics, Eden Prairie, MN). The instrument used a PHI 10-360 spherical capacitor energy analyzer and an Omni Focus II small-area lens to focus the incident source to an 800 μ m diameter surface analysis area, using an achromatic Mg K α X-ray source ($h\nu = 1253.6$ eV) operating at 300 W and 15 kV. Survey spectra were gathered using an average of 10 scans with pass energy of 26.95 eV and running from 1100 to 0 eV. High-resolution spectra were gathered using an average of 15 scans with pass energy of 23.5 eV and a step size of 0.1 eV. The incident sample angle was held constant at 45°. XPS data was collected and averaged using PHI Surface Analysis software, Version 3.0 (Physical Electronics, Eden Prairie, MN). XPS data was analyzed by using Casa XPS software. The C1s peak of adventitious carbon (284.5 eV) was used as a reference for estimating the binding energy. The binding energies were given with an accuracy of ± 0.1 eV.

High Resolution Transmission Electron Microscopy. HRTEM images were obtained on a JEOL 2100 electron microscope (JEOL, Japan) operated at 200 kV. The catalyst samples were dispersed in ethanol and sonicated for 20 min and then deposited over a formvar Nickel grid.

The Textural Properties Measurement. The textural properties (BET specific surface areas, pore volume, pore size) of catalysts were measured with linear parts of the BET plot of the N₂ isotherms. Nitrogen adsorption/desorption isotherms at -196 °C were recorded using a Micromeritics ASAP 2010 porosimeter. The samples were outgassed in N₂ flow at 250 °C for 4 h before the measurement.

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