

***De Novo* Asymmetric Synthesis of Milbemycin β_3 via an Iterative
Asymmetric Hydration Approach**

Miaosheng Li and George A. O'Doherty*

Department of Chemistry, West Virginia University

Morgantown, WV 26506

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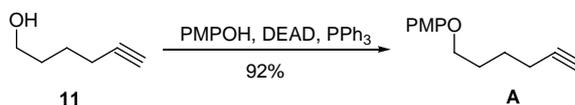
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General Methods and Materials:

^1H and ^{13}C NMR spectra were recorded on a 600 MHz or a 270 MHz spectrometer. Chemical shifts are reported relative to CDCl_3 (δ 7.24 ppm) for ^1H NMR and CDCl_3 (δ 77.23 ppm) for ^{13}C NMR. Infrared (IR) spectra were obtained on a FT-IR spectrometer. Optical rotations were measured with a digital polarimeter in the solvent specified. Melting points were uncorrected. Flash chromatography was performed using the indicated solvent system on silica gel 60 (60-200 mesh). Diethyl ether, tetrahydrofuran (THF), methylene chloride (CH_2Cl_2), and triethylamine (Et_3N) were dried by passing through activated alumina columns with argon gas pressure. R_f values were obtained by elution in the stated solvent (v/v). Commercial reagents were used without purification unless otherwise noted. Air- and moisture-sensitive reactions were carried out under an atmosphere of argon using oven-dried glassware and standard syringe/septa techniques.

6-(4-Methoxy-phenoxy)-hex-1-yne (A).



To a solution of 5-hexyn-1-ol **11** (0.196 g, 2.00 mmol) in benzene (10 mL) at 10 °C, containing Ph_3P (0.630 g, 2.40 mmol) and *p*-methoxyphenol (0.40 g, 3.22 mmol), was added DEAD (0.418 g, 0.240 mmol) dropwise. The reaction mixture was stirred at 10 °C for 2 h before the solvent was removed *in vacuo*. The crude product was triturated with CHCl_3 and filtered to remove $\text{Ph}_3\text{P}=\text{O}$. After removal of the solution, the residue was purified by flash chromatography (1:19 EtOAc/hexanes) on silica gel to afford PMP ether **A** (0.38 g, 92%) as a white solid: m.p. = 56-58 °C; R_f (30 % EtOAc/hexanes) = 0.72; IR (thin film, cm^{-1}) 3293, 2952, 1508, 1230, 1039, 825; ^1H NMR (600 MHz, CDCl_3) δ 6.80 (m, 4H), 3.91 (t, J = 6 Hz, 2H), 3.74 (s, 3H), 2.24 (dt, J = 7.2, 2.4 HZ, 2H), 1.93 (t, J = 2.4 Hz, 1H), 1.86 (m, 2H), 1.69

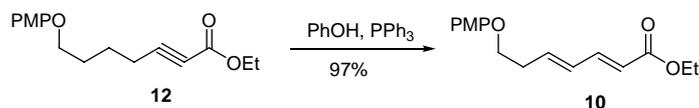
(m, 2H); ^{13}C NMR (150 MHz, CDCl_3) δ 154.0, 153.4, 115.7, 114.9, 84.4, 68.8, 68.2, 56.0, 28.6, 25.3, 18.4; ESI HRMS Calcd for $[\text{C}_{13}\text{H}_{16}\text{O}_2 + \text{Na}]^+$: 227.1048, Found: 227.1042.

Ethyl 7-(4-methoxy-phenoxy)-hept-2-ynoate (**12**).



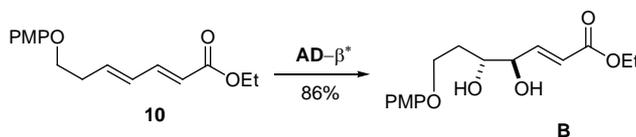
To a solution of alkyne **A** (2.4 g, 11.8 mmol) in THF (20 mL) at $-78\text{ }^\circ\text{C}$ was added $n\text{-BuLi}$ (5.2 mL, 2.5 M in $n\text{-hexane}$, 13.0 mmol) dropwise and the mixture was stirred for 1 h. Then, ethylchloroformate (1.46 mL, 15.3 mmol) was added at $-78\text{ }^\circ\text{C}$ and the mixture was stirred for 1 h. The reaction mixture was warmed to $0\text{ }^\circ\text{C}$ and stirred for 15 min. The reaction was quenched with saturated aqueous NH_4Cl (10 mL). The aqueous layer was extracted with ether (2 x 50 mL). The organic layer was washed with brine (20 ml) and dried with anhydrous sodium sulfate. After removal of the solvent in *in vacuo*, the residue was purified by flash chromatography (1:9 EtOAc/hexane) on silica gel to afford ethyl heptynoate **12** (3.1 g, 95%) as a light yellow oil: R_f (30 % EtOAc/hexanes) = 0.6; IR (thin film, cm^{-1}) 2943, 2872, 2234, 1706, 1508, 1249, 1230, 1070, 825; ^1H NMR (600 MHz, CDCl_3) δ 6.83 (m, 4H), 4.22 (q, $J = 7.2\text{ Hz}$, 2H), 3.93 (t, $J = 6.0\text{ Hz}$, 2H), 3.76 (s, 3H), 2.42 (t, $J = 7.2\text{ Hz}$, 2H), 1.88 (m, 2H), 1.78 (m, 2H), 1.31 (t, $J = 7.2\text{ Hz}$, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 154.0, 153.9, 153.2, 115.6, 114.8, 88.9, 73.7, 67.9, 61.9, 55.9, 28.6, 24.4, 18.6, 14.2; ESI HRMS Calcd for $[\text{C}_{16}\text{H}_{20}\text{O}_4 + \text{Na}]^+$: 299.1259, Found: 299.1258.

Ethyl 7-(4-methoxy-phenoxy)-hept-2,4-dienoate (**10**).



Into a 100 mL round bottom flask were added ynoate **12** (3.1 g, 11.2 mmol), Ph₃P (2.94 g, 11.2 mmol), phenol (1.06 g, 11.2 mmol) and benzene (20 mL). The mixture was stirred at room temperature for 12 h. The solution was diluted with ether (50 mL) and 1N NaOH (50 mL). The layer was separated and the aqueous layer was extracted with ether (2 x 50 mL). The combined organic layers were washed (water, brine), dried (Na₂SO₄), and concentrated. The residue was dissolved in ether (100 mL) and MeI (4.8 g, 33.6 mmol) was added to the solution. The reaction mixture was refluxed for 12 h. The solution was filtered, concentrated, and purified by flash chromatography (1:9 EtOAc/hexanes) on silica gel to give ethyl dienoate **10** (3.0 g, 97%) as light yellow oil: R_f (20 % EtOAc/hexanes) = 0.42; IR (thin film, cm⁻¹) 2983, 2937, 1707, 1643, 1506, 1227, 1137, 1037, 999, 824; ¹H NMR (600 MHz, CDCl₃) δ 7.28 (dd, *J* = 15.6, 10.8 Hz, 1H), 6.83 (m, 4H), 6.29 (dd, *J* = 15.6, 10.8 Hz, 1H), 6.20 (dt, *J* = 15.0, 7.2 Hz, 1H), 5.83 (d, *J* = 15.0 Hz, 1H), 4.21 (q, *J* = 7.2 Hz, 2H), 4.00 (t, *J* = 6.0 Hz, 2H), 3.76 (s, 3H), 2.63 (dt, *J* = 12.6, 6.6 Hz, 2H), 1.30 (t, *J* = 7.2 Hz, 3H); ¹³C NMR (150 MHz, CDCl₃) δ 167.2, 154.2, 153.0, 144.6, 139.6, 130.5, 120.4, 115.8, 114.8, 67.5, 60.4, 55.8, 33.1, 14.4; ESI HRMS Calcd for [C₁₆H₂₀O₄ + Na]⁺: 299.1259, Found: 299.1258.

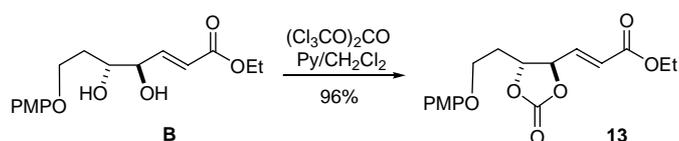
Ethyl (4*R*,5*R*)-7-(4-methoxy-phenoxy)-4,5-dihydroxy-hept-2-enoate (**B**).



Into a 250 mL round bottom flask were added 60 mL of *t*-BuOH, 60 mL of water, K₃Fe(CN)₆ (11.80 g, 35.8 mmol), K₂CO₃ (4.94 g, 35.8 mmol), MeSO₂NH₂ (1.14 g, 11.9 mmol),

(DHQD)₂-PHAL (140 mg, 0.18 mmol), and OsO₄ (30.4 mg, 0.119 mmol). The mixture was stirred at room temperature for about 15 minutes and then cooled to 0 °C. To this solution was added dienoate **10** (3.3 g, 11.9 mmol) and the reaction was stirred vigorously at 0 °C overnight. The reaction was quenched with saturated aqueous sodium sulfite (30 mL) at room temperature. Ethyl acetate (100 mL) was added to the reaction mixture, and after separation of the layers, the aqueous phase was further extracted with the ethyl acetate (2 x 50 mL). The combined organic layers were washed with 2N KOH (20 mL) and brine to remove the methanesulfonamide, and dried over anhydrous sodium sulfate. After removal of the solvents *in vacuo*, flash chromatography on silica gel (3:7 EtOAc/hexanes) afforded diol **B** as a white solid (3.2 g, 86%): m.p. = 80-82 °C; [α]_D²⁵ +22 (*c* 1.0, CH₂Cl₂); R_f (50 % EtOAc/hexanes) = 0.32; IR (thin film, cm⁻¹) 3428, 2956, 1709, 1509, 1230, 1038, 826; ¹H NMR (600 MHz, CDCl₃) δ 6.99 (dd, *J* = 15.6, 4.8 Hz, 1H), 6.84 (m, 4H), 6.17 (dd, *J* = 15.6, 1.8 Hz, 1H), 4.24 (br, 1H), 4.21 (q, *J* = 7.2 Hz, 2H), 4.13 (m, 2H), 3.11 (m, 1H), 2.88 (s, 1H), 2.78 (s, 1H), 2.02 (m, 2H), 1.30 (t, *J* = 7.2 Hz, 3H); ¹³C NMR (150 MHz, CDCl₃) δ 166.4, 154.4, 152.7, 146.7, 122.9, 115.8, 115.0, 74.2, 72.3, 66.3, 60.8, 56.0, 55.9, 32.8, 14.4; ESI HRMS Calcd for [C₁₆H₂₂O₆ + Na]⁺: 333.1314, Found: 333.1314.

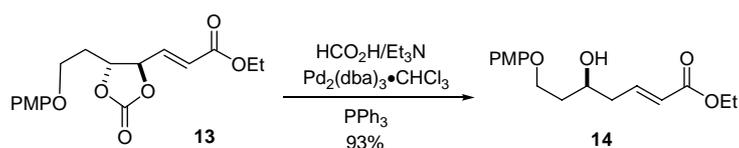
Ethyl (4*R*,5*R*)-3-{{5-(4-methoxy-phenoxy)-ethyl}-2-oxo-[1,3]dioxolan-4-yl} acrylate (13**).**



Into a 250 mL round-bottom flask were placed 1.84 g (5.93 mmol) of diol **B**, 50 mL of CH₂Cl₂, pyridine (2.34 g, 29.6 mmol), and DMAP (10 mg). The solution was cooled to -78 and triphosgene (1.23 g, 4.14 mmol) in 20 mL of CH₂Cl₂ was added slowly with an addition funnel. The reaction was stirred and warmed to 0 °C in 2 h and quenched with saturated aqueous NH₄Cl (40 mL). The layers were separated and the aqueous layer was extracted with ether (3 x 20 mL). The combined organic layers were washed with saturated

aqueous sodium bicarbonate (30 mL), brine (25 mL), and dried over anhydrous sodium sulfate. After removal of the solvents *in vacuo*, flash chromatography on silica gel (1:9 EtOAc/hexanes) afforded carbonate **13** as a colorless oil (1.92 g, 96%): $[\alpha]_D^{25} +47$ (*c* 1.1, CH₂Cl₂); R_f (40 % EtOAc/hexanes) = 0.57; IR (thin film, cm⁻¹) 2939, 2836, 1802, 1718, 1508, 1228, 1169, 1032, 826; ¹H NMR (600 MHz, CDCl₃) δ 6.89 (dd, *J* = 15.6, 6.6 Hz, 1H), 6.83 (m, 4H), 6.20 (d, *J* = 15.6 Hz, 1H), 5.06 (dd, *J* = 6.0, 5.4 Hz, 1H), 4.66 (dd, *J* = 13.2, 6.6 Hz, 1H), 4.23 (q, *J* = 7.2 Hz, 2H), 4.06-4.13 (m, 2H), 3.76 (s, 3H), 2.26 (m, 2H), 1.29 (t, *J* = 7.2 Hz, 3H); ¹³C NMR (150 MHz, CDCl₃) δ 165.1, 154.6, 153.6, 152.3, 139.3, 125.1, 115.6, 115.0, 80.1, 79.2, 63.8, 61.2, 55.9, 33.2, 14.3; ESI HRMS Calcd for [C₁₇H₂₀O₇ + Na]⁺: 359.1107, Found: 359.1107.

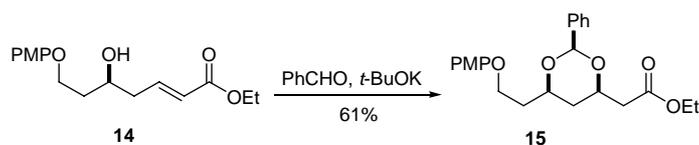
Ethyl (5S)-7-(4-methoxy-phenoxy)-5-hydroxy-2-heptenoate (**14**).



Into a 100 mL round bottomed flask maintained under argon were added Pd₂(dba)₃·CHCl₃ (29 mg, 0.028 mmol), PPh₃ (7.5 mg, 0.029 mmol), THF (20 mL) and carbonate **13** (1.92 g, 5.7 mmol). Triethylamine (2 mL, 14.4 mmol) and HCO₂H (1 mL, 26.5 mmol) were added and the mixture was allowed to stir at room temperature until the color of the solution turned black. The reaction was quenched with saturated aqueous sodium bicarbonate (20 mL). The aqueous layer was extracted with ether (2 x 50 mL). The organic layers were combined, washed with brine (20 mL) and dried with anhydrous sodium sulfate. After removal of the solvents *in vacuo*, flash chromatography on silica gel (2:8 EtOAc/hexanes) provided alcohol **14** as a yellow oil (1.56 g, 93%): $[\alpha]_D^{25} -3.0$ (*c* 1.2, CH₂Cl₂); R_f (40 % EtOAc/hexanes) = 0.41; IR (thin film, cm⁻¹) 3459, 2940, 2836, 1716, 1655, 1508, 1228, 1038, 825; ¹H NMR (600 MHz, CDCl₃) δ 7.00 (ddd, *J* = 15.0, 7.2, 7.2 Hz, 1H), 6.83 (m, 4H), 5.92 (dd, *J* = 15.6, 1.2 Hz, 1H), 4.19 (q, *J* = 7.2 Hz, 2H), 4.13 (m, 1H), 4.06 (m, 2H), 3.76 (s, 3H), 2.60 (d, *J* =

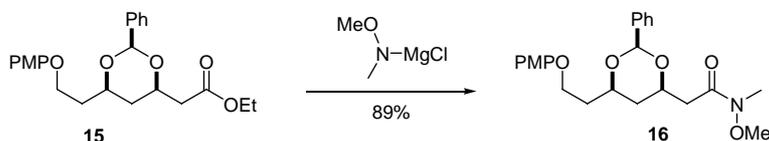
3.0 Hz, 1H), 2.44 (dd, $J = 6.6, 6.6$ Hz, 2H), 1.93 (m, 2H), 1.29 (t, $J = 7.2$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 166.5, 154.3, 152.9, 145.0, 124.2, 115.7, 114.9, 69.0, 66.6, 60.5, 55.9, 40.4, 36.3, 14.4; ESI HRMS Calcd for $[\text{C}_{16}\text{H}_{22}\text{O}_5 + \text{Na}]^+$: 317.1365, Found: 317.1365.

Ethyl 2-((2R,4R,6R)-6-((4-methoxy-phenoxy)-ethyl)-2-phenyl-1,3-dioxan-4-yl) acetate (15).



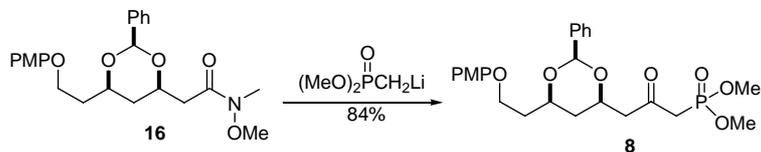
To a solution of alcohol **14** (1.56, 5.3 mmol) in THF (50 mL) at 0 °C were added benzaldehyde (0.54 ml, 5.3 mmol), followed *t*-BuOK (59.5 mg, 0.53 mmol). The solution was stirred for 15 min. The addition of benzaldehyde/*t*-BuOK was repeated 3 more times and the reaction was quenched with 50 mL of pH 7 phosphate buffer. The layers were separated, and the aqueous layer was extracted with ether (3 x 50 mL). The combined organic layers were washed, dried over anhydrous Na_2SO_4 , filtered, and concentrated *in vacuo*. The crude product was purified by silica gel chromatography (1:9 EtOAc/hexanes) to produce benzylidene protected diol **15** (1.29 g, 61%) as colorless oil: $[\alpha]_D^{25} +33$ (c 1.2, CH_2Cl_2); R_f (30 % EtOAc/hexanes) = 0.46; IR (thin film, cm^{-1}) 2916, 1734, 1508, 1231, 1027, 826, 700; ^1H NMR (600 MHz, CDCl_3) δ 7.49 (m, 2H), 7.35 (m, 3H), 6.86 (m, 4H), 5.60 (s, 1H), 4.36 (dddd, $J = 13.2, 6.6, 6.6, 2.4$ Hz, 1H), 4.19 (q, $J = 7.2$ Hz, 2H), 4.16 (m, 2H), 4.07 (dddd, $J = 10.8, 5.4, 5.4, 2.4$ Hz, 1H), 3.78 (s, 3H), 2.75 (dd, $J = 15.0, 6.6$ Hz, 1H), 2.55 (dd, $J = 15.0, 6.0$ Hz, 1H), 2.07 (m, 2H), 1.80 (ddd, $J = 13.2, 2.4, 2.4$ Hz, 1H), 1.55 (ddd, $J = 12.6, 12.0, 12.0$ Hz, 1H), 1.29 (t, $J = 7.2$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 170.9, 154.0, 153.3, 138.6, 128.8, 128.3, 126.2, 115.7, 114.9, 100.8, 73.6, 73.4, 64.6, 60.8, 55.9, 41.2, 36.8, 35.9, 14.4; ESI HRMS Calcd for $[\text{C}_{23}\text{H}_{28}\text{O}_6 + \text{Na}]^+$: 423.1784, Found: 423.1784.

***N*-Methoxy-*N*-methyl- 2-((2*R*,4*R*,6*R*)-6-[(4-methoxy-phenoxy)-ethyl]-2-phenyl-1,3-dioxan-4-yl)acetamide (**16**).**



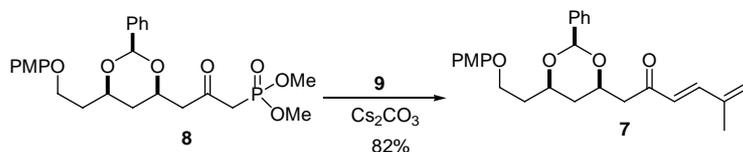
Into a 100 mL round bottomed flask maintained under argon were added ester **15** (1.29 g, 3.2 mmol), *N,O*-dimethylhydroxylamine hydrochloride (0.56 g, 5.7 mmol) and THF (30 mL). The reaction mixture was cooled to -20 °C using NaCl/ice bath. To the reaction mixture was added 2M solution of isopropylmagnesium chloride in ether (5.8 ml, 11.6 mmol) dropwise over 30 min. The reaction mixture was stirred at -20 °C for 30 min and quenched with saturated aqueous NH₄Cl (20 mL). The layers were separated and the aqueous layer was extracted with ether (2 x 50 mL). The combined organic layers were washed with brine (25 mL) and dried over anhydrous sodium sulfate. After removal of the solvents *in vacuo*, flash chromatography on silica gel (3:7 EtOAc/hexanes) afforded Weinreb amide **16** as a colorless oil (1.19 g, 89%): $[\alpha]_D^{25} +48$ (*c* 1.4, CH₂Cl₂); R_f (60 % EtOAc/hexanes) = 0.46; IR (thin film, cm⁻¹) 2937, 1660, 1508, 1230, 1111, 1027, 826, 701; ¹H NMR (600 MHz, CDCl₃) δ 7.49 (m, 2H), 7.34 (m, 3H), 6.85 (m, 4H), 5.60 (s, 1H), 4.43 (dddd, *J* = 13.2, 6.6, 6.6, 2.4 Hz, 1H), 4.15 (m, 2H), 4.06 (dddd, *J* = 11.4, 5.4, 5.4, 1.8 Hz, 1H), 3.77 (s, 3H), 3.69 (s, 3H), 3.21 (s, 3H), 3.00 (dd, *J* = 15.6, 4.8 Hz, 1H), 2.58 (dd, *J* = 15.6, 6.6 Hz, 1H), 2.06 (m, 2H), 1.88 (ddd, *J* = 12.6, 2.4, 2.4 Hz, 1H), 1.55 (ddd, *J* = 12.6, 11.4, 11.4 Hz, 1H); ¹³C NMR (150 MHz, CDCl₃) δ 171.5, 154.0, 153.3, 138.8, 128.8, 128.3, 126.3, 115.7, 114.9, 100.9, 73.7, 64.7, 61.6, 56.0, 38.4, 37.2, 36.0, 32.2, 31.1; ESI HRMS Calcd for [C₂₃H₂₉NO₆ + Na]⁺: 438.1893, Found: 438.1893.

Dimethyl 3-[(2*R*,4*R*,6*R*)-6-[(4-methoxy-phenoxy)-ethyl]-2-phenyl-1,3-dioxan-4-yl]-2-oxopropyl phosphonate (8**).**



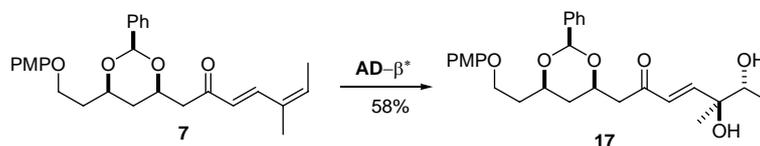
A solution of dimethyl methylphosphonate (1.42 g, 11.4 mmol) in THF (30 mL) was stirred at $-78\text{ }^\circ\text{C}$ under argon. To this solution was added *n*-BuLi (4.6 mL, 2.5 M in *n*-hexane, 11.5 mmol) dropwise and the mixture was stirred for 1 h. A solution of amide **16** (1.19 g, 2.86 mmol) in THF (1 mL) was added via cannula. The solution was stirred at $-78\text{ }^\circ\text{C}$ for 1 h. The reaction was quenched by the addition of saturated aqueous NH_4Cl (20 mL). The layers were separated and the aqueous layer was extracted with EtOAc (2 x 50 mL). The combined organic layers were washed with brine (25 mL) and dried over anhydrous sodium sulfate. After removal of the solvents *in vacuo*, flash chromatography on silica gel (7:3 EtOAc/hexanes) afforded ketophosphonate **8** as a colorless oil (1.15 g, 84%): $[\alpha]_D^{25} +24.4$ (*c* 0.75, CH_2Cl_2); R_f (100 % EtOAc) = 0.38; IR (thin film, cm^{-1}) 2955, 1717, 1508, 1231, 1025, 827, 701; ^1H NMR (600 MHz, CDCl_3) δ 7.46 (m, 2H), 7.34 (m, 3H), 6.84 (m, 4H), 5.57 (s, 1H), 4.40 (dddd, $J = 12.6, 7.2, 7.2, 2.4$ Hz, 1H), 4.14 (m, 2H), 4.05 (dddd, $J = 13.2, 5.4, 5.4, 1.2$ Hz, 1H), 3.78 (d, $J = 6.6$ Hz, 3H), 3.77 (s, 3H), 3.76 (d, $J = 6.6$ Hz, 3H), 3.17 (m, 2H), 3.03 (dd, $J = 16.8, 7.2$ Hz, 1H), 2.81 (dd, $J = 16.2, 5.4$ Hz, 1H), 2.04 (m, 2H), 1.77 (ddd, $J = 13.2, 2.4, 2.4$ Hz, 1H), 1.51 (ddd, $J = 13.2, 11.4, 10.8$ Hz, 1H); ^{13}C NMR (150 MHz, CDCl_3) δ 199.8, 199.7, 154.1, 153.2, 138.5, 128.9, 128.4, 126.2, 115.7, 114.9, 100.8, 73.6, 72.9, 64.6, 56.0, 53.3, 53.2, 53.1, 49.9, 42.9, 42.1, 36.7, 35.9; ESI HRMS Calcd for $[\text{C}_{24}\text{H}_{31}\text{O}_8\text{P} + \text{Na}]^+$: 501.1654, Found: 501.1656.

(3*E*,5*Z*)-1-((2*R*,4*R*,6*R*)-6-[2-(4-Methoxy-phenoxy)-ethyl]-2-phenyl-1,3-dioxan-4-yl)-5-methylhepta-3,5-dien-2-one (7).



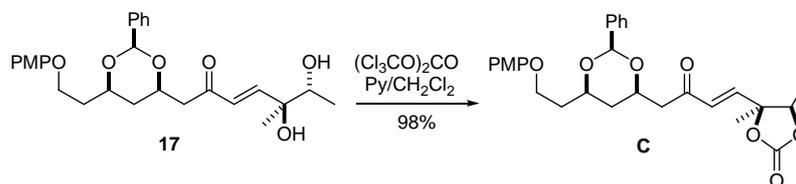
To a solution of ketophosphonate **8** (3.1 g, 6.5 mmol) in 2-propanol (10 mL) at 0 °C was added Cs₂CO₃ (2.1 g, 6.4 mmol). The slurry was stirred for 5 min before angelaldehyde (1.09 g, 13.0 mmol) was added. The cloudy white reaction mixture was stirred for 3 h at room temperature. The mixture was diluted with ether (20 mL) and saturated aqueous NH₄Cl (20 mL). The layers were separated and the aqueous layer was extracted with ether (2 x 50 mL). The combined organic layers were washed with brine (25 mL), dried over anhydrous sodium sulfate, filtered and concentrated to an oil. Flash chromatography on silica gel (1:9 EtOAc/hexanes) afforded dienone **7** as a colorless oil (2.3 g, 82%): $[\alpha]_D^{25} +42$ (*c* 0.5, CH₂Cl₂); *R_f* (30 % EtOAc/hexanes) = 0.55; IR (thin film, cm⁻¹) 2916, 2872, 1683, 1631, 1656, 1588, 1507, 1229, 1125, 1015, 825, 699; ¹H NMR (600 MHz, CDCl₃) δ 7.72 (d, *J* = 15.6 Hz, 1H), 7.49 (m, 2H), 7.35 (m, 3H), 6.86 (m, 4H), 6.24 (d, *J* = 15.6 Hz, 1H), 5.91 (q, *J* = 6.6 Hz, 1H), 5.61 (s, 1H), 4.45 (dddd, *J* = 13.2, 6.6, 6.0, 2.4 Hz, 1H), 4.16 (m, 2H), 4.07 (dddd, *J* = 10.8, 5.4, 5.4, 1.2 Hz, 1H), 3.12 (dd, *J* = 16.2, 6.6 Hz, 1H), 2.79 (dd, *J* = 16.2, 6.6 Hz, 1H), 2.06 (m, 2H), 1.87 (s, 3H), 1.86 (m, 4H), 1.55 (ddd, *J* = 12.6, 11.4, 11.4 Hz, 1H); ¹³C NMR (150 MHz, CDCl₃) δ 198.4, 154.0, 153.2, 139.5, 138.7, 135.6, 132.0, 128.8, 128.3, 126.7, 126.2, 115.7, 114.8, 100.7, 73.7, 73.6, 64.6, 55.9, 46.9, 37.2, 35.9, 20.1, 14.0; ESI HRMS Calcd for [C₂₇H₃₂O₅ + Na]⁺: 459.2148, Found: 459.2150.

(E,5S,6R)-1-[(2R,4R,6R)-6-[2-(4-Methoxy-phenoxy)-ethyl]-2-phenyl-1,3-dioxan-4-yl]-5,6-dihydroxy-5-methylhept-3-en-2-one (17).



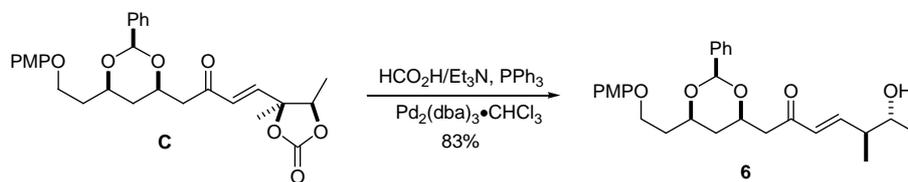
Into a 100 mL round bottom flask were added 10 mL of *t*-BuOH, 10 mL of water, K₃Fe(CN)₆ (1.11 g, 3.37 mmol), K₂CO₃ (0.46 g, 3.37 mmol), NaHCO₃ (0.3 g, 3.37 mmol), MeSO₂NH₂ (0.213 g, 1.12 mmol), (DHQD)₂-PHAL (26.2 mg, 0.036 mmol), and OsO₄ (5.7 mg, 0.024 mmol). The mixture was stirred at room temperature for about 15 minutes and then cooled to 0 °C. To this solution was added dienone **7** (0.49 g, 1.12 mmol) and the reaction was stirred vigorously at 0 °C for 5 h. The reaction was quenched with saturated aqueous sodium sulfite (10 mL). Ethyl acetate (20 mL) was added to the reaction mixture, and after separation of the layers, the aqueous phase was further extracted with ethyl acetate (2 x 20 mL). The combined organic layers were washed with brine and dried over anhydrous sodium sulfate. After removal of the solvents *in vacuo*, flash chromatography on silica gel (4:6 EtOAc/hexanes) afforded starting material dienone **7** (0.15 g, 30%) and diol **17** (0.31 g, 58%) as a colorless oil: $[\alpha]_D^{25} +37$ (*c* 1.3, CH₂Cl₂); R_f (80 % EtOAc/hexanes) = 0.44; IR (thin film, cm⁻¹) 3452, 2934, 1665, 1628, 1508, 1230, 1017, 826, 700; ¹H NMR (600 MHz, CDCl₃) δ 7.46 (m, 2H), 7.33 (m, 3H), 6.85 (m, 5H), 6.43 (d, *J* = 16.2 Hz, 1H), 5.57 (s, 1H), 5.02 (br, 1H), 4.41 (dddd, *J* = 13.2, 6.0, 6.0, 1.8 Hz, 1H), 4.13 (m, 2H), 4.05 (dddd, *J* = 11.4, 6.0, 6.0, 2.4 Hz, 1H), 3.77 (s, 3H), 3.67 (q, *J* = 6.6 Hz, 1H), 3.07 (dd, *J* = 15.6, 6.6 Hz, 1H), 2.71 (dd, *J* = 16.2, 5.4 Hz, 1H), 2.36 (br, 1H), 2.05 (m, 2H), 1.80 (ddd, *J* = 13.2, 2.4, 2.4 Hz, 1H), 1.53 (ddd, *J* = 12.6, 11.4, 11.4 Hz, 1H), 1.29 (s, 3H), 1.12 (d, *J* = 6.6 Hz, 3H); ¹³C NMR (150 MHz, CDCl₃) δ 198.1, 154.0, 153.2, 149.0, 138.6, 129.4, 128.9, 128.3, 126.2, 115.7, 114.9, 100.8, 75.6, 73.9, 73.7, 73.4, 64.6, 55.9, 46.8, 37.0, 35.9, 24.4, 18.2; ESI HRMS Calcd for [C₂₇H₃₄O₇ + Na]⁺: 493.2202, Found: 493.2204.

(4*S*,5*R*)-4-*{(E)*-4-[(2*R*,4*R*,6*R*)-6-[2-(4-Methoxy-phenoxy)-ethyl]-2-phenyl-1,3-dioxan-4-yl]-3-oxobut-1-enyl}-4,5-dimethyl-1,3-dioxolan-2-one (C).



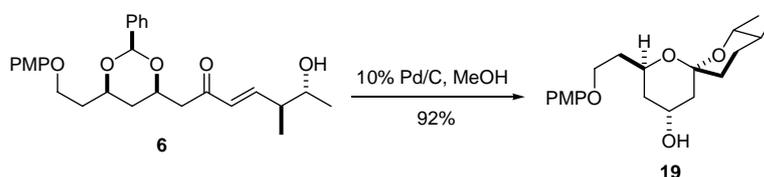
Into a 50 mL round-bottom flask were placed 0.46 g (0.98 mmol) of diol **17**, 10 mL of CH_2Cl_2 , pyridine (0.39 g, 4.9 mmol), and DMAP (2 mg). The solution was cooled to -78 and triphosgene (0.2 g, 0.67 mmol) in 2 mL of CH_2Cl_2 was added dropwise. The reaction was stirred and warmed to 0 °C in 2 h and quenched with saturated aqueous NH_4Cl (10 mL). The layers were separated and the aqueous layer was extracted with ether (2 x 20 mL). The combined organic layers were washed with saturated aqueous sodium bicarbonate (10 mL), brine (20 mL), and dried over anhydrous sodium sulfate. After removal of the solvents *in vacuo*, flash chromatography on silica gel (2:8 EtOAc/hexanes) afforded carbonate **C** as a colorless oil (0.47 g, 98%): $[\alpha]_D^{25} +49$ (*c* 1.5, CH_2Cl_2); R_f (60 % EtOAc/hexanes) = 0.65; IR (thin film, cm^{-1}) 2951, 2877, 1802, 1701, 1677, 1636, 1508, 1347, 1230, 1004, 827, 701; ^1H NMR (600 MHz, CDCl_3) δ 7.45 (m, 2H), 7.34 (m, 3H), 6.85 (m, 4H), 6.66 (d, $J = 15.6$ Hz, 1H), 6.63 (d, $J = 15.6$ Hz, 1H), 5.57 (s, 1H), 4.53 (q, $J = 6.6$ Hz, 1H), 4.41 (dddd, $J = 13.2$, 6.6, 6.6, 1.8 Hz, 1H), 4.15 (m, 2H), 4.06 (dddd, $J = 10.8$, 6.0, 6.0, 1.2 Hz, 1H), 3.77 (s, 3H), 3.04 (dd, $J = 16.2$, 7.8 Hz, 1H), 2.71 (dd, $J = 16.2$, 4.8 Hz, 1H), 2.05 (m, 2H), 1.80 (ddd, $J = 12.6$, 1.8, 1.8 Hz, 1H), 1.56 (s, 3H), 1.55 (ddd, $J = 12.0$, 11.4, 11.4 Hz, 1H), 1.24 (d, $J = 7.2$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 196.7, 154.0, 153.3, 153.2, 140.4, 138.5, 130.1, 128.9, 128.4, 126.2, 115.7, 114.9, 100.8, 84.4, 81.9, 73.6, 73.3, 64.5, 55.9, 47.8, 37.0, 35.9, 24.4, 16.0; ESI HRMS Calcd for $[\text{C}_{28}\text{H}_{32}\text{O}_8 + \text{Na}]^+$: 519.1995, Found: 519.1997.

(*E,5*S*,6*R)-1-[(2*R*,4*R*,6*R*)-6-[2-(4-Methoxy-phenoxy)-ethyl]-2-phenyl-1,3-dioxan-4-yl]-6-dihydroxy-5-methylhept-3-en-2-one (6).**



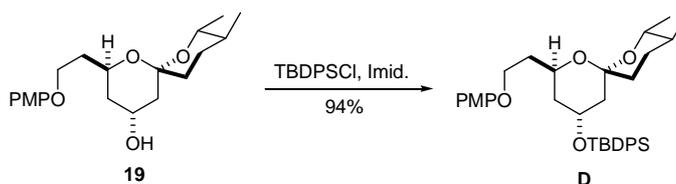
Into a 10 mL round bottomed flask maintained under argon were added $\text{Pd}_2(\text{dba})_3 \cdot \text{CHCl}_3$ (2.48 mg, 0.0024 mmol), PPh_3 (0.63 mg, 0.0024 mmol), THF (3 mL) and carbonate **C** (0.12 g, 0.24 mmol). Triethylamine (167 μL , 1.2 mmol) and HCO_2H (45 μL , 1.2 mmol) were added and the mixture was allowed to stir at room temperature until the color of the solution turned black. The reaction was quenched with saturated aqueous sodium bicarbonate (20 mL). The aqueous layer was extracted with ether (2 x 20 mL). The organic layers were combined, washed with brine (20 mL) and dried with anhydrous sodium sulfate. After removal of the solvents *in vacuo*, flash chromatography on silica gel (2:8 EtOAc/hexanes) provided alcohol **6** as a yellow oil (90 mg, 83%): $[\alpha]_D^{25} +8$ (*c* 1.0, CH_3OH); R_f (60 % EtOAc/hexanes) = 0.53; IR (thin film, cm^{-1}) 3448, 2963, 2931, 1665, 1624, 1508, 1230, 1027, 826, 700; ^1H NMR (600 MHz, CDCl_3) δ 7.47 (m, 2H), 7.34 (m, 3H), 6.85 (m, 5H), 6.18 (d, $J = 16.2$ Hz, 1H), 5.58 (s, 1H), 4.41 (dddd, $J = 13.2, 8.4, 6.6, 2.4$ Hz, 1H), 4.15 (m, 2H), 4.06 (dddd, $J = 10.8, 6.0, 6.0, 1.2$ Hz, 1H), 3.77 (s, 3H), 3.72 (dq, $J = 6.0, 6.0$ Hz, 1H), 3.08 (dd, $J = 16.2, 7.2$ Hz, 1H), 2.71 (dd, $J = 16.2, 6.0$ Hz, 1H), 2.34 (m, 1H), 2.05 (m, 2H), 1.82 (ddd, $J = 13.2, 2.4, 1.8$ Hz, 1H), 1.53 (ddd, $J = 13.2, 11.4, 10.8$ Hz, 1H), 1.48 (br, 1H), 1.16 (d, $J = 6.6$ Hz, 3H), 1.09 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 198.0, 154.0, 153.3, 149.8, 138.7, 131.7, 128.9, 128.3, 126.3, 115.7, 114.9, 100.8, 73.7, 73.5, 71.0, 64.6, 56.0, 55.9, 64.2, 44.5, 37.2, 36.0, 21.0, 15.8; ESI HRMS Calcd for $[\text{C}_{27}\text{H}_{34}\text{O}_6 + \text{Na}]^+$: 477.2253, Found: 477.2255.

(2*S*,4*R*,6*R*,8*R*,9*S*)-4-Hydroxy-8,9-dimethyl-2-[2-(4-methoxy-phenoxy)-ethyl]-1,7-dioxaspiro[5.5]undecane (19**).**



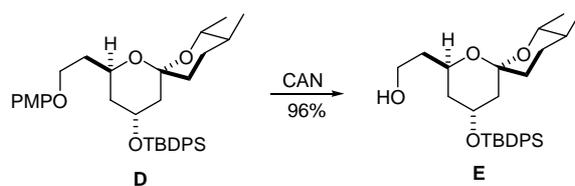
To a solution of alcohol **6** (0.63 g, 1.38 mmol) in methanol (15 mL) was added palladium on carbon (10%, 0.15 g, 0.14 mmol). The reaction mixture was stirred under H₂ (1 atm) for 12 h. Ethyl ether (20 ml) was added and the mixture was filtered through a pad of celite. After removal of the solvents *in vacuo*, flash chromatography on silica gel (2:8 EtOAc/hexanes) provided spiroketal **19** as a colorless solid (0.45 g, 92%): m.p. = 86-88 °C; $[\alpha]_D^{25} +67$ (*c* 0.8, CH₂Cl₂); *R_f* (40 % EtOAc/hexanes) = 0.5; IR (thin film, cm⁻¹) 3510, 2930, 1509, 1231, 1086, 1041; ¹H NMR (600 MHz, CDCl₃) δ 6.83 (m, 4H), 4.26 (d, *J* = 10.2 Hz, 1H), 4.25 (dddd, *J* = 12.0, 9.6, 3.0, 2.4 Hz, 1H), 4.16 (dddd, *J* = 13.8, 10.2, 9.6, 4.8 Hz, 1H), 4.08 (ddd, *J* = 9.0, 3.0, 3.0 Hz, 1H), 4.02 (ddd, *J* = 9.0, 5.4, 3.6 Hz, 1H), 3.77 (s, 3H), 3.25 (dq, *J* = 10.2, 6.0 Hz, 1H), 2.00 (m, 1H), 1.85 (m, 3H), 1.60 (m, 2H), 1.49 (m, 4H), 1.17 (m, 1H), 1.06 (d, *J* = 6.0 Hz, 3H), 1.05 (d, *J* = 6.6 Hz, 3H); ¹³C NMR (150 MHz, CDCl₃) δ 154.0, 153.4, 115.3, 114.9, 98.2, 72.0, 65.6, 64.1, 60.1, 56.0, 40.4, 38.7, 36.3, 35.8, 35.6, 27.6, 19.7, 17.6; ESI HRMS Calcd for [C₂₀H₃₀O₅ + Na]⁺: 373.1992, Found: 373.1991.

(2*S*,4*R*,6*R*,8*R*,9*S*)-4-[(*tert*-Butyldiphenylsilyl)-oxy]-8,9-dimethyl-2-[2-(4-methoxy-phenoxy)-ethyl]-1,7-dioxaspiro[5.5]undecane (D**).**



Imidazole (0.12 g, 1.76 mmol) and TBDPSCl (0.22 g, 0.80 mmol) were added to a solution of alcohol **19** (0.20 g, 0.57 mmol) in DMF (6 ml). After stirring at 50 °C for 12 h, the mixture was cooled to room temperature and diluted with ether (20 mL) and water (10 mL). The organic layer was separated, washed with brine and dried (Na₂SO₄). After removal of the solvents *in vacuo*, flash chromatography on silica gel (1:19 EtOAc/hexanes) yielded TBDPS ether **D** (0.32 g, 94%) as a colorless oil: $[\alpha]_D^{25} +32$ (*c* 2.4, CH₂Cl₂); *R_f* (10 % EtOAc/hexanes) = 0.42; IR (thin film, cm⁻¹) 3049, 2951, 2928, 1508, 1230, 1089, 822, 701; ¹H NMR (600 MHz, CDCl₃) δ 7.80 (m, 2H), 7.72 (m, 2H), 7.44 (m, 2H), 7.38 (m, 4H), 6.87 (m, 4H), 4.52 (m, 1H), 4.16 (m, 2H), 4.05 (ddd, *J* = 11.2, 5.4, 5.4 Hz, 1H), 3.80 (s, 3H), 3.31 (dq, *J* = 10.2, 6.6 Hz, 1H), 1.88 (m, 3H), 1.61 (m, 1H), 1.42-1.55 (m, 4H), 1.36 (ddd, *J* = 14.4, 12.0, 4.8 Hz, 1H), 1.29 (dd, *J* = 7.2, 7.2 Hz, 1H), 1.22 (m, 1H), 1.13 (d, *J* = 7.8 Hz, 3H), 1.12 (s, 9H), 0.64 (d, *J* = 6.6 Hz, 3H); ¹³C NMR (150 MHz, CDCl₃) δ 153.9, 153.5, 136.3, 136.1, 134.9, 134.8, 129.7, 129.6, 127.7, 127.5, 115.4, 114.8, 96.3, 71.3, 66.1 64.6, 60.2, 56.0, 41.8, 38.9, 36.8, 36.5, 35.7, 28.2, 27.2, 19.8, 19.5, 18.0; ESI HRMS Calcd for [C₃₆H₄₈O₅Si + Na]⁺: 611.3169, Found: 611.3172.

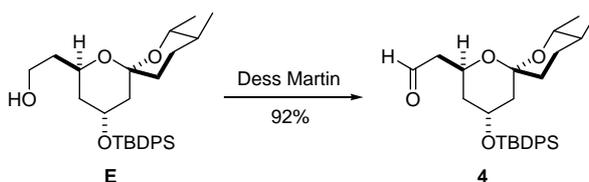
(2*R*,4*R*,6*R*,8*R*,9*S*)-4-[(*tert*-Butyldiphenylsilyl)-oxy]- 2-(2-hydroxyethyl)-8,9-dimethyl-1,7-dioxaspiro[5.5]undecane (E**).**



To a solution of **D** (0.32 g, 0.54 mmol) in CH₃CN-H₂O (5:1) (10 mL) at 0 °C was added ceric ammonium nitrate (0.60 g, 1.09 mmol). After 10 min the mixture was diluted with EtOAc (50 mL), washed with brine (20 mL), dried over Na₂SO₄, filtered, and evaporated. The residue was purified by flash chromatography (1:9 EtOAc/hexanes) on silica gel to give the expected product alcohol **E** (0.25 g, 96%) as a yellow oil: $[\alpha]_D^{25} +28$ (*c* 2.4, CH₂Cl₂); *R_f* (30 %

EtOAc/hexanes) = 0.54; IR (thin film, cm^{-1}) 3452, 3072, 2929, 2858, 1428, 1073, 701; ^1H NMR (600 MHz, CDCl_3) δ 7.77 (m, 2H), 7.68 (m, 2H), 7.43 (m, 2H), 7.37 (m, 4H), 4.43 (m, 1H), 4.10 (m, 1H), 3.83 (m, 2H), 3.43 (dq, $J = 9.6, 6.0$ Hz, 1H), 2.92 (br, 1H), 1.86 (ddd, $J = 13.8, 2.4, 2.4$ Hz, 1H), 1.70 (m, 2H), 1.38-1.55 (m, 7H), 1.27 (m, 1H), 1.26 (d, $J = 6.0$ Hz, 3H), 1.09 (s, 9H), 0.88 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 136.3, 136.0, 134.7, 134.6, 129.7, 129.6, 127.7, 127.6, 96.7, 71.8, 65.7, 65.4, 62.1, 41.6, 38.7, 37.7, 36.5 (2C), 28.3, 27.2, 19.9, 19.5, 18.2; ESI HRMS Calcd for $[\text{C}_{29}\text{H}_{42}\text{O}_4\text{Si} + \text{Na}]^+$: 505.2750, Found: 505.2752.

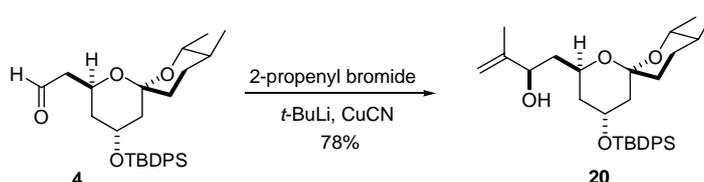
2-((2*S*,4*R*,6*R*,8*R*,9*S*)-4-[(*tert*-Butyldiphenylsilyl)-oxy]-8,9-dimethyl-1,7-dioxaspiro [5.5]undecyl)-ethanal (4**).**



To a solution of alcohol **E** (0.25 g, 0.52 mmol) in CH_2Cl_2 (5 mL) at room temperature was added Dess-Martin periodinane (0.44 g, 1.04 mmol). The resulting mixture was stirred for 3 h before being quenched with saturated $\text{Na}_2\text{S}_2\text{O}_3 \cdot \text{NaHCO}_3$ (10 mL). The mixture was extracted with ether (2 x 20 mL). The combined organic layers were washed with brine, dried over Na_2SO_4 , filtered, and evaporated. The residue was purified by flash chromatography (1:19 EtOAc/hexanes) on silica gel to give the expected product aldehyde **4** (0.23 g, 92%) as a colorless oil: $[\alpha]_D^{25} +43$ (c 1.3, CH_2Cl_2); R_f (20 % EtOAc/hexanes) = 0.62; IR (thin film, cm^{-1}) 3048, 2956, 2929, 2858, 1729, 1428, 1083, 702; ^1H NMR (600 MHz, CDCl_3) δ 9.85 (dd, $J = 3.0, 1.8$ Hz, 1H), 7.76 (m, 2H), 7.67 (m, 2H), 7.41 (m, 2H), 7.35 (m, 4H), 4.72 (dddd, $J = 13.2, 9.0, 4.2, 1.8$ Hz, 1H), 4.10 (dddd, $J = 6.6, 6.0, 3.0, 3.0$ Hz, 1H), 3.37 (dq, $J = 10.2, 6.6$ Hz, 1H), 2.50 (ddd, $J = 15.6, 9.0, 3.0$ Hz, 1H), 2.40 (ddd, $J = 15.6, 4.2, 1.8$ Hz, 1H), 1.85 (ddd, $J = 14.4, 2.4, 1.8$ Hz, 1H), 1.59 (m, 1H), 1.47 (m, 4H), 1.38 (m, 2H), 1.26 (m, 1H), 1.23

(d, $J = 6.0$ Hz, 3H), 1.08 (s, 9H), 0.83 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 201.8, 136.3, 136.0, 134.6, 134.5, 129.8, 129.6, 127.8, 127.6, 96.6, 71.9, 65.6, 60.2, 49.6, 41.4, 38.5, 36.7, 36.6, 27.9, 27.1, 19.9, 19.4, 18.2; ESI HRMS Calcd for $[\text{C}_{29}\text{H}_{40}\text{O}_4\text{Si} + \text{Na}]^+$: 503.2594, Found: 503.2586.

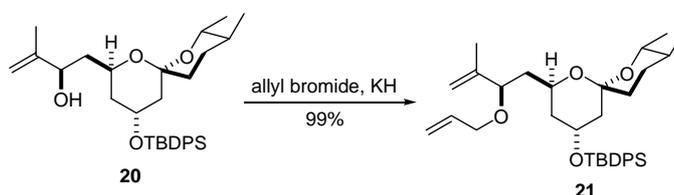
(2R)-1-{(2R,4R,6R,8R,9S)-4-[(*tert*-Butyldiphenylsilyl)-oxy]-8,9-dimethyl-1,7-dioxaspiro[5.5]undecyl}-3-methylbut-3-en-2-ol (20).



To 20 mL of ether at -78 °C under argon was added $t\text{-BuLi}$ (1.5 M in pentane, 15.6 mL, 23.4 mmol) followed by addition of neat 2-propenyl bromide (1.04 mL, 11.76 mmol). The reaction mixture was stirred at -78 °C for 1 h before being transferred via cannula to another flask which was charged with CuCN (0.525g, 5.86 mmol) in ether (50 mL) at -78 °C under argon. The resulting mixture was stirred for 20 min at -78 °C and then warmed to 0 °C and stirred until all the CuCN dissolved. The solution was recooled to -78 °C and neat benzaldehyde (100 μL , 1 mmol) was added. After 10 min, aldehyde **4** (0.94 g, 1.96 mmol) in ether (3 mL) was added dropwise. After 10 min, the solution was warmed to 0 °C and quenched with saturated aqueous NH_4Cl (30 mL). The aqueous layer was extracted with ether (2 x 100 mL), and the combined organic layers were washed with NH_4OH and brine, dried over Na_2SO_4 , filtered, and evaporated. The residue was purified by flash chromatography (1:19 EtOAc/hexanes) on silica gel to give the expected product alcohol **20** (0.80 g, 78%) as a colorless oil: $[\alpha]_D^{25} +31$ (c 1.5, CH_2Cl_2); R_f (20 % EtOAc/hexanes) = 0.59; IR (thin film, cm^{-1}) 3436, 3071, 2928, 2858, 1450, 1428, 1378, 1111, 1076, 701; ^1H NMR (600 MHz, CDCl_3) δ 7.75 (m, 2H), 7.66 (m, 2H), 7.40 (m, 2H), 7.35 (m, 4H), 5.08 (s, 1H), 4.89 (s, 1H), 4.50 (dddd, $J = 13.2, 10.8, 9.0, 4.2$ Hz, 1H), 4.30 (m, 1H), 4.09 (dddd, $J = 6.6, 6.6, 4.8, 4.8$ Hz, 1H), 3.52

(dq, $J = 9.6, 6.0$ Hz, 1H), 3.14 (d, $J = 4.2$ Hz, 1H), 1.84 (m, 1H), 1.74 (m, 2H), 1.73 (s, 3H), 1.45-1.54 (m, 6H), 1.40 (dd, $J = 13.8, 4.8$ Hz, 1H), 1.26 (m, 1H), 1.19 (d, $J = 6.0$ Hz, 3H), 1.06 (s, 9H), 0.85 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 147.4, 136.3, 136.0, 134.7, 134.6, 129.7, 129.6, 127.7, 127.6, 110.7, 96.8, 72.9, 71.7, 65.8, 62.3, 41.7, 40.0, 38.4, 36.7, 36.6, 28.3, 27.1, 19.7, 19.4, 18.9, 18.3; ESI HRMS Calcd for $[\text{C}_{32}\text{H}_{46}\text{O}_4\text{Si} + \text{Na}]^+$: 545.3063, Found: 545.3065.

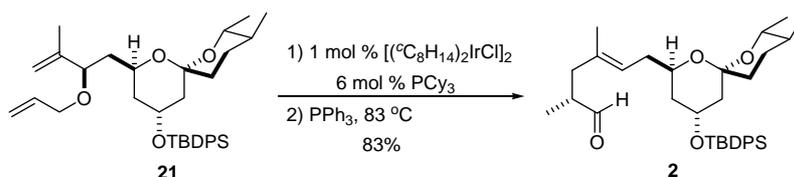
(2R)-2-(Allyloxy)-1-[(2R,4R,6R,8R,9S)-4-[(tert-butyl)diphenylsilyl]-oxy]-8,9-dimethyl-1,7-dioxaspiro[5.5]undecyl]-3-methylbut-3-ene (21).



A 30 % suspension of KH in mineral oil (77 mg, equivalent to ca. 0.58 mmol of active hydride) was washed three times under argon with dry ether. Dry THF (2 mL) was then added, followed by addition of 18-crown-6 (1 mg) and a solution of alcohol **20** (0.15 g, 0.29 mmol) in dry THF (1 mL). The solution was stirred at room temperature for 10 min. Allyl bromide (52 μL , 0.58 mmol) was then added dropwise, followed by tetrabutylammonium iodide (1 mg). The reaction mixture was stirred for 3 h before being quenched with careful addition of water (5 mL). The aqueous layer was extracted with ether (2 x 20 mL), and the combined organic layers were washed with brine, dried over Na_2SO_4 , filtered, and evaporated. The residue was purified by flash chromatography (1:19 EtOAc/hexanes) on silica gel to give the allyl ether **21** (0.16 g, 99%) as a colorless oil: $[\alpha]_D^{25} +40$ (c 1.0, CH_2Cl_2); R_f (10 % EtOAc/hexanes) = 0.56; IR (thin film, cm^{-1}) 3072, 2951, 2927, 1428, 1106, 1071, 701; ^1H NMR (600 MHz, CDCl_3) δ 7.75 (m, 2H), 7.66 (m, 2H), 7.38 (m, 2H), 7.34 (m, 4H), 5.92 (dddd, $J = 17.4, 16.2, 10.8, 5.4$ Hz, 1H), 5.28 (ddd, $J = 17.4, 3.0, 1.8$ Hz, 1H), 5.13 (ddd, $J = 10.2, 3.0, 1.8$ Hz, 1H), 4.92 (s, 1H), 4.88 (dd, $J = 1.8, 1.2$ Hz, 1H), 4.39 (dddd, $J = 13.2, 12.0,$

3.0, 3.0 Hz, 1H), 4.06 (dddd, $J = 6.6, 6.6, 3.0, 3.0$ Hz, 1H), 3.98 (dd, $J = 10.2, 3.0$ Hz, 1H), 3.94 (dddd, $J = 12.6, 5.4, 1.8, 1.2$ Hz, 1H), 3.69 (dddd, $J = 12.0, 5.4, 1.8, 1.2$ Hz, 1H), 3.43 (dq, $J = 9.6, 6.0$ Hz, 1H), 1.80 (ddd, $J = 13.8, 2.4, 2.4$ Hz, 1H), 1.69 (m, 1H), 1.67 (s, 3H), 1.42-1.57 (m, 7H), 1.35 (dd, $J = 13.8, 3.6$ Hz, 1H), 1.26 (m, 1H), 1.18 (d, $J = 6.6$ Hz, 3H), 1.06 (s, 9H), 0.83 (d, $J = 6.6$ Hz, 1H); ^{13}C NMR (150 MHz, CDCl_3) δ 145.5, 136.4, 136.1, 135.2, 135.0, 134.8, 129.6, 129.5, 127.7, 127.5, 116.4, 113.2, 96.2, 80.1, 71.3, 69.4, 66.1, 60.5, 41.8, 41.5, 39.3, 36.9, 36.7, 28.3, 27.2, 19.9, 19.5, 18.4, 16.9; ESI HRMS Calcd for $[\text{C}_{35}\text{H}_{50}\text{O}_4\text{Si} + \text{Na}]^+$: 585.3376, Found: 585.3380.

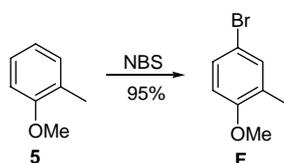
(5R)-1-((2R,4R,6R,8R,9S)-4-[(*tert*-Butyldiphenylsilyl)-oxy]-8,9-dimethyl-1,7-dioxaspiro[5.5]undecan-2-yl)-3,5-dimethyl-2(*E*)-hexen-6-al (2).



A solution of $[(\text{C}_8\text{H}_{14})_2\text{IrCl}]_2$ (1.27 mg, 1.4 μmol) and PCy_3 (2.39 mg, 8.5 μmol) in CH_2Cl_2 (0.1 mL) was added to a solution of NaBPh_4 (0.97 mg, 2.8 μmol) in 1,2-DCE/acetone (25:1) (2 mL). The resulting yellow solution was stirred for 5 min at room temperature. Allyl ether **21** (80 mg, 0.14 mmol) in 1,2-DCE (1 mL) was added and the reaction mixture was stirred for 30 min before the addition of PPh_3 (2.23 mg, 8.5 μmol). The resulting solution was heated at reflux (83 °C) for 24 h. Evaporating the solvent provided the crude aldehyde product that was used in the subsequent reaction without purification. For characterization purposes, the solvent was removed in vacuo and the residue was purified by flash chromatography (1:19 ether/hexanes) on florisil to give the aldehyde **2** (66 mg, 83%) as a yellow oil: $[\alpha]_D^{25} +24$ (c 0.9, CH_2Cl_2); R_f (15 % EtOAc/hexanes) = 0.66; IR (thin film, cm^{-1}) 3071, 2928, 1728, 1428, 1377, 1105, 1073, 991, 701; ^1H NMR (600 MHz, Acetone- d_6) δ 9.61 (d, $J = 1.8$ Hz, 1H), 7.79 (m, 2H), 7.70 (m, 2H), 7.44 (m, 2H), 7.41 (m, 4H), 5.36 (dd, $J = 7.8, 6.6$ Hz, 1H), 4.20 (dddd,

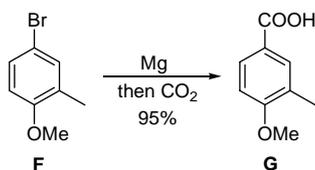
$J = 12.6, 9.0, 6.6, 1.8$ Hz, 1H), 4.15 (dddd, $J = 6.0, 6.0, 3.0, 3.0$ Hz, 1H), 3.48 (dq, $J = 9.6, 6.0$ Hz, 1H), 1.21 (d, $J = 6.6$ Hz, 3H), 1.08 (s, 9H), 1.02 (d, $J = 7.2$ Hz, 3H), 0.84 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, Acetone- d_6) δ 206.7, 137.5, 137.3, 136.0, 135.9, 134.9, 131.2, 131.0, 129.1, 129.0, 125.1, 97.5, 72.5, 67.7, 65.3, 45.9, 45.6, 42.8, 42.2, 39.6, 38.1, 35.8, 29.4, 28.1, 20.8, 20.5, 19.0, 17.0, 14.2; ESI HRMS Calcd for $[\text{C}_{35}\text{H}_{50}\text{O}_4\text{Si} + \text{Na}]^+$: 585.3376, Found: 585.3368.

1-Bromo-4-methoxy-3-methylbenzene (F).¹



To a stirred solution of 2-methylanisole **5** (3.67 g, 30.0 mmol) in CH_3CN at rt was added NBS (5.87 g, 33.0 mmol). After 1 h, the solvent was removed and the residue was dissolved in ether (100 mL). The organic layer was washed with water (100 mL), brine (20 mL) and dried with anhydrous sodium sulfate. After removal of the solvent *in vacuo*, the residue was recrystallized from hexane/ether to give bromide **F** (5.7 g, 95%) as a white solid: m.p. = 66-68 °C; ^1H NMR (270 MHz, CDCl_3) δ 7.25 (m, 2H), 6.67 (m, 1H), 3.79 (s, 3H), 2.18 (s, 3H); ^{13}C NMR (68 MHz, CDCl_3) δ 156.9, 133.2, 129.4, 129.0, 112.4, 111.5, 55.5, 16.2.

4-Methoxy-3-methylbenzoic acid (G).²

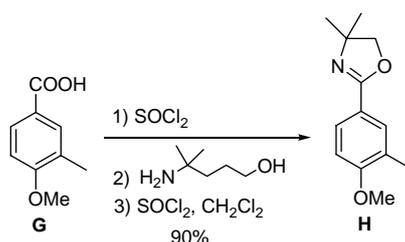


¹ Carreno, M. C.; Ruano, J. L. G.; Sanz, G.; Toledo, M. A.; Urbano, A. *J. Org. Chem.* **1995**, *60*, 5328-5331.

² Tietze, L. F.; Stewart, S. G.; Polomska, M. E.; Modi, A.; Zeeck, A. *Chem. Eur. J.* **2004**, *10*, 5233-5242.

To a mixture of magnesium turnings (6.7 g, 0.28 mol), THF (300 mL), 1,2-dibromoethane (0.5 mL) was added a solution of bromide **F** (50 g, 0.25 mol) in THF (100 mL) slowly. The resulting mixture was refluxed for 5 h under argon. Then the Grignard reagent was added to dry ice (~500 g) over 1 h. When the addition was completed, the mixture was warmed to rt and water (500 mL) was added. The solution was acidified with H₂SO₄ (2M) to pH = 2. The solution was extracted with AcOEt (500 mL x 2). The organic layers were washed with water (200 mL), brine (200 mL) and dried with anhydrous sodium sulfate. After removal of the solvent *in vacuo*, the residue was recrystallized from AcOEt/hexane (1:1) to give acid **G** (39.2 g, 95%) as a white solid: m.p. = 194-196 °C; ¹H NMR (270 MHz, DMSO-d₆) δ 7.80 (dd, *J* = 8.7, 2.2 Hz, 1H), 7.73 (d, *J* = 2.2 Hz, 1H), 7.02 (d, *J* = 8.7 Hz, 1H), 3.84 (s, 3H), 3.45 (br, 1H), 2.17 (s, 3H); ¹³C NMR (68 MHz, DMSO-d₆) δ 167.8, 161.5, 132.0, 129.8, 126.2, 122.9, 110.4, 56.1, 16.5.

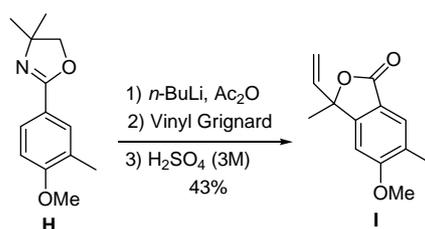
4,5-Dihydro-2-(4-methoxy-3-methylphenyl)-4,4-dimethyloxazole (**H**).³



Following the procedure reported by Smith et al., acid **G** (121 g, 0.73 mol) was converted into oxazoline **H** (144 g, 90%): ¹H NMR (600 MHz, CDCl₃) δ 7.72 (d, *J* = 1.8 Hz, 1H), 7.70 (dd, *J* = 8.4, 1.8 Hz, 1H), 7.76 (d, *J* = 8.4 Hz, 1H), 4.03 (s, 3H), 3.81 (s, 3H), 2.18 (s, 3H), 1.33 (s, 6H); ¹³C NMR (150 MHz, CDCl₃) δ 162.2, 160.3, 130.7, 127.5, 126.8, 120.1, 109.4, 79.1, 67.5, 55.5, 28.6, 16.1.

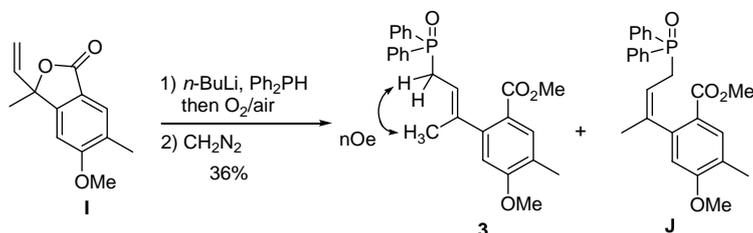
³ Schow, S. R.; Bloom J. D.; Thompson, A. S.; Winzenberg, K. N.; Smith, A. B., III. *J. Am. Chem. Soc.* **1986**, *108*, 2662-2674.

3-Ethenyl-5-methoxy-3,6-dimethyl-1(3*H*)-isobenzofuranone (**I**).



Following the procedure reported by Smith et al., oxazoline **H** was transformed to lactone **I** (43%): ¹H NMR (600 MHz, CDCl₃) δ 7.56 (s, 1H), 6.67 (s, 1H), 5.99 (dd, *J* = 16.8, 10.8 Hz, 1H), 5.37 (d, *J* = 17.4 Hz, 1H), 5.16 (d, *J* = 10.8 Hz, 1H), 3.90 (s, 3H), 2.22 (s, 3H), 1.68 (s, 3H); ¹³C NMR (150 MHz, CDCl₃) δ 169.9, 163.3, 153.8, 138.5, 129.3, 127.2, 117.0, 115.4, 102.0, 85.8, 56.0, 25.4, 16.7.

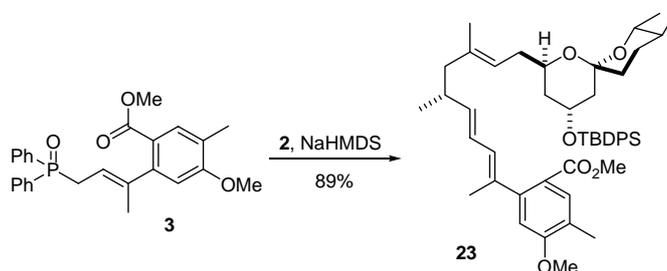
Methyl 2-[3-(diphenylphosphinyl)-1-propenyl]-4-methoxy-5-methyl-(*E*)-benzoate (**3**).



Following the procedure reported by Smith et al., lactone **I** was converted into phosphine oxide **3**⁴ (36%): ¹H NMR (600 MHz, CDCl₃) δ 7.78 (m, 4H), 7.62 (s, 1H), 7.49 (m, 6H), 6.30 (s, 1H), 5.34 (dd, *J* = 14.4, 6.6 Hz, 1H), 3.75 (s, 6H), 3.25 (dd, *J* = 15.0, 7.8 Hz, 2H), 2.14 (s, 3H), 1.84 (d, *J* = 1.8 Hz, 3H); ¹³C NMR (150 MHz, CDCl₃) δ 167.3, 160.4, 147.0, 146.9, 143.4, 143.3, 133.6, 132.9, 132.9, 132.0, 131.9, 131.3, 131.2, 128.8, 128.7, 125.3, 120.0, 115.8, 115.8, 111.6, 111.6, 55.6, 51.8, 31.7, 31.2, 19.2, 19.2, 15.8.

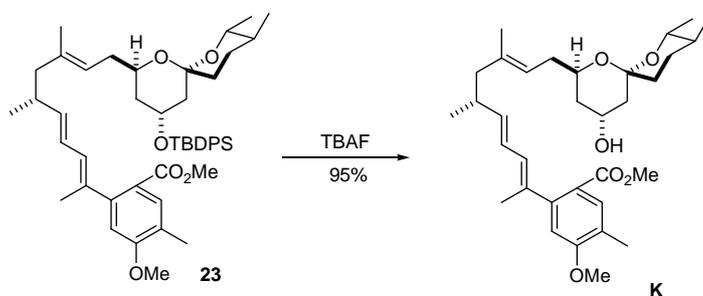
⁴ In the paper by Smith (ref. 3) the data for phosphine oxides **3** and **J** were switched. This assignment was confirmed by an nOe experiment on phosphine oxide **3**.

Methyl 2-((5*R*)-9-((2*R*,4*R*,6*R*,8*R*,9*S*)-4-((*tert*-butyldiphenylsilyl)-oxy]-8,9-dimethyl-1,7-dioxaspiro[5.5]undecan-2-yl)-1,5,7-trimethyl-1(*E*),3(*E*),7(*E*)-nonatrien-1-yl)-4-methoxy-5-methylbenzoate (23).



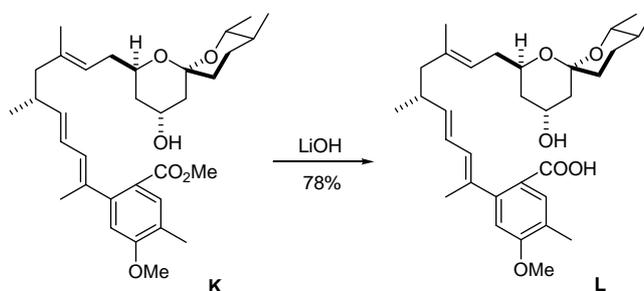
To a solution of phosphine oxide **3** (158 mg, 364 μmol) in THF (2 mL) under argon at $-78\text{ }^\circ\text{C}$ was added sodium hexamethyldisilazide in THF (2 M, 0.16 mL, 320 μmol). After 10 min, aldehyde **2** (66 mg, 117 μmol) in THF (1 mL) was added dropwise. The resulting mixture was stirred at $-78\text{ }^\circ\text{C}$ for 20 min before warmed to room temperature and stirred for 1 h. The reaction was quenched with saturated aqueous NH_4Cl (10 mL). The aqueous layer was extracted with ether (2 x 20 mL), and the combined organic layers were washed with brine, dried over Na_2SO_4 , filtered, and evaporated. The residue was purified by flash chromatography (1:9 EtOAc/hexanes) on silica gel to give the expected product dien **23** (81 mg, 89%) as a colorless oil: $[\alpha]_D^{25} +19$ (c 0.8, CH_2Cl_2); R_f (15 % EtOAc/hexanes) = 0.55; IR (thin film, cm^{-1}) 2954, 2928, 1718, 1607, 1560, 1428, 1257, 1152, 1104, 907, 730. 701; ^1H NMR (600 MHz, CDCl_3) δ 7.74 (m, 2H), 7.65 (s, 1H), 7.64 (m, 2H), 7.39 (m, 2H), 7.32 (m, 4H), 6.60 (s, 1H), 6.34 (dd, $J = 15.0, 10.8$ Hz, 1H), 5.92 (d, $J = 10.8$ Hz, 1H), 5.66 (dd, $J = 15.0, 7.2$ Hz, 1H), 5.24 (dd, $J = 7.2, 6.6$ Hz, 1H), 4.15 (m, 1H), 4.06 (m, 1H), 3.83 (s, 3H), 3.79 (s, 3H), 3.43 (dq, $J = 10.8, 6.0$ Hz, 1H), 2.43 (m, 1H), 2.19 (s, 3H), 2.18 (m, 2H), 2.08 (ddd, $J = 13.8, 4.8, 4.8$ Hz, 1H), 2.05 (s, 3H), 1.90 (dd, $J = 12.6, 8.4$ Hz, 1H), 1.81 (m, 1H), 1.61 (s, 3H), 1.34-1.59 (m, 7H), 1.25 (m, 3H), 1.19 (d, $J = 6.0$ Hz, 3H), 1.05 (s, 9H), 0.98 (d, $J = 6.6$ Hz, 3H), 0.83 (d, $J = 6.6$ Hz, 3H); ^{13}C NMR (150 MHz, CDCl_3) δ 168.0, 160.4, 147.5, 141.1, 137.5, 136.3, 136.1, 135.1, 134.9, 134.8, 132.9, 129.6, 129.5, 127.7, 127.6, 127.5, 125.1, 124.6, 123.0, 120.8, 111.2, 96.4, 71.3, 66.2, 64.3, 55.7, 51.9, 47.7, 41.8, 38.5, 36.8, 36.7, 35.2, 34.7, 28.1, 27.1, 19.9, 19.8, 19.5, 19.0, 18.3, 16.6, 15.9; ESI HRMS Calcd for $[\text{C}_{49}\text{H}_{66}\text{O}_6\text{Si} + \text{Na}]^+$: 801.4526, Found: 801.4517.

Methyl 2-[(5*R*)-9-[(2*R*,4*R*,6*R*,8*R*,9*S*)-4-hydroxy-8,9-dimethyl-1,7-dioxaspiro [5.5]undecan-2-yl]-1,5,7-trimethyl-1(*E*),3(*E*),7(*E*)-nonatrien-1-yl]-4-methoxy-5-methylbenzoate (K**).**



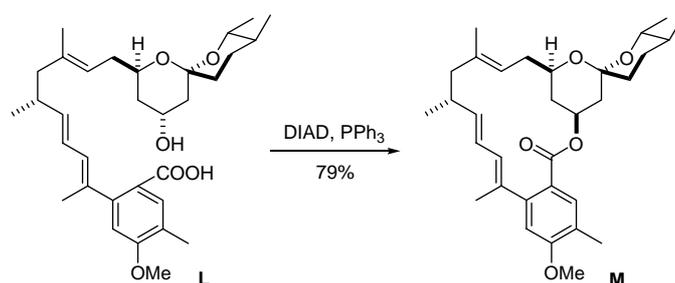
To a solution of TBDPS ether **23** (81 mg, 104 μ mol) in THF (5 mL) under argon was added TBAF (1 M in THF, 1 ml). The mixture was warmed to 50 °C and stirred for 24 h. The reaction was cooled to room temperature and quenched with saturated aqueous NaHCO₃ (10 mL). The aqueous layer was extracted with ether (2 x 30 mL), and the combined organic layers were washed with brine, dried over Na₂SO₄, filtered, and evaporated. The residue was purified by flash chromatography (15:85 EtOAc/hexanes) on silica gel to give the expected product alcohol **K** (53 mg, 95%) as a colorless oil: $[\alpha]_D^{25} +19$ (*c* 0.95, CH₂Cl₂); *R_f* (30 % EtOAc/hexanes) = 0.58; IR (thin film, cm⁻¹) 3510, 2953, 2926, 1721, 1607, 1561, 1500, 1435, 1327, 1556, 1151, 1039, 965; ¹H NMR (600 MHz, CDCl₃) δ 7.62 (s, 1H), 6.60 (s, 1H), 6.31 (dd, *J* = 15.0, 10.8 Hz, 1H), 5.89 (d, *J* = 10.8 Hz, 1H), 5.62 (dd, *J* = 15.0, 7.2 Hz, 1H), 5.21 (dd, *J* = 7.2, 6.6 Hz, 1H), 4.19 (d, *J* = 1.8 Hz, 1H), 4.00 (dddd, *J* = 9.6, 9.6, 3.0, 3.0 Hz, 1H), 3.84 (m, 1H), 3.83 (s, 3H), 3.77 (s, 3H), 3.37 (dq, *J* = 9.6, 6.0 Hz, 1H), 2.41 (m, 1H), 2.23 (m, 1H), 2.17 (s, 3H), 2.11 (dd, *J* = 13.2, 6.0 Hz, 1H), 1.90 (dd, *J* = 13.2, 8.4 Hz, 1H), 1.78 (m, 1H), 1.60 (s, 3H), 1.35-1.59 (m, 7H), 1.22 (m, 1H), 1.11 (d, *J* = 6.0 Hz, 1H), 0.96 (d, *J* = 6.6 Hz, 3H), 0.80 (d, *J* = 6.6 Hz, 1H); ¹³C NMR (150 MHz, CDCl₃) δ 168.0, 160.4, 147.5, 140.9, 137.5, 135.4, 132.9, 127.6, 125.1, 124.7, 122.4, 122.4, 120.7, 111.2, 98.3, 71.1, 65.6, 64.4, 55.7, 51.9, 47.8, 40.4, 38.2, 36.5, 35.9, 35.2, 34.6, 27.5, 20.0, 19.8, 19.0, 18.1, 16.6, 15.9; ESI HRMS Calcd for [C₃₃H₄₉O₆ + Na]⁺: 563.3349, Found: 563.3340.

2-[(5*R*)-9-[(2*R*,4*R*,6*R*,8*R*,9*S*)-4-Hydroxy-8,9-dimethyl-1,7-dioxaspiro[5.5]undecan-2-yl]-1,5,7-trimethyl-1(*E*),3(*E*),7(*E*)-nonatrien-1-yl]-4-methoxy-5-methylbenzoic acid (L**).**



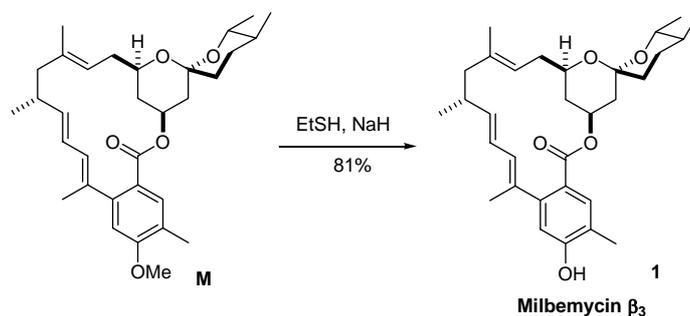
To a solution of ester **K** (53 mg, 98 μ mol) in THF (1 mL) under argon was added methanol (2 mL) and LiOH (1.5 M, 1mL). The mixture was heated to 70 °C and stirred for 24 h. The resulting solution was cooled to room temperature and acidified to PH 2 by using HCl (1 M) solution. The solution was extracted with EtOAc (2 x 50 mL), and the combined organic layers were washed with brine, dried over Na₂SO₄, filtered, and evaporated. The residue was purified by flash chromatography (4:6 EtOAc/hexanes) on silica gel to give the expected product acid **L** (40 mg, 78%) as a colorless oil: $[\alpha]_D^{25} +28$ (*c* 1.3, CH₂Cl₂); *R_f* (40 % EtOAc/hexanes) = 0.37; IR (thin film, cm⁻¹) 3478, 3100 (br), 2928, 1686, 1606, 1560, 1446, 1381, 1249, 1154, 1039, 908, 730; ¹H NMR (600 MHz, CDCl₃) δ 7.70 (s, 1H), 6.60 (s, 1H), 6.29 (dd, *J* = 15.0, 10.8 Hz, 1H), 5.90 (d, *J* = 10.8 Hz, 1H), 5.57 (dd, *J* = 15.0, 7.8 Hz, 1H), 5.18 (dd, *J* = 7.2, 7.2 Hz, 1H), 4.09 (m, 1H), 3.80 (m, 1H), 3.84 (s, 3H), 3.38 (dq, *J* = 9.0, 6.0 Hz, 1H), 2.44 (m, 1H), 2.24 (m, 1H), 2.18 (s, 3H), 2.06 (s, 3H), 2.05 (m, 1H), 1.96 (dd, *J* = 13.2, 6.6 Hz, 1H), 1.81 (m, 2H), 1.61 (s, 3H), 1.50-1.59 (m, 5H), 1.44 (m, 1H), 1.35 (m, 1H), 1.23 (m, 2H), 1.33 (d, *J* = 6.0 Hz, 3H), 0.99 (d, *J* = 6.6 Hz, 3H), 0.81 (d, *J* = 6.6 Hz, 3H); ¹³C NMR (150 MHz, CDCl₃) δ 160.4, 147.5, 140.6, 136.9, 135.5, 133.2, 127.6, 124.9, 124.8, 121.8, 120.3, 110.8, 98.1, 72.0, 65.4, 64.3, 64.2, 55.4, 47.7, 39.9, 37.6, 36.3, 35.6, 35.0, 34.6, 30.6, 27.2, 20.6, 19.6, 19.1, 18.8, 17.8, 16.3, 15.6, 13.6; ESI HRMS Calcd for [C₃₂H₄₆O₆ + Na]⁺: 549.3192, Found: 549.3195.

5-*O*-Methylmilbemycin β_3 (**M**).



To a solution of hydroxy acid **L** (40 mg, 76 μmol) in benzene (20 mL) under argon was added PPh₃ (60 mg, 229 μmol). The solution was cooled to 8 °C and diisopropyl azodicarboxylate (30 μL , 152 μmol) in benzene (2mL) was added dropwise. The resulting mixture was stirred for 2 h and the solvent was removed *in vacuo*. The residue was purified by flash chromatography (1:29 EtOAc/hexanes) on silica gel to give the expected product macro lactone **M** (30 mg, 79%) as a colorless oil: $[\alpha]_D^{25} +84$ (*c* 1.1, CH₂Cl₂); R_f (5 % EtOAc/hexanes) = 0.31; IR (thin film, cm⁻¹) 2958, 2927, 1706, 1608, 1501, 1447, 1378, 1257, 1163, 997, 731; ¹H NMR (600 MHz, CDCl₃) δ 7.33 (d, *J* = 0.6 Hz, 1H), 6.60 (s, 1H), 6.12 (dd, *J* = 15.0, 10.8 Hz, 1H), 5.70 (d, *J* = 10.8 Hz, 1H), 5.48 (dddd, *J* = 16.2, 11.4, 9.6, 4.8 Hz, 1H), 5.25 (dd, *J* = 15.0, 9.6 Hz, 1H), 4.88 (dd, *J* = 10.8, 1.8 Hz, 1H), 3.80 (s, 3H), 3.67 (m, 1H), 3.27 (dq, *J* = 9.6, 6.0 Hz, 1H), 2.47 (m, 1H), 2.30 (m, 1H), 2.20 (m, 1H), 1.91-2.02 (m, 2H), 1.84 (dd, *J* = 7.2, 6.0 Hz, 1H), 1.64 (m, 1H), 1.62 (s, 3H), 1.44-1.56 (m, 3H), 1.37 (dd, *J* = 12.0, 12.0 Hz, 1H), 1.24 (m, 2H), 1.12 (d, *J* = 6.0 Hz, 3H), 1.01 (d, *J* = 6.6 Hz, 3H), 0.78 (m, 1H); ¹³C NMR (150 MHz, CDCl₃) δ 169.3, 159.1, 144.0, 140.2, 135.8, 134.8, 131.2, 128.6, 125.4, 125.2, 123.4, 121.5, 109.0, 97.7, 71.2, 68.0, 67.6, 55.4, 48.7, 41.2, 36.6 (2C), 36.3, 35.8, 33.9, 27.8, 21.6, 19.4, 18.2, 17.9, 16.1, 15.7; ESI HRMS Calcd for [C₃₂H₄₄O₅ + Na]⁺: 531.3086, Found: 531.3089.

Milbemycin β_3 (**1**).



Sodium hydride (400 mg, 60% in mineral oil, 6 mmol) was washed with ether (2 x 3 mL) and dried under argon. DMF (2 mL) was added followed by the addition of 1:1 EtSH-DMF solution to consume all of the NaH. Methyl ether **M** (30 mg, 59 μ mol) in DMF was added and the mixture heated to reflux for 1 h. The reaction mixture was cooled and quenched with saturated aqueous NH_4Cl (20 mL). The aqueous layer was extracted with ether (2 x 20 mL), and the combined organic layers were washed with brine, dried over Na_2SO_4 , filtered, and evaporated. The residue was purified by flash chromatography (1:9 EtOAc/hexanes) on silica gel to give the expected product milbemycin β_3 (**1**) (24 mg, 81%) as a light yellow solid, crystallization from CH_2Cl_2 -hexane gave 22 mg of crystalline solid: m.p. = 182-184 $^\circ\text{C}$ (lit.⁵ 181-183 $^\circ\text{C}$); $[\alpha]_D^{25} +99$ (*c* 0.25, MeOH) [lit. value⁵ +102 (*c* 0.17, MeOH)]; R_f (30 % EtOAc/hexanes) = 0.59; IR (thin film, cm^{-1}) 3378, 2968, 2928, 1682, 1612, 1577, 1449, 1381, 1311, 1282, 1164, 1096, 1054, 998, 909; ^1H NMR (600 MHz, CDCl_3) δ 7.32 (s, 1H), 6.60 (s, 1H), 6.11 (dd, *J* = 15.0, 10.8 Hz, 5.70 (d, *J* = 10.8 Hz, 1H), 5.49 (m, 1H), 5.25 (dd, *J* = 14.4, 9.0 Hz, 1H), 5.05 (s, 1H), 4.88 (d, *J* = 5.6 Hz, 1H), 3.67 (m, 1H), 3.27 (dq, *J* = 9.6, 6.6 Hz, 1H), 2.46 (m, 1H), 2.30 (m, 1H), 2.20 (s, 3H), 2.18 (m, 1H), 2.05 (s, 3H), 1.95 (m, 2H), 1.83 (dd, *J* = 12.6, 12.6 Hz, 1H), 1.62 (s, 3H), 1.52 (m, 3H), 1.38 (dd, *J* = 12.6, 12.0 Hz, 1H), 1.25 (m, 2H), 1.12 (d, *J* = 6.6 Hz, 3H), 1.01 (d, *J* = 6.6 Hz, 3H), 0.86 (m, 1H), 0.81 (d, *J* = 6.6 Hz, 3H), 0.76 (m, 1H); ^{13}C NMR (150 MHz, CDCl_3) δ 169.4, 155.3, 144.1, 140.3, 135.8,

⁵ Barrett, A. G. M.; Carr, R. A. E.; Attwood, S. V.; Richardson, G.; Walshe, N. D. A. *J. Org. Chem.* **1986**, *51*, 4840-4856.

134.0, 131.9, 128.8, 125.4, 124.2, 122.2, 121.4, 114.1, 97.7, 71.2, 68.1, 67.6, 48.7, 41.2, 36.6
(2C), 36.3, 35.8, 33.9, 27.8, 21.6, 19.4, 18.0, 17.9, 16.1, 15.2; ESI HRMS Calcd for
[C₃₁H₄₂O₅ + Na]⁺: 517.2930, Found: 517.2922.

STANDARD PROTON PARAMETERS

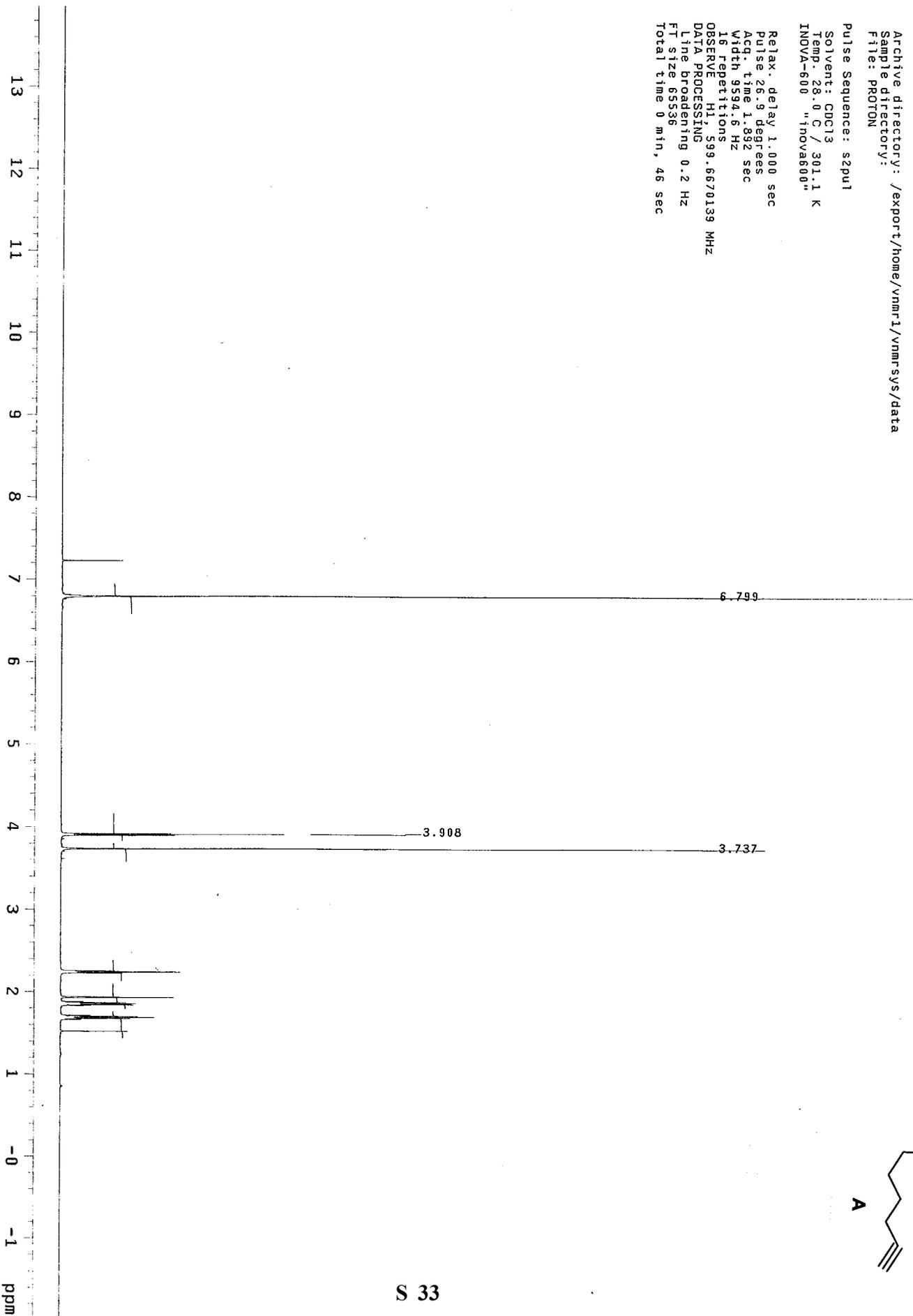
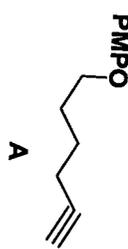
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Sample directory:
File: PROTON

Pulse Sequence: s2pu1

Solvent: CDCl3
Temp: 28.0 C / 301.1 K
INNOVA-600 "Innova600"

Relax. delay 1.000 sec
Pulse 26.9 degrees
Acq. time 1.892 sec
Width 9594.6 Hz

16 repetitions
OBSERVE H1, 599.6670139 MHz
DATA PROCESSING
Line broadening 0.2 Hz
FT size 65536
Total time 0 min, 46 sec

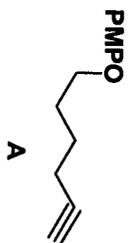
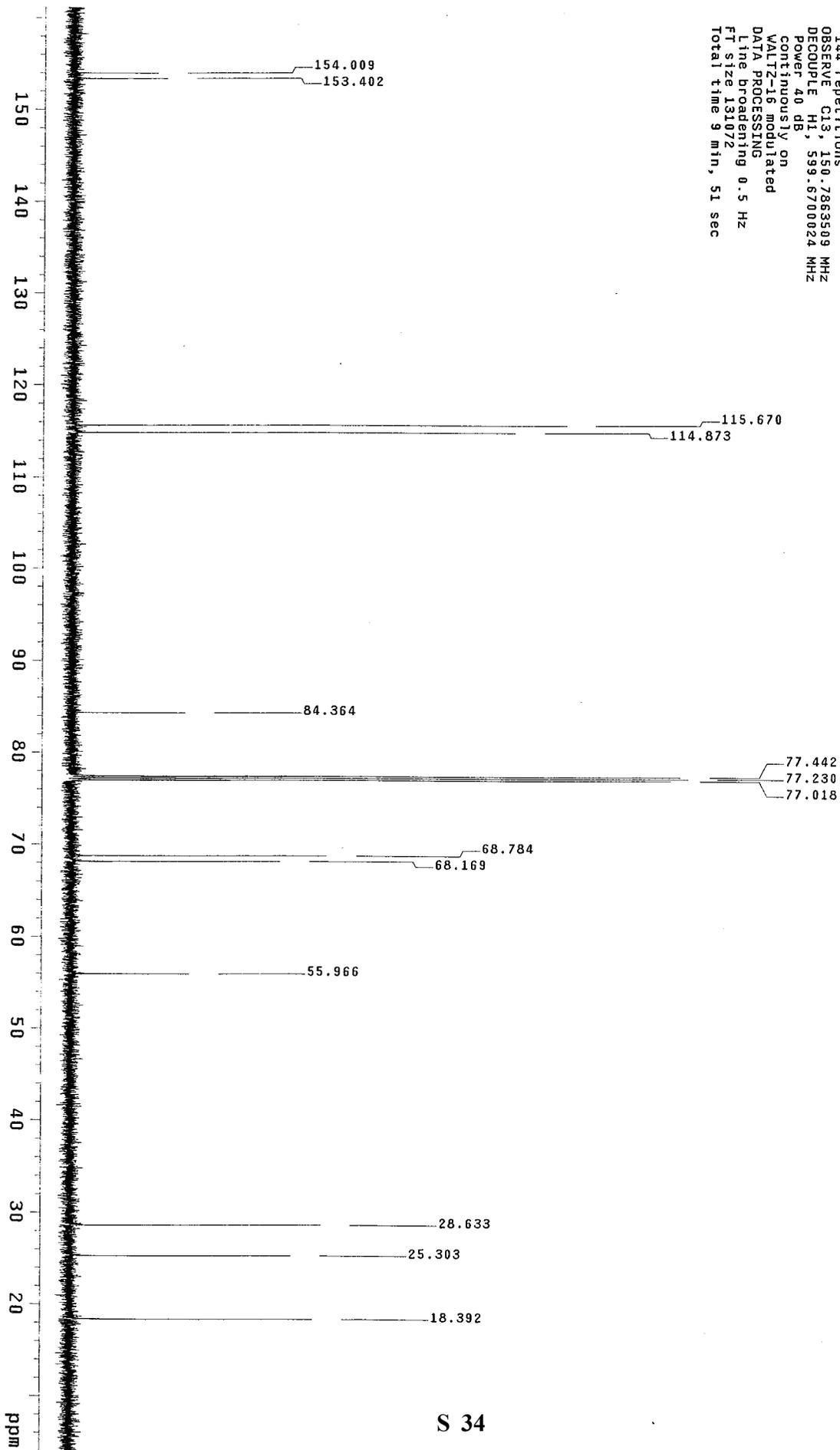


STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDCl3
Temp. 28.0 C / 301.1 K
User: 1-14-87
INOVA-600 "inova600"

Relax. delay 1.000 sec
Pulse 36.5 degrees
Acq. time 1.300 sec
Width 38004.8 Hz
144 repetitions
OBSERVE C13, 150.7863509 MHz
DECUPLE H1, 599.6700024 MHz
Power 40 dB
continuously on
WALTZ-16 modulated
DATA PROCESSING
Line broadening 0.5 Hz
FI size 151072
Total time 9 min, 51 sec



STANDARD PROTON PARAMETERS

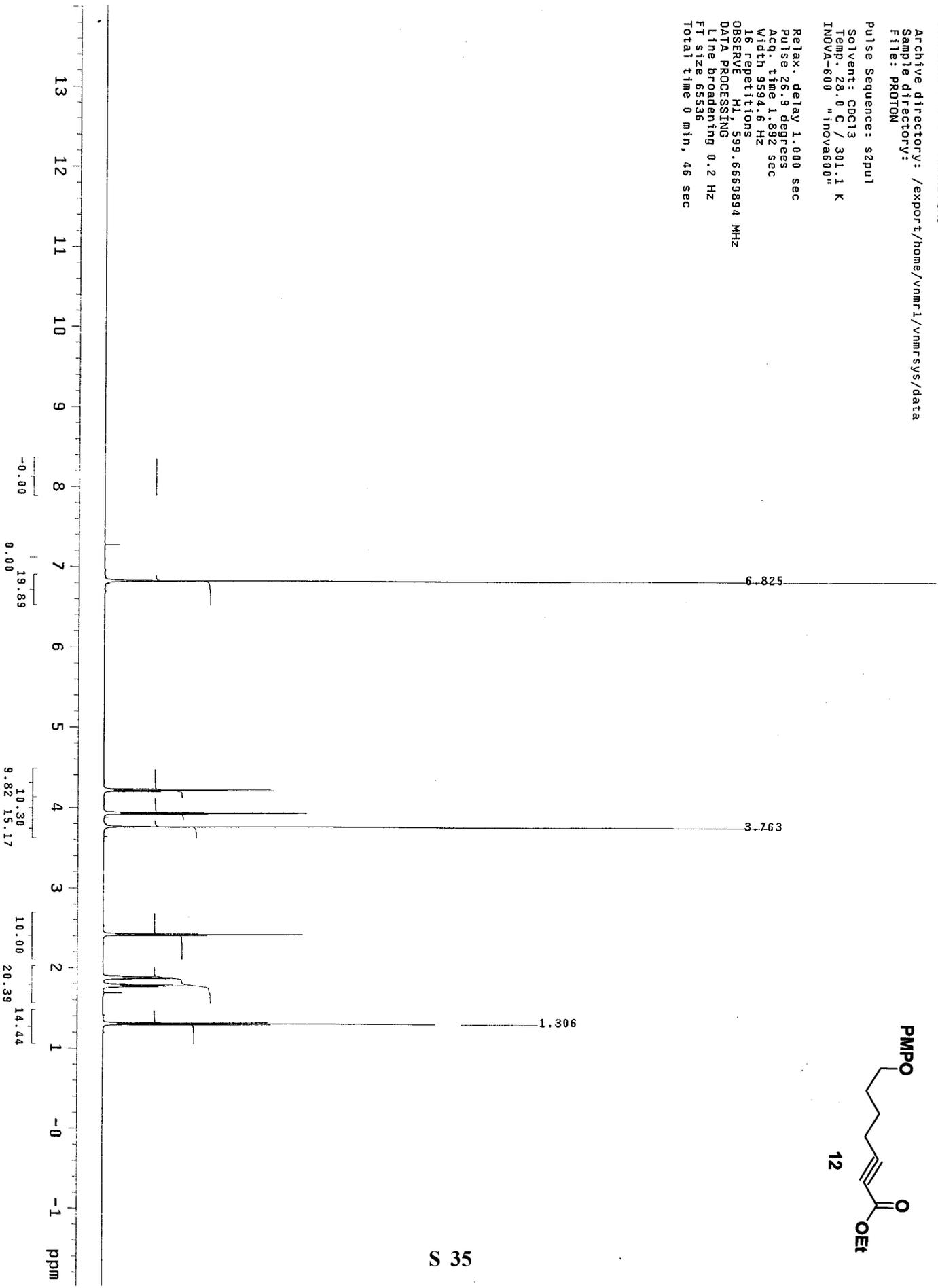
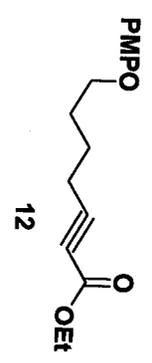
Archive directory: /export/home/vnmr1/vnmrSYS/data
Sample directory:
File: PROTON

Pulse Sequence: s2pu1

Solvent: CDCl3
Temp: 28.0 C / 301.1 K
INNOVA-600 "Innova600"

Relax. delay 1.000 sec
Pulse 26.9 degrees
Acq. time 1.892 sec
Width 9594.6 Hz
16 repetitions

OBSERVE H1, 599.6669834 MHz
DATA PROCESSING
line broadening 0.2 Hz
FT size 65536
Total time 0 min, 46 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDCl3

Temp: 28.0 C / 301.1 K

User: 1-14-87

INNOVA-600 "Inova600"

Relax. delay 1.000 sec

Pulse 36.5 degrees

Acq. time 1.300 sec

Width 38004.8 Hz

328 repetitions

OBSERVE C13, 150.7863607 MHz

DECOUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

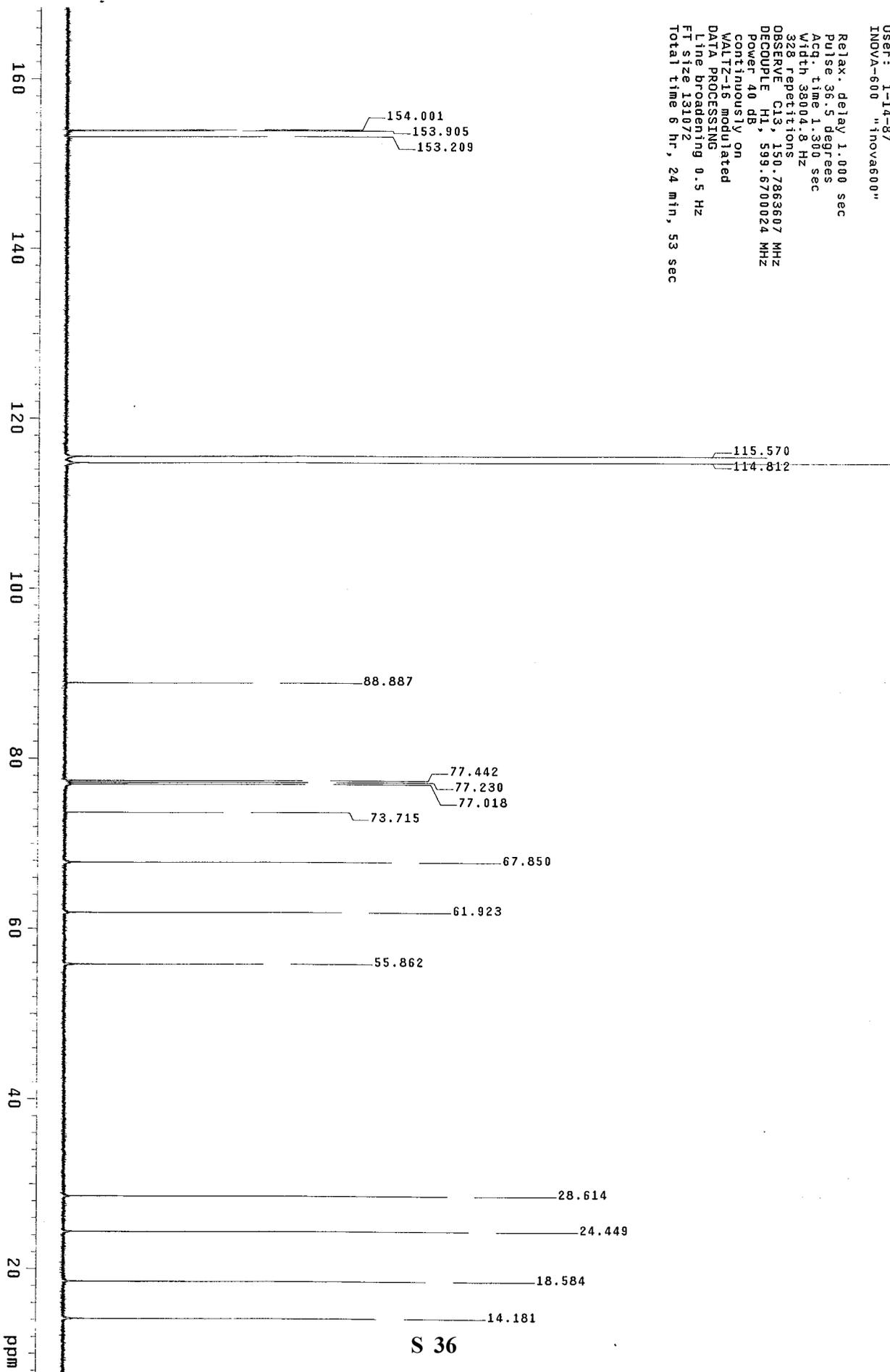
WALTZ-16 modulated

DATA PROCESSING

Line broadening 0.5 Hz

FT size 131072

Total time 6 hr, 24 min, 53 sec



S 36

STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrSYS/data
Sample directory:
File: PROTON

Pulse Sequence: s2pu1

Solvent: CDCl3
Temp: 28.0 C / 301.1 K
INNOVA-600 "Innova600"

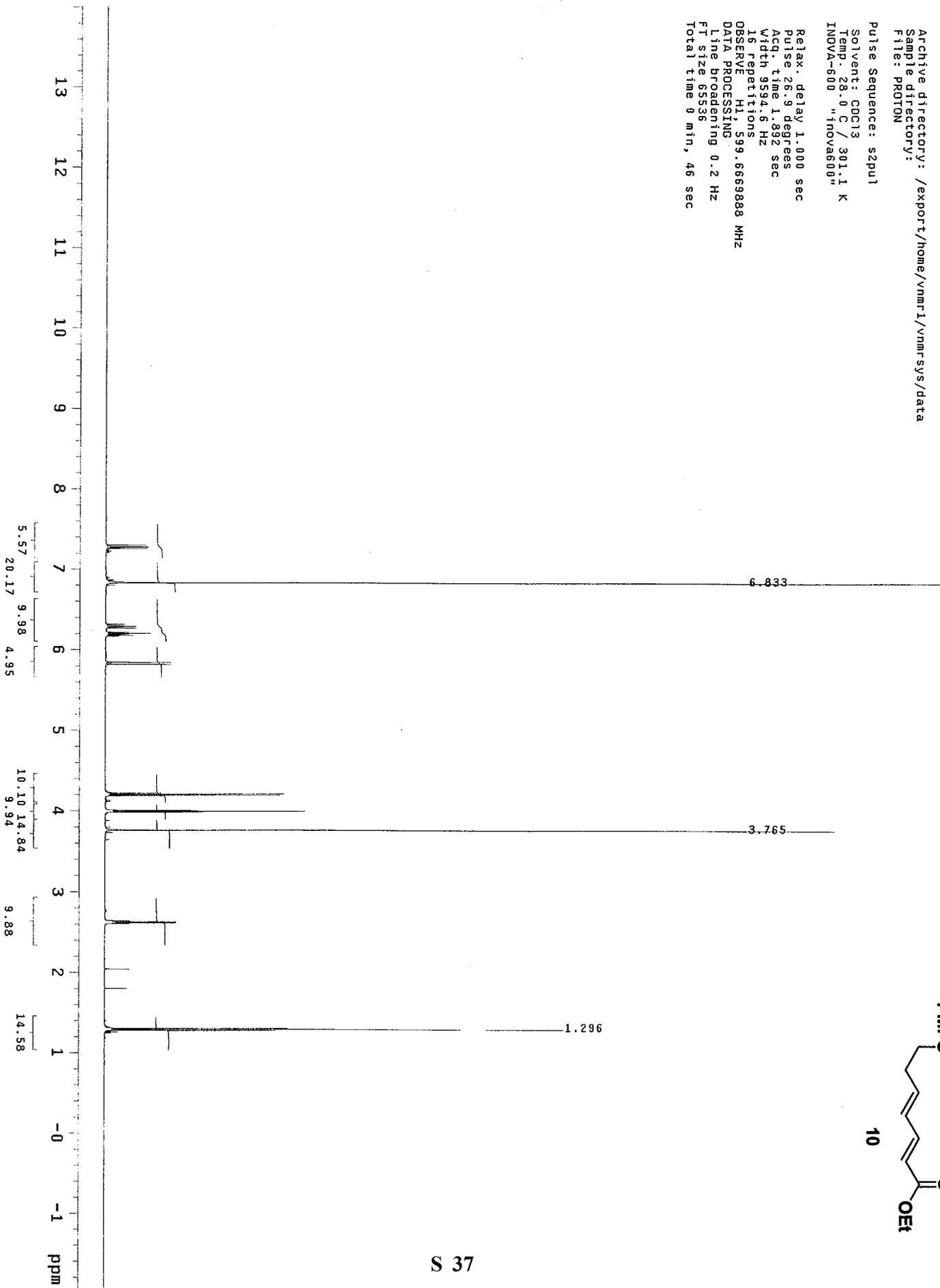
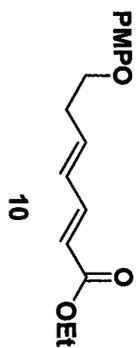
Relax. delay 1.000 sec
Pulse 26.9 degrees
Acq. time 1.892 sec
Width 9594.6 Hz

16 repetitions

OBSERVE H1, 599.6669838 MHz

DATA PROCESSING

line broadening 0.2 Hz
FT size 65536
Total time 9 min, 46 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDCl3

Temp: 28.0 C / 301.1 K

User: 1-14-87

INOV4-600 "inova600"

Relax. delay 1.000 sec

Pulse 36.5 degrees

Acq. time 1.300 sec

Width 38004.8 Hz

1048 repetitions

OBSERVE C13, 150.7863607 MHz

DECOUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

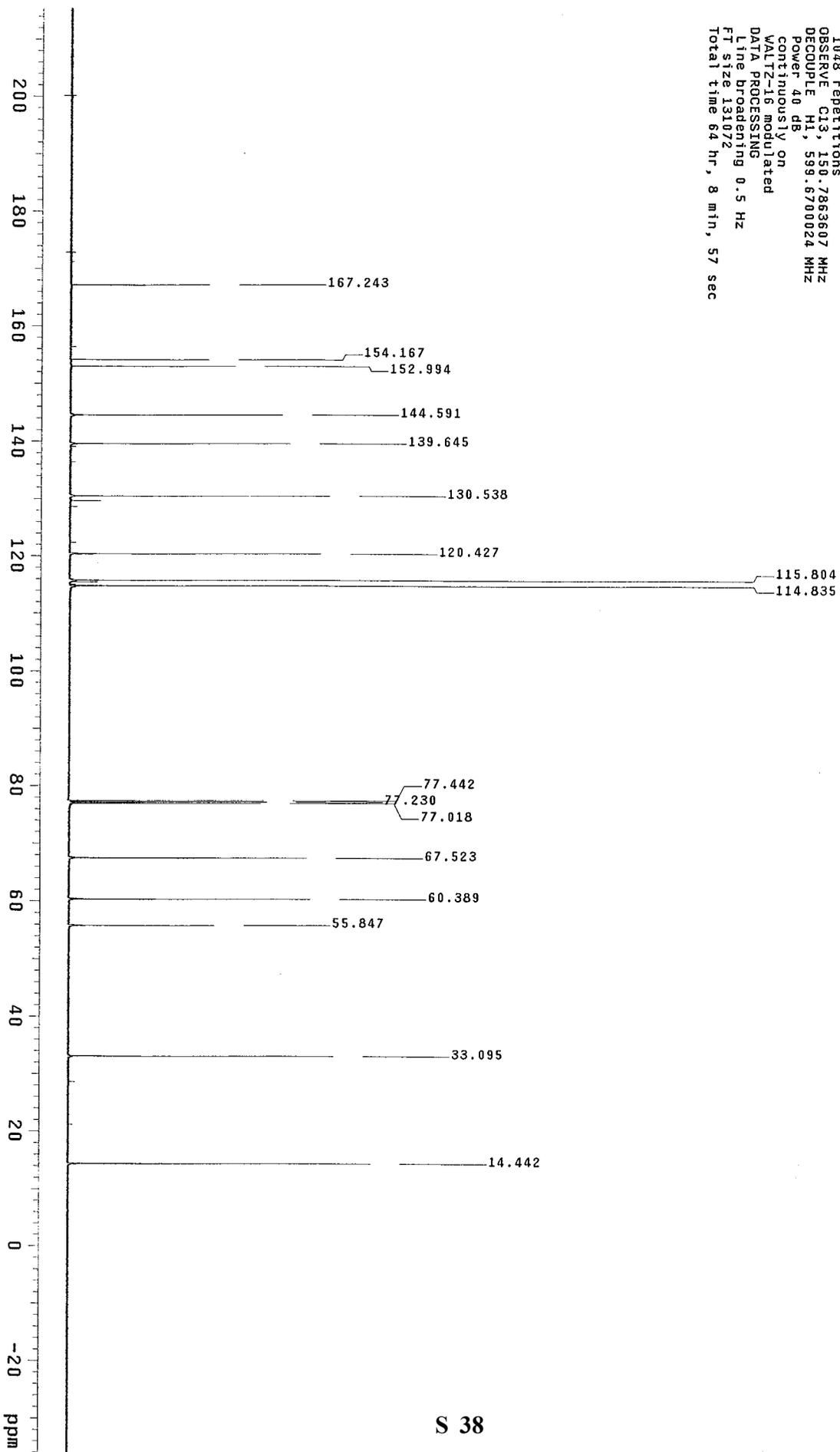
WALTZ-16 modulated

DATA PROCESSING

Line broadening 0.5 Hz

FI size 131072

Total time 64 hr, 8 min, 57 sec



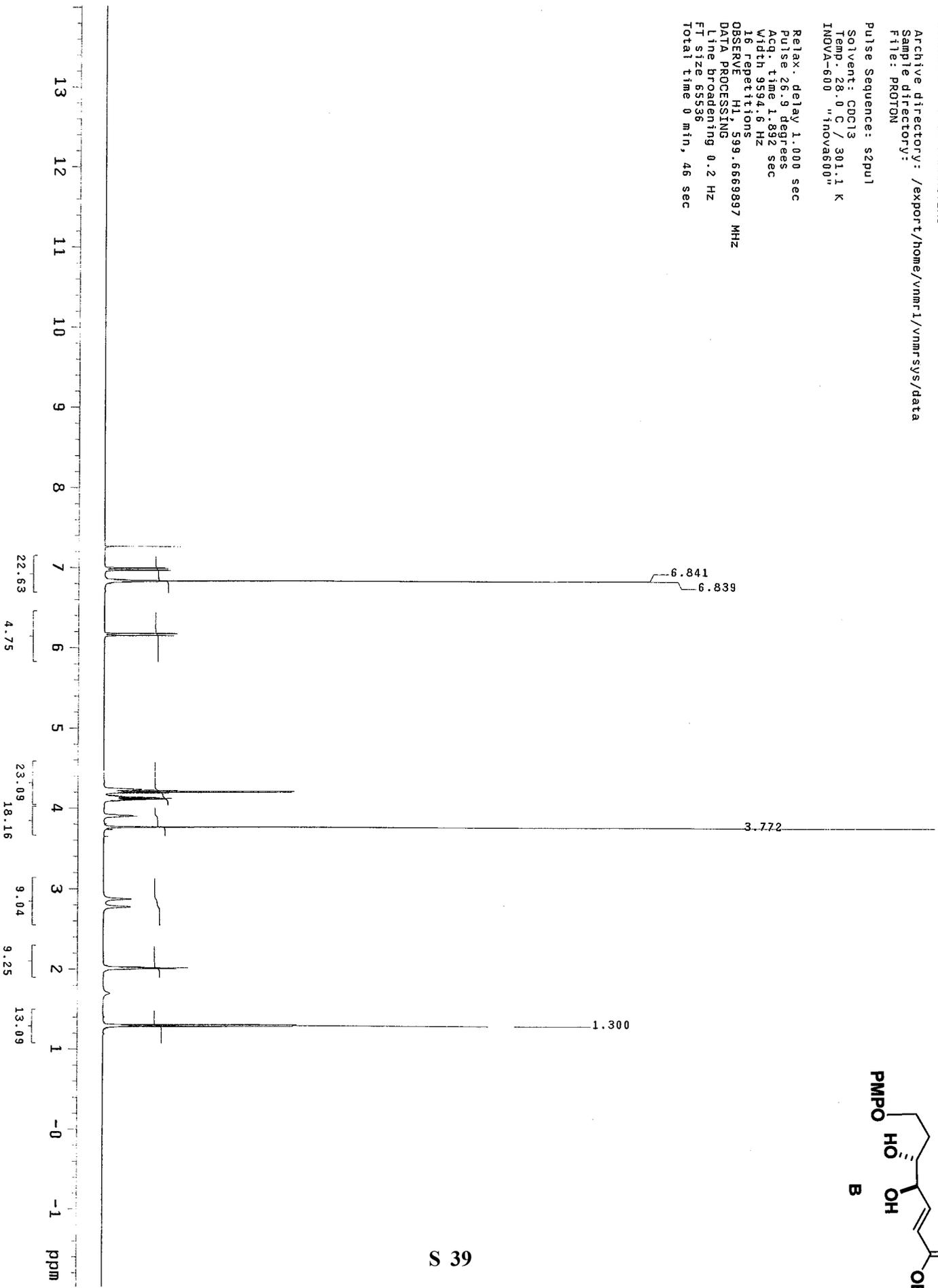
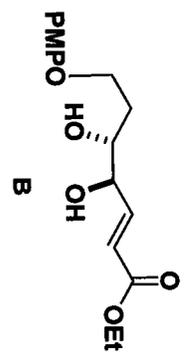
STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmr.sys/data
Sample directory:
File: PROTON

Pulse Sequence: s2pu1

Solvent: CDCl3
Temp: 28.0 C / 301.1 K
INOVA-600 "Inova600"

Relax. delay 1.000 sec
Pulse 26.9 degrees
Acq. time 1.892 sec
Width 9594.6 Hz
16 repetitions
OBSERVE H1, 599.6669897 MHz
DATA PROCESSING
Line broadening 0.2 Hz
FT size 65536
Total time 0 min, 46 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDC13

Temp: 28.0 C / 301.1 K

User: 1-14-87

INOV4-600 "Inova600"

Relax. delay 1.000 sec

Pulse 36.5 degrees

Acq. time 1.300 sec

Width 3804.8 Hz

6392 repetitions

OBSERVE C13, 150.7863514 MHz

DECOUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

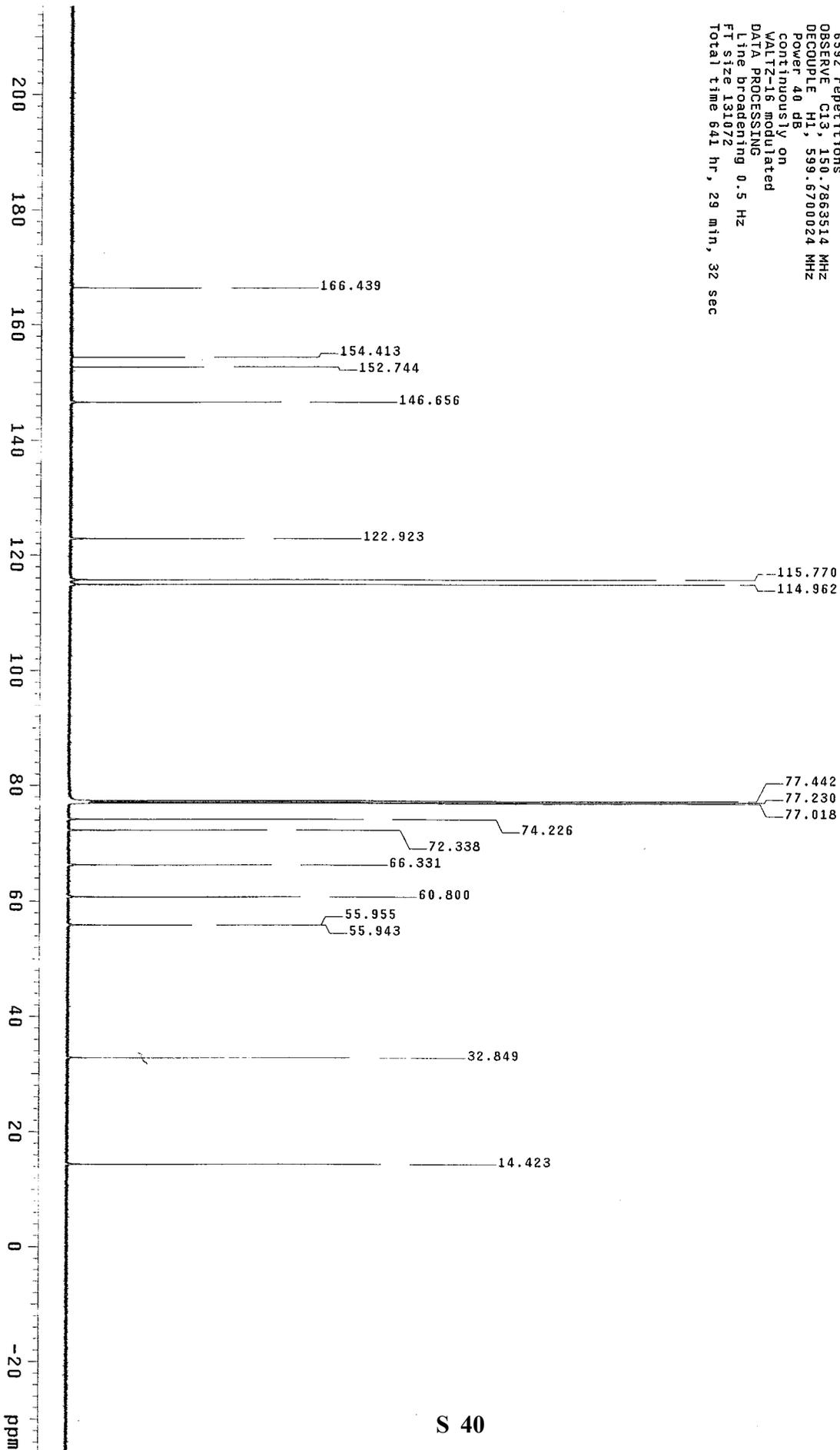
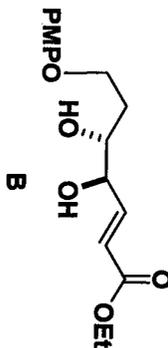
WALTZ-16 modulated

DATA PROCESSING

Line broadening 0.5 Hz

Ft size 131072

Total time 641 hr, 29 min, 32 sec



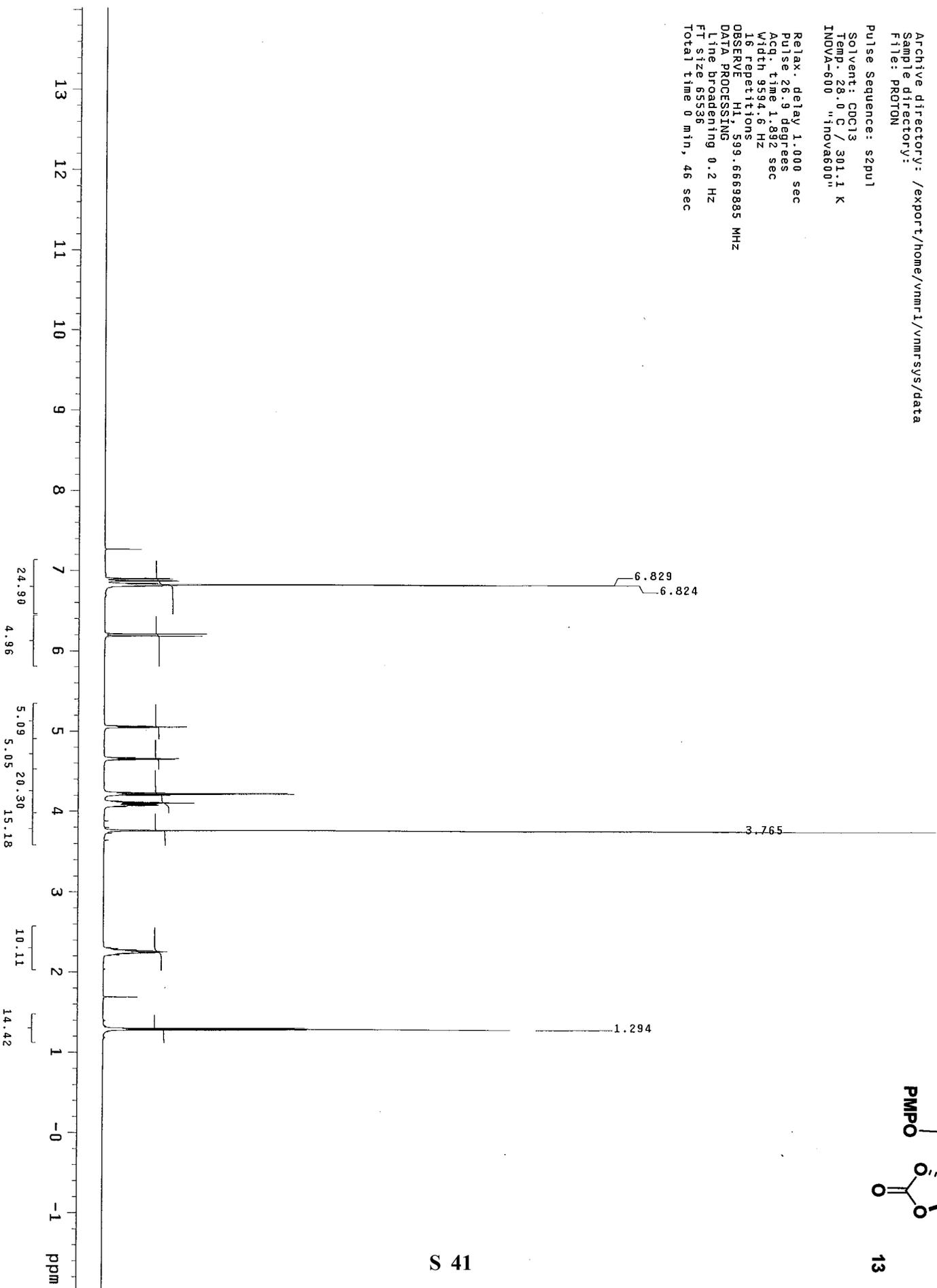
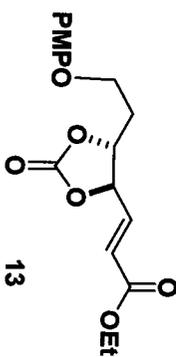
STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrsys/data
Sample directory:
File: PROTON

Pulse Sequence: s2pu1

Solvent: CDCl3
Temp: 28.0 C / 301.1 K
INOVA-600 "Inova600"

Relax. delay 1.000 sec
Pulse 26.9 degrees
Acq. time 1.892 sec
Width 9594.6 Hz
16 repetitions
OBSERVE H1, 599.6669835 MHz
DATA PROCESSING
Line broadening 0.2 Hz
FT size 65536
Total time 0 min, 46 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDCl3

Temp: 28.0 C / 301.1 K

User: 1-14-87

INOVA-600 "Inova600"

Relax. delay 1.000 sec

Pulse 36.5 degrees

Acq. time 1.300 sec

Width 38004.8 Hz

1848 repetitions

OBSERVE C13, 150.7863590 MHz

DECOUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

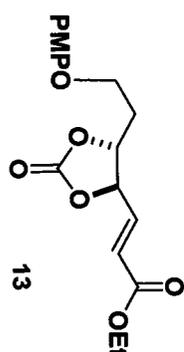
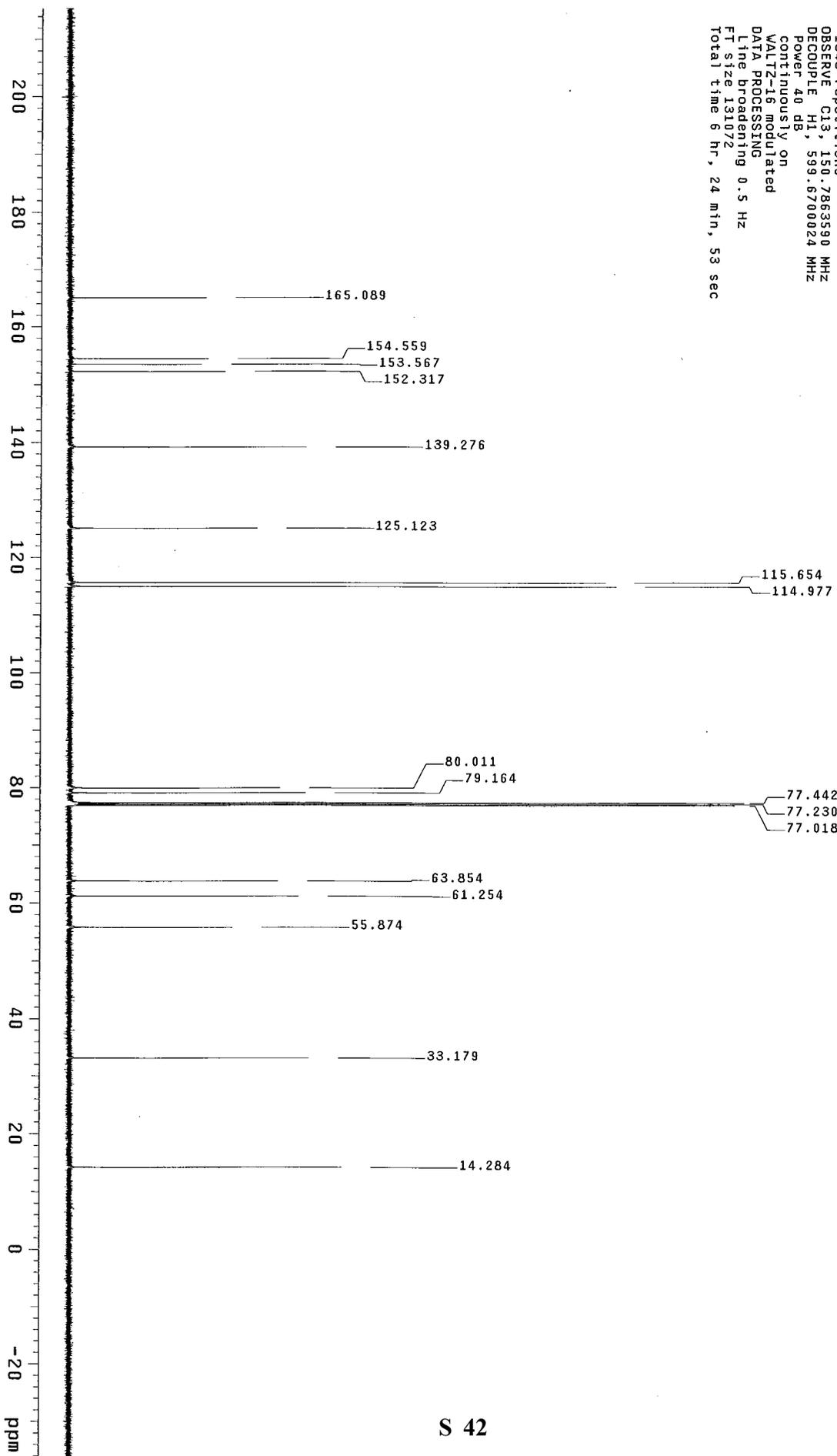
WALTZ-16 modulated

DATA PROCESSING

Line broadening 0.5 Hz

FT size 131072

Total time 6 hr, 24 min, 53 sec



STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrSYS/data
Sample directory:
File: PROTON

Pulse Sequence: s2pu1

Solvent: CDCl3
Temp: 28.0 C / 301.1 K
INNOVA-600 "Inova600"

Relax. delay 1.000 sec
Pulse 26.9 degrees

Acq. time 1.892 sec

Width 9594.6 Hz

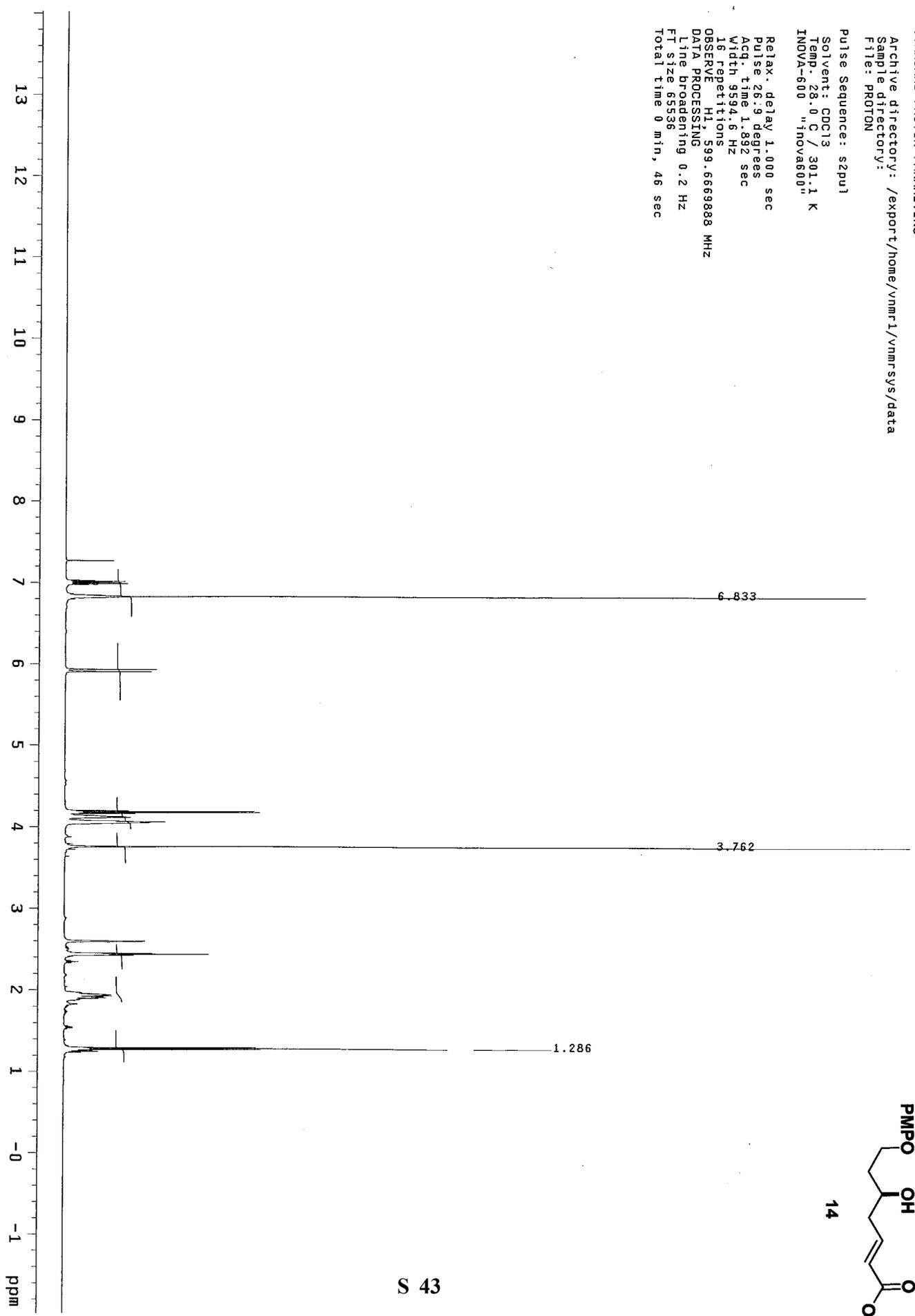
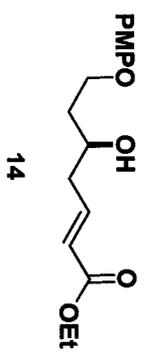
16 repetitions

OBSERVE H1 599.6669888 MHz

DATA PROCESSING
Line broadening 0.2 Hz

FT size 65536

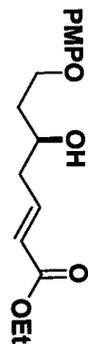
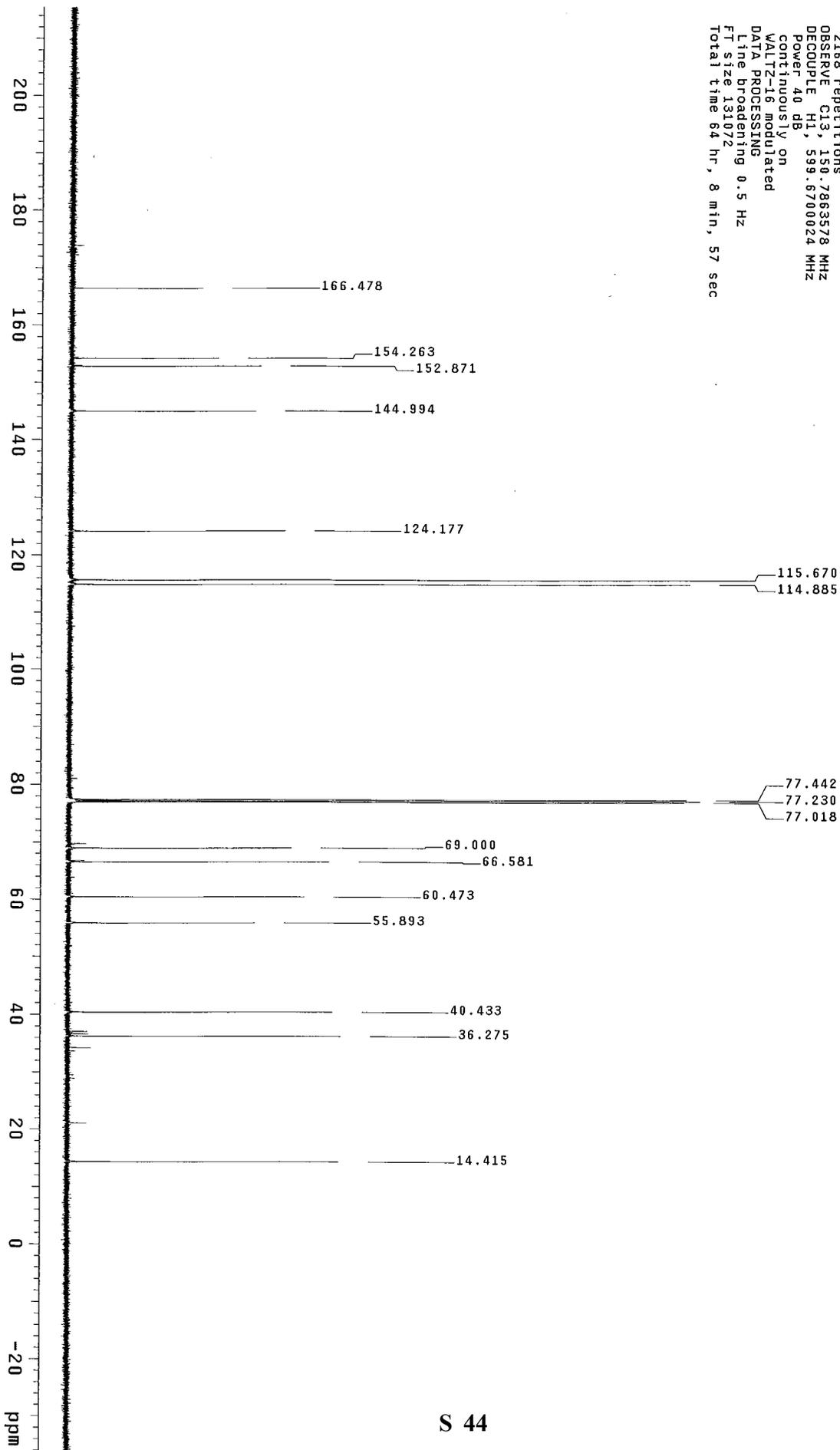
Total time 0 min, 46 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pul
Solvent: CDCl3
Temp: 28.0 C / 301.1 K
User: 1-14-87
INNOVA-600 "Innova600"

Relax. delay 1.000 sec
Pulse 36.5 degrees
Acq. time 1.300 sec
Width 38004.8 Hz
2168 repetitions
OBSERVE C13, 150.7363578 MHz
DECUPLE H1, 599.6700024 MHz
Power 40 dB
continuously on
WALTZ-16 modulated
DATA PROCESSING
Line broadening 0.5 Hz
Ft size 131072
Total time 64 hr, 8 min, 57 sec



14

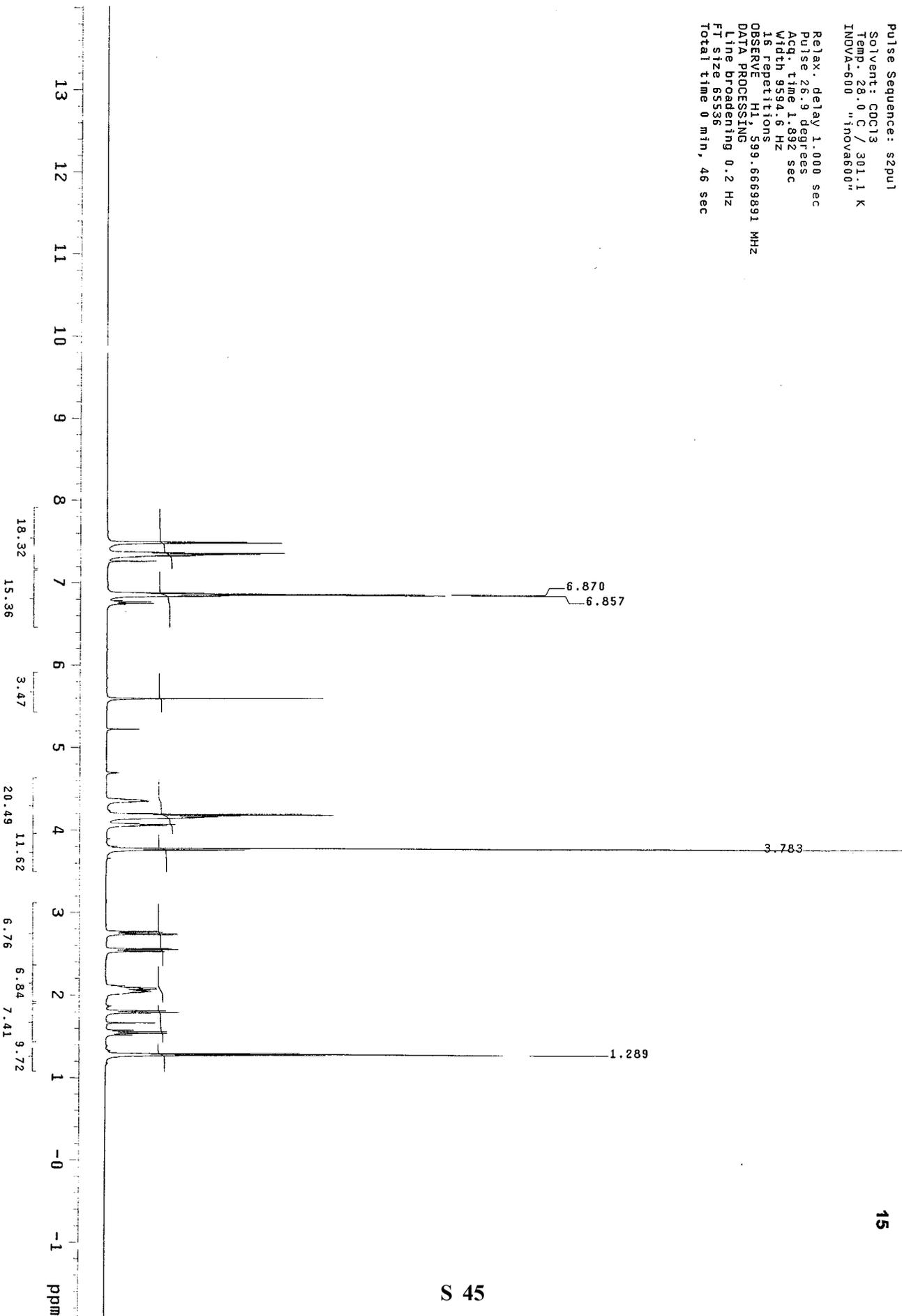
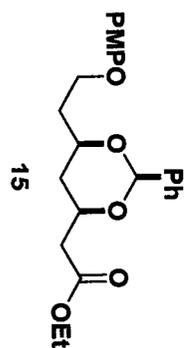
STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmr sys/data
Sample directory:
File: PROTON

Pulse Sequence: s2pu1

Solvent: CDCl3
Temp: 28.0 C / 301.1 K
INOVA-600 "Inova600"

Relax. delay 1.000 sec
Pulse 26.9 degrees
Acq. time 1.892 sec
Width 9594.6 Hz
16 repetitions
OBSERVE H1, 599.666891 MHz
DATA PROCESSING
Line broadening 0.2 Hz
FT size 65536
Total time 0 min, 46 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pul1

Solvent: CDCl3

Temp: 29.0 C / 301.1 K

User: 1-14-87

INOVA-600 "Inova600"

Relax. delay 1.000 sec

Pulse 36.5 degrees

Acq. time 1.300 sec

Width 38004.8 Hz

88 repetitions

OBSERVE C13, 150.7863584 MHz

DECUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

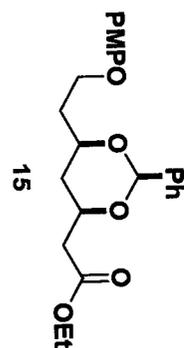
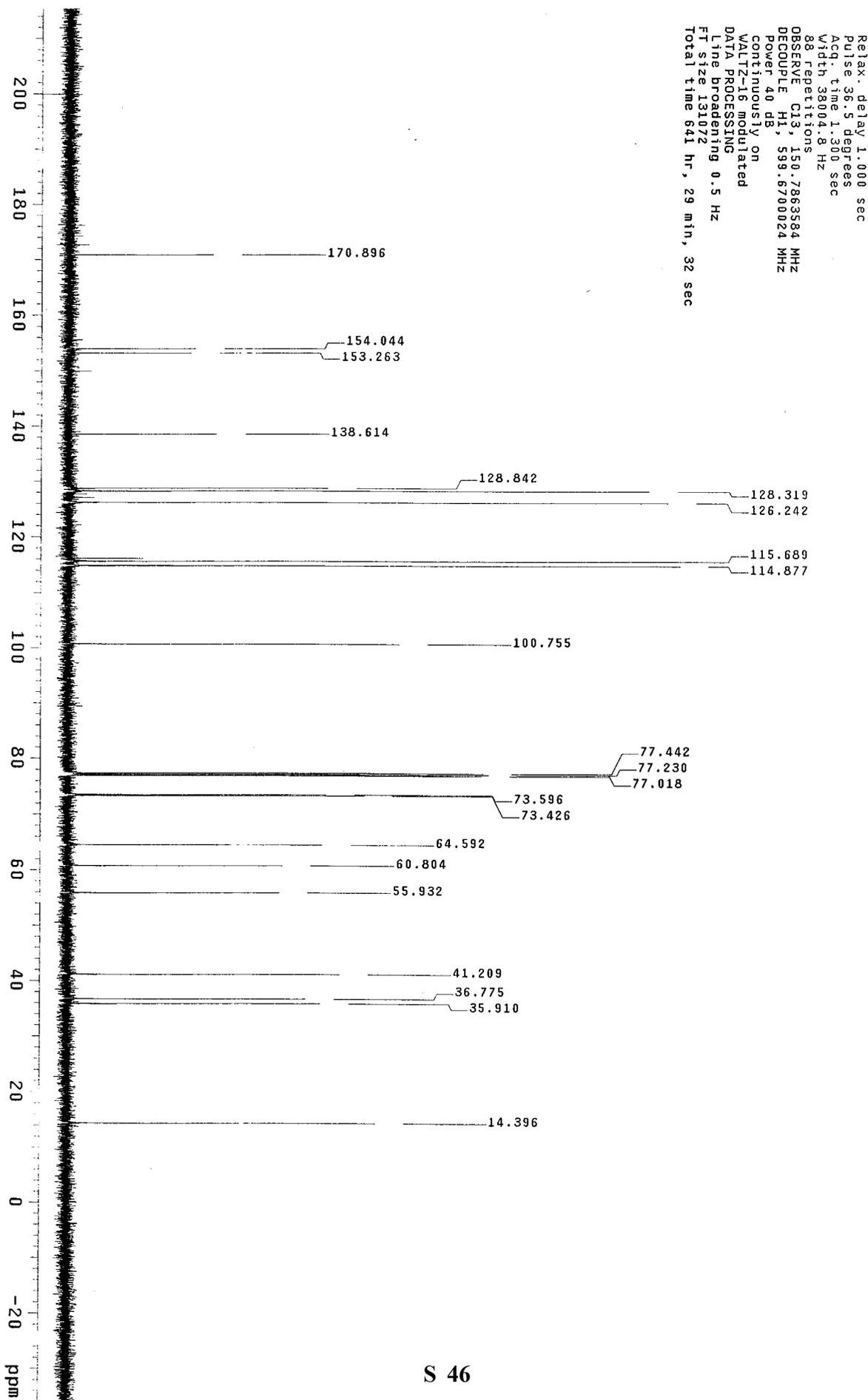
WALTZ-16 modulated

DATA PROCESSING

Line broadening 0.5 Hz

FT size 131072

Total time 641 hr, 29 min, 32 sec



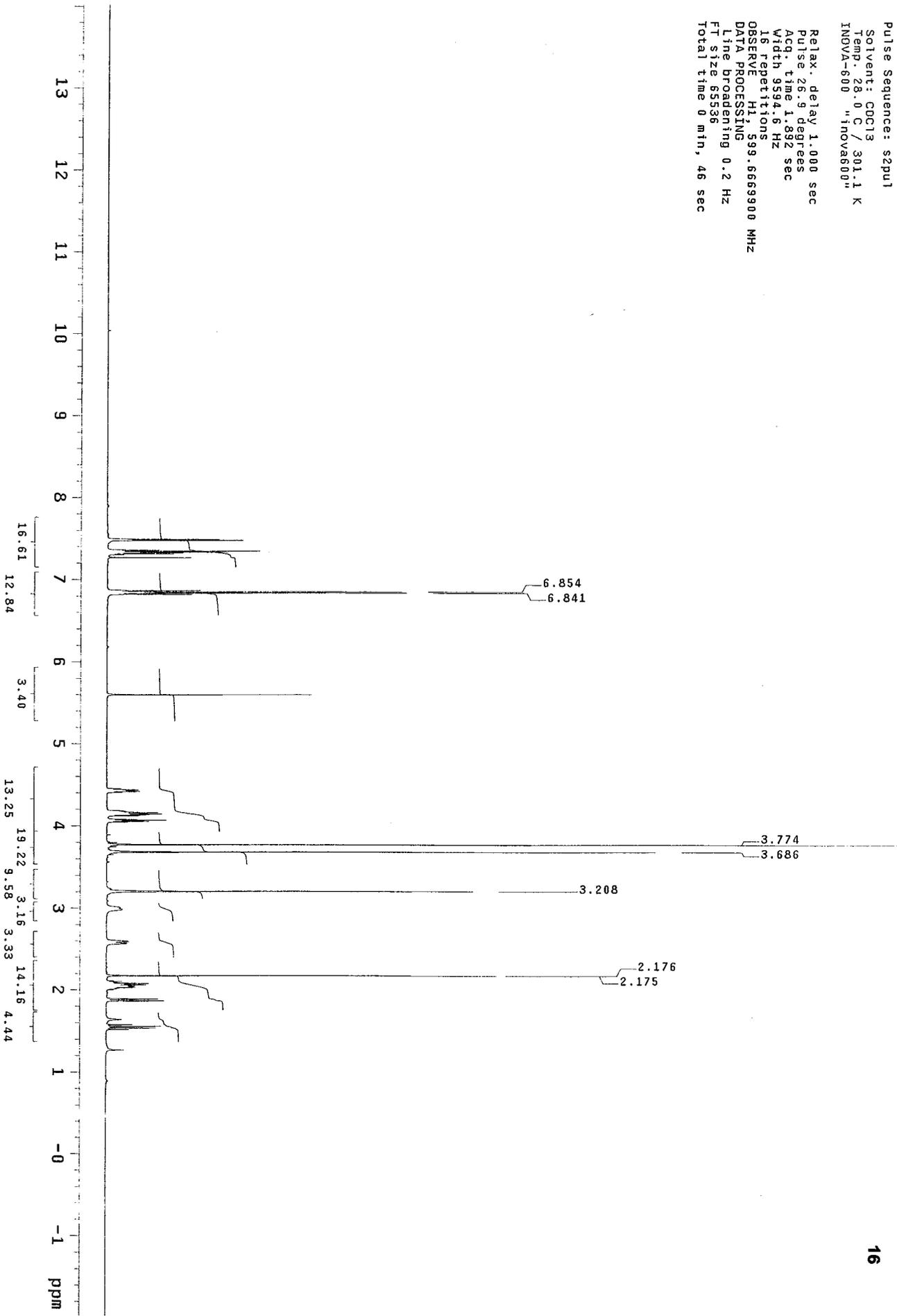
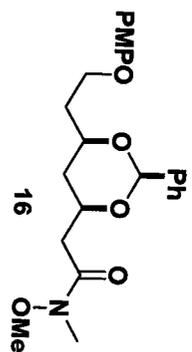
STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrSYS/data
 Sample directory:
 File: PROTON

Pulse Sequence: s2pu1

Solvent: CDCl3
 Temp: 28.0 C / 301.1 K
 INOVA-600 "inovas600"

Relax. delay 1.000 sec
 Pulse 26.9 degrees
 Acq. time 1.892 sec
 Width 9594.6 Hz
 16 repetitions
 OBSERVE H1, 599.6669100 MHz
 DATA PROCESSING
 Line broadening 0.2 Hz
 FT size 68536
 Total time 0 min, 46 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDCl3

Temp: 28.0 C / 301.1 K

User: 1-14-87

INOV-600 "inov600"

Relax. delay 1.000 sec

Pulse 36.5 degrees

Acq. time 1.300 sec

Width 38004.8 Hz

17632 repetitions

OBSERVE C13, 150.7863538 MHz

DECOUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

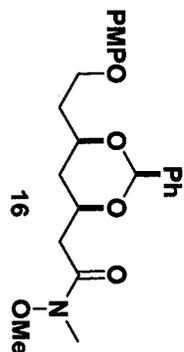
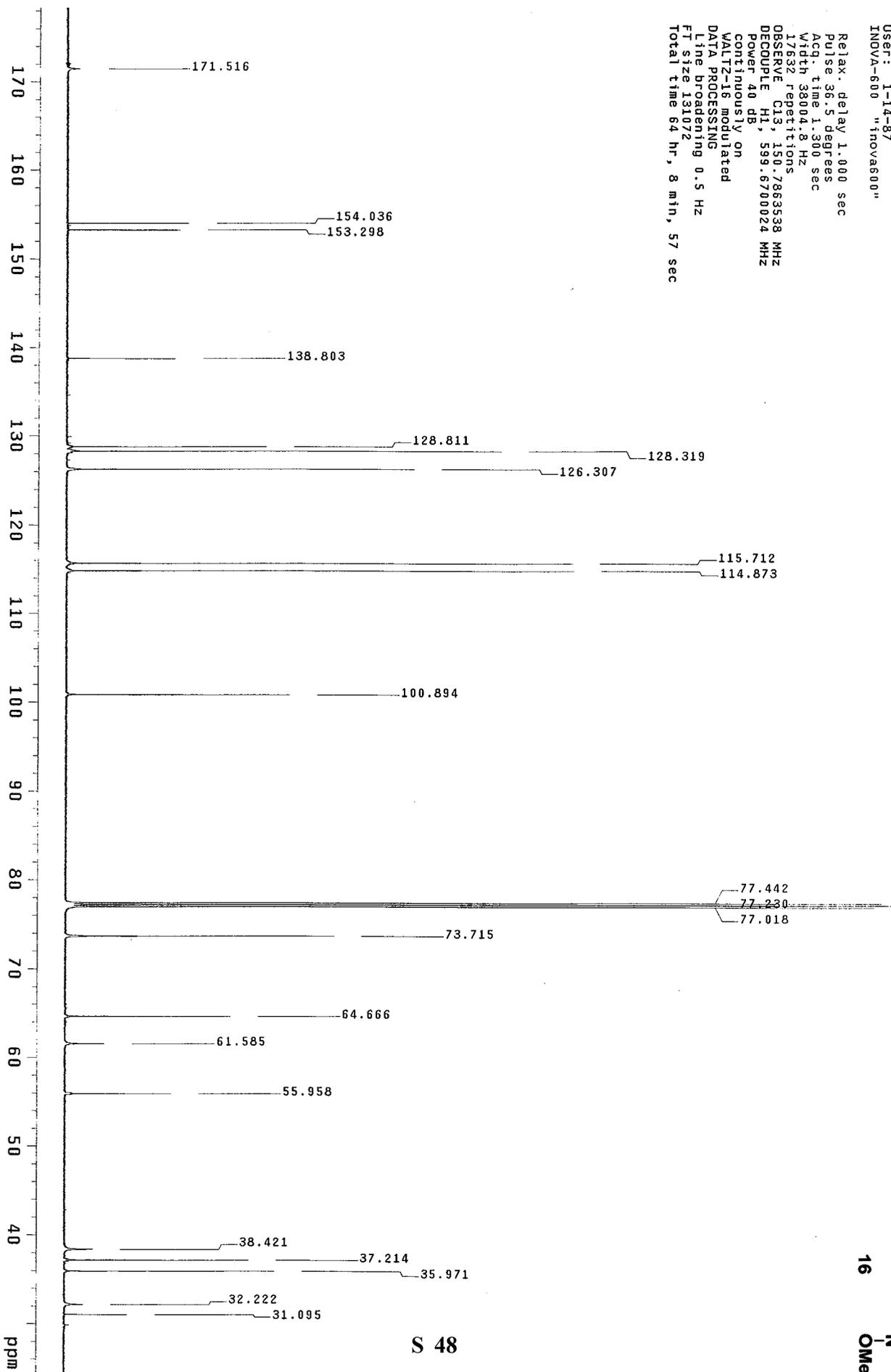
WALTZ-16 modulated

DATA PROCESSING

Line broadening 0.5 Hz

FT size 131072

Total time 64 hr, 8 min, 57 sec



STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrSYS/data
Sample directory:
File: PROTON

Pulse Sequence: s2pu1

Solvent: CDCl3
Temp: 28.0 C / 301.1 K
INNOVA-600 "Innova600"

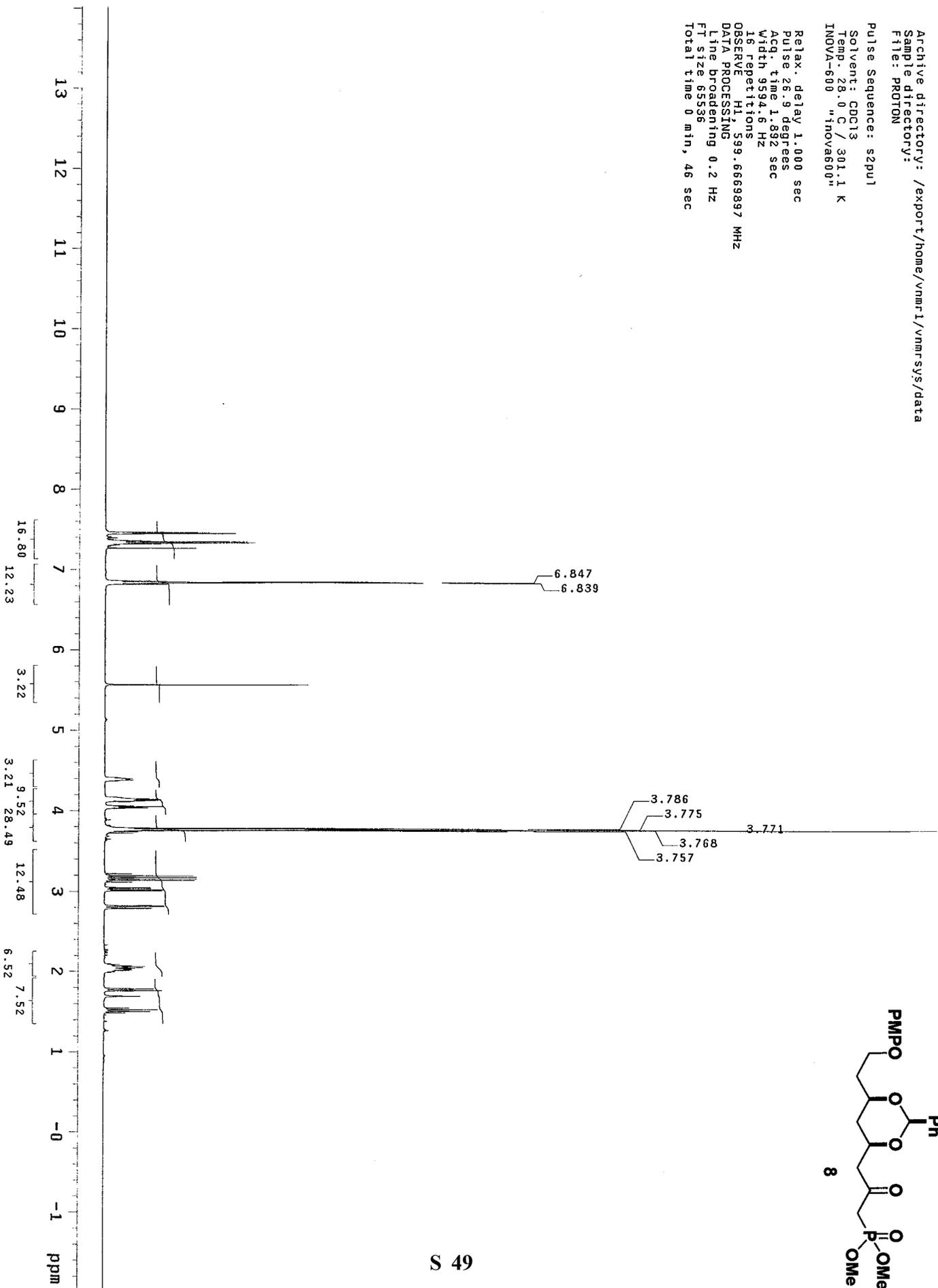
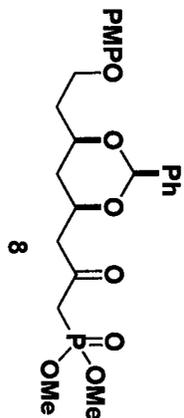
Relax. delay 1.000 sec
Pulse 26.9 degrees

Acq. time 1.892 sec
Width 9594.6 Hz

16 repetitions
OBSERVE H1, 599.666937 MHz

DATA PROCESSING
line broadening 0.2 Hz
FT size 55536

Total time 0 min, 46 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDCl3

Temp. 28.0 C / 301.1 K

User: 1-14-87

INOV-600 "inov600"

Relax. delay 1.000 sec

Pulse 36.5 degrees

Acq. time 1.300 sec

Width 38004.8 Hz

1120 repetitions

OBSERVE C13, 150.7863538 MHz

DECOUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

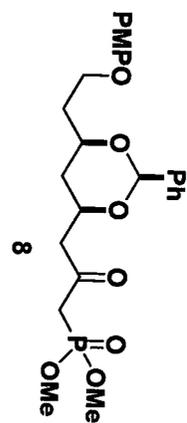
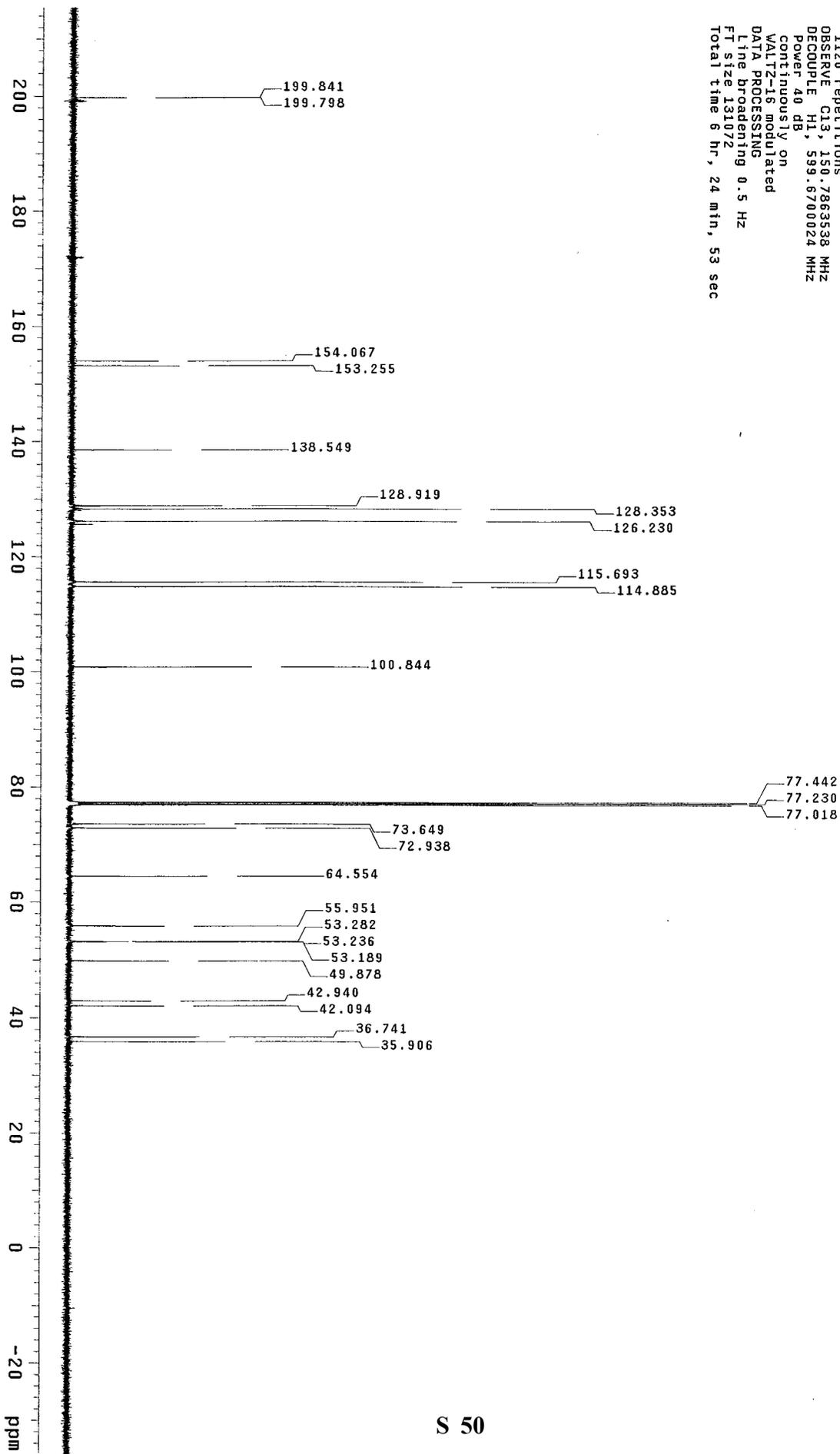
WALTZ-16 modulated

DATA PROCESSING

Line broadening 0.5 Hz

FI size 131072

Total time 6 hr, 24 min, 53 sec

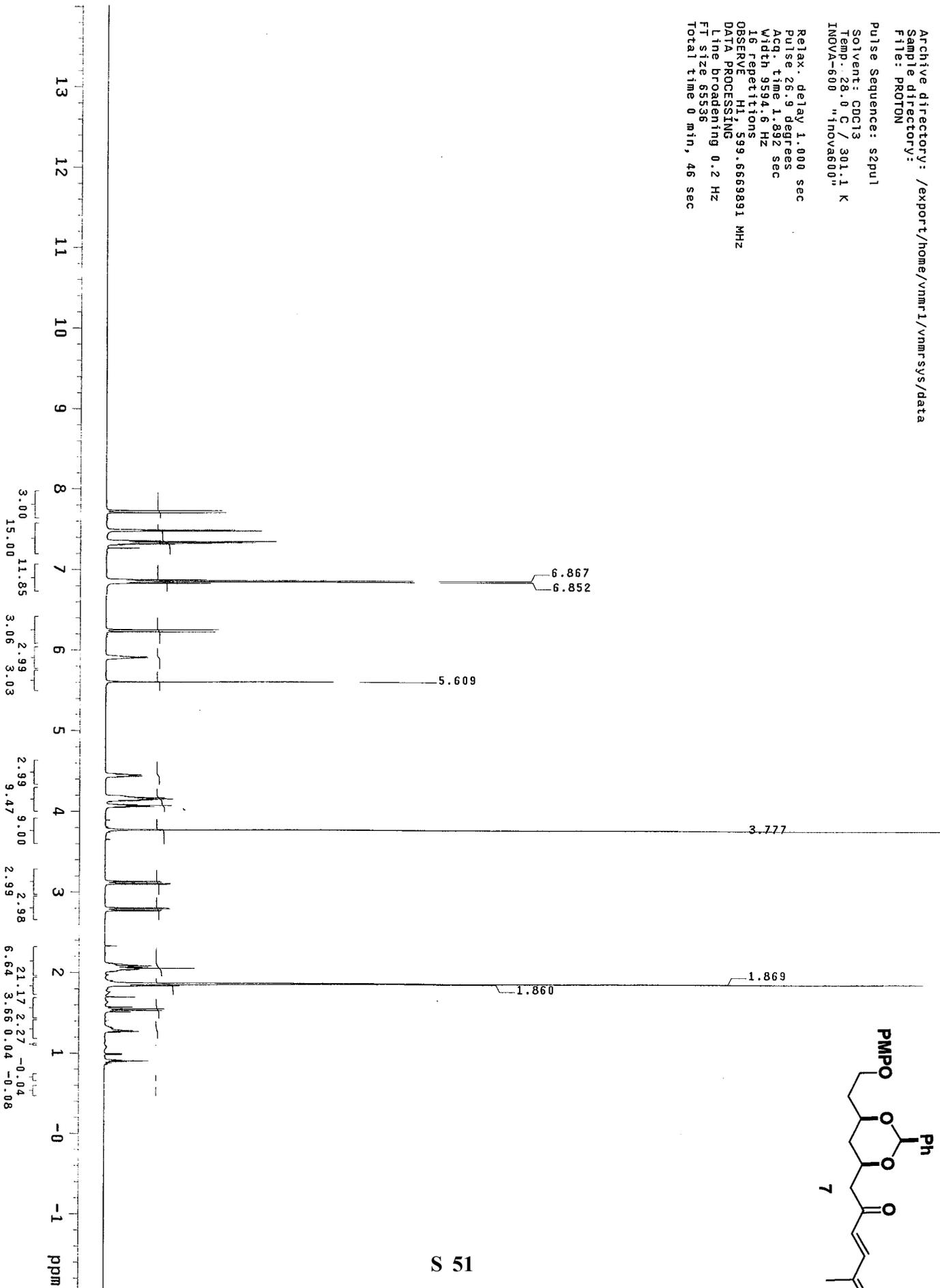
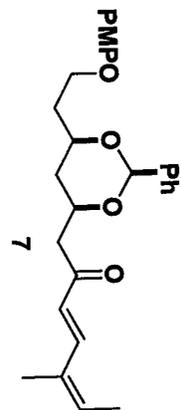


STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrSYS/data
 Sample directory:
 File: PROTON

Pulse Sequence: s2pu1
 Solvent: CDCl3
 Temp: 28.0 C / 301.1 K
 INOVA-600 "Inova600"

Relax. delay 1.000 sec
 Pulse 26.9 degrees
 Acq. time 1.892 sec
 Width 9594.6 Hz
 16 repetitions
 OBSERVE H1, 599.6669891 MHz
 DATA PROCESSING
 Line broadening 0.2 Hz
 FT size 65536
 Total time 0 min, 46 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDCl3

Temp: 28.0 C / 301.1 K

User: 1-14-87

INOVA-600 "inova600"

Relax. delay 1.000 sec

Pulse 36.5 degrees

Acq. time 1.300 sec

Width 38904.8 Hz

264 repetitions

OBSERVE C13, 150.7863619 MHz

DECOUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

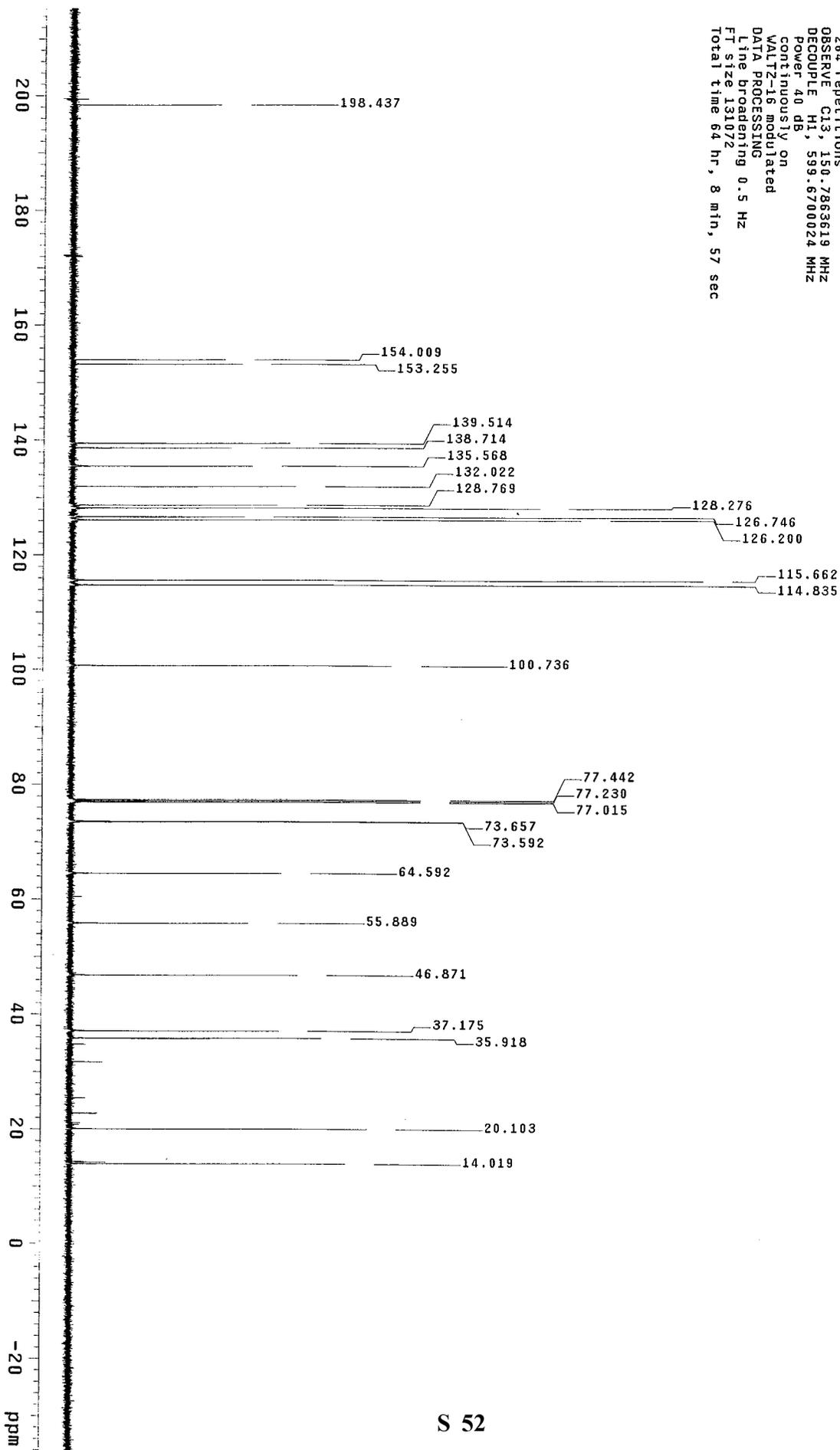
WALTZ-16 modulated

DATA PROCESSING

Line broadening 0.5 Hz

FT size 131072

Total time 64 hr, 8 min, 57 sec



STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmr-sys/data
Sample directory:
File: PROTON

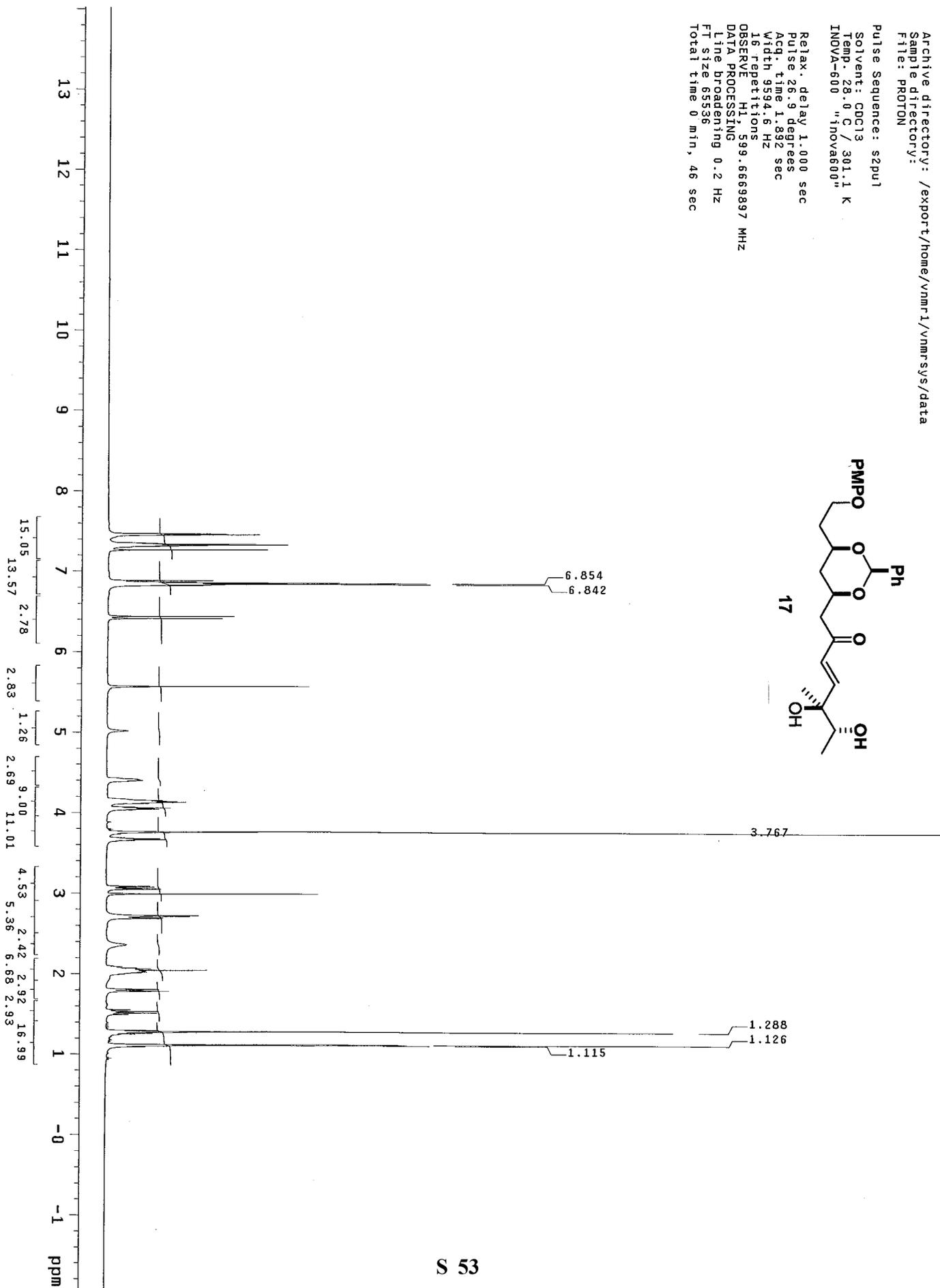
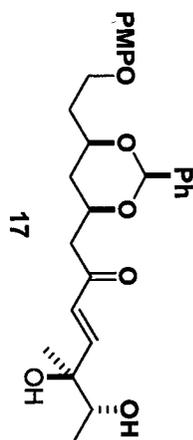
Pulse Sequence: s2pu1

Solvent: CDCl3
Temp: 28.0 C / 301.1 K
INOVA-600 "Inova600"

Relax. delay 1.000 sec
Pulse 26.9 degrees
Acq. time 1.892 sec
Width 9594.6 Hz

16 repetitions
OBSERVE H1 599.6669897 MHz

DATA PROCESSING
Line broadening 0.2 Hz
FT size 65536
Total time 0 min, 46 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pul

Solvent: CDCl3

Temp: 29.0 C / 301.1 K

USER: 1-14-87

INOVA-600 "Inova600"

Relax. delay 1.000 sec

Pulse 36.5 degrees

Acq. time 1.300 sec

Width 38004.8 Hz

1000 repetitions

OBSERVE C13, 150.7863825 MHz

DECOUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

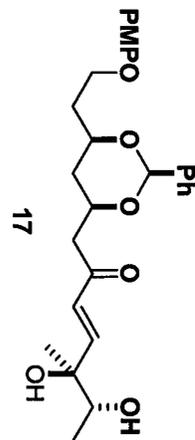
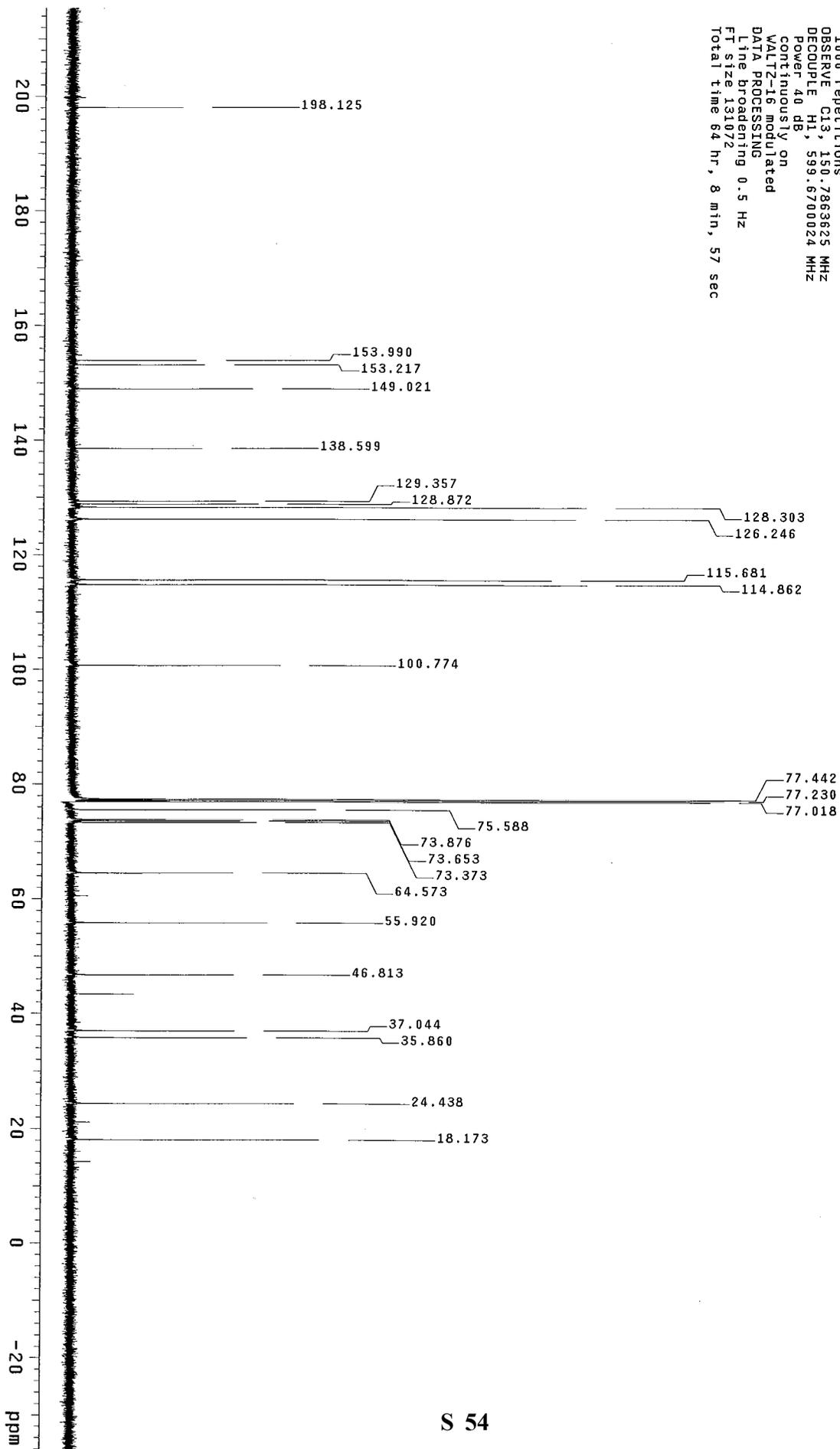
VALT2-16 modulated

DATA PROCESSING

Line broadening 0.5 Hz

FT size 131072

Total time 64 hr, 8 min, 57 sec



STANDARD PROTON PARAMETERS

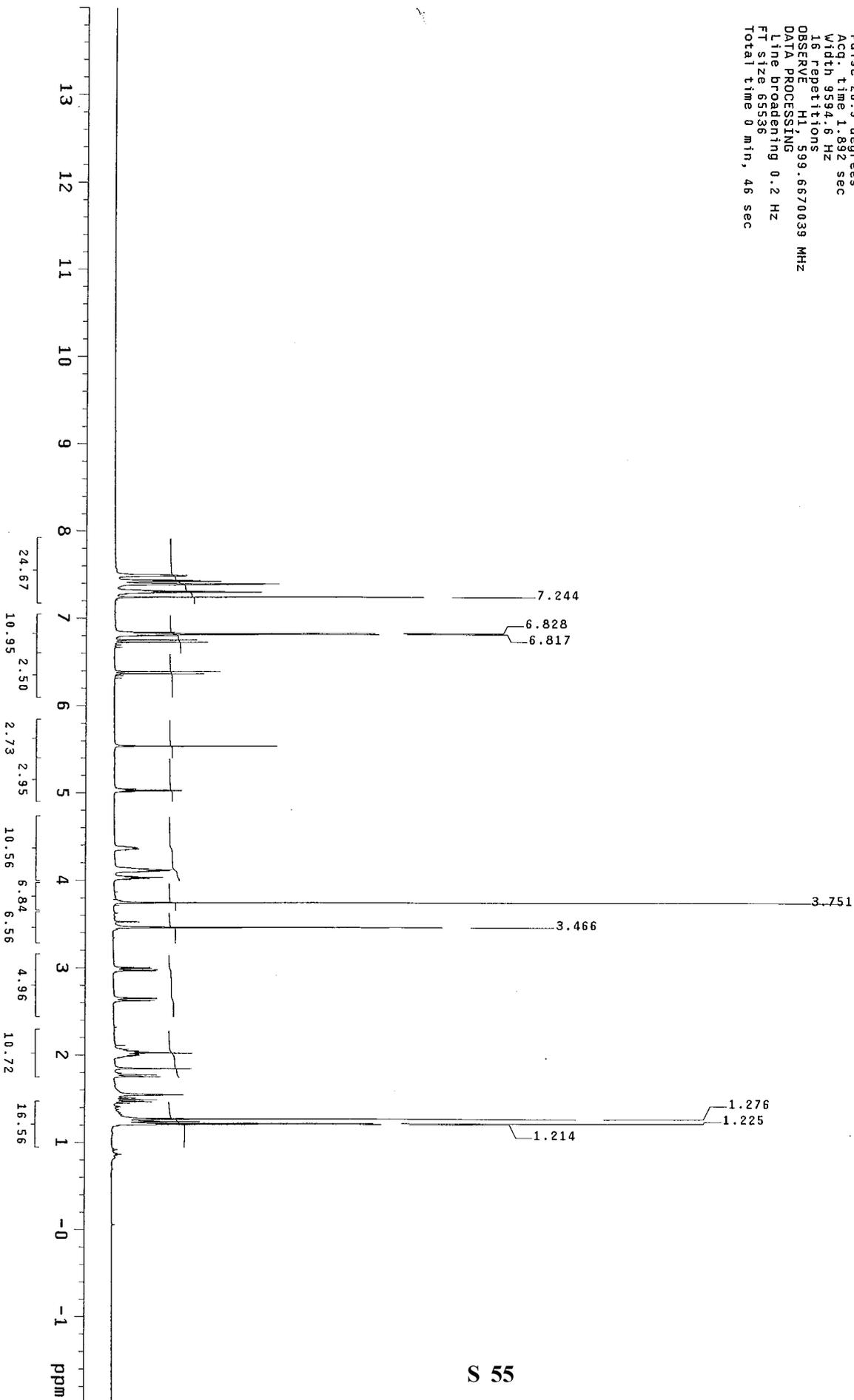
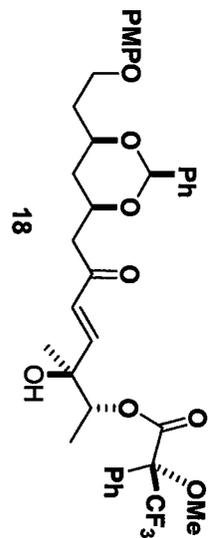
Archive directory: /export/home/vnmr1/vnmrSYS/data
 Sample directory:
 File: PROTON

Pulse Sequence: s2pu1

Solvent: CDCl3
 Temp: 28.0 C / 301.1 K
 INOVA-600 "Inova600"

Relax. delay 1.000 sec
 Pulse 26.9 degrees
 Acq. time 1.892 sec
 Width 9594.6 Hz

16 repetitions
 OBSERVE H1, 599.6670039 MHz
 DATA PROCESSING
 Line broadening 0.2 Hz
 FT size 65536
 Total time 9 min, 46 sec



STANDARD PROTON PARAMETERS

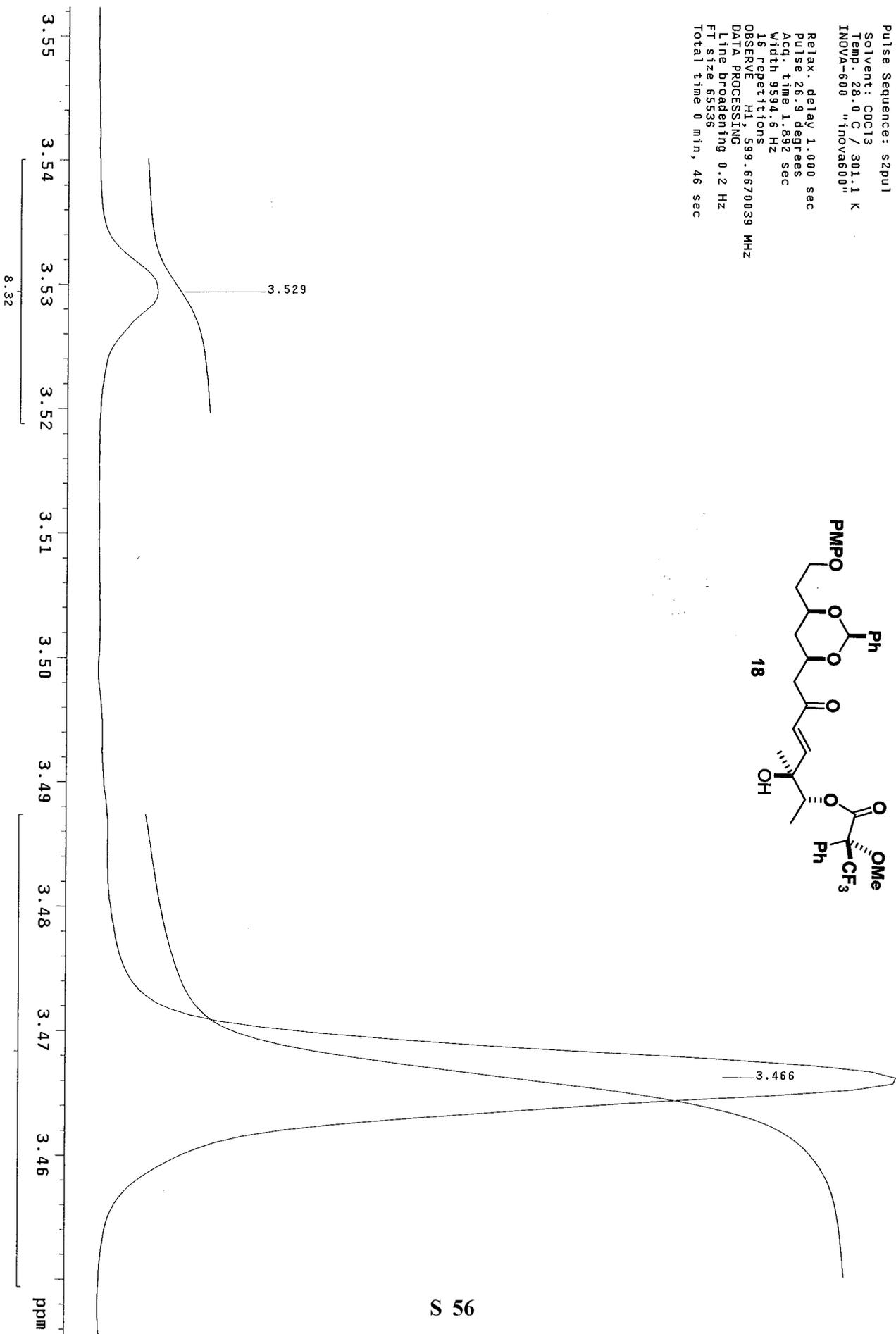
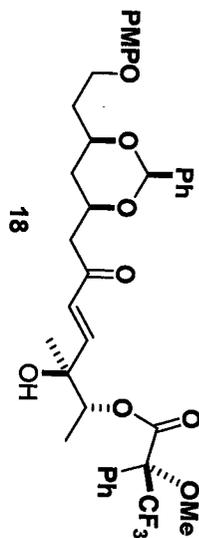
Archive directory: /export/home/vnmr1/vnmrSYS/data
Sample directory:
File: PROT0N

Pulse Sequence: s2pu1

Solvent: CDCl3
Temp: 28.0 C / 301.1 K
INNOVA-600 "Inova600"

Relax. delay 1.000 sec
Pulse 25.9 degrees
Acq. time 1.892 sec
Width 9594.6 Hz
16 repetitions

OBSERVE H1, 599.6670039 MHz
DATA PROCESSING
Line broadening 0.2 Hz
FT size 65536
Total time 0 min, 46 sec

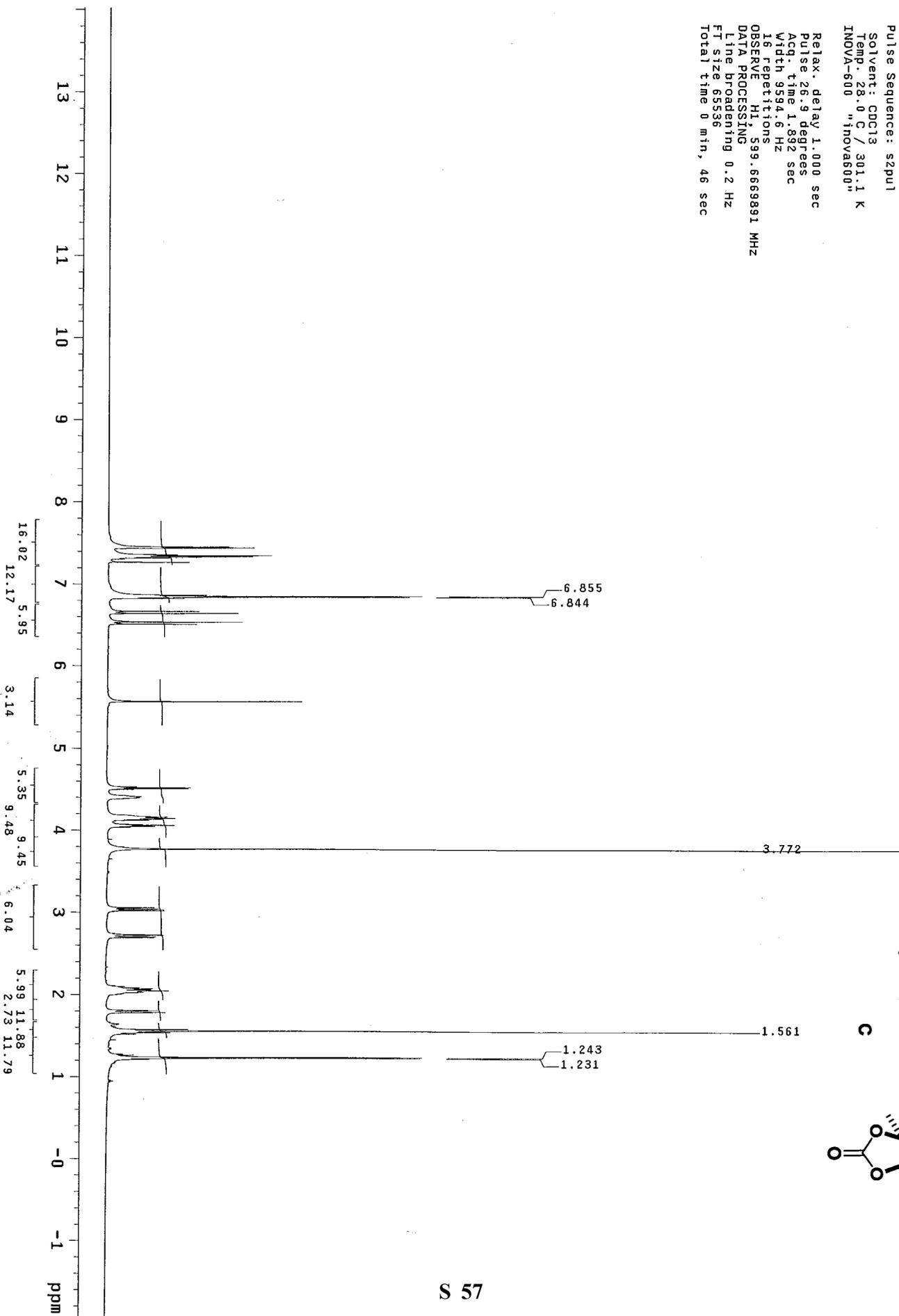
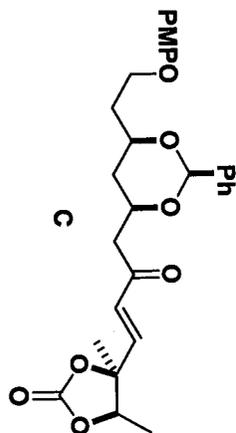


STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrSYS/data
Sample directory:
File: PROTON

Pulse Sequence: s2pu1
Solvent: CDCl3
Temp: 28.0 C / 301.1 K
INOVA-600 "Inova600"

Relax. delay 1.000 sec
Pulse 26.9 degrees
Acq. time 1.892 sec
Width 9594.6 Hz
16 repetitions
OBSERVE HI, 599.6669891 MHz
DATA PROCESSING
Line broadening 0.2 Hz
FT size 65536
Total time 0 min, 46 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDC13

Temp: 28.0 C / 301.1 K

User: 1-14-87

INNOVA-600 "Innova600"

Relax. delay 1.000 sec

Pulse 36.5 degrees

Acq. time 1.301 sec

Width 38004.8 Hz

344 repetitions

OBSERVE C13, 150.7863584 MHz

DECOUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

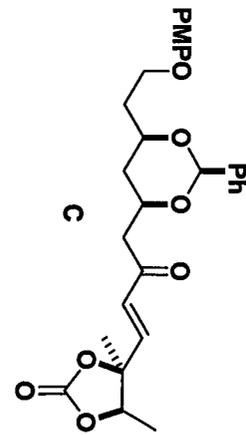
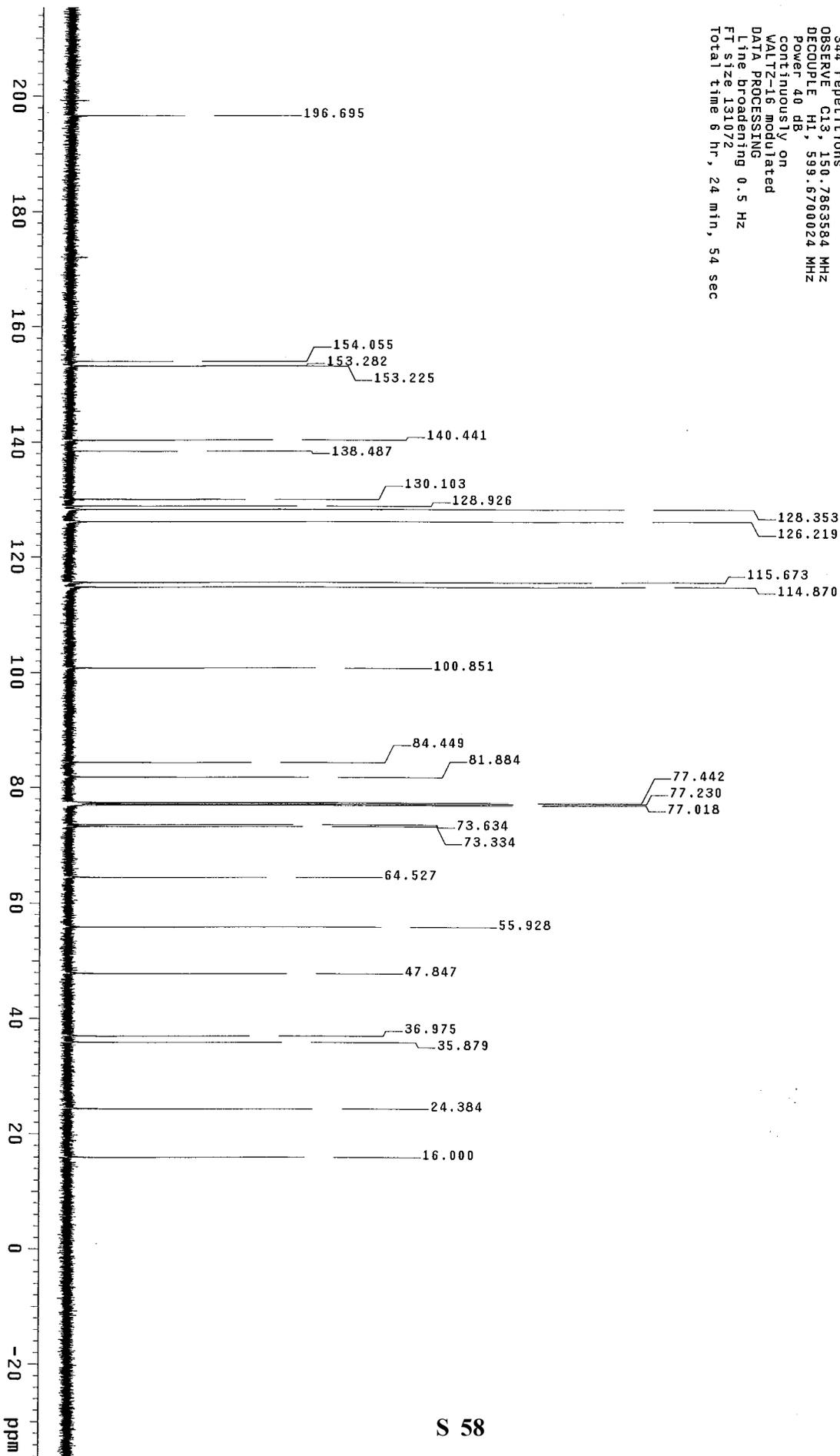
WALTZ-16 modulated

DATA PROCESSING

Line broadening 0.5 Hz

FT size 131072

Total time 6 hr, 24 min, 54 sec

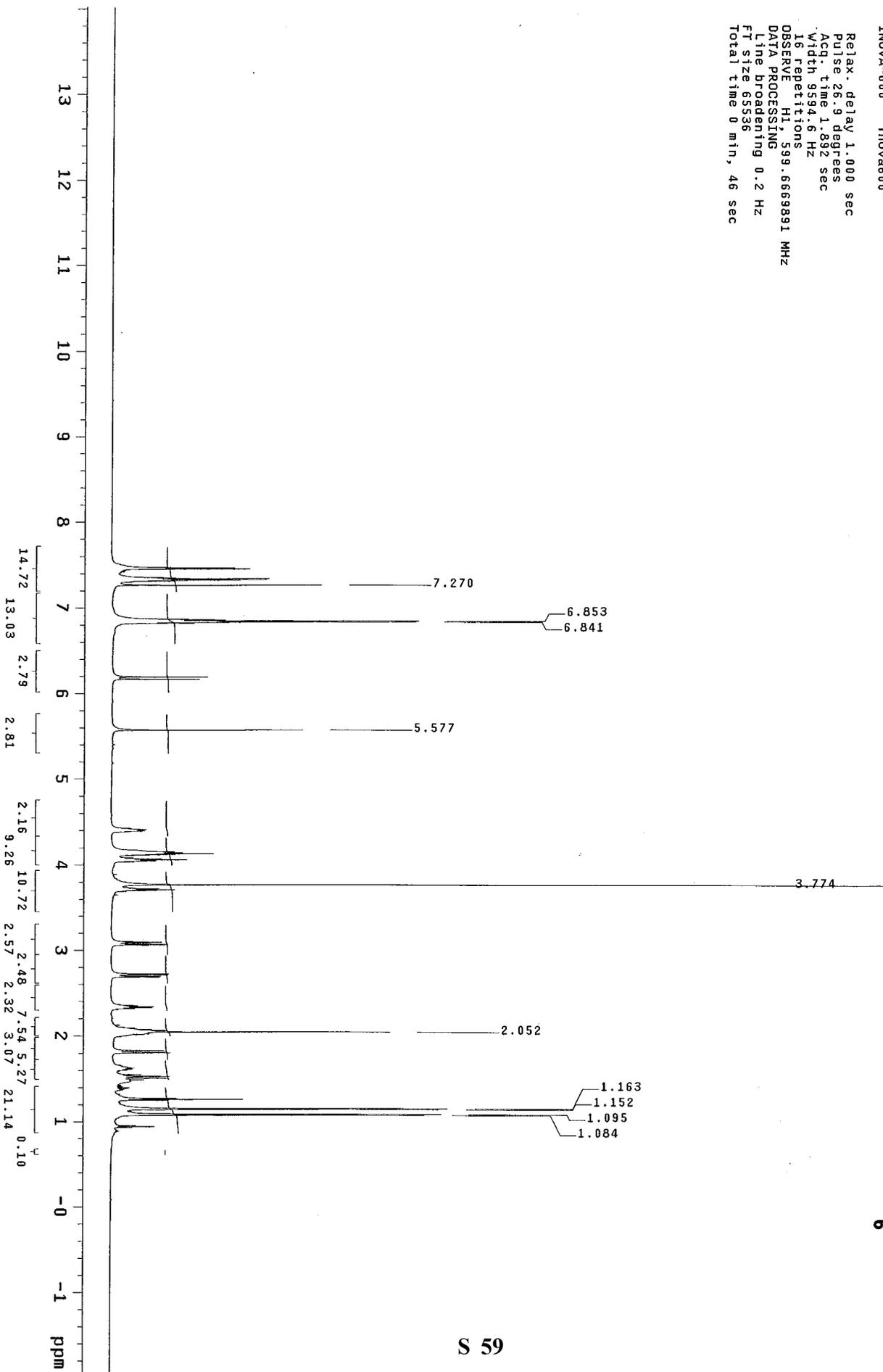
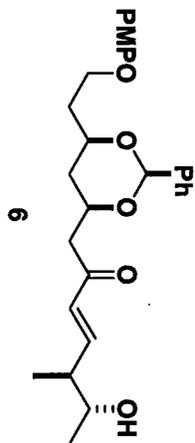


STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrSYS/data
 Sample directory:
 File: PROT0N

Pulse Sequence: s2pu1
 Solvent: CDCl3
 Temp: 28.0 C / 301.1 K
 INOVA-600 "Inova600"

Relax. delay 1.000 sec
 Pulse 26.9 degrees
 Acq. time 1.892 sec
 Width 9594.6 Hz
 16 repetitions
 OBSERVE H1, 599.666891 MHz
 DATA PROCESSING
 Line broadening 0.2 Hz
 FT size 65536
 Total time 0 min, 46 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDCl3

Temp: 28.0 C / 301.1 K

User: 1-14-87

INNOVA-600 "Innova600"

Relax. delay 1.000 sec

Pulse 36.5 degrees

Acq. time 1.300 sec

Width 38004.8 Hz

4456 repetitions

OBSERVE C13, 150.7863521 MHz

DECOUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

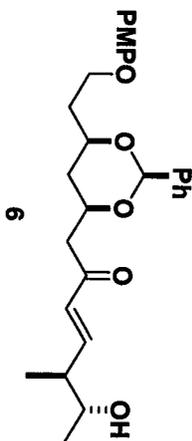
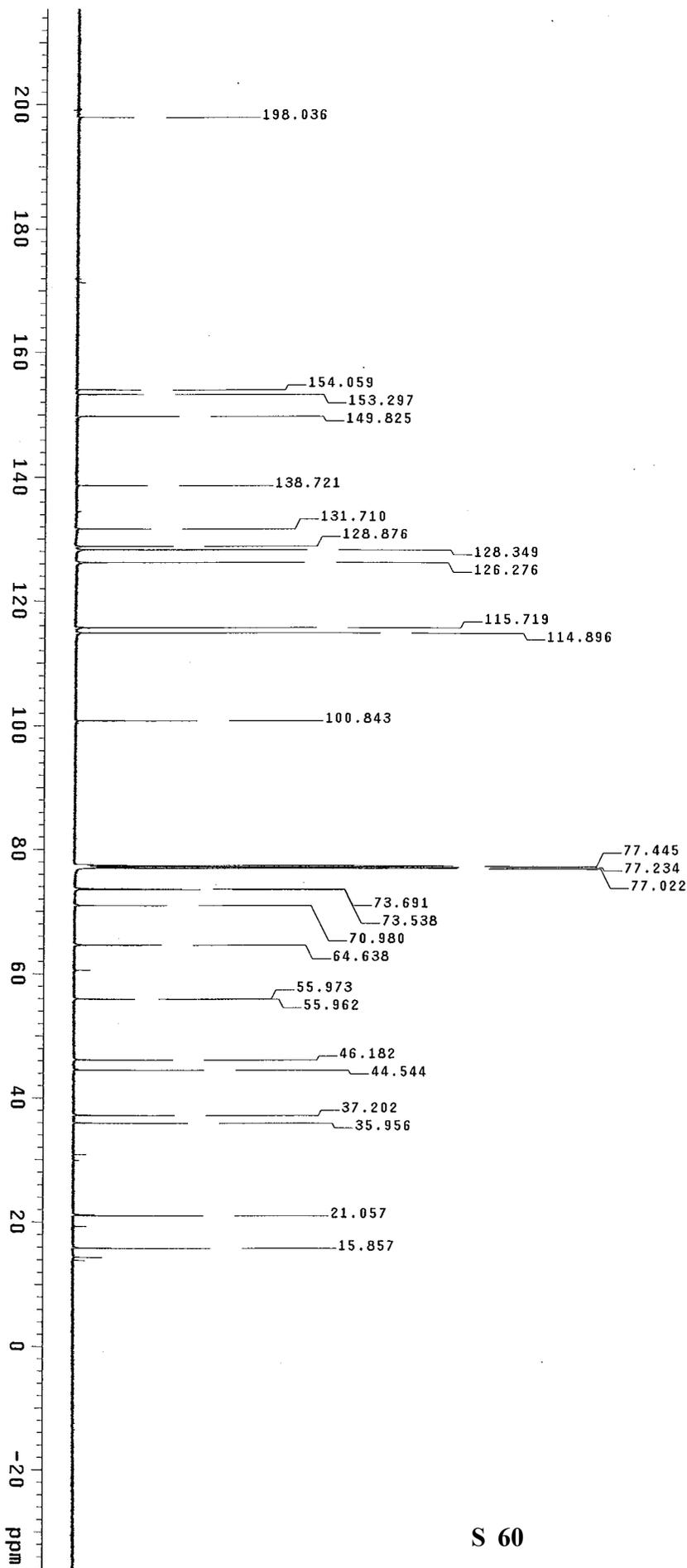
WALTZ-16 modulated

DATA PROCESSING

Line broadening 0.5 Hz

FT size 131072

Total time 641 hr, 29 min, 32 sec

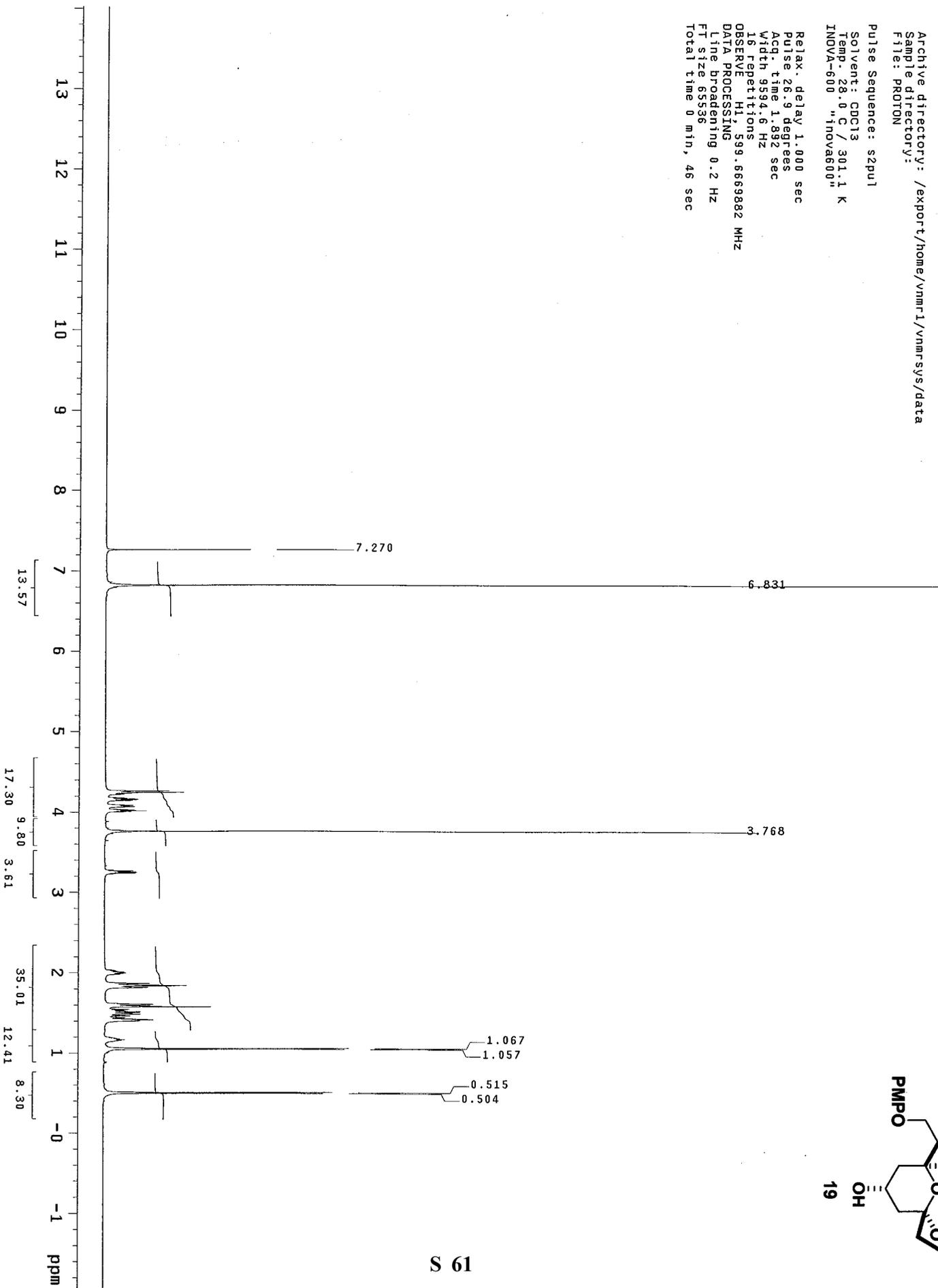
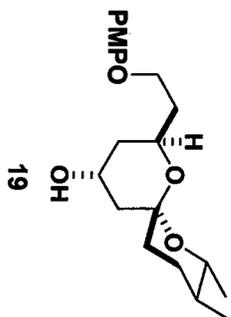


STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrSYS/data
 Sample directory:
 File: PROTON

Pulse Sequence: s2pu1
 Solvent: CDCl3
 Temp: 28.0 C / 301.1 K
 INOVA-600 "Inova600"

Relax. delay 1.000 sec
 Pulse 26.9 degrees
 Acq. time 1.892 sec
 Width 9594.6 Hz
 16 repetitions
 OBSERVE H1, 599.6669882 MHz
 DATA PROCESSING
 Line broadening 0.2 Hz
 FT size 65536
 Total time 0 min, 46 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pul

Solvent: CDCl3

Temp: 28.0 C / 301.1 K

User: 1-14-87

INOVA-600 "inova600"

Relax. delay 1.000 sec

Pulse 36.5 degrees

Acq. time 1.300 sec

Width 38004.8 Hz

19232 repetitions

OBSERVE C13, 130.7863485 MHz

DECOUPLE H1, 599.6700024 MHz

Power 40 db

continuously on

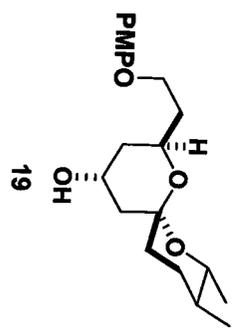
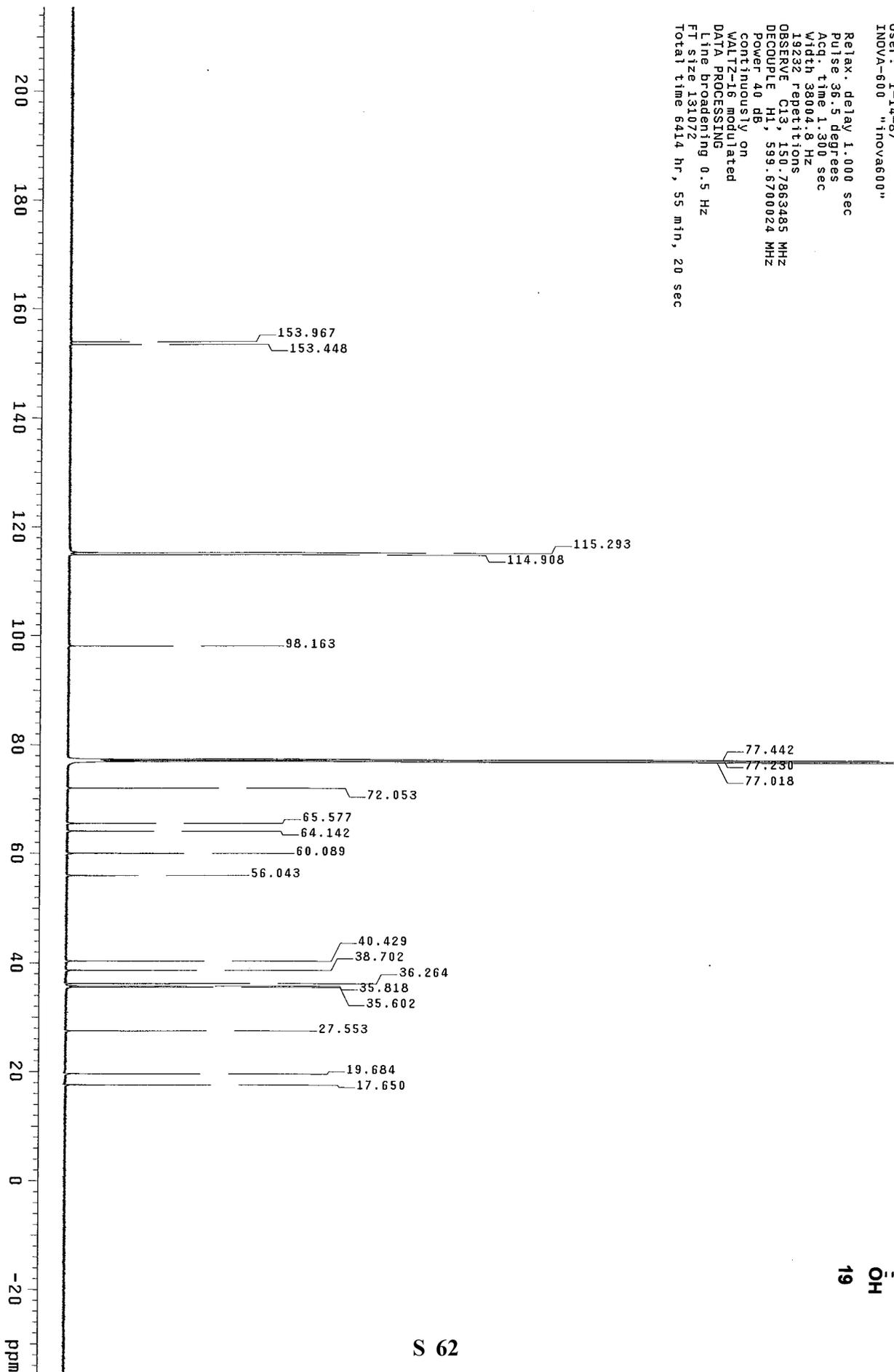
WALTZ-16 modulated

DATA PROCESSING

Line broadening 0.5 Hz

FT size 131072

Total time 6414 hr, 55 min, 20 sec

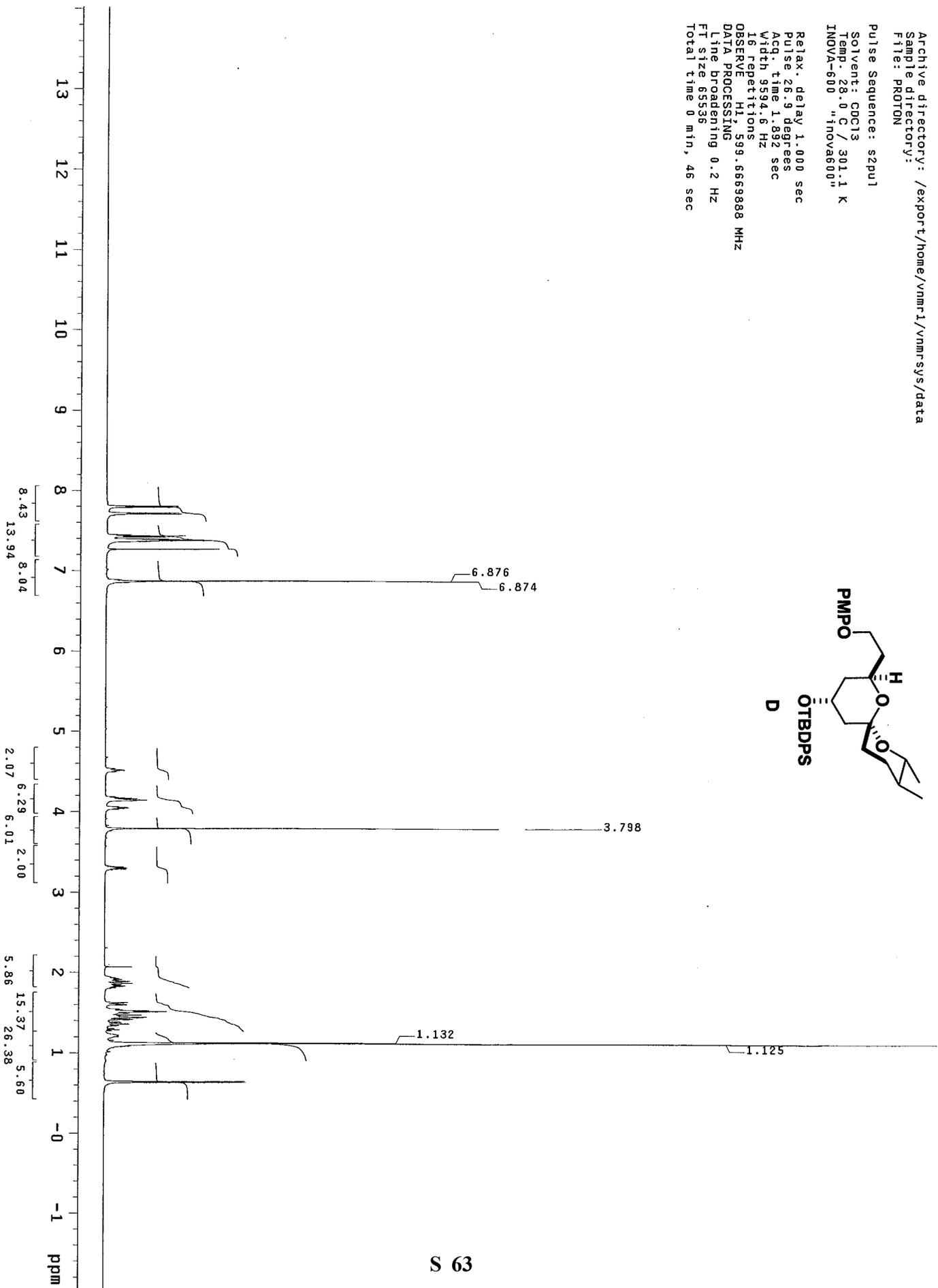
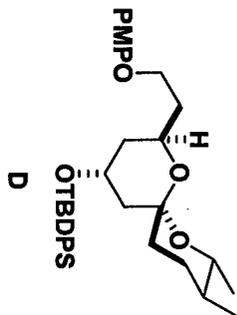


STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrSYS/data
 Sample directory:
 File: PROTON

Pulse Sequence: s2pu1
 Solvent: CDCl3
 Temp: 28.0 C / 301.1 K
 INOVA-600 "Inova600"

Relax. delay 1.000 sec
 Pulse 26.9 degrees
 Acq. time 1.892 sec
 Width 9594.6 Hz
 16 repetitions
 OBSERVE H1, 599.6569888 MHz
 DATA PROCESSING
 Line broadening 0.2 Hz
 FI size 65536
 Total time 0 min, 46 sec

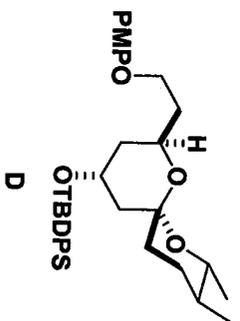
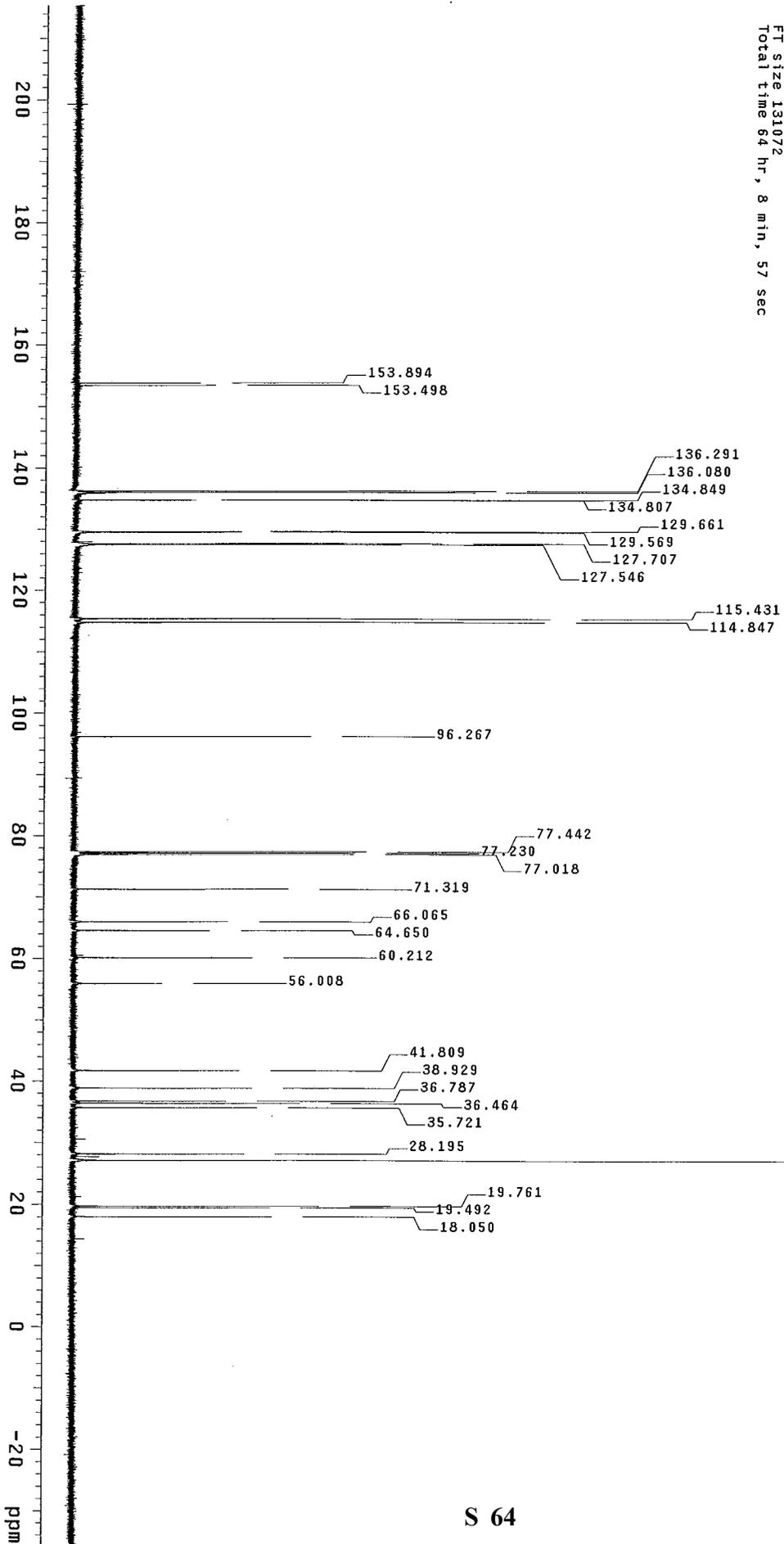


STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDCl3
 Temp: 28.0 C / 301.1 K
 User: 1-14-87
 INOVA-600 "Inova600"

Relax. delay 1.000 sec
 Pulse 36.5 degrees
 Acq. time 1.300 sec
 Width 38004.8 Hz
 280 repetitions
 OBSERVE C13, 150.786355 MHZ
 DECOUPLE H1, 599.6700024 MHZ
 Power 40 dB
 continuously on
 WALTZ-16 modulated
 DATA PROCESSING
 Line broadening 0.5 Hz
 FT size 131072
 Total time 84 hr, 8 min, 57 sec



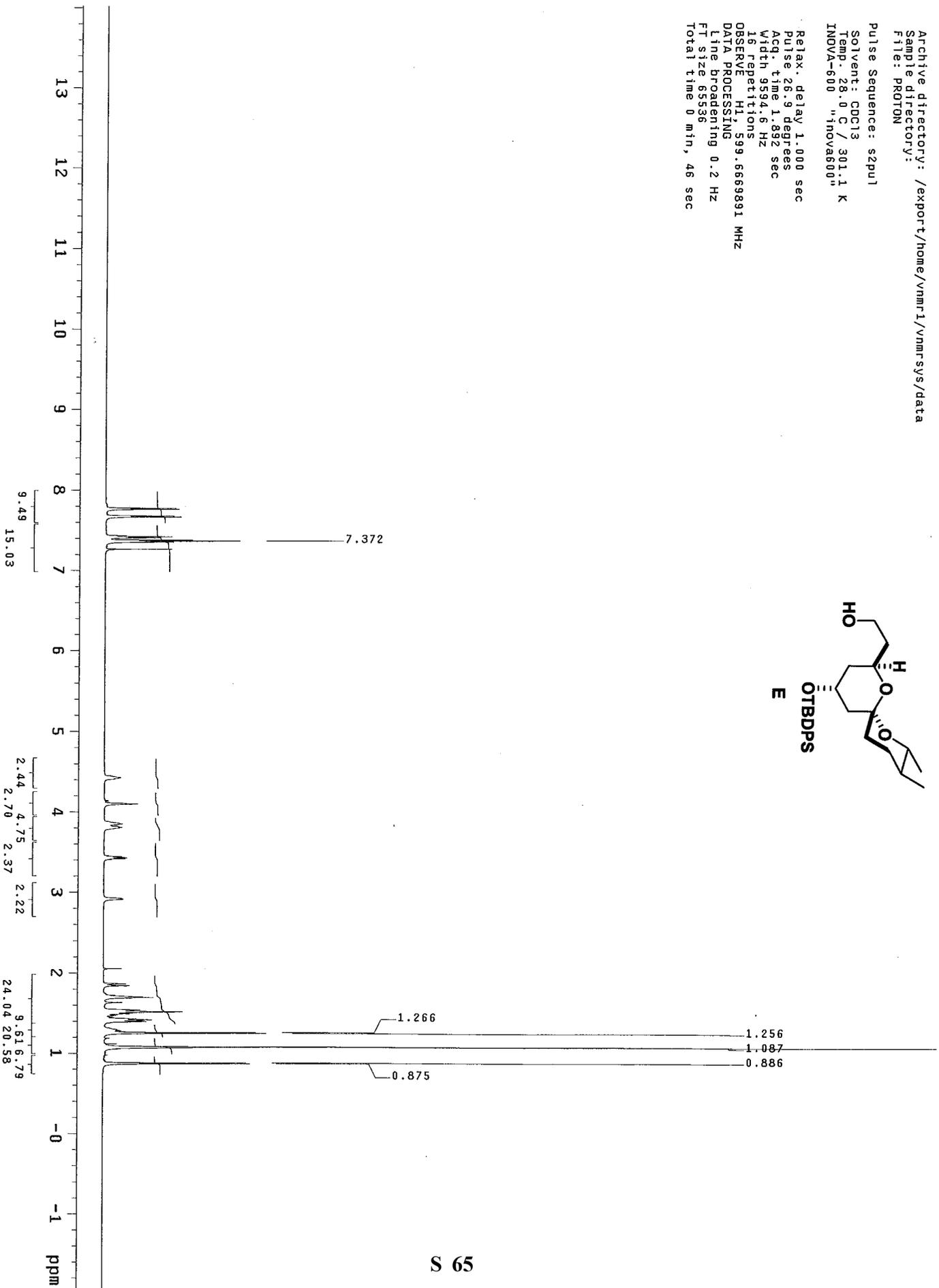
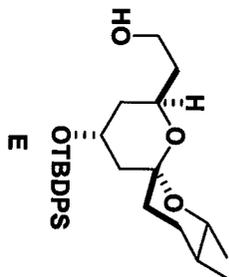
STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrSYS/data
 Sample directory:
 File: PROTON

Pulse Sequence: s2pu1

Solvent: CDCl3
 Temp: 28.0 C / 301.1 K
 INOVA-600 "Inova600"

Relax. delay 1.000 sec
 Pulse 26.9 degrees
 Acq. time 1.892 sec
 Width 9594.6 Hz
 16 repetitions
 OBSERVE H1, 599.6669891 MHz
 DATA PROCESSING
 line broadening 0.2 Hz
 FT size 65536
 Total time 0 min, 46 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDC13

Temp: 28.0 C / 301.1 K

User: 1-14-87

INNOVA-600 "Inova600"

Relax. delay 1.000 sec

Pulse 36.5 degrees

Acq. time 1.300 sec

Width 38004.8 Hz

360 repetitions

OBSERVE C13, 150.7863509 MHz

DECOUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

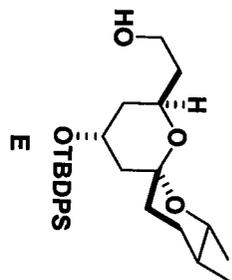
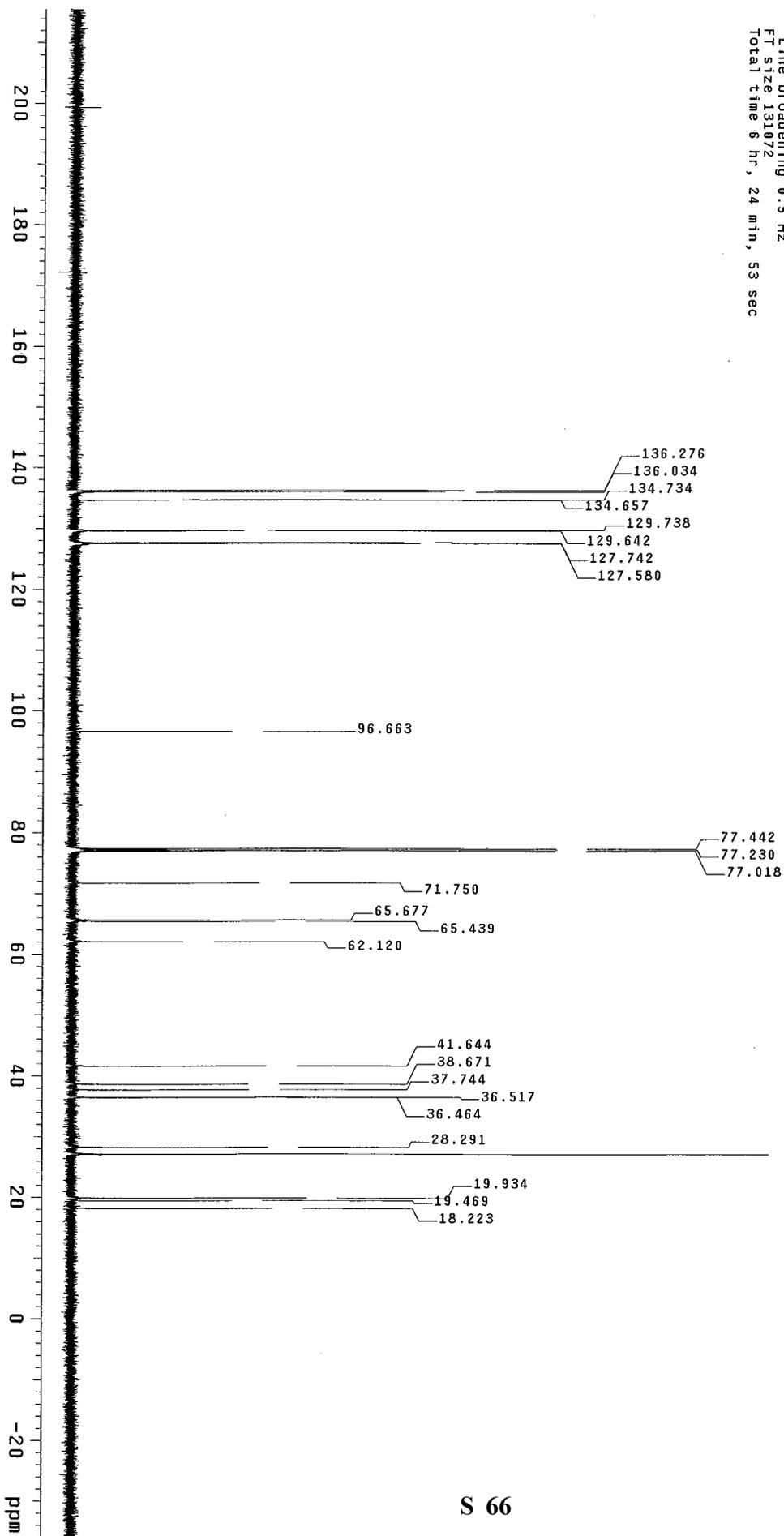
WALTZ-16 modulated

DATA PROCESSING

Line broadening 0.5 Hz

FT size 131072

Total time 6 hr, 24 min, 53 sec



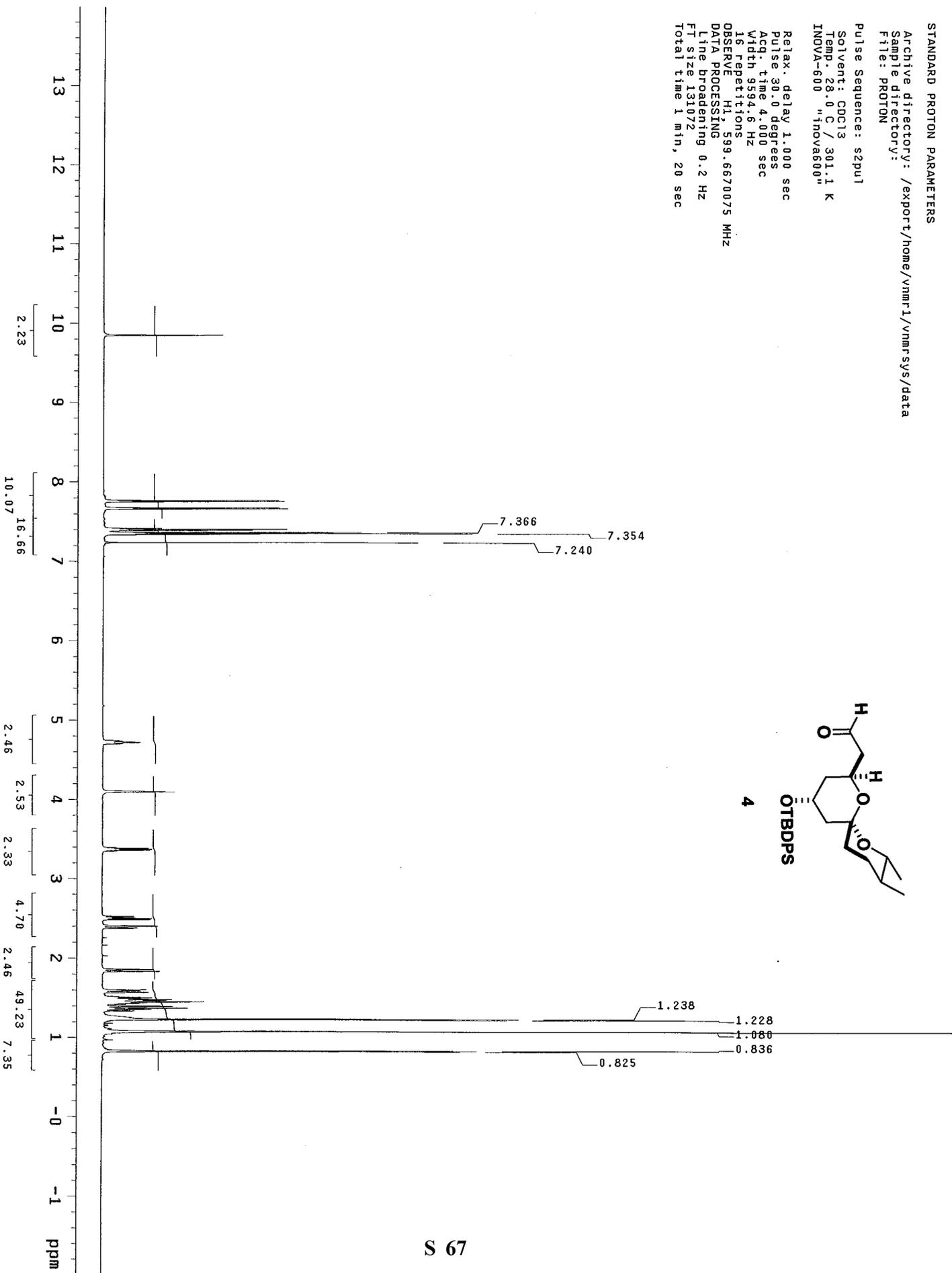
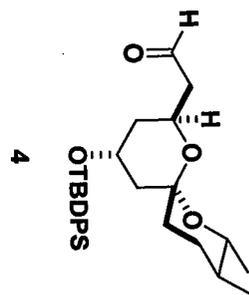
STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrSYS/data
Sample directory:
File: PROTON

Pulse Sequence: s2pu1
Solvent: CDCl3
Temp: 28.0 C / 301.1 K
INNOVA-600 "Innova600"

Relax. delay 1.000 sec
Pulse 30.0 degrees
Acq. time 4.000 sec
Width 9594.6 Hz
16 repetitions

OBSERVE H1 599.6670075 MHz
DATA PROCESSING
Line broadening 0.2 Hz
FT size 131072
Total time 1 min, 20 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDC13

Temp: 28.0 C / 301.1 K

User: 1-14-87

INDVA-600 "Inova600"

Relax. delay 1.000 sec

Pulse 36.5 degrees

Acq. time 1.300 sec

Width 38004.8 Hz

408 repetitions

OBSERVE C13, 150.7863555 MHz

DECOUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

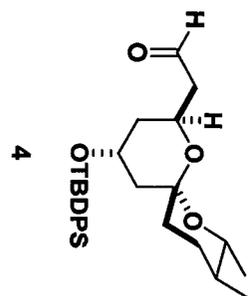
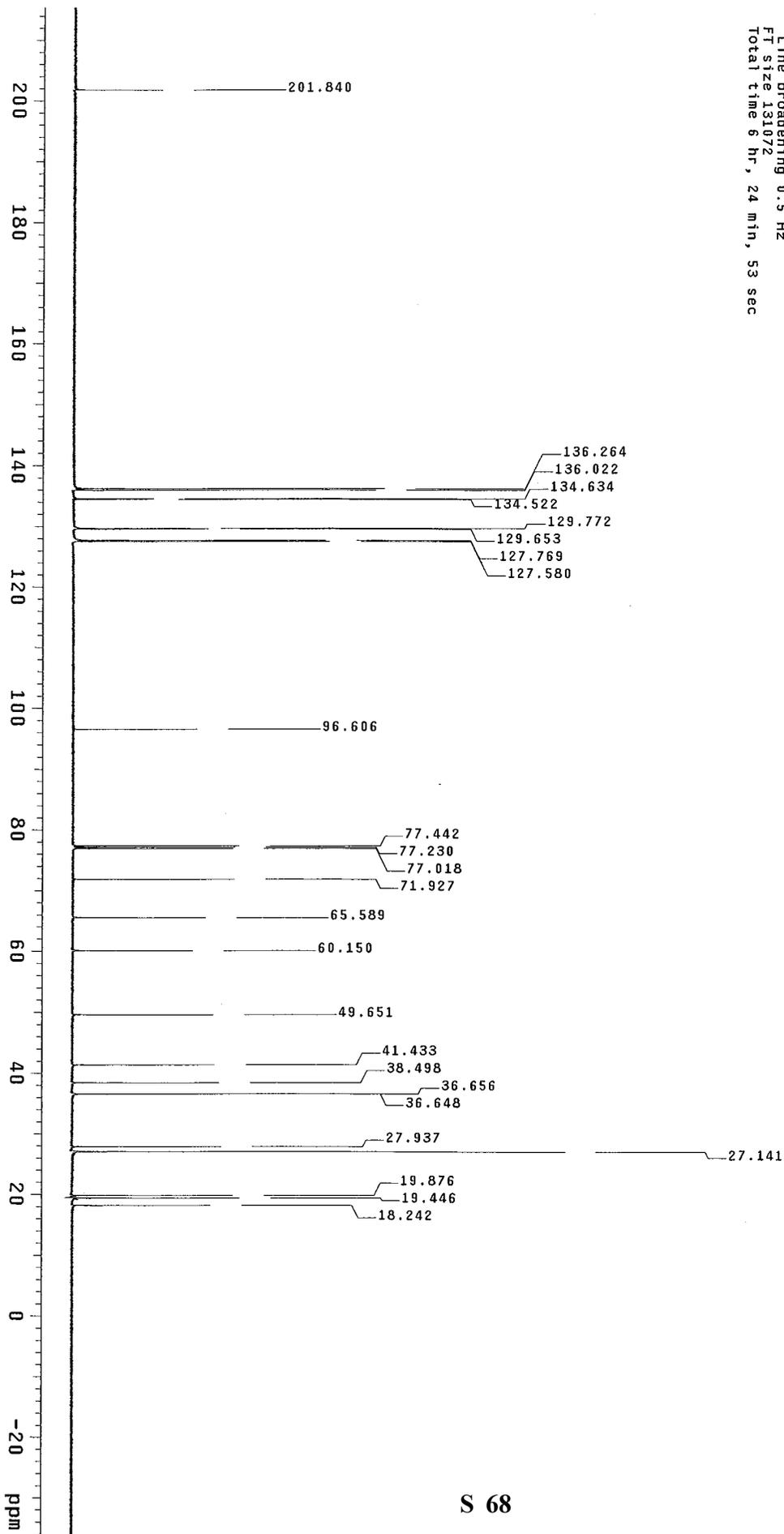
WALTZ-16 modulated

DATA PROCESSING

Line broadening 0.5 Hz

FI size 131072

Total time 6 hr, 24 min, 53 sec



STANDARD PROTON PARAMETERS

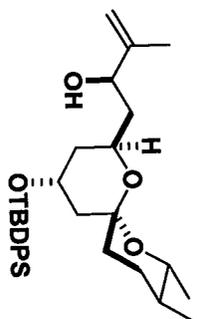
Archive directory: /export/home/vnmr1/vnmrSYS/data
Sample directory:
File: PROTON

Pulse Sequence: s2pu1

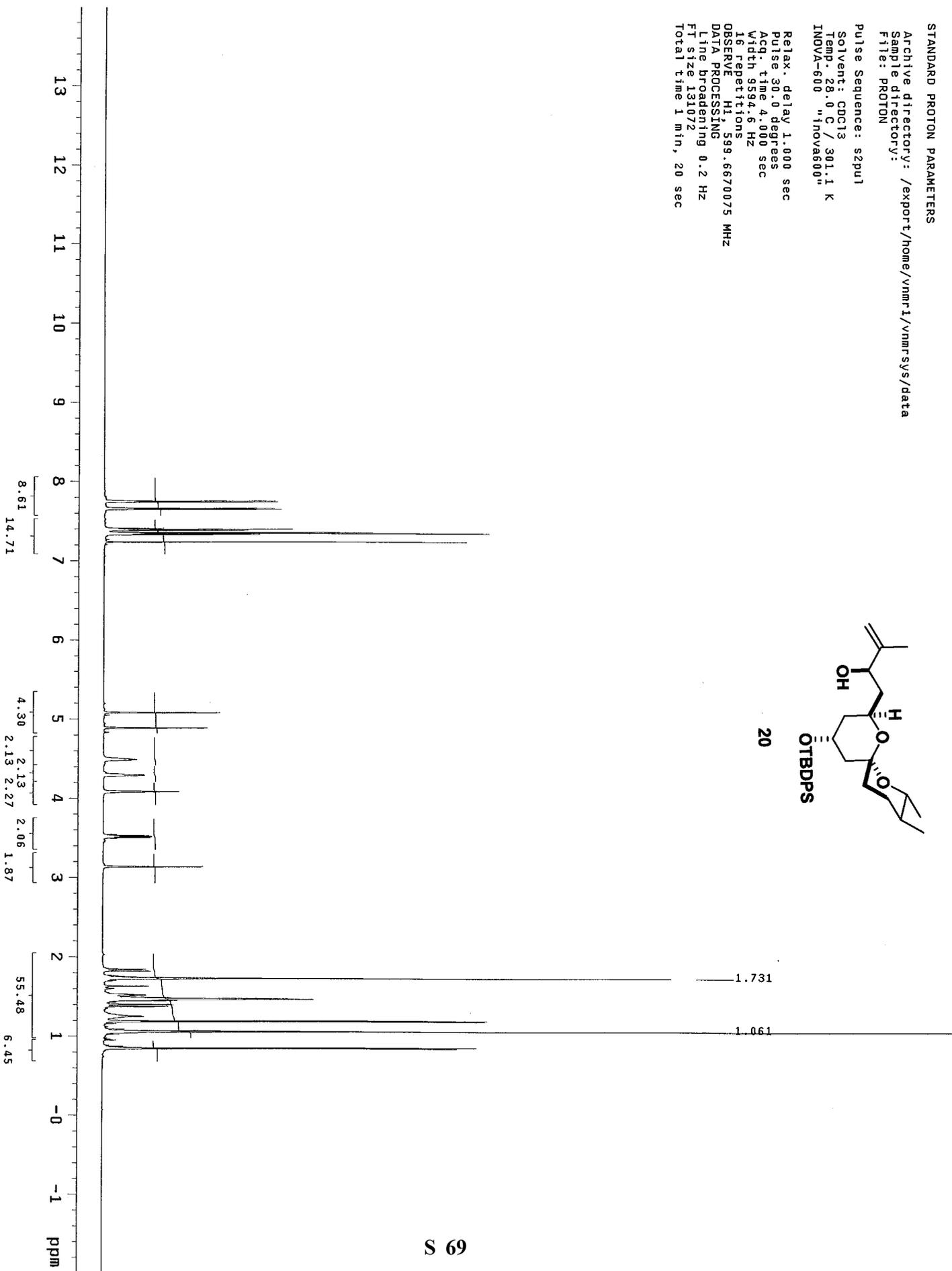
Solvent: CDCl3
Temp. 28.0 C / 301.1 K
INNOVA-600 "Innova600"

Relax. delay 1.000 sec
Pulse 30.0 degrees
Acq. time 4.000 sec
Width 9594.6 Hz
16 repetitions

OBSERVE H1, 599.6670075 MHz
DATA PROCESSING
Line broadening 0.2 Hz
F1 size 131072
Total time 1 min, 20 sec



20



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDCl3

Temp: 28.0 C / 301.1 K

User: 1-14-87

INNOVA-600 "Innova600"

Relax. delay 1.000 sec

Pulse 32.7 degrees

Acq. time 1.300 sec

Width 38004.8 Hz

216 repetitions

OBSERVE C13, 150.7863523 MHz

DECOUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

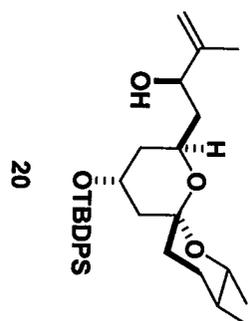
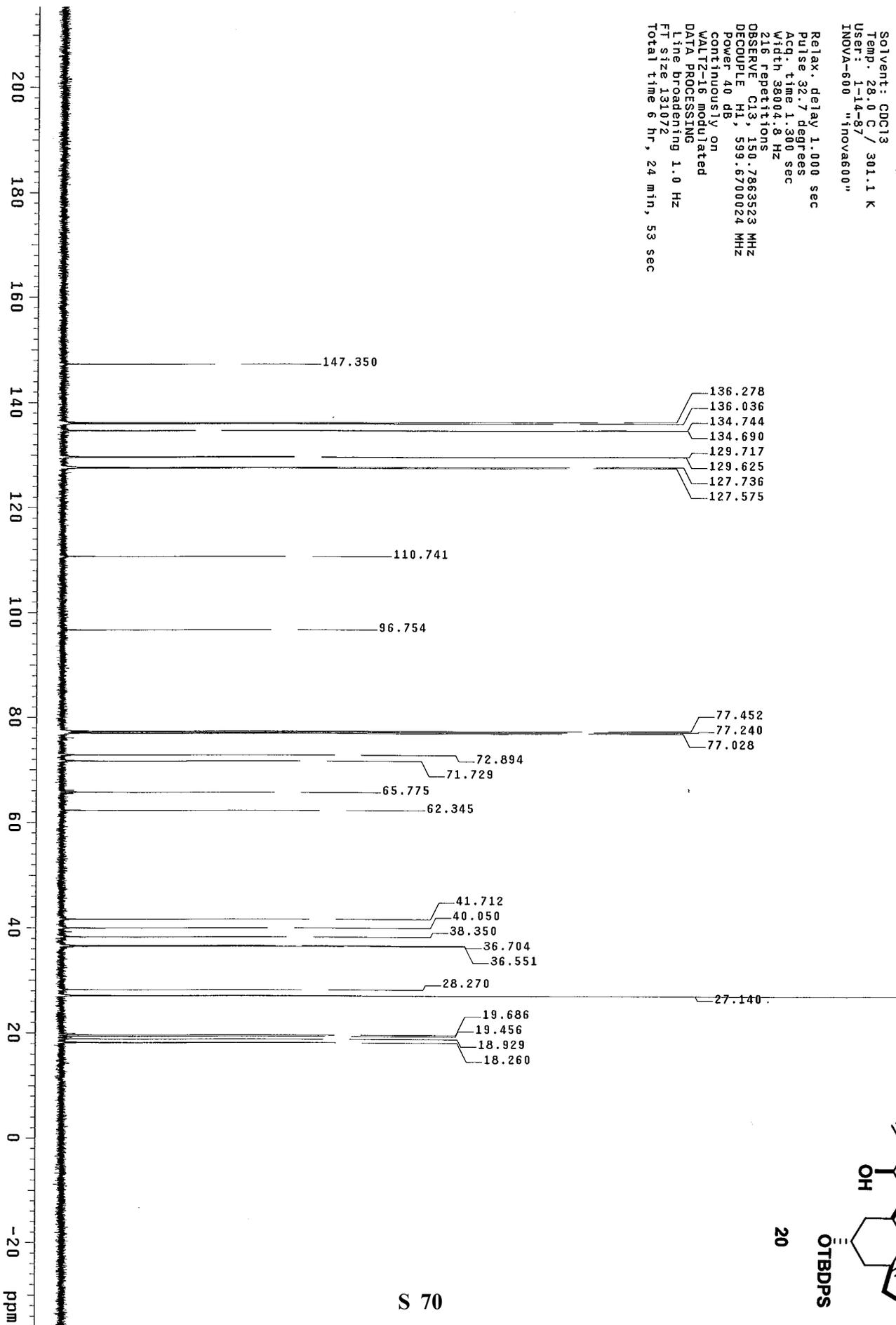
WALTZ-16 modulated

DATA PROCESSING

Line broadening 1.0 Hz

FT size 131072

Total time 6 hr, 24 min, 53 sec



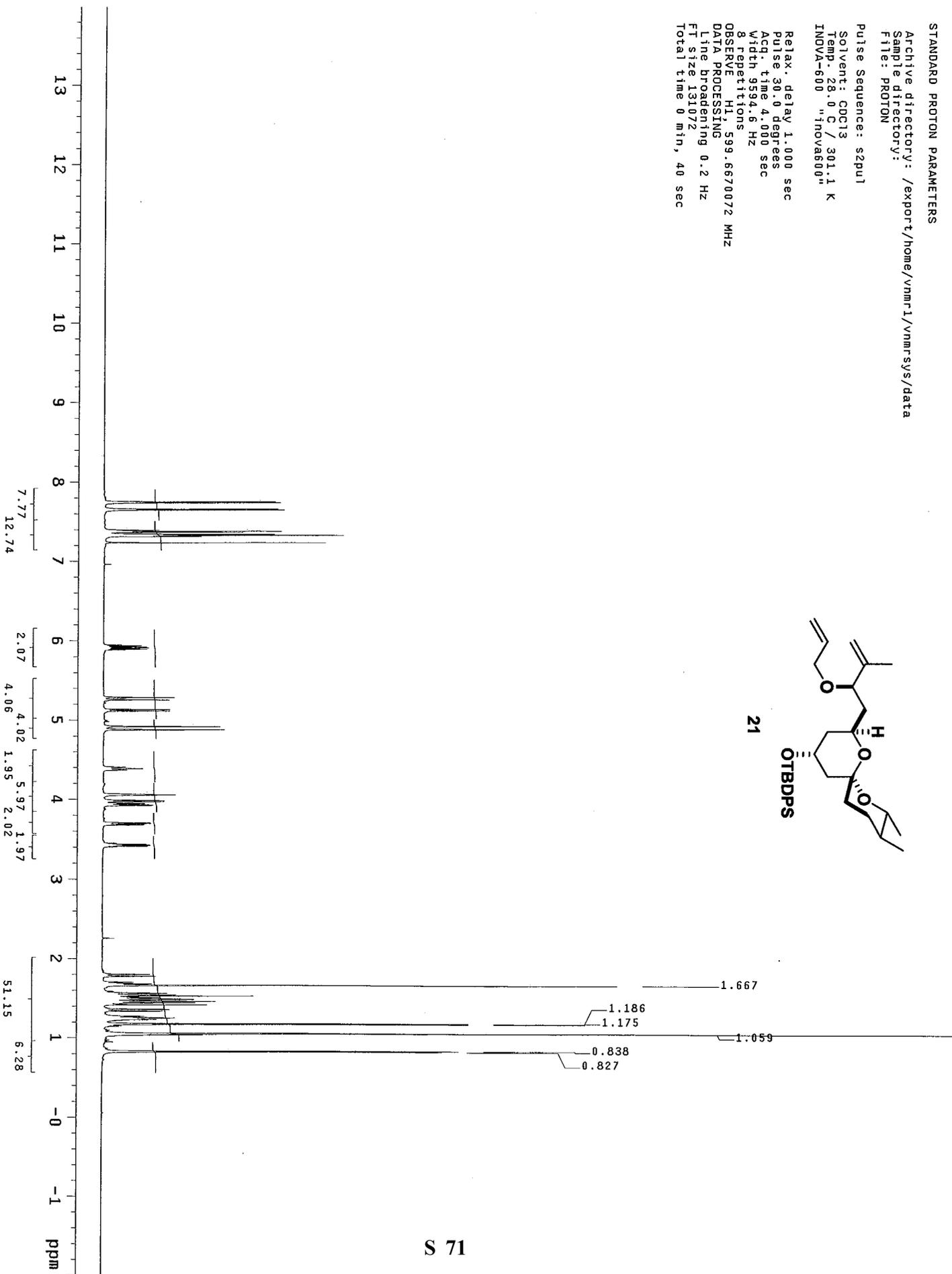
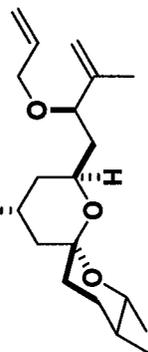
STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrSYS/data
Sample directory:
File: PROTON

Pulse Sequence: s2pu1

Solvent: CDCl3
Temp: 28.0 C / 301.1 K
INNOVA-600 "Inova600"

Relax. delay 1.000 sec
Pulse 30.0 degrees
Acq. time 4.000 sec
Width 9594.6 Hz
8 repetitions
OBSERVE H1, 599.6670072 MHz
DATA PROCESSING
Line broadening 0.2 Hz
FT size 131072
Total time 0 min, 40 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDCl3

Temp: 28.0 C / 301.1 K

User: 1-14-87

INOVA-600 "inova600"

Relax. delay 1.000 sec

Pulse 32.7 degrees

Acq. time 1.300 sec

Width 38004.8 Hz

232 repetitions

OBSERVE C13, 150.7863497 MHz

DECUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

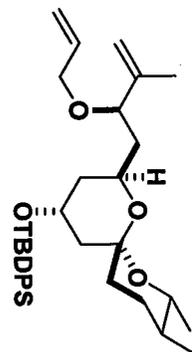
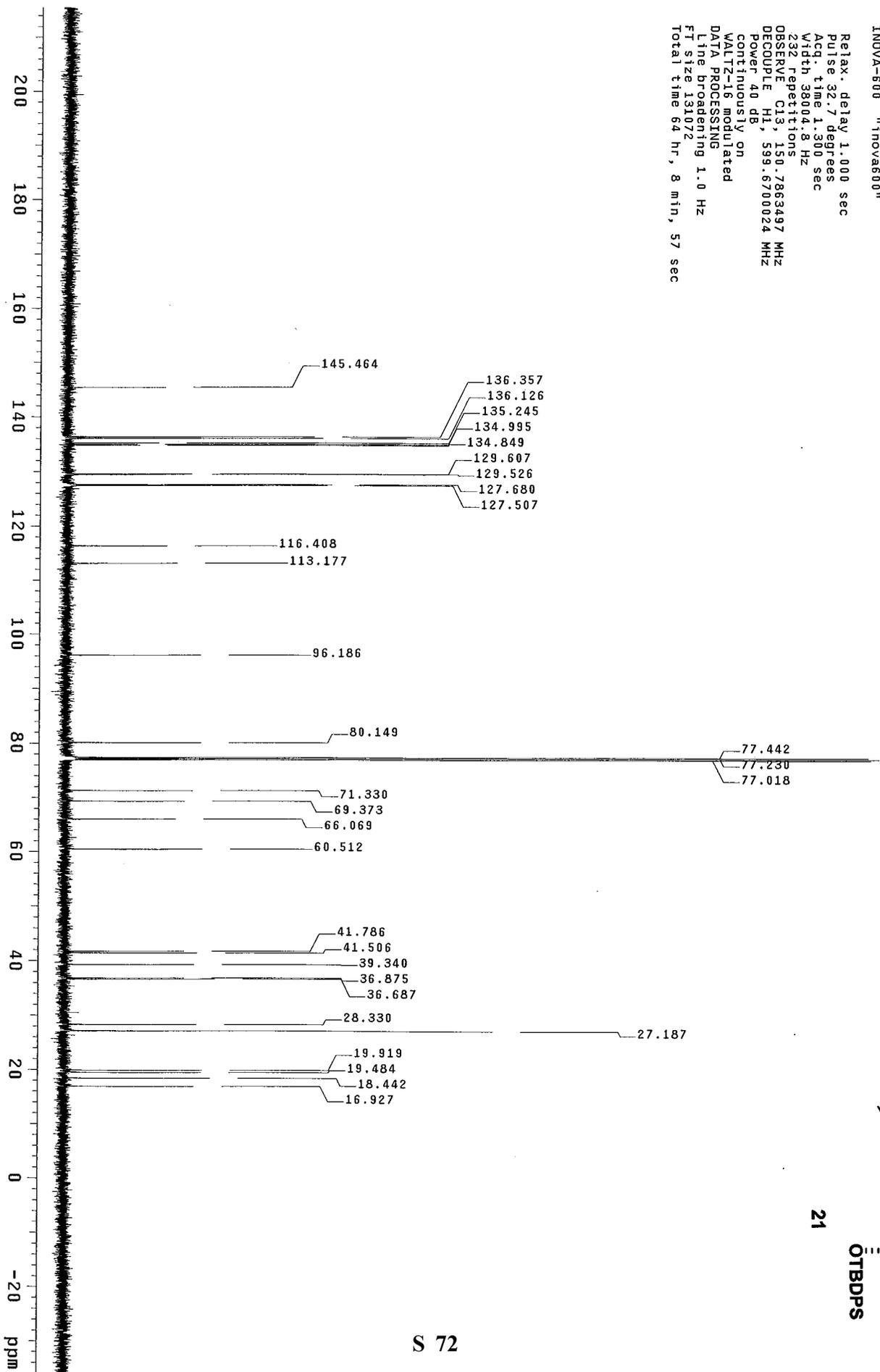
WALTZ-16 modulated

DATA PROCESSING

Line broadening 1.0 Hz

FT size 131072

Total time 64 hr, 8 min, 57 sec



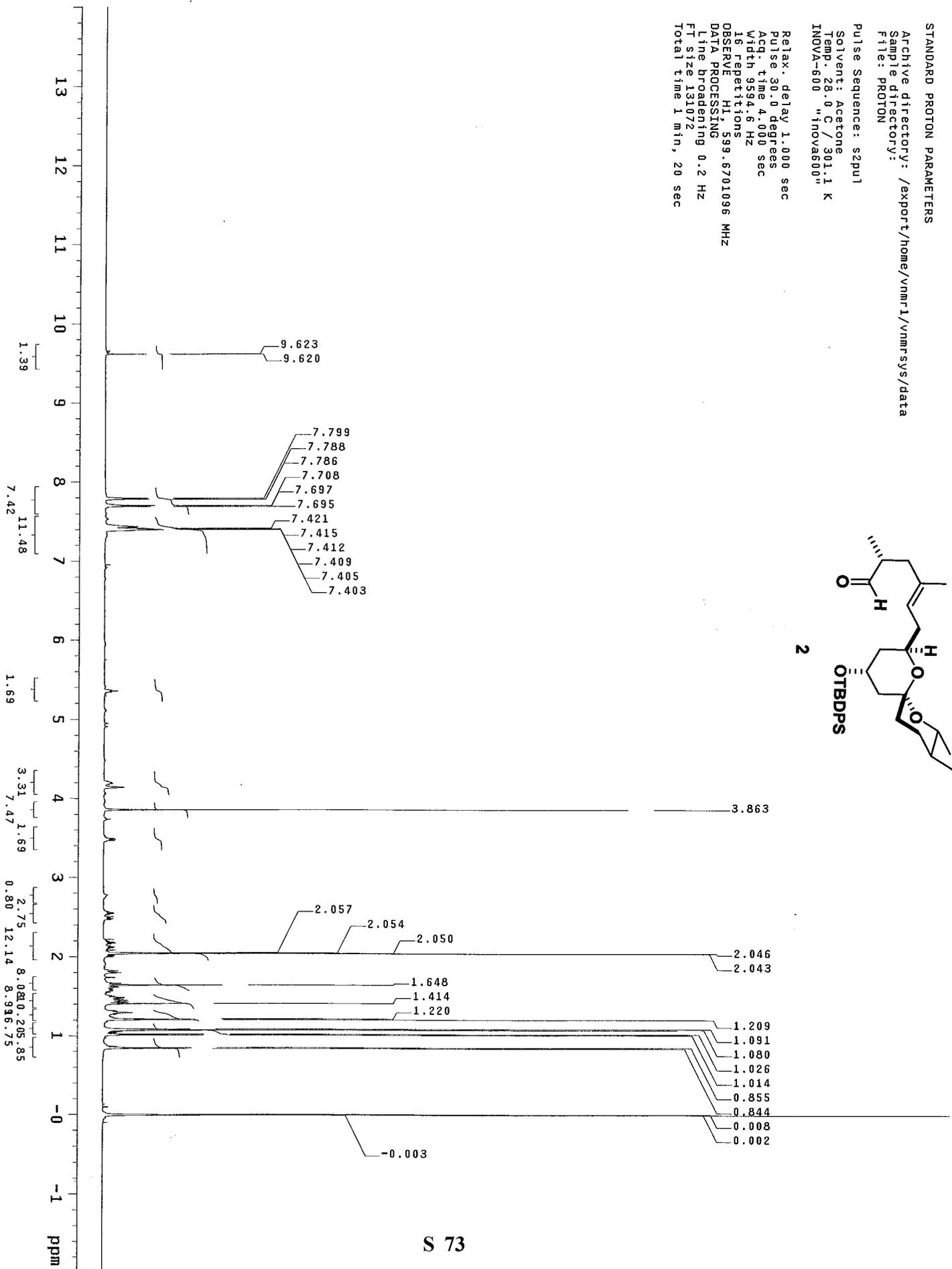
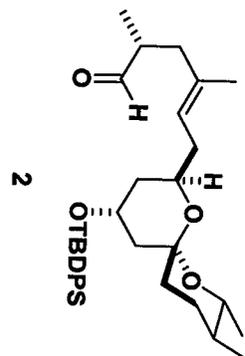
STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrSYS/data
 Sample directory:
 File: PROTON

Pulse Sequence: s2pu1

Solvent: Acetone
 Temp: 28.0 C / 301.1 K
 INOVA-600 "Inova600"

Relax. delay 1.000 sec
 Pulse 30.0 degrees
 Acq. time 4.000 sec
 Width 9594.6 Hz
 16 repetitions
 OBSERVE H1, 599.6701096 MHz
 DATA PROCESSING
 Line broadening 0.2 Hz
 FT size 131072
 Total time 1 min, 20 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: Acetone

Temp. 28.0 C / 301.1 K

User: 11-14-87

INOVA-600 "inova600"

Relax. delay 0.500 sec

Pulse 29.9 degrees

Acq. time 1.400 sec

Width 40000.0 Hz

520 repetitions

OBSERVE: 3C13, 150.7869322 MHz

DECOUPLE: H1, 599.6731147 MHz

Power 48.0 db

continuously on

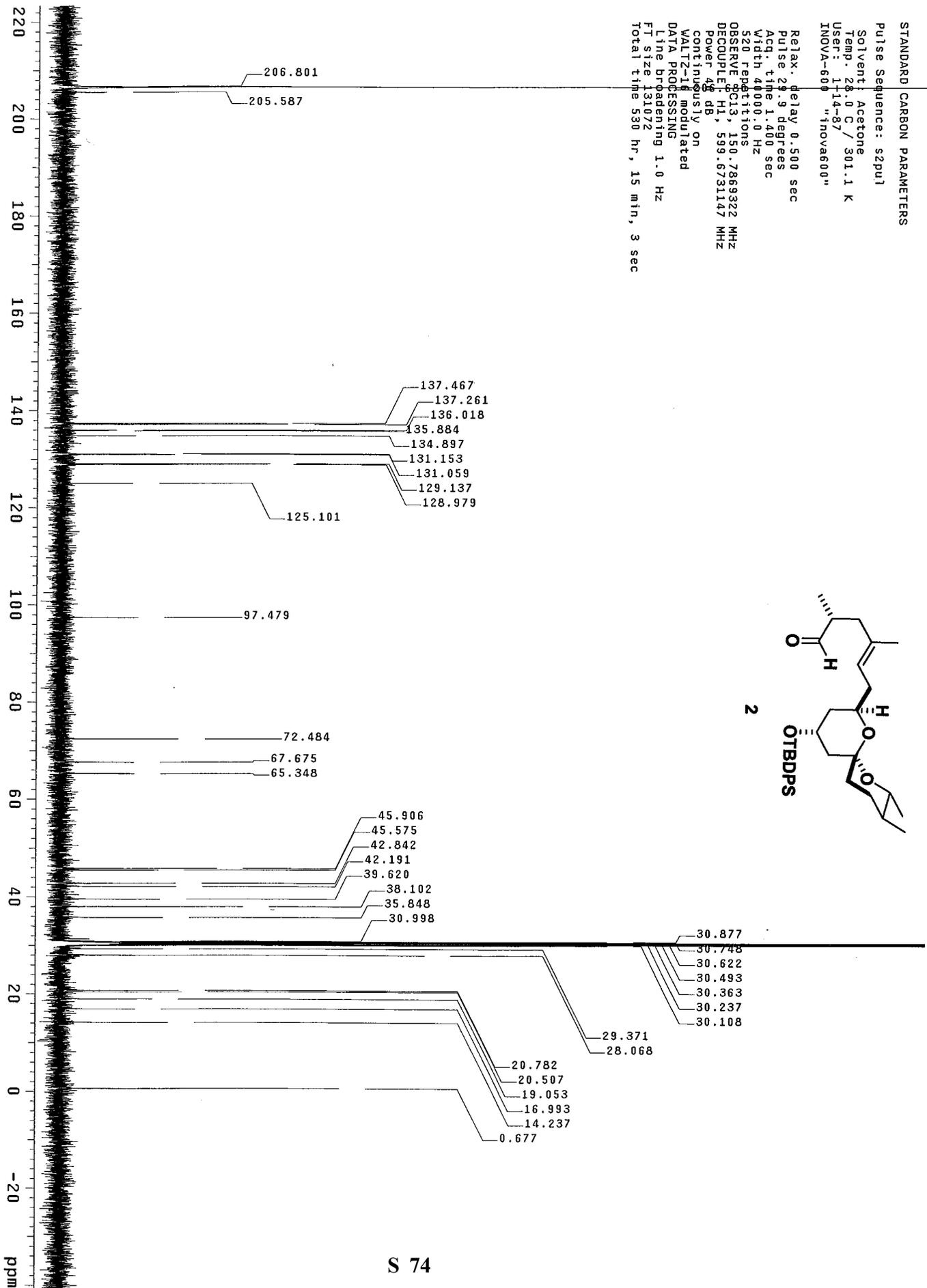
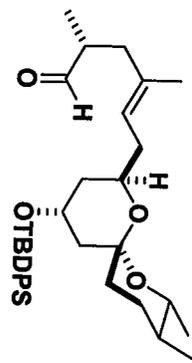
WALTZ-16 modulated

DATA PROCESSING

Line broadening 1.0 Hz

FT size 131072

Total time 530 hr, 15 min, 3 sec

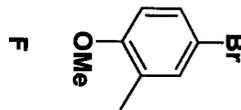


(Millions)

0 10.0 20.0 30.0 40.0 50.0 60.0 70.0 80.0 90.0

X : parts per Million : 1H

12.0
11.0
10.0
9.0
8.0
7.0
6.0
5.0
4.0
3.0
2.0
1.0
0
-1.0
-2.0



(Millions)

0 100.0 200.0 300.0

X : parts per Million : 13C

220.0 210.0 200.0 190.0 180.0 170.0 160.0 150.0 140.0 130.0 120.0 110.0 100.0 90.0 80.0 70.0 60.0 50.0 40.0 30.0 20.0 10.0 0 -10.0

156.9174

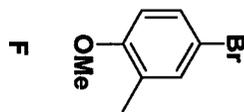
133.2200
129.4003
129.0336

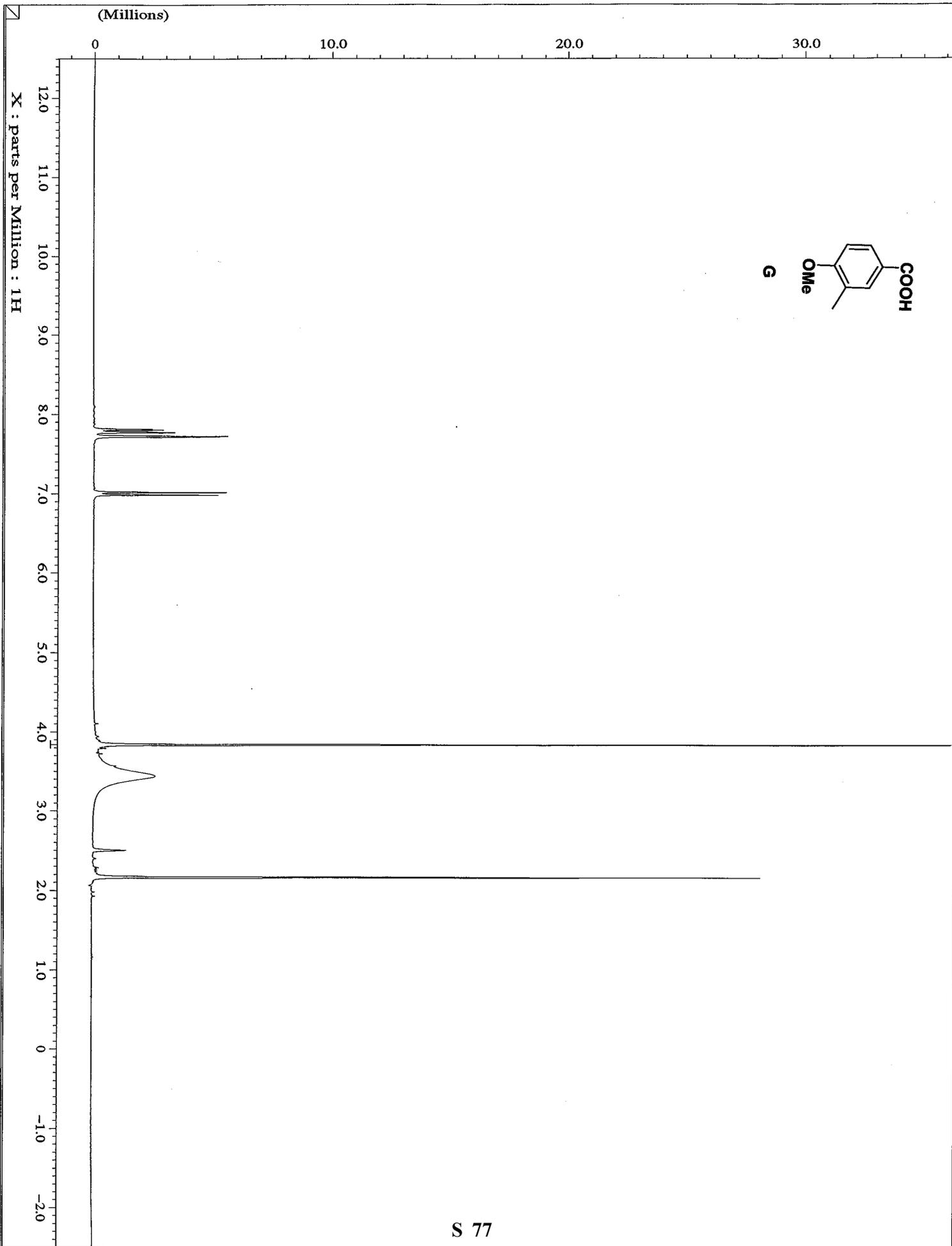
112.3797
111.5164

77.5898
77.1238
76.6501

55.5425

16.1537





(Millions)

100.0

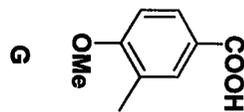
200.0

300.0

X : parts per Million : 13C

220.0
210.0
200.0
190.0
180.0
170.0
160.0
150.0
140.0
130.0
120.0
110.0
100.0
90.0
80.0
70.0
60.0
50.0
40.0
30.0
20.0
10.0
0
-10.0

167.7577
161.5011
132.0282
129.8281
126.1688
122.9221
110.4240
56.1078
40.2713
39.9657
39.6525
16.5051



STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrSYS/data
Sample directory:
File: PROTON

Pulse Sequence: s2pu1

Solvent: CDCl3
Temp: 28.0 C / 301.1 K
INDVA-600 "Inova600"

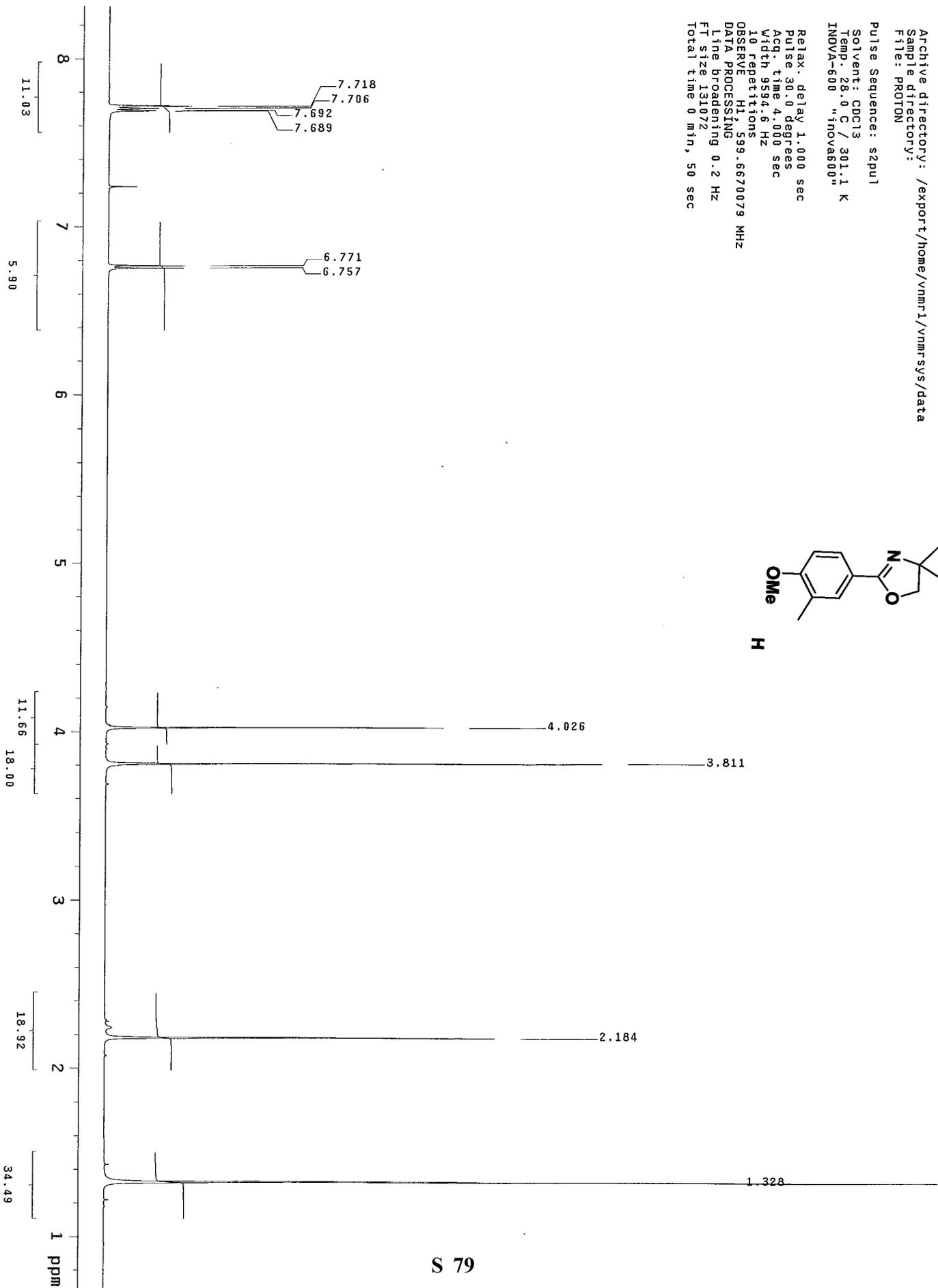
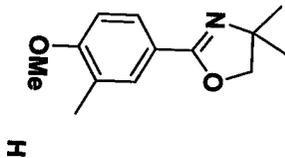
Relax. delay 1.000 sec
Pulse 30.0 degrees
Acq. time 4.000 sec

Width 9594.6 Hz
10 repetitions

OBSERVE H1, 599.6670079 MHz
DATA PROCESSING

line broadening 0.2 Hz
FT size 131072

Total time 0 min, 50 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDC13

Temp: 28.0 C / 301.1 K

User: 1-14-87

INNOVA-600 "Innova600"

Relax. delay 0.500 sec

Pulse time 1.400 sec

Width 36003.6 Hz

64 repetitions

OBSERVE C13, 150.7863576 MHz

DECOUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

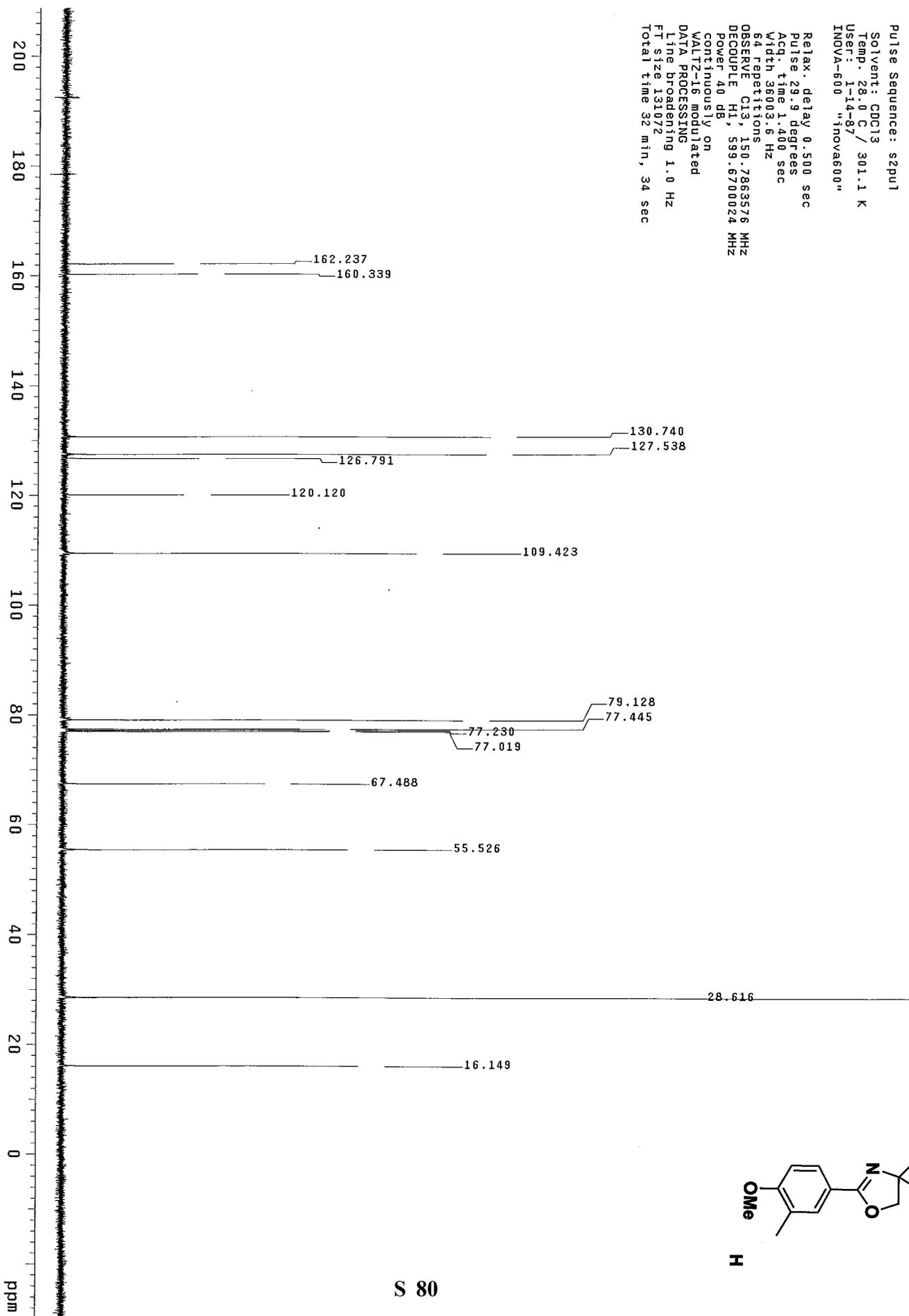
WALTZ-16 modulated

DATA PROCESSING

Line broadening 1.0 Hz

FT size 131072

Total time 32 min, 34 sec



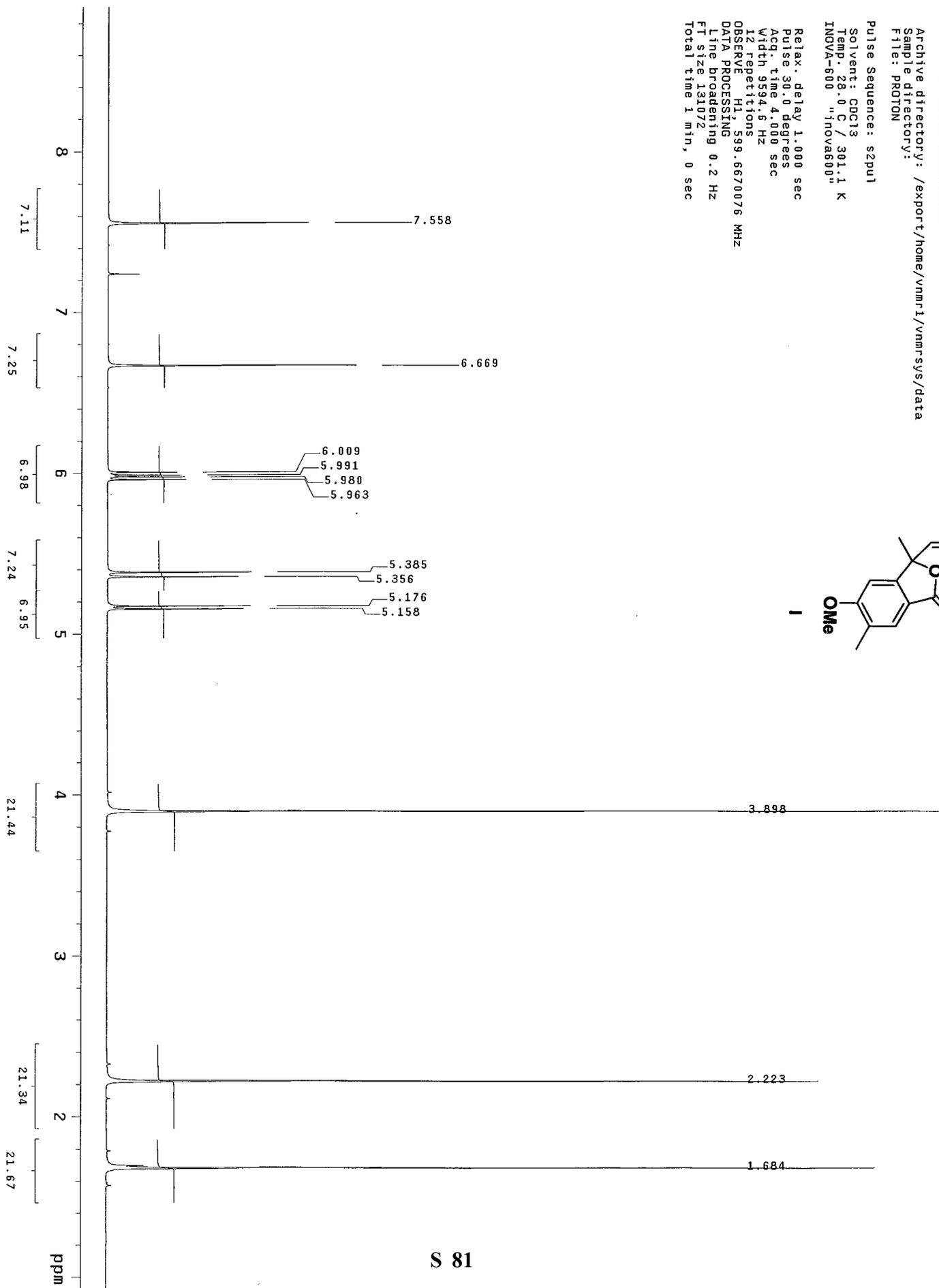
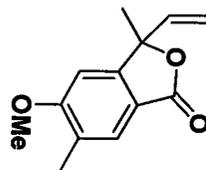
STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrSYS/data
Sample directory:
File: PROTON

Pulse Sequence: s2pu1

Solvent: CDCl3
Temp: 28.0 C / 301.1 K
INova-600 "Inova600"

Relax. delay 1.000 sec
Pulse 30.0 degrees
Acq. time 4.000 sec
Width 9594.6 Hz
12 repetitions
OBSERVE H1, 599.6670076 MHz
DATA PROCESSING
Line broadening 0.2 Hz
FI size 131072
Total time 1 min, 0 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDCl3

Temp: 28.0 C / 301.1 K

User: 1-14-87

INNOVA-600 "Innova600"

Relax. delay 0.500 sec

Pulse 29.9 degrees

Acq. time 1.400 sec

Width 36003.6 Hz

240 repetitions

OBSERVE C13, 150.7863554 MHz

DECUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

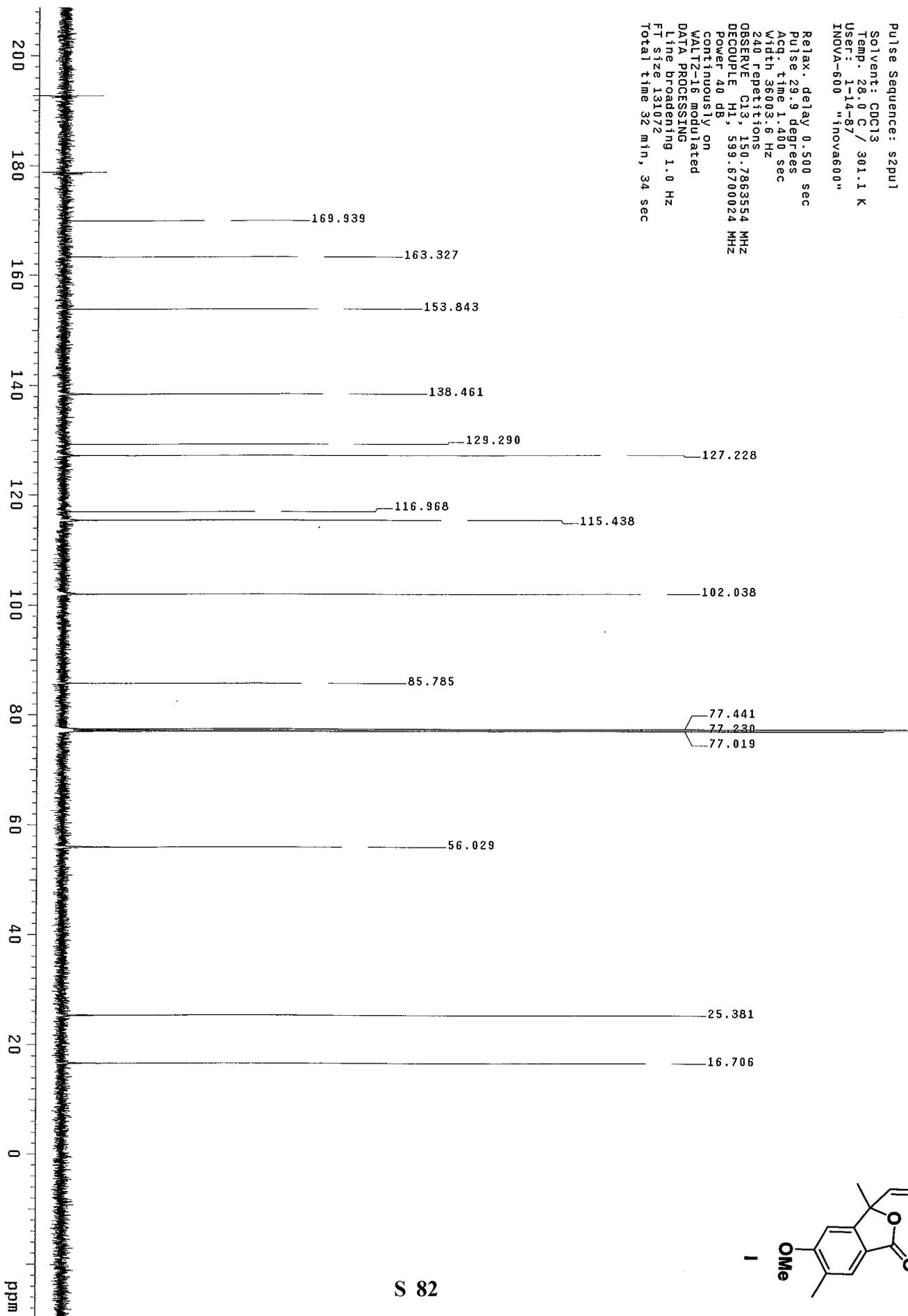
WALTZ-16 modulated

DATA PROCESSING

Line broadening 1.0 Hz

FT size 131072

Total time 32 min, 34 sec

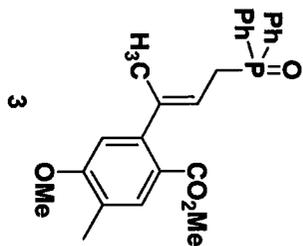


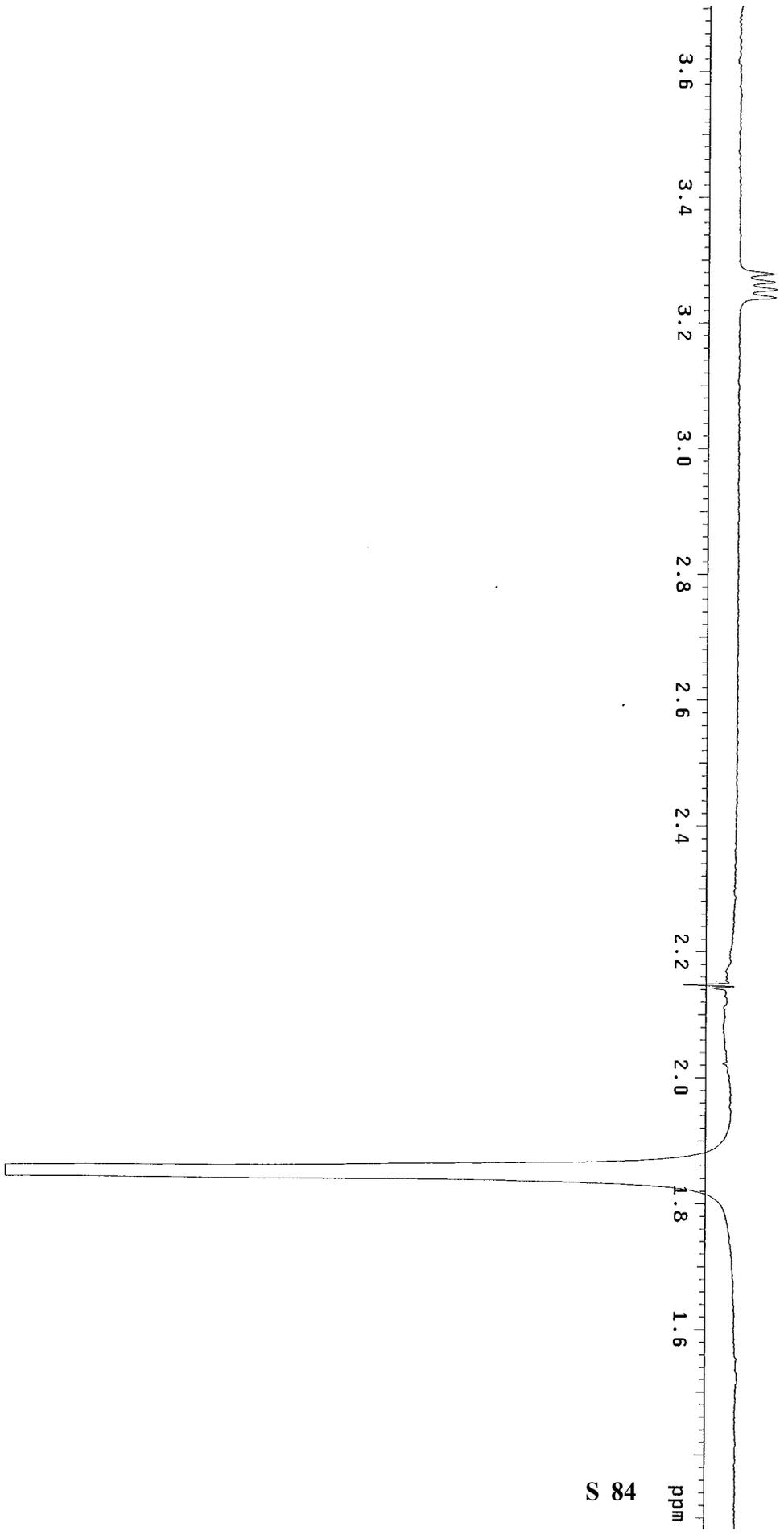
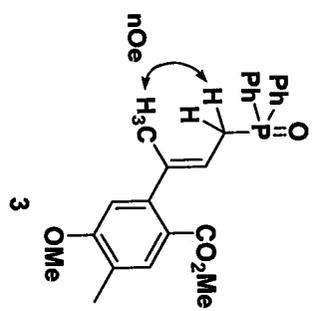
STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrsys/data
 Sample directory:
 File: PROTON

Pulse Sequence: s2pu1
 Solvent: CDCl3
 Temp: 28.0 C / 301.1 K
 INOVA-600 "1NOVA600"

Relax. delay 1.000 sec
 Pulse 39.0 degrees
 Acq. time 4.000 sec
 Width 9594.6 Hz
 12 repetitions
 OBSERVE H1, 599.6670079 MHz
 DATA PROCESSING
 Line broadening 0.2 Hz
 FT size 131072
 Total time 1 min, 0 sec



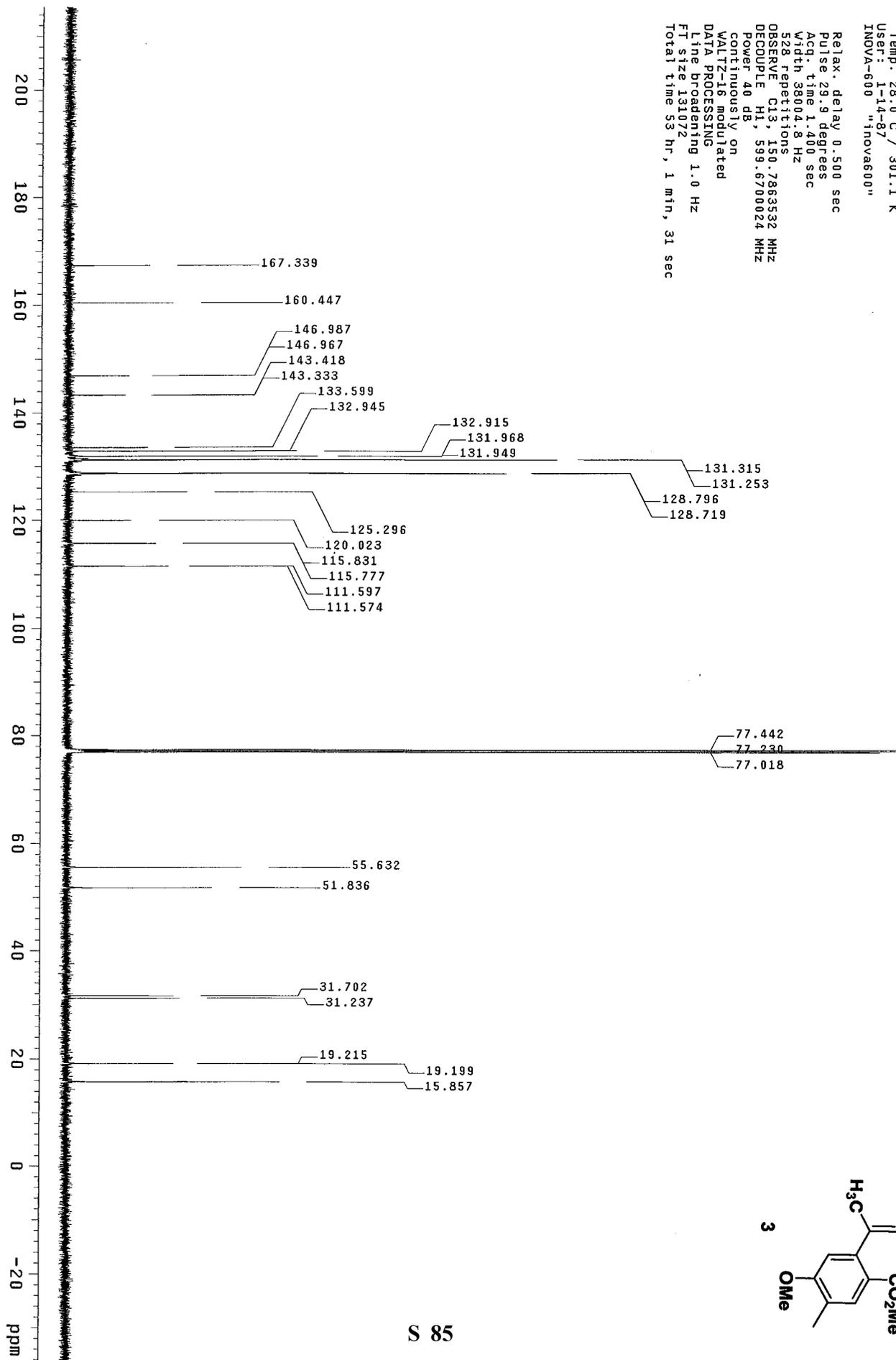


STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDC13
 Temp: 28.0 C / 301.1 K
 User: 1-14-87
 INOVA-600 "Inova600"

Relax. delay 0.500 sec
 Pulse 29.9 degrees
 Acq. time 1.400 sec
 Width 38004.8 Hz
 528 repetitions
 OBSERVE C13, 150.7863532 MHz
 DECOUPLE H1, 599.6700024 MHz
 Power 40 dB
 continuously on
 WALTZ-16 modulated
 DATA PROCESSING
 Line broadening 1.0 Hz
 FT size 131072
 Total time 33 hr, 1 min, 31 sec

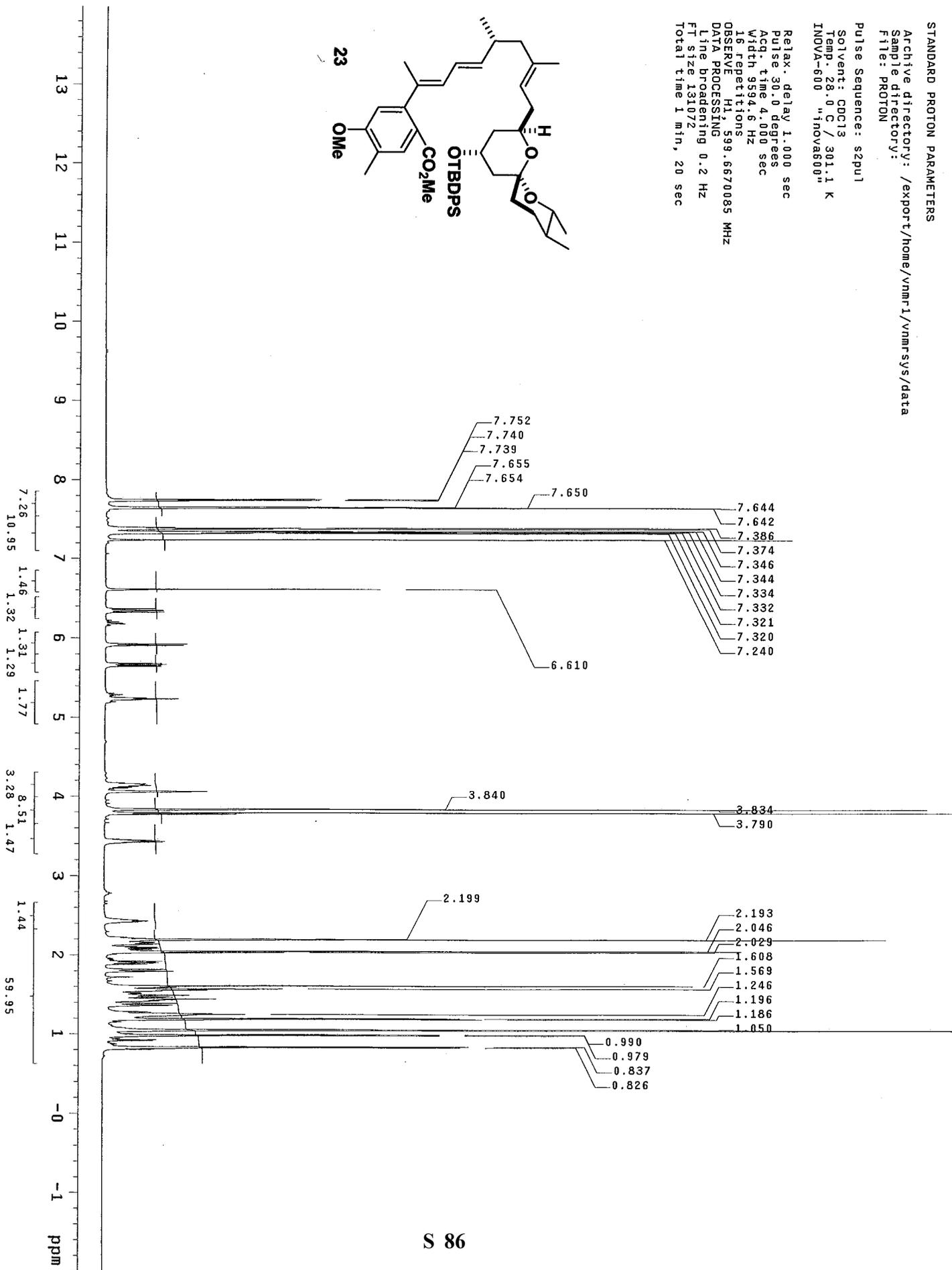
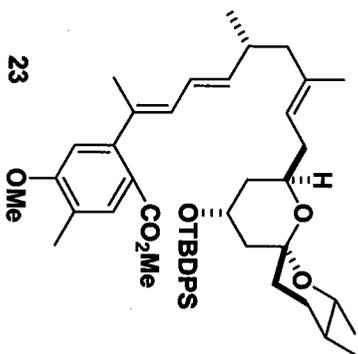


STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrsys/data
 Sample directory:
 File: PROTON

Pulse Sequence: s2pu1
 Solvent: CDCl3
 Temp: 28.0 C / 301.1 K
 INOVA-600 "11nov6800"

Relax. delay 1.000 sec
 Pulse 30.0 degrees
 Acq. time 4.000 sec
 Width 9594.6 Hz
 16 repetitions
 OBSERVE H1, 599.6670085 MHz
 DATA PROCESSING
 Line broadening 0.2 Hz
 FT size 131072
 Total time 1 min, 20 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDCl3

Temp: 28.0 C / 301.1 K

User: 1-14-87

INOVA-600 "inovag600"

Relax. delay 0.500 sec

Pulse 29.9 degrees

Acq. time 1.400 sec

Width 38004.8 Hz

1072 repetitions

OBSERVE C13, 150.7863521 MHz

DECOUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

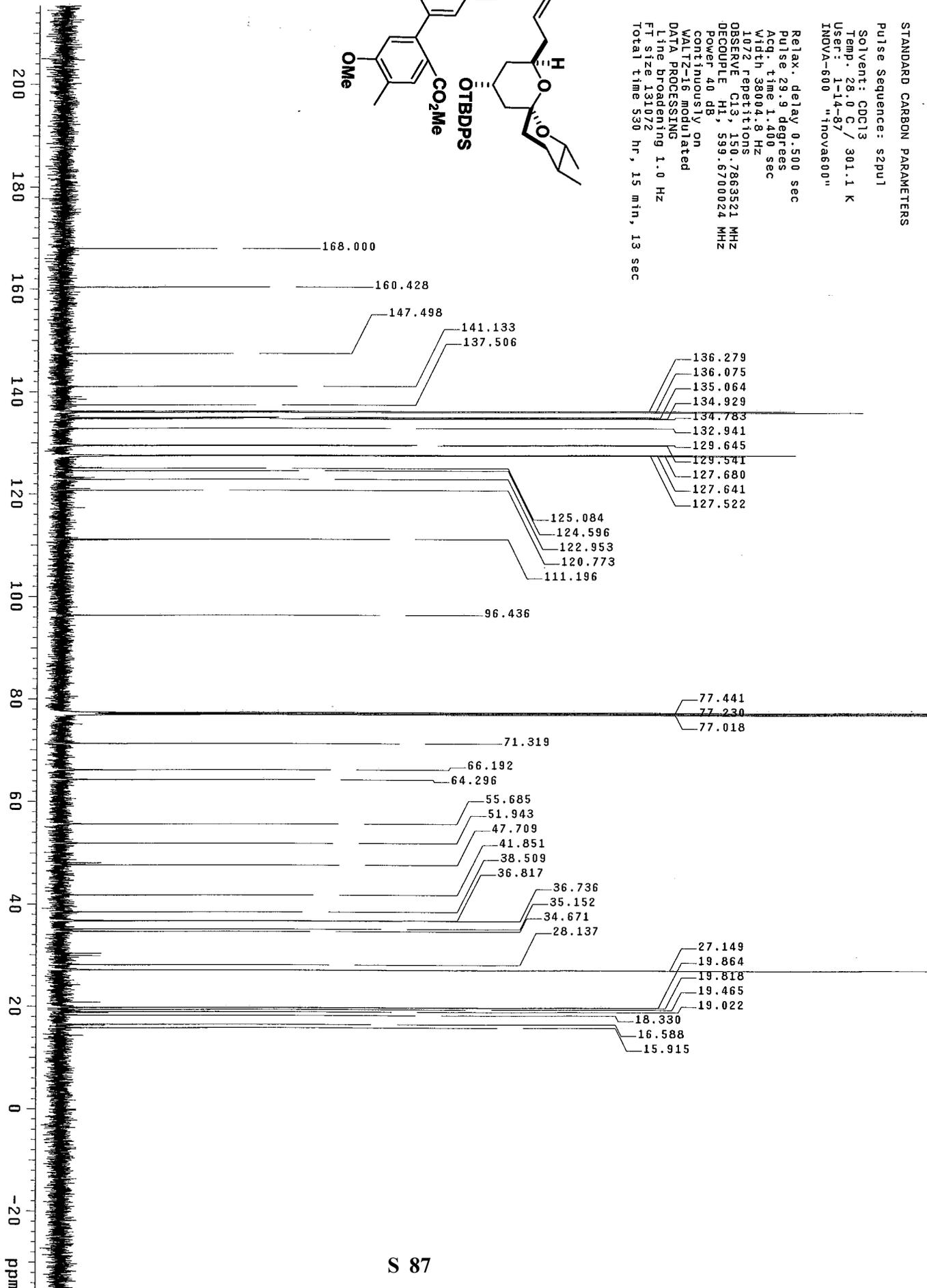
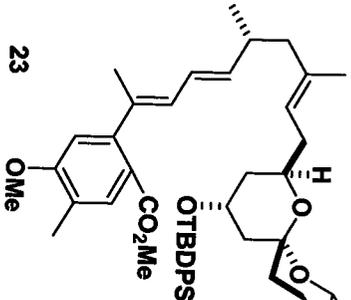
WALTZ-16 modulated

DATA PROCESSING

Line broadening 1.0 Hz

FT size 131072

Total time 530 hr, 15 min, 13 sec



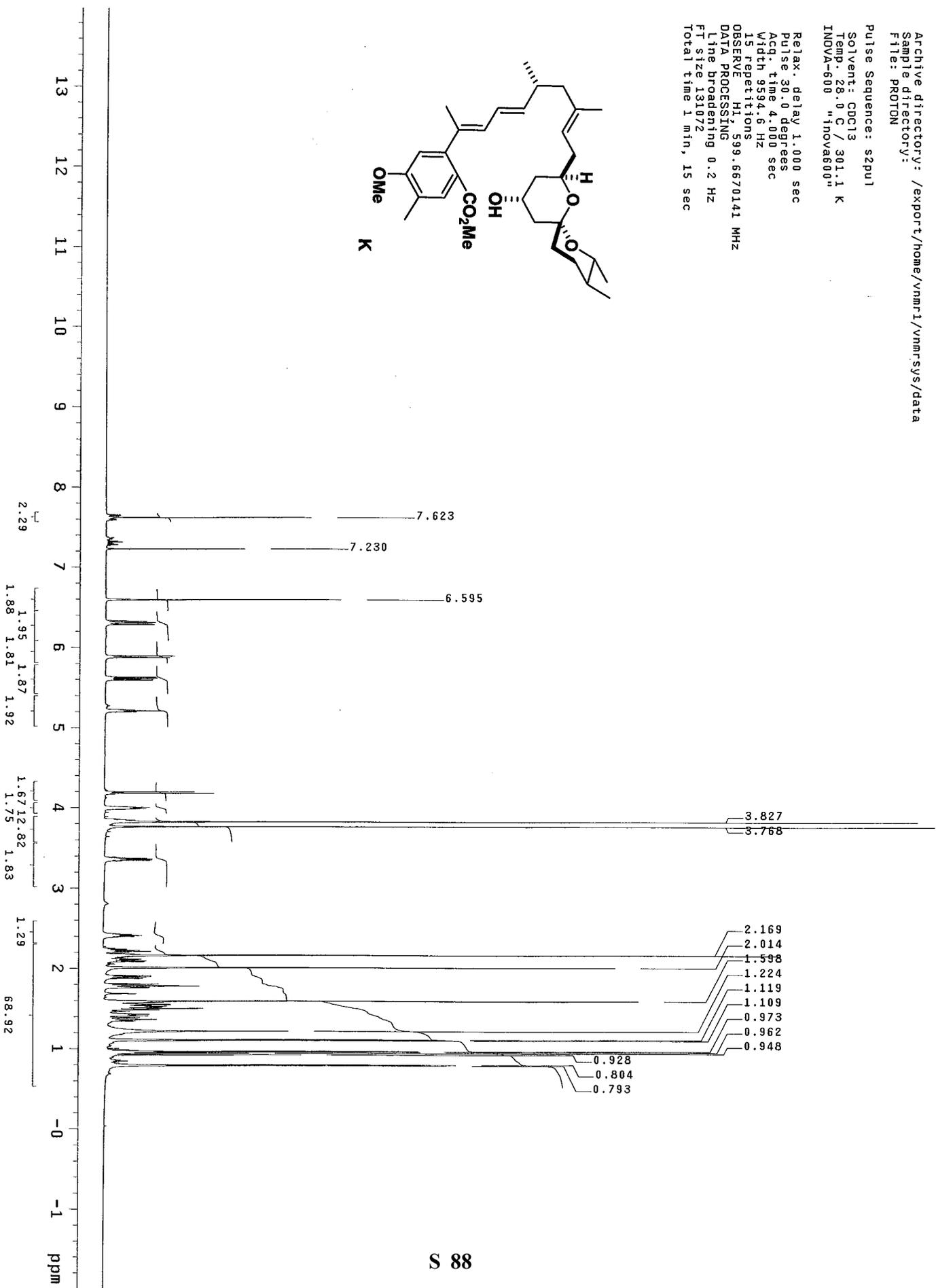
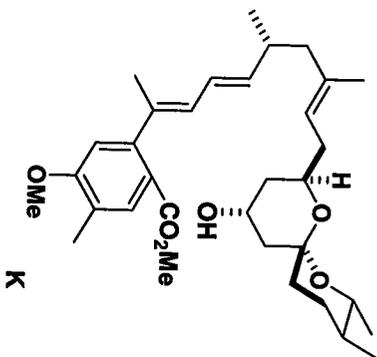
STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrSYS/data
Sample directory:
File: PROT0N

Pulse Sequence: s2pu1

Solvent: CDCl3
Temp: 28.0 C / 301.1 K
INDVA-600 "Inova600"

Relax. delay 1.000 sec
Pulse 30.0 degrees
Acq. time 4.000 sec
Width 9594.6 Hz
15 repetitions
OBSERVE H1, 599.6670141 MHz
DATA PROCESSING
line broadening 0.2 Hz
FT size 131072
Total time 1 min, 15 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDCl3

Temp. 28.0 C / 301.1 K

User: 1-14-87

INOVA-600 "inova600"

Relax. delay 0.500 sec

Pulse 29.9 degrees

Acq. time 1.400 sec

Width 38004.8 Hz

512 repetitions

OBSERVE C13, 150.7863509 MHz

DECOUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

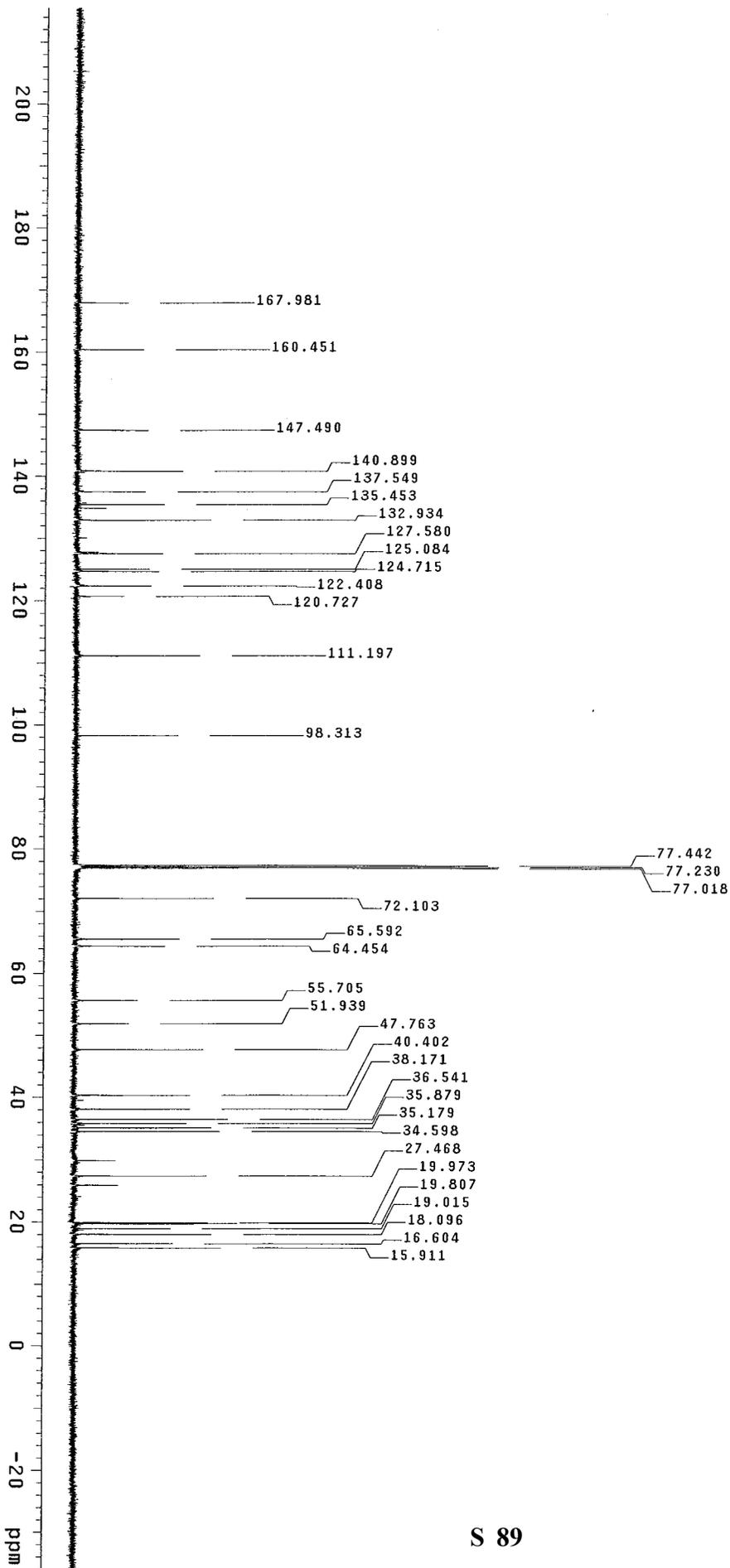
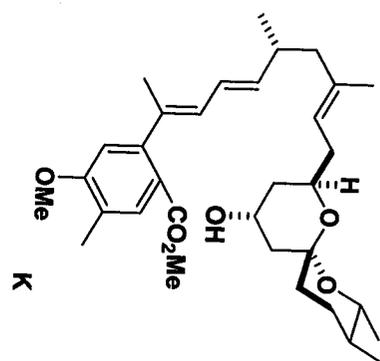
WALTZ-16 modulated

DATA PROCESSING

Line broadening 1.0 Hz

FI size 131072

Total time 5 hr, 18 min, 9 sec

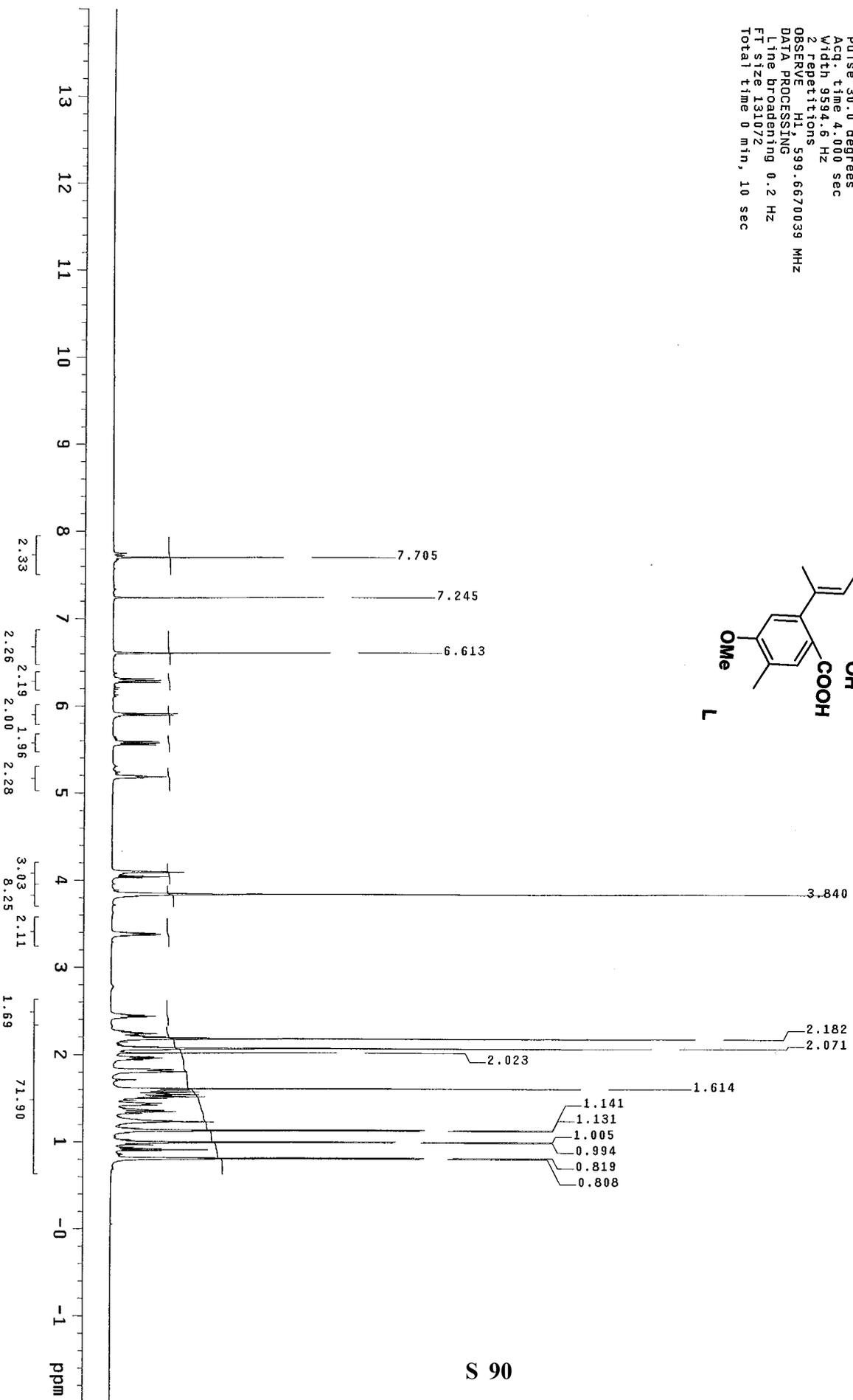
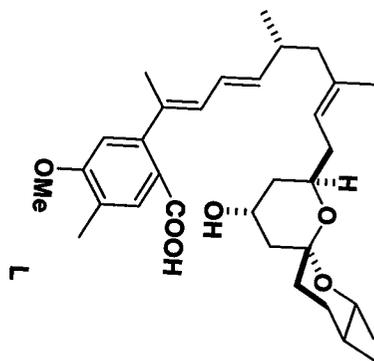


STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrsys/data
 Sample directory:
 File: PROTON

Pulse Sequence: s2pu1
 Solvent: CDCl3
 Temp: 28.0 C / 301.1 K
 INOVA-600 "Inova600"

Relax. delay 1.000 sec
 Pulse 30.0 degrees
 Acq. time 4.000 sec
 Width 9594.6 Hz
 2 repetitions
 OBSERVE HI, 599.6670039 MHz
 DATA PROCESSING
 Line broadening 0.2 Hz
 FT size 131072
 Total time 0 min, 10 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDC13

Temp: 28.0 C / 301.1 K

User: 1-14-87

INNOVA-600 "Innova600"

Relax. delay 1.000 sec

Pulse 29.9 degrees

Acq. time 1.300 sec

Width 38004.8 Hz

528 repetitions

OBSERVE C13, 150.7863873 MHz

DECOUPLE H1, 599.6700024 MHz

Power 40 dB

continuously on

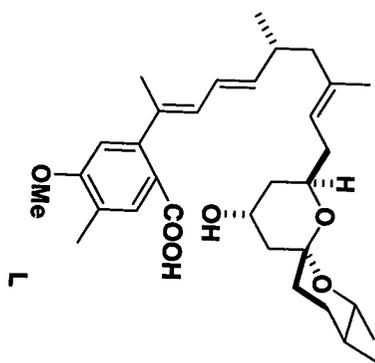
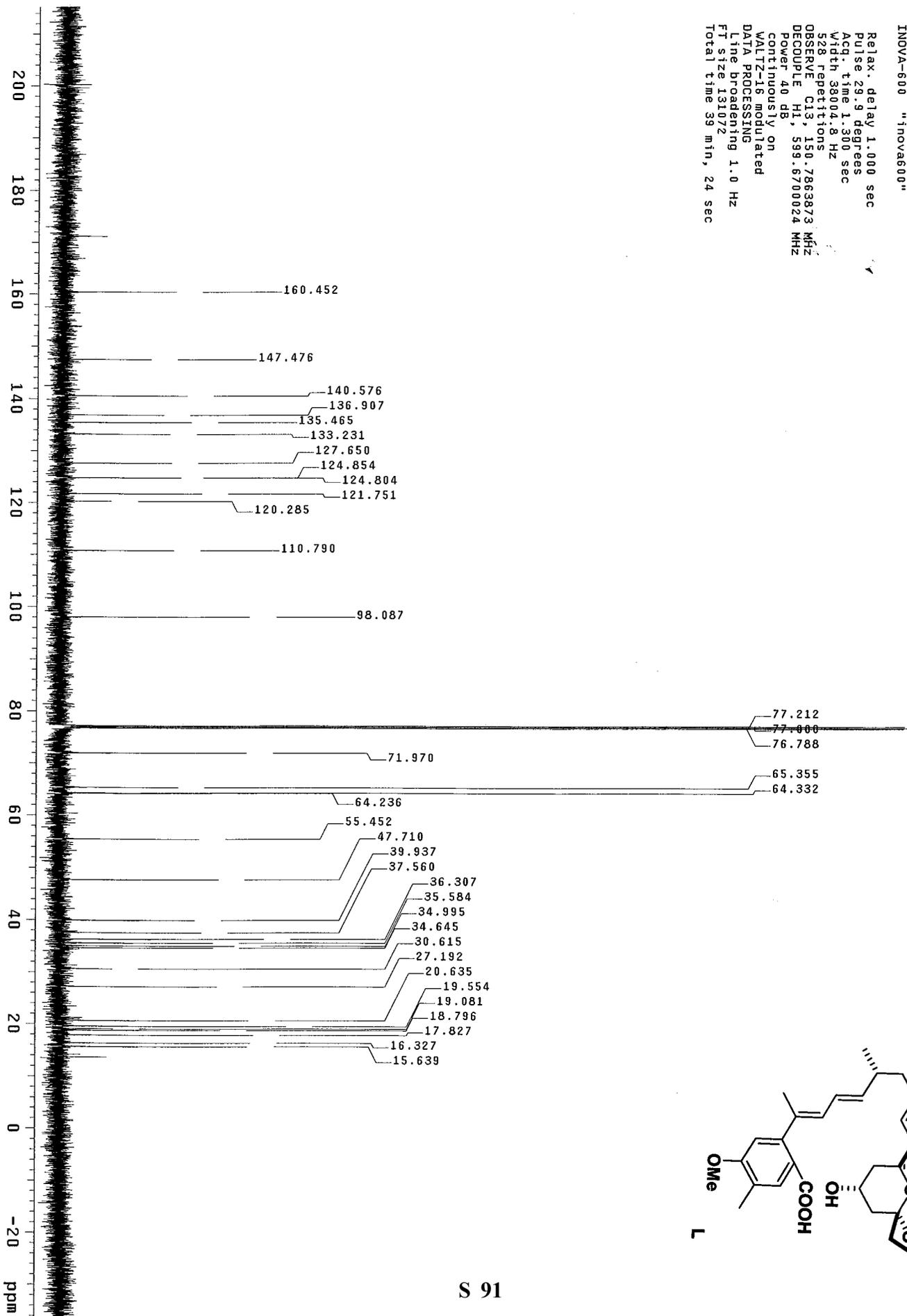
WALTZ-16 modulated

DATA PROCESSING

Line broadening 1.0 Hz

FT size 131072

Total time 39 min, 24 sec



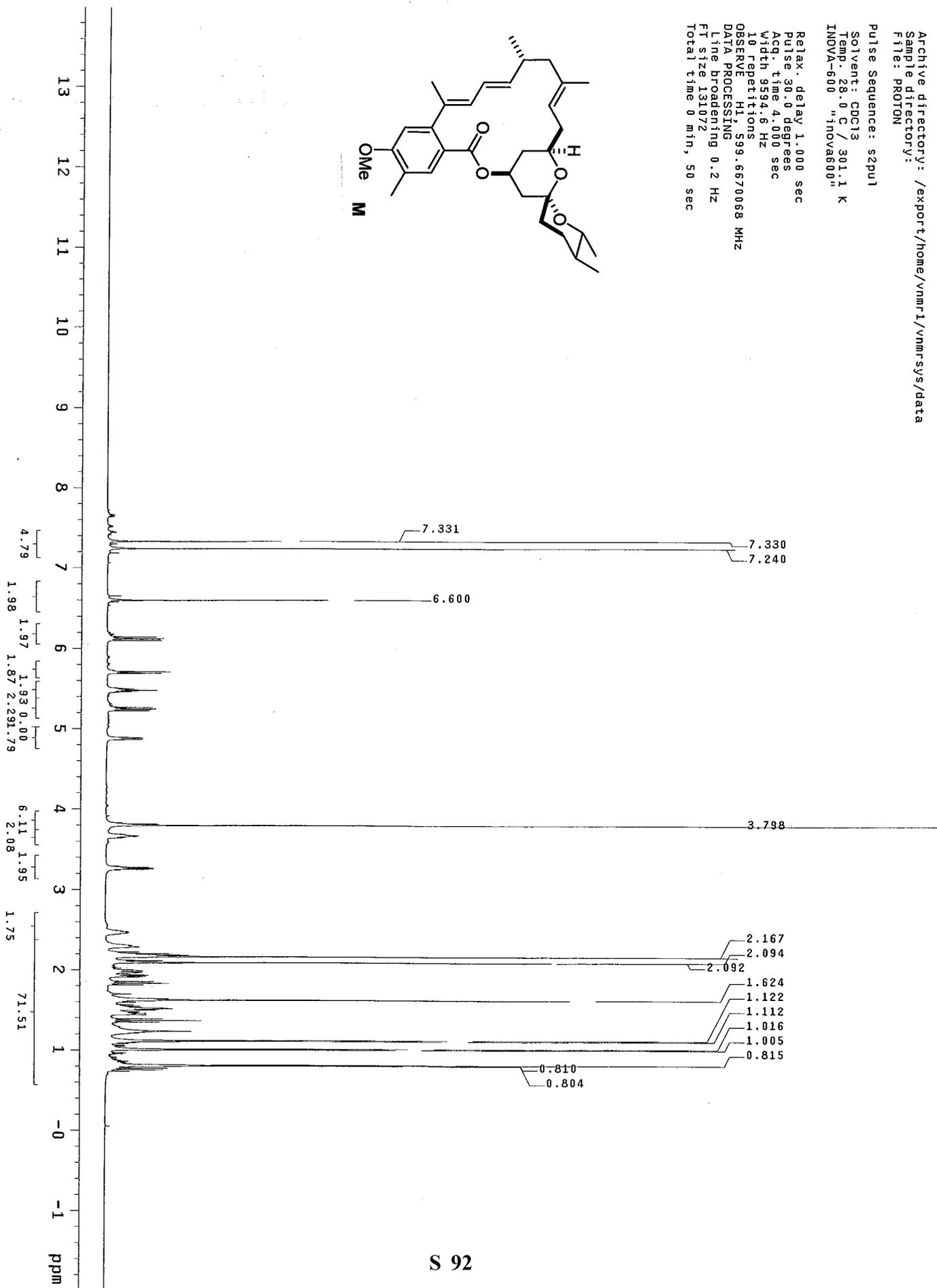
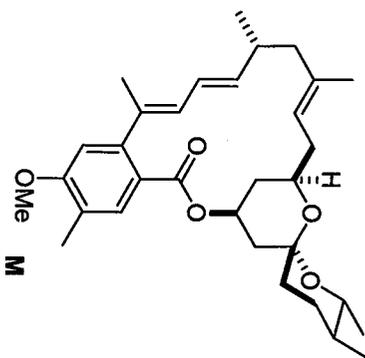
STANDARD PROTON PARAMETERS

Archive directory: /export/home/vnmr1/vnmrSYS/data
 Sample directory:
 File: PROTON

Pulse Sequence: s2pu1

Solvent: CDCl3
 Temp: 28.0 C / 301.1 K
 INOVA-600 "Inova600"

Relax. delay: 1.000 sec
 Pulse: 30.0 degrees
 Acq. time: 4.000 sec
 Width: 3594.6 Hz
 10 repetitions
 OBSERVE H1, 599.6670068 MHz
 DATA PROCESSING
 Line broadening: 0.2 Hz
 Ft size: 131072
 Total time: 0 min, 50 sec

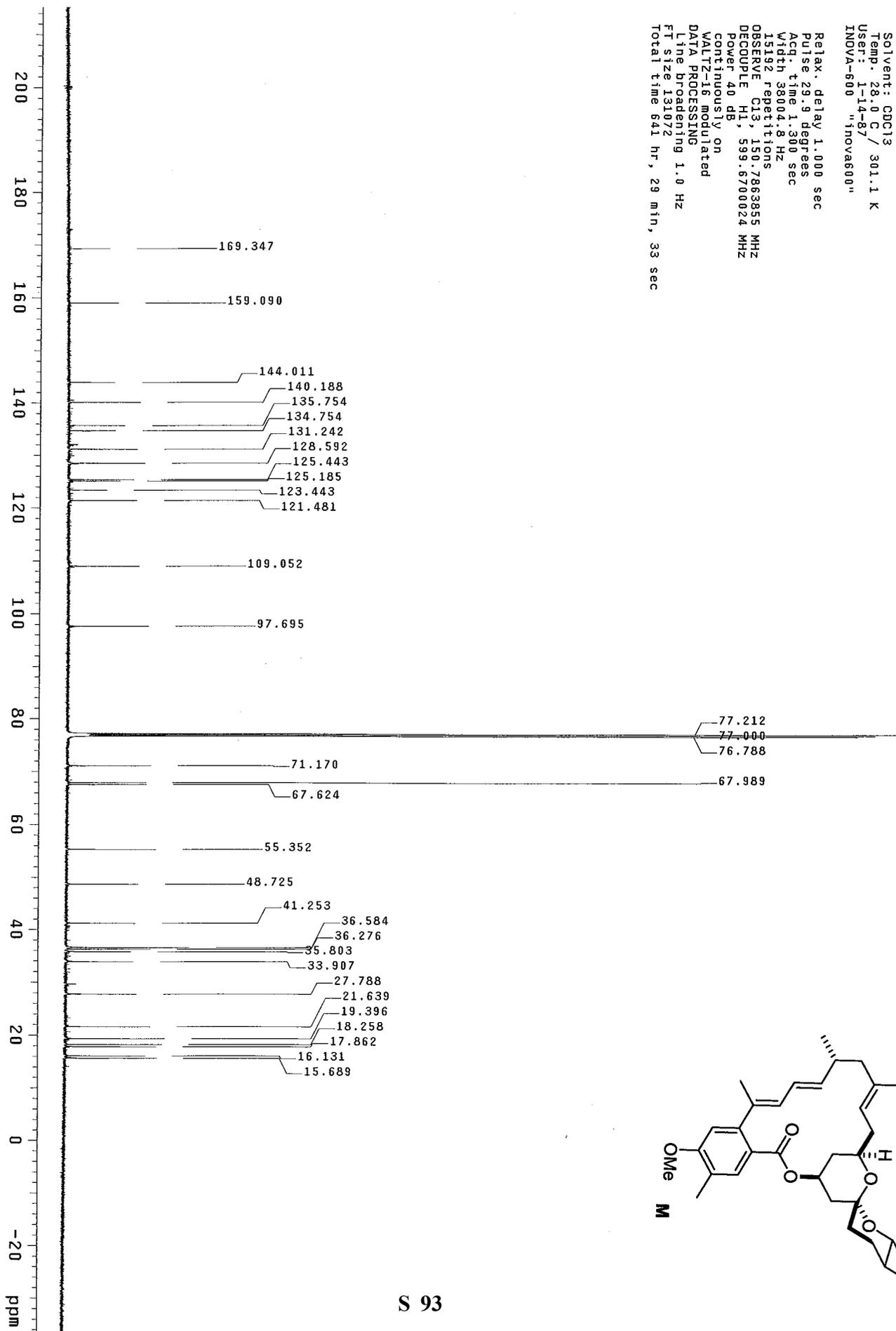


STANDARD CARBON PARAMETERS

Pulse Sequence: s2pu1

Solvent: CDCl3
 Temp: 28.0 C / 301.1 K
 User: 1-14-87
 INOVA-600 "Inova600"

Relax. delay 1.000 sec
 Pulse 29.9 degrees
 Acq. time 1.300 sec
 Width 38004.8 Hz
 15192 repetitions
 OBSERVE C13, 130.7663855 MHz
 DECOUPLE H1, 599.6700024 MHz
 Power 40 dB
 continuously on
 WALTZ-16 modulated
 DATA PROCESSING
 Line broadening 1.0 Hz
 FT size 131072
 Total time 841 hr, 29 min, 33 sec



200
180
160
140
120
100
80
60
40
20
0
-20
ppm

- 169.347
- 159.090
- 144.011
- 140.188
- 135.754
- 134.754
- 131.242
- 128.592
- 125.443
- 125.185
- 123.443
- 121.481
- 109.052
- 97.695
- 77.212
- 77.000
- 76.788
- 71.170
- 67.989
- 67.624
- 55.352
- 48.725
- 41.253
- 36.584
- 36.276
- 35.803
- 33.907
- 27.788
- 21.639
- 19.396
- 18.258
- 17.862
- 16.131
- 15.689

STANDARD PROTON PARAMETERS

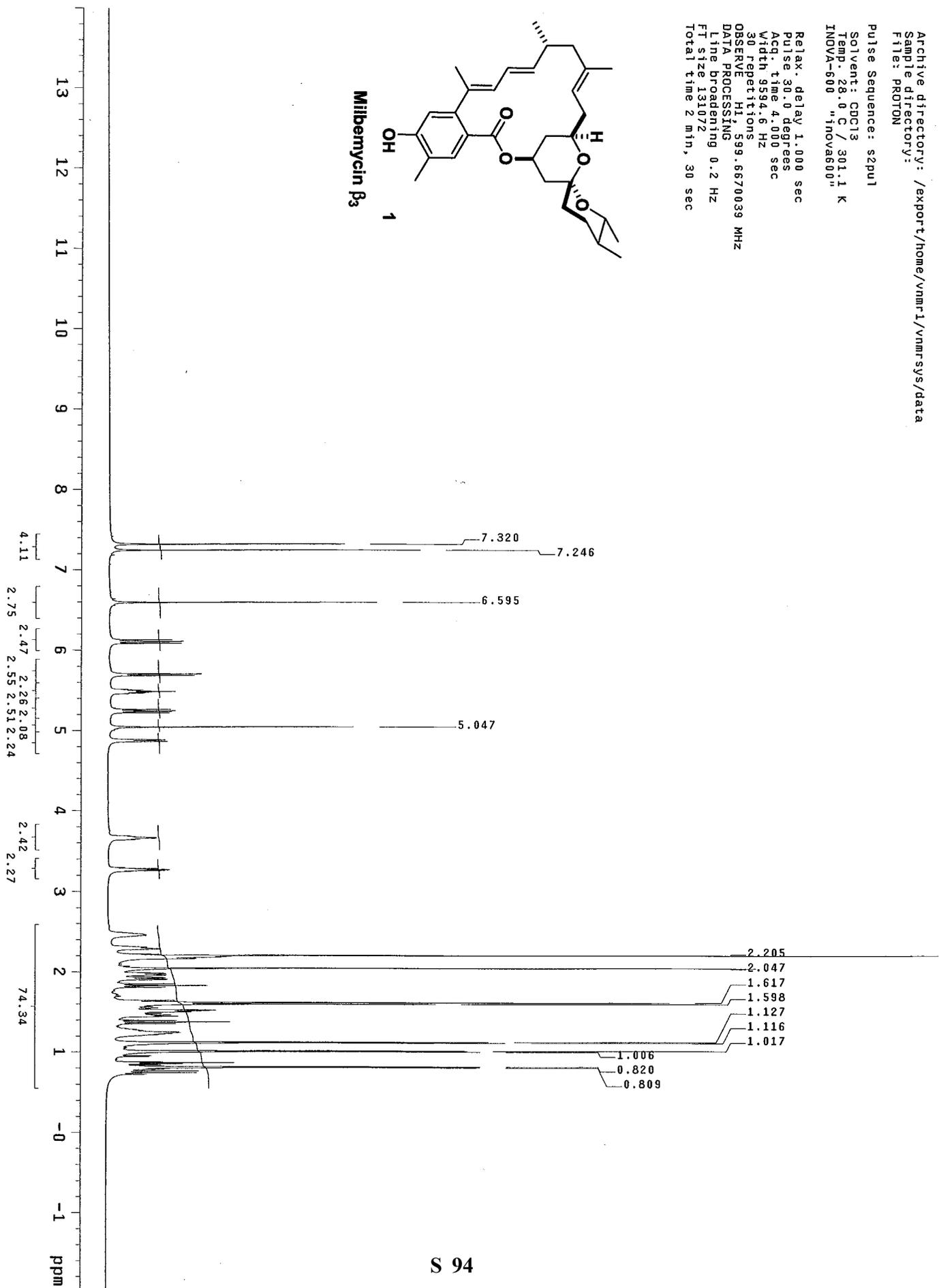
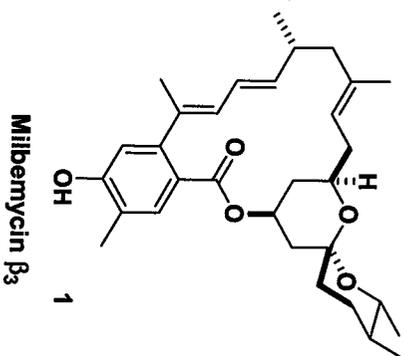
Archive directory: /export/home/vnmr1/vnmrSYS/data
Sample directory:
File: PROTON

Pulse Sequence: s2pu1

Solvent: CDCl3
Temp: 28.0 C / 301.1 K
INNOVA-600 "Inova600"

Relax. delay 1.000 sec
Pulse 30.0 degrees
Acq. time 4.000 sec
Width 9594.6 Hz

30 repetitions
OBSERVE H1, 599.6670039 MHz
DATA PROCESSING
line broadening 0.2 Hz
FT size 131072
Total time 2 min, 30 sec



STANDARD CARBON PARAMETERS

Pulse Sequence: s2pul1

Solvent: CDCl3

Temp: 28.0 C / 301.1 K

User: 1-14-87

INDVA-600 "Inova600"

Relax. delay 1.000 sec

Pulse 29.9 degrees

Acq. time 1.300 sec

Width 38004.8 Hz

100000 repetitions

OBSERVE C13, 150.7863838 MHz

DECUPLE H1, 599.670024 MHz

Power 40 dB

continuously on

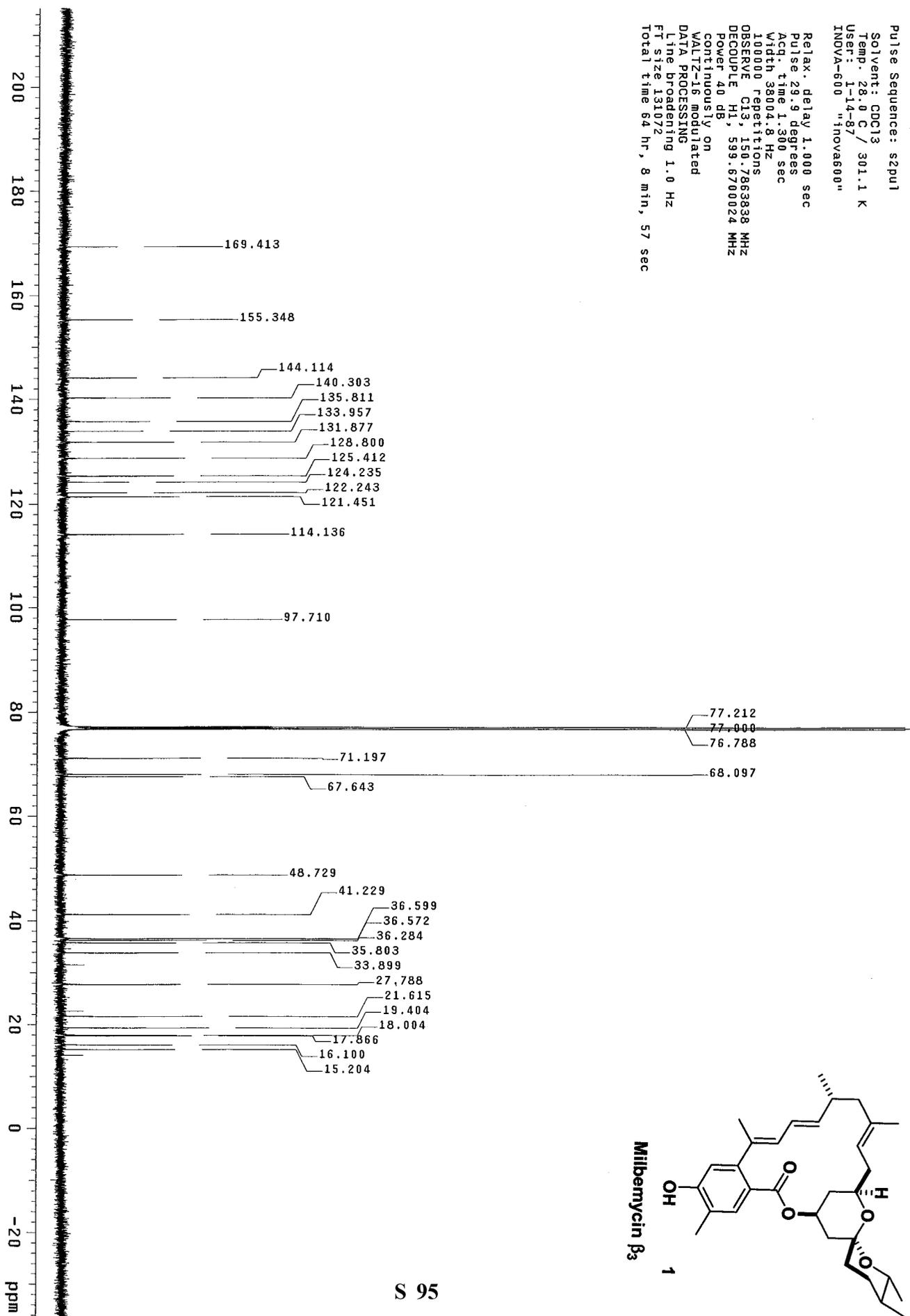
WALTZ-16 modulated

DATA PROCESSING

Line broadening 1.0 Hz

FT size 131072

Total time 64 hr, 8 min, 57 sec



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