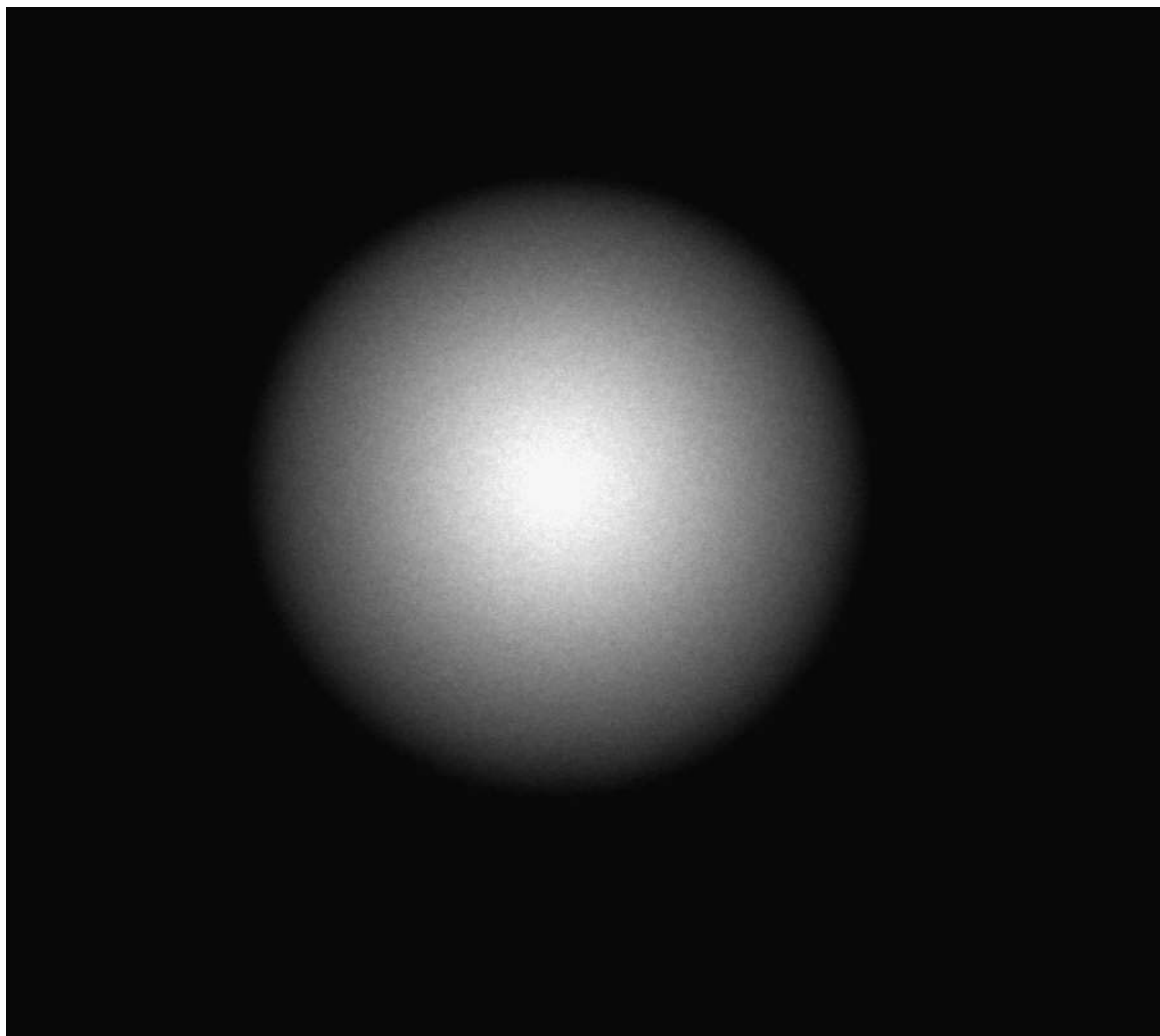


# Supporting Information

## Three-Dimensional Morphology Control During Wet Chemical Synthesis of Porous Chromium Oxide Spheres

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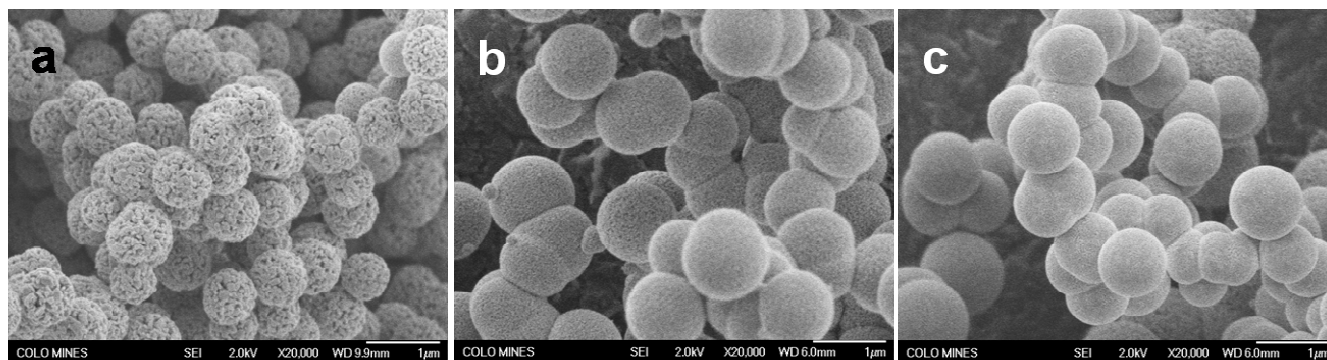
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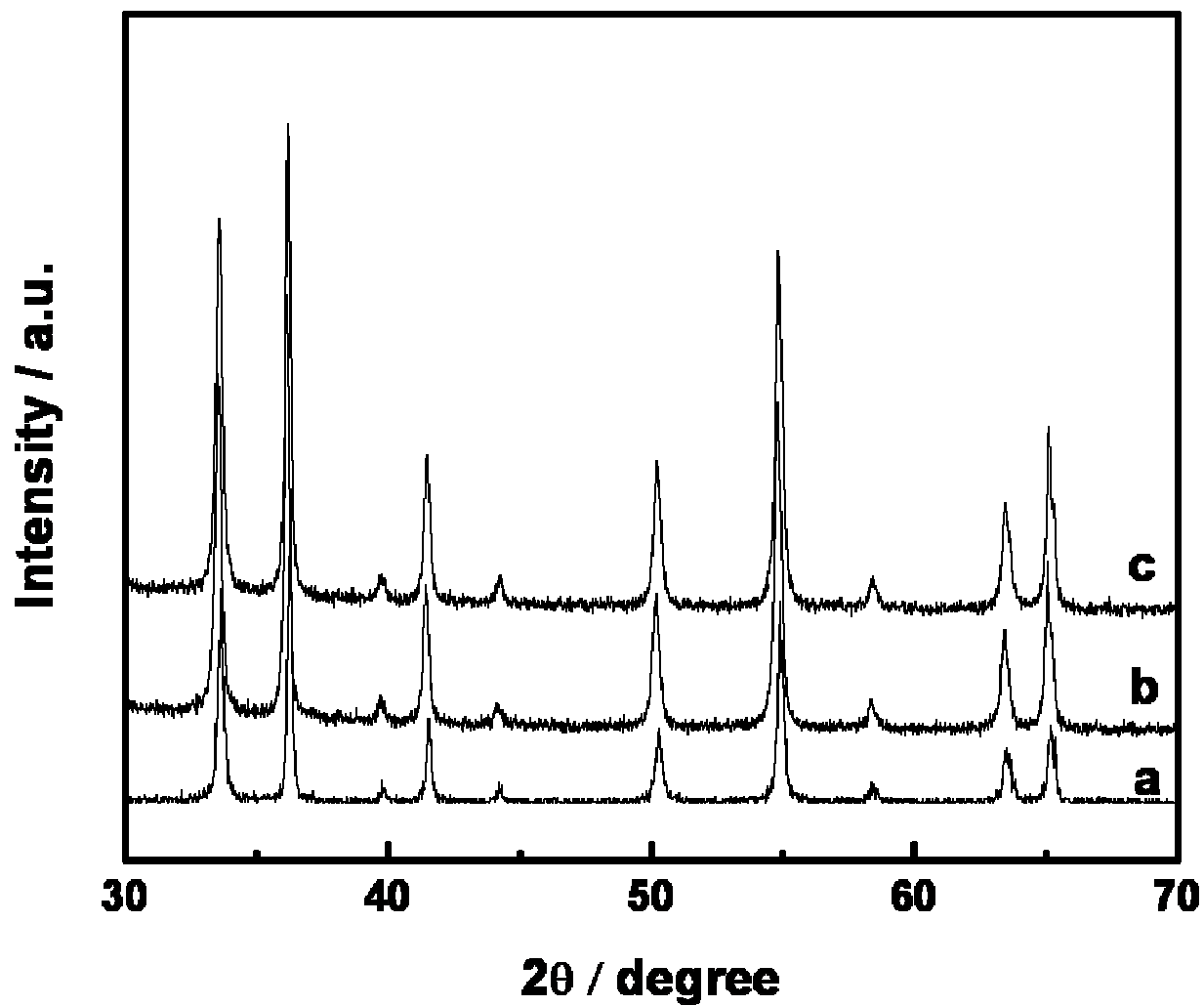
**Figure S1.** Selected area electron diffraction (SAED) pattern of an individual as-synthesized chromium oxide precursor.

**Table S1.** List of measured (dm) interplanar spacing values for porous chromium oxide spheres in comparison with JCPDS values (dt) shown along with the corresponding planes. It was synthesized from 0.025 M chromium nitrate solution and calcined at 500 °C for 4 h.

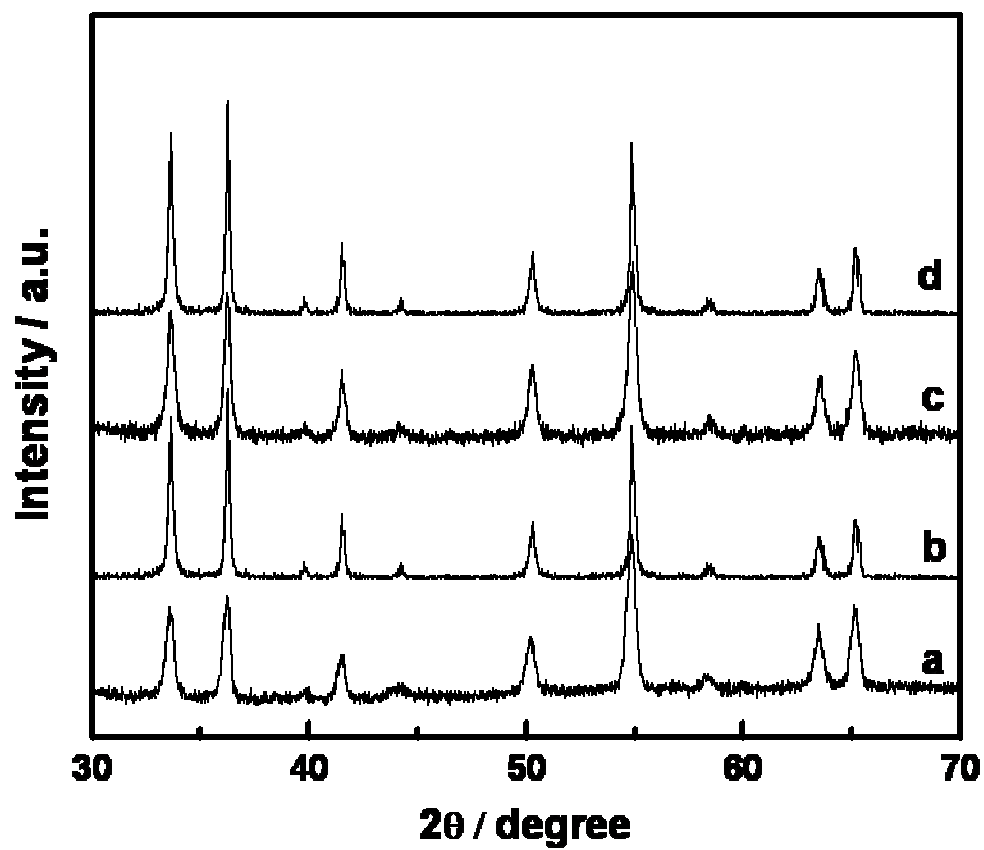
d [Å] (m)	D [Å] (t)	Indexing (hkl)	Error, %
3.605	3.62	102	0.4
2.7037	2.67	014	1.24
2.5006	2.47	110	1.22
2.163	2.17	113	0.32
1.7876	1.81	204	1.23
1.6638	1.67	116	0.37



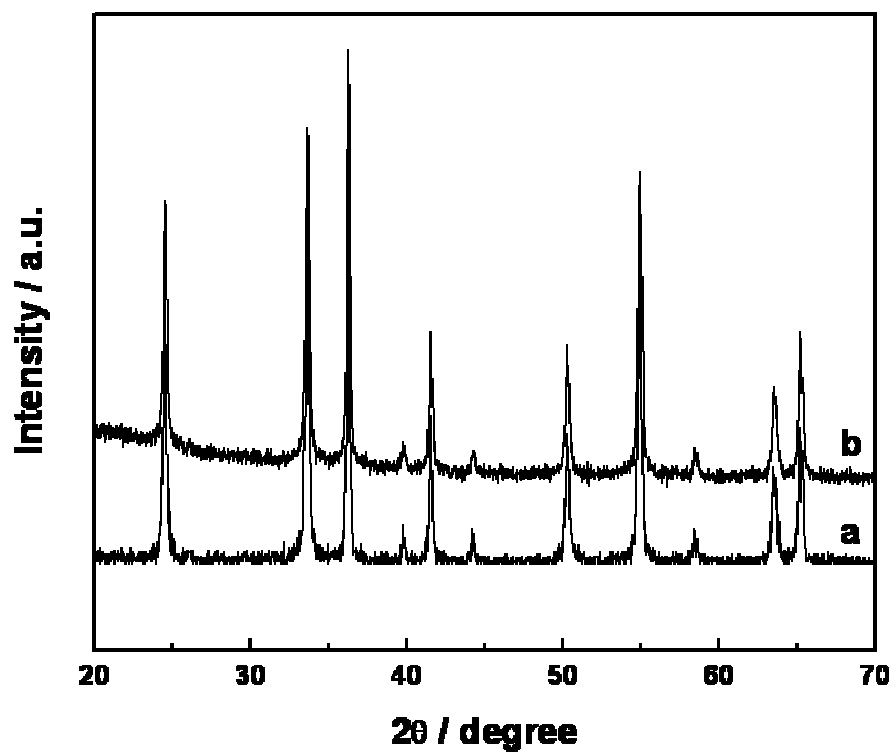
**Figure S2.** SEM images of porous chromium oxide spheres prepared by constant chromium nitrate concentration 0.025 M and different urea concentrations 0 M a), 0.05 M b), and 0.15 M c).



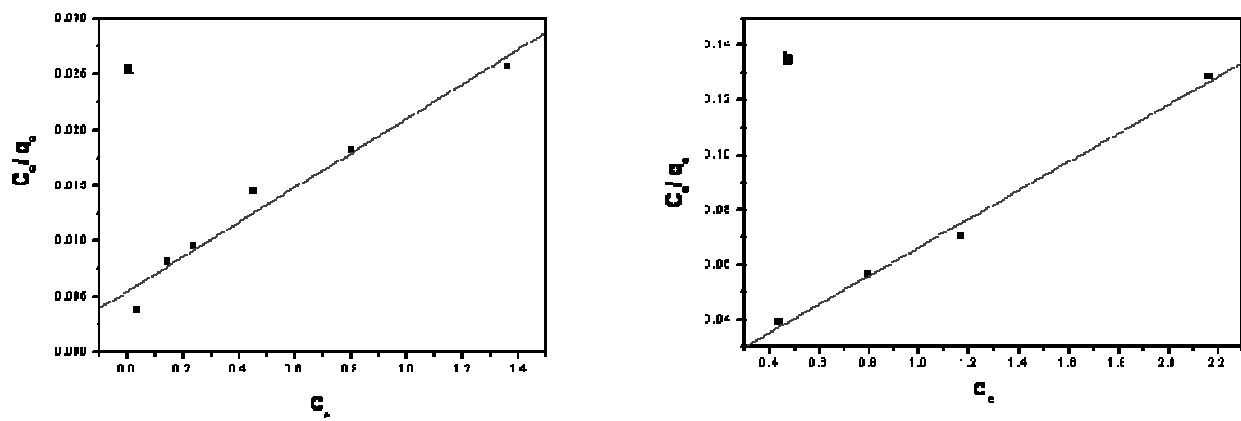
**Figure S3.** XRD patterns of porous chromium oxide spheres synthesized using different urea concentrations: 0 M (a), 0.06 M (b), and 0.12 M (c). Chromium nitrate concentration was held constant at 0.025 M.



**Figure S4.** XRD patterns of porous chromium oxide spheres in the absence of urea. They were synthesized by chromium nitrate concentration of 0.018M (a), 0.025 M (b), 0.05 M (c), and 0.075 M (d).



**Figure S5.** XRD patterns of new porous chromium oxide spheres (a) and regenerated porous chromium oxide spheres (b).



**Figure S6.** Langmuir isotherm plots of Congo red adsorption on porous  $\text{Cr}_2\text{O}_3$  spheres (a) and CP- $\text{Cr}_2\text{O}_3$ .



**Table S2.** Specific surface area and pore parameters of chromium oxides with different concentrations of urea and chromium nitrate.

Urea concentration (M)	Chromium nitrate concentration (M)	Surface area BET (m <sup>2</sup> /g)	Pore size (nm)	Pore volume (cc/g)×10 <sup>-2</sup>
0	0.018	30	27.6	0.18
0	0.025	32	25.2	0.17
0	0.05	32	28.0	0.14
0	0.075	34	27.1	0.14
0.06	0.025	26	22.2	0.14
0.12	0.025	20	24.8	0.15

**Table S3.** Langmuir adsorption isotherm parameters of Congo red on porous Cr<sub>2</sub>O<sub>3</sub><sup>(a)</sup> spheres and CP-Cr<sub>2</sub>O<sub>3</sub><sup>(b)</sup>.

Absorbent	q <sub>exp</sub>	K	q <sub>m</sub>	R <sup>2</sup>
Porous Cr <sub>2</sub> O <sub>3</sub> spheres	57.6	0.29	64.2	0.98317
CP-Cr <sub>2</sub> O <sub>3</sub>	16.8	3.25	19.2	0.99661