

SUPPORTING INFORMATION

Modeling Competitive Adsorption of Mixtures of Volatile Organic Compounds in a Fixed-Bed of Beaded Activated Carbon

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Derivation of isotherm equation for competitive adsorption

The single component Langmuir isotherm model was extended by Butler and Ockrent¹ to predict competitive adsorption of mixture of binary components. Later, Jain and Snoeyink² revealed the limitation of that extension of and proposed a new form of the competitive isotherm for binary mixtures of organic compounds from wastewater (equation S1 and S2) wherein ($q_{m1} > q_{m2}$).³

$$q_1 = \frac{(q_{m1} - q_{m2})b_1 C_1}{1 + b_1 C_1} + \frac{q_{m2} b_1 C_1}{1 + b_1 C_1 + b_2 C_2} \dots\dots\dots S1$$

$$q_2 = \frac{q_{m2} b_2 C_2}{1 + b_1 C_1 + b_2 C_2} \dots\dots\dots S2$$

The model for adsorption of competing binary mixtures was then modified for the prediction of ternary ($q_{m1} > q_{m2} > q_{m3}$) mixtures from an aqueous system⁴.

$$q_1 = \frac{(q_{m1} - q_{m2})b_1 C_1}{1 + b_1 C_1} + \frac{(q_{m2} - q_{m3})b_1 C_1}{1 + b_1 C_1 + b_2 C_2} + \frac{q_{m3} b_1 C_1}{1 + b_1 C_1 + b_2 C_2 + b_3 C_3} \dots\dots\dots S3$$

$$q_2 = \frac{(q_{m2}-q_{m3})b_2C_2}{1+b_1C_1+b_2C_2} + \frac{q_{m3}b_2C_2}{1+b_1C_1+b_2C_2+b_3C_3} \dots\dots\dots S4$$

$$q_3 = \frac{q_{m3}b_3C_3}{1+b_1C_1+b_2C_2+b_3C_3} \dots\dots\dots S5$$

In the current study, the model for competitive adsorption in a ternary system was extended for n-component mixtures of VOCs to describe adsorption from a gas stream and tested with an eight-component VOCs mixture in which ($q_{m1} > q_{m2} > q_{m3} > q_{m4} > \dots \dots \dots > q_{m7} > q_{m8}$).

$$q_1 = \frac{(q_{m1}-q_{m2})b_1C_1}{1+b_1C_1} + \frac{(q_{m2}-q_{m3})b_1C_1}{1+b_1C_1+b_2C_2} + \frac{(q_{m3}-q_{m4})b_1C_1}{1+b_1C_1+b_2C_2+b_3C_3} + \frac{(q_{m4}-q_{m5})b_1C_1}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4} + \frac{(q_{m5}-q_{m6})b_1C_1}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5} + \frac{(q_{m6}-q_{m7})b_1C_1}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6} + \frac{(q_{m7}-q_{m8})b_1C_1}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6+b_7C_7} + \frac{q_{m8}b_1C_1}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6+b_7C_7+b_8C_8} \dots\dots\dots S6$$

$$q_2 = \frac{(q_{m2}-q_{m3})b_2C_2}{1+b_1C_1+b_2C_2} + \frac{(q_{m3}-q_{m4})b_2C_2}{1+b_1C_1+b_2C_2+b_3C_3} + \frac{(q_{m4}-q_{m5})b_2C_2}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4} + \frac{(q_{m5}-q_{m6})b_2C_2}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5} + \frac{(q_{m6}-q_{m7})b_2C_2}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6} + \frac{(q_{m7}-q_{m8})b_2C_2}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6+b_7C_7} + \frac{q_{m8}b_2C_2}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6+b_7C_7+b_8C_8} \dots\dots\dots S7$$

$$q_3 = \frac{(q_{m3}-q_{m4})b_3C_3}{1+b_1C_1+b_2C_2+b_3C_3} + \frac{(q_{m4}-q_{m5})b_3C_3}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4} + \frac{(q_{m5}-q_{m6})b_3C_3}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5} + \frac{(q_{m6}-q_{m7})b_3C_3}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6} + \frac{(q_{m7}-q_{m8})b_3C_3}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6+b_7C_7} + \frac{q_{m8}b_3C_3}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6+b_7C_7+b_8C_8} \dots\dots\dots S8$$

$$q_4 = \frac{(q_{m4}-q_{m5})b_4C_4}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4} + \frac{(q_{m5}-q_{m6})b_4C_4}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5} + \frac{(q_{m6}-q_{m7})b_4C_4}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6} + \frac{(q_{m7}-q_{m8})b_4C_4}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6+b_7C_7} + \frac{q_{m8}b_4C_4}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6+b_7C_7+b_8C_8} \dots\dots\dots S9$$

$$q_5 = \frac{(q_{m5}-q_{m6})b_5C_5}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5} + \frac{(q_{m6}-q_{m7})b_5C_5}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6} + \frac{(q_{m7}-q_{m8})b_5C_5}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6+b_7C_7} + \frac{q_{m8}b_5C_5}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6+b_7C_7+b_8C_8} \dots\dots\dots S10$$

$$q_6 = \frac{(q_{m6}-q_{m7})b_6C_6}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6} + \frac{(q_{m7}-q_{m8})b_6C_6}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6+b_7C_7} + \frac{q_{m8}b_6C_6}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6+b_7C_7+b_8C_8} \dots\dots\dots S11$$

$$q_7 = \frac{(q_{m7}-q_{m8})b_7C_7}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6+b_7C_7} + \frac{q_{m8}b_7C_7}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6+b_7C_7+b_8C_8} \dots\dots\dots S12$$

$$q_8 = \frac{q_{m8}b_8C_8}{1+b_1C_1+b_2C_2+b_3C_3+b_4C_4+b_5C_5+b_6C_6+b_7C_7+b_8C_8} \dots\dots\dots S13$$

General isotherm equation for the i^{th} component

The general form for the competitive adsorption isotherm equation for the i^{th} adsorbate in a mixture of n VOCs could then be written as:

$$q_{e,i} = \sum_{k=i}^n \frac{b_i c_i a_k}{1 + \sum_{j=1}^k b_j c_j} \dots\dots\dots S14$$

where:

$$a_k = (q_{m,k} - q_{m,k+1}) \text{ for } k = i \text{ to } n-1$$

$$\text{and } a_k = q_{m,n}, \text{ for } k = n$$

Calculation of isotherm parameters

The pure component Langmuir isotherm parameters were determined by linearizing the corresponding isotherm equation (equation S15) and fitting the resulting equation to measured isotherm data (Figure S1), obtained by completing a mass balance on a reactor loaded with 4 to 5g of BAC and adsorbing at 25°C where air is used as carrier gas. In equation S15 the slope of the line is $\left(\frac{1}{b_i q_{m,i}}\right)$, the y-intercept is $\left(\frac{1}{q_{m,i}}\right)$. Hence, b_i and $q_{m,i}$ can be readily calculated at 25°C.

$$\frac{1}{q_{e,i}} = \frac{1}{b_i q_{m,i} c_i} + \frac{1}{q_{m,i}} \dots\dots\dots S15$$

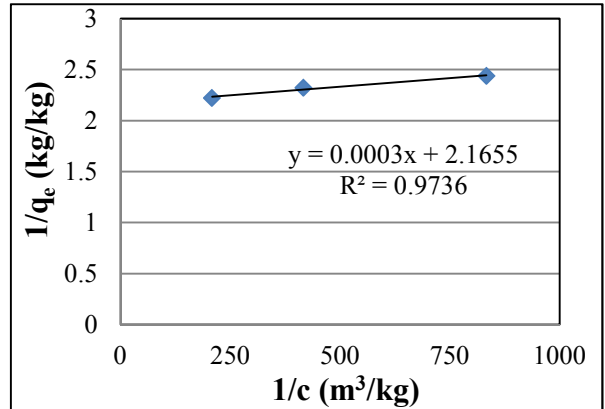
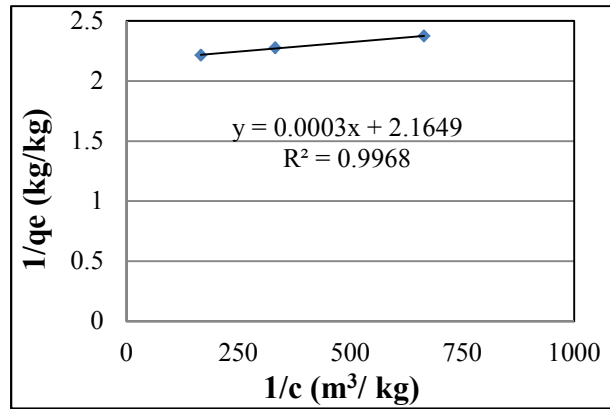
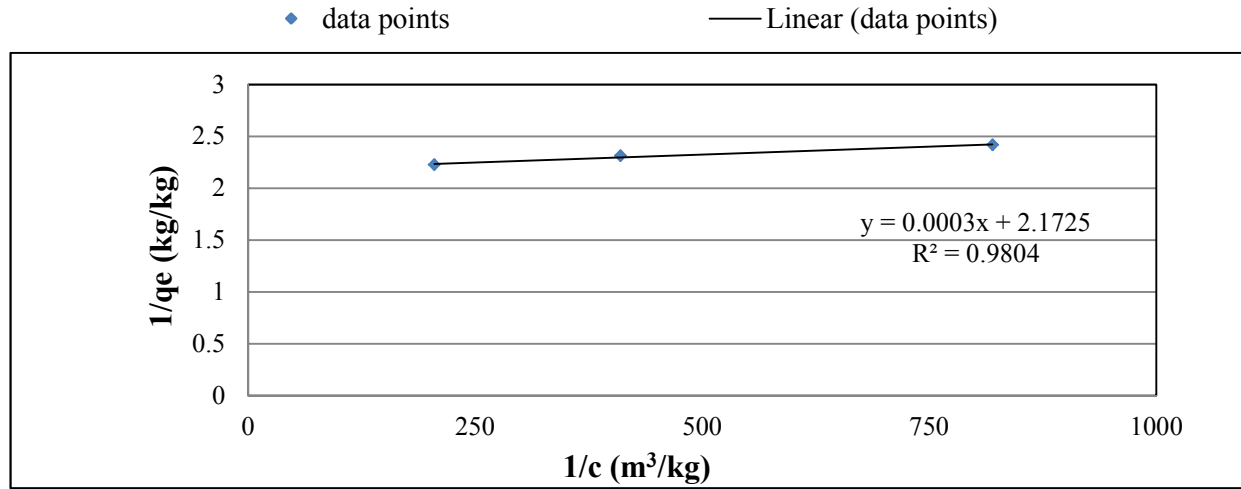
The temperature-dependent Langmuir affinity coefficient, b_i , can be calculated as a function of temperature using equation S16

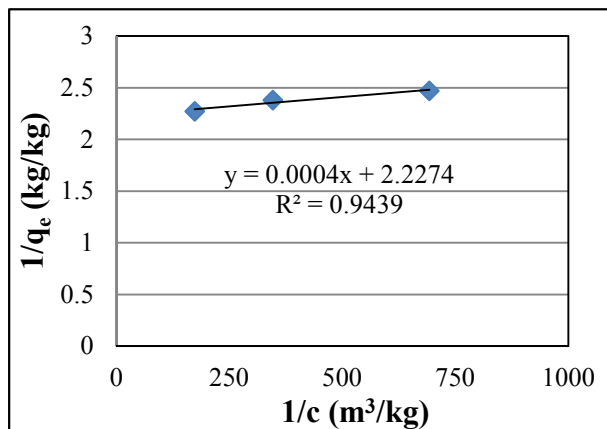
$$b_i = b_{o,i} \exp \left(\frac{-\Delta H_{ad,i}}{R_g T} \right) \dots\dots\dots S16$$

Knowing the value of b_i at 25 °C (using Figure S1 and equation S15), $b_{o,i}$ can be calculated using equation S17:

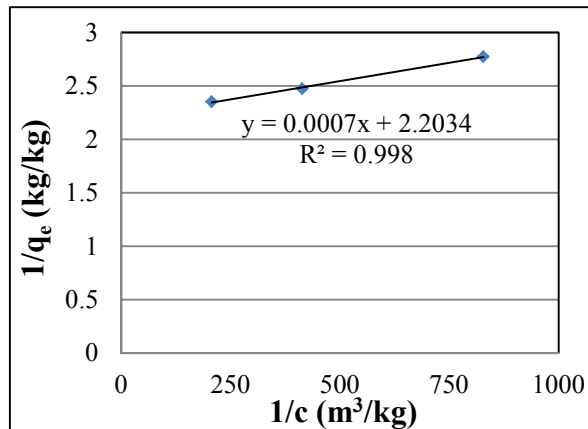
$$b_{o,i} = \frac{b_i \text{ at } 25^\circ\text{C}}{\exp \left(\frac{-\Delta H_{ad,i}}{R_g T} \right)} \dots\dots\dots S17$$

Where $T=298\text{K}$ in equation S17.

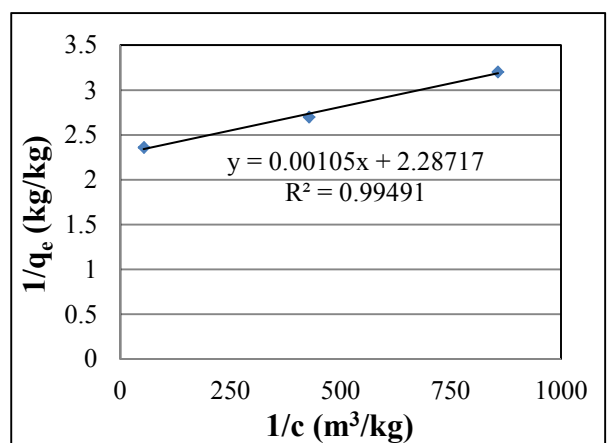




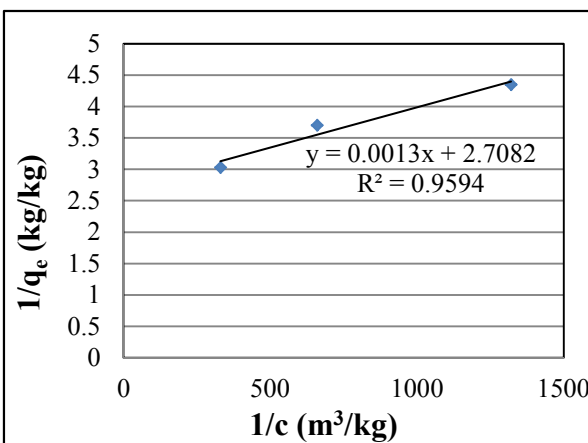
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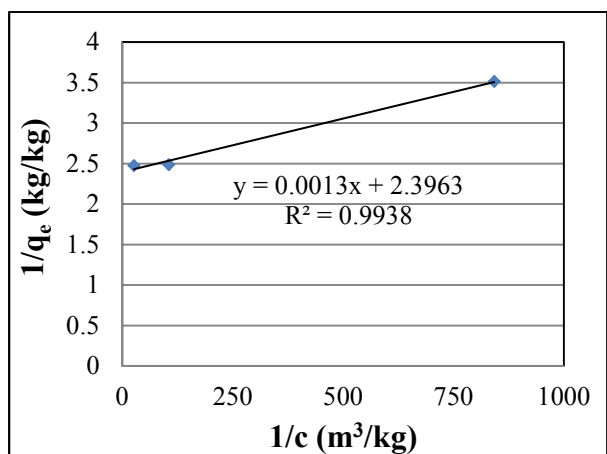
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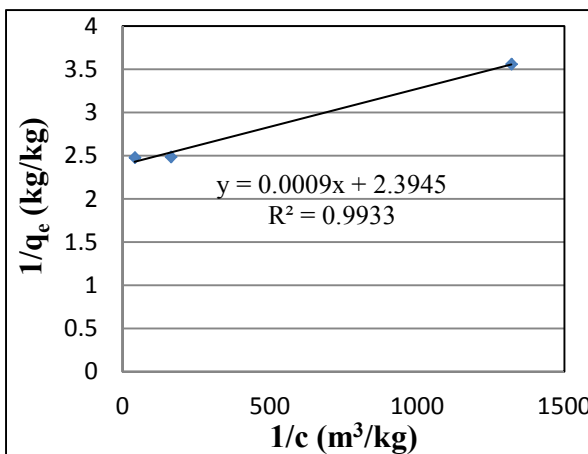
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i

Figure S1. Calculation of Langmuir isotherm parameters for individual compounds (a) 1,2,4-trimethylbenzene, (b) 2,2-dimethylpropylbenzene, (c) indane, (d) n-decane, (e) 2-butoxy ethanol, (f) 2-heptanone, (g) n-heptane, (h) n-butyl acetate, and (i) n-butanol.

Table S1 shows Langmuir isotherm parameters for each compound: the maximum adsorption capacity ($q_{m,i}$), the Langmuir affinity coefficient at 25°C (b_i at 25°C) and the pre-exponential constant in the temperature dependent Langmuir affinity coefficient ($b_{o,i}$).

Table S1. Langmuir isotherm parameters at 25°C

Compound	$q_{m,i}$ (kg/kg)	b_i at 25°C (m ³ /kg)	$b_{o,i}$ (m ³ /kg)
1,2,4-trimethylbenzene	0.46	7242	9.73E-12
2,2-dimethylpropylbenzene	0.46	7216	9.38E-12
indane	0.46	5338	8.64E-13
n-decane	0.45	4455	6.08E-13
2-butoxyethanol	0.45	3148	2.34E-13
2-heptanone	0.44	2287	1.78E-13
n-heptane	0.37	2083	5.01E-12
n-butyl acetate	0.42	1843	9.87E-15
n-butanol	0.42	1710	1.52E-15

Table S2 shows the physical properties of the adsorbates studied.

Table S2. Physical properties of the adsorbates

Compound	Formula	$M_{A,i}$ ⁵ (g/mol)	$(\sum v)_{A,i}$	ΔH_{vap} ^{6,7} (kJ/mol)	α ^{8,9} (10 ⁻²⁴ cm ³)	γ ^{6,8-10} (mN/m)	IP ^{8,9,10} (eV)
1,2,4-trimethylbenzene	C ₉ H ₁₂	120.20	152.06	39.2	15.87	28.70	8.27
2,2-dimethylpropylbenzene	C ₁₁ H ₁₆	148.20	192.98	46.74	19.59	28.80	7.71
indane	C ₉ H ₁₀	118.20	127.90	49.05	15.48	27.50	8.40
n-decane	C ₁₀ H ₂₂	142.30	168.3	38.75	19.10	23.90	10.20
2-butoxyethanol	C ₆ H ₁₄ O ₂	118.20	137.68	47.06	13.00	27.40	10.00
2-heptanone	C ₇ H ₁₄ O	114.20	148.70	39.5	13.51	24.80	9.37
n-heptane	C ₇ H ₁₆	100.21	147.18	36.66	13.60	20.14	9.90
n-butyl acetate	C ₆ H ₁₂ O ₂	116.20	133.72	36.14	12.61	24.35	10.10
n-butanol	C ₄ H ₁₀ O	74.10	91.28	43.29	8.71	25.57	10.14

Characterization of the adsorbent porosity

Characterization of the adsorbent porosity is described in detail in our previous work¹¹. The porosity of BAC samples was analyzed using a micropore surface analysis system (IQ2MP, Quantachrome) using N₂ as probe molecule. The micropore volume and pore size distribution were determined using the V-t and density function theory (DFT) models, respectively. The values for w_{mic} , volume averaged micropore width (for heat of adsorption calculation) and r_p , the volume averaged pore radius (based on the micropore, mesopore and macropore half-widths) are calculated from the instrument output data as $\sum(w_{mic,m} f_m)$ and $\sum(r_{p,m} f_m)$, respectively, where f_m is pore volume fraction of the m^{th} pore size range. The value for w_{mic} is 1.02nm, and the value of r_p is 1.1nm.

Computation of the Biot number and surface to pore diffusion flux

Biot number ¹², surface to pore diffusion flux ratio, φ_i , ¹³, the external mass transfer resistance coefficient, $k_{film,i}$, ^{12, 14} and the surface diffusion coefficient, D_s ¹⁵ were calculated using the following equations:

$$Bi_{p,i} = \frac{k_{film,i}d_p}{2D_{eff,i}} \dots \dots \dots S18$$

$$\varphi_i = \frac{\rho_b D_{s,i} q_{e,i}}{D_{eff,i} C_{o,i}} \dots \dots \dots S19$$

$$k_{film,i} = \frac{[1+1.5(1-\varepsilon_b)]D_{AB,i}}{d_p} \left(2 + 0.644(Re_p^{1/2} Sc_i^{1/3}) \right) \dots \dots \dots S20$$

$$D_s = D_{so} \exp \left(\frac{-E_{a,i}}{R_g T} \right) \dots \dots \dots S21$$

where D_{so} is the pre-exponential factor ($10^{-4} \text{ cm}^2/\text{s}$) and the activation energy of adsorption, E_a is given as $E_{a,i} = 5.38 R_g T_{bi}$ ¹⁵ wherein T_{bi} , is the boiling point of the adsorbates. **Table S3** provides definition of the other parameters used in equations S18-S21.

Table S3. Values of pore diffusion, surface diffusion and external mass transfer coefficient at 25°C

Compound	$D_{eff,i}$ (cm^2/s)	$D_{s,i}$ (cm^2/s)	$k_{film,i}$ (cm/s)	$Bi_{p,i} \left(\frac{k_{film,i}d_p}{2D_{eff,i}} \right)$	$\varphi_i \left(\frac{\rho_b D_{s,i} q_{e,i}}{D_{eff,i} C_{o,i}} \right)$
1,2,4-trimethylbenzene	1.69E-05	5.75E-22	21.85	4.70E+04	5.04E-12
2,2-dimethylpropylbenzene	1.52E-05	3.26E-23	27.77	5.03E+04	8.17E-13
Indan	1.70E-05	1.96E-22	22.42	4.61E+04	1.93E-12
n-decane	1.55E-05	2.81E-18	21.45	4.82E+04	2.43E-08
2-butoxyethanol	1.70E-05	4.81E-18	22.10	4.88E+04	1.35E-08
2-heptanone	1.73E-05	7.72E-19	19.91	4.65E+04	1.76E-09
n-heptane	1.85E-05	5.59E-14	21.13	4.44E+04	2.45E-06
n-butyl acetate	1.71E-05	1.68E-16	22.81	4.90E+04	1.70E-07
n-butanol	2.15E-05	9.37E-16	18.67	4.85E+04	4.96E-07

Comparison of modelled and measured amount adsorbed

Table S4 and Table S5 compare the modelled and experimentally measured ⁵ amount adsorbed for each component in the binary and eight component mixtures, respectively.

Table S4. Comparison of modelled and experimentally measured amount adsorbed for the binary mixture

Name	Modelled amount adsorbed (g/g)	Measured amount adsorbed (g/g)	MRAE (%)
n-heptane	0.012	0.004	200
n-decane	0.403	0.406	0.74
total amount adsorbed	0.414	0.41	1

Table S5. Comparison of modelled and experimentally measured amount adsorbed for the eight components mixture

Name	Modelled amount adsorbed (g/g)	Measured amount adsorbed (g/g)	MRAE (%)
n-butanol	0.006	0.001	600
n-butyl acetate	0.011	0.004	202
2-heptanone	0.020	0.018	9
2-butoxyethanol	0.031	0.028	12
n-decane	0.067	0.069	4
indane	0.073	0.075	3
1,2,4-trimethylbenzene	0.083	0.084	1
2,2-dimethylpropylbenzene	0.125	0.129	2
total amount adsorbed	0.416	0.407	2

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