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Supporting Information

2 **Manuscript title:** Satisfactory Anti-Interference and High Performance of
3 1Co-1Ce/Mn@ZSM-5 Catalyst for Simultaneous Removal of NO and Hg⁰
4 in Abominable Flue Gas

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7 **Number of pages:** 21

8 **Number of Tables:** 3

9 **Number of Figures:** 7

10 **Preparation of 1Co-1Ce/Mn@ZSM-5 Catalyst.** The exhaust gas was treated with
11 potassium permanganate solution, sodium hydroxide solution and activated carbon
12 before being discharged into the atmosphere. In addition, in order to ensure the quality
13 of the experimental data, all experiments were repeated 3 times. The Mn@ZSM-5
14 molecular sieve was synthesized by hydrothermal method, and then the active
15 component of Co-CeO_x was loaded by impregnation method, which was named xCo-
16 1Ce/Mn@ZSM-5. Firstly, 8.30g of tetrapropyl ammonium hydroxide and 0.821g of
17 sodium aluminate were stirred with water as depicted in **Figure S1**, when it was
18 clarified it would be moved into water bath with 60°C. Then TEOS and ethanol were
19 added for stirring for 3 h, and the mixture was recorded as solution A. Secondly, a
20 certain amount of MnSO₄ and KMnO₄(molar ratio of 8:3) were stirred with water for
21 30 min according to the loading capacity of 2 wt% Mn, which was recorded as solution
22 B. Thirdly, the solution A was put into solution B, in which 5ml ethylene glycol was
23 added and stirred at 60°C for 3 h. Fourthly, the obtained solution was transferred to the
24 high pressure reaction kettle and reacted for 72 h at 180°C. The procedures of washing,
25 drying and burning immediately followed at 550°C for 4h. Finally, ion exchange was
26 performed at room temperature and repeated three times. The sample is named
27 Mn@ZSM-5. As a contrast, ZSM-5 zeolite was also obtained by using the similar
28 approach without adding of MnSO₄ and KMnO₄.

29 A certain amount of Ce(NO₃)₂·6H₂O and Co(NO₃)₂·6H₂O with three different
30 Co/Ce mole ratios ($x_{(Co/Ce)}$ =0.5, 1.0, and 2.0, respectively) were dissolved in 40 mL
31 distilled water for ultrasonic dispersion for 15 min. Subsequently, 2.0 g of Mn@ZSM-

32 5 sample was mixed to the resultant solutions and stirred for 3.5 h at room temperature,
33 and then the resulting product was filtered, dried at 80°C overnight and calcined at
34 500°C for 3 h. Lastly, the sample was vacuumized at 150°C and then ultrasonically
35 dispersed into 10 mL anhydrous toluene at room temperature, and then a certain amount
36 of cetyltrimethoxy silane was added and stirred for 24 h at room temperature. After
37 stirring the mixture was filtered, washed with ethanol, and dried overnight at 100°C to
38 obtain the final $x\text{Co-1Ce/Mn@ZSM-5}$. The spent samples are named Mn@ZSM-5-SH
39 and $1\text{Co-1Ce/Mn@ZSM-5-SH}$.

40 **Characterization of Catalyst.** As listed in **Table S1**, the BET surface area of ZSM-5
41 zeolite is 360.843 m²/g, the total pore volume is 0.206 cm³/g, and the average pore size
42 is 0.411 nm. When the Mn nanoparticles are loaded on ZSM-5, the specific surface area
43 of Mn@ZSM-5 catalyst is similar to that of ZSM-5 zeolite, and it can be observed that
44 the pore sizes of the samples are 0.41 nm and 0.45 nm respectively. Meanwhile, the
45 micropore volume matches well, except that the average pore size increases by 0.448
46 nm, indicating that the Mn is well dispersed in the skeleton or on the surface of the
47 material, which is consistent with the BET results in **Table S1**, and part of Mn is doped
48 into the skeleton of ZSM-5 molecular sieve, increasing the pore size slightly. The
49 typical morphology of the prepared Mn@ZSM-5 molecular sieve in **Figure S2a-2b** is
50 the stacking of small diamond-shaped crystals with grain size 100-300nm. The crystal
51 lattice of MnO₂ is obvious, corresponding to the crystal plane of (002), and the lattice
52 spacing is 0.726 nm. In the TEM image of 1Co-1Ce/Mn@ZSM-5 sample (**Figure S2e**),
53 it could be clearly observed that the lattice spacing of points (1), (2) and (3) are 0.726

54 nm, 0.311 nm and 0.495 nm, which is corresponded to the (002), (111) and (311) crystal
55 planes of MnO₂, CeO₂ and Co₃O₄, respectively.

56 The ZSM-5 and Mn@ZSM-5 samples in **Figure S3** show a type I nitrogen
57 adsorption curve, which is in accordance with the typical microporous structure
58 accompanying with the sharp rise in the low-pressure section (P/P₀) and no obvious
59 hysteresis loop in the high-pressure section (P/P₀) [1]. Differently, the adsorption and
60 desorption isotherms of the 1Co-1Ce/Mn@ZSM-5 catalyst not only have obvious
61 absorption at the low-pressure stage P/P₀, but also show a hysteresis loop shape at the
62 middle pressure stage P/P₀[2]. The possible reason is that the organosilyl aion treatment
63 of 1Co-1Ce/Mn@ZSM-5 catalyst maintains the zeolite skeleton structure and forms
64 open mesoporous, which is confirmed by the new pore size distribution at 3.0-5.0 nm.
65 As shown in **Figure S5**, compared to the pure zeolite, all the peaks match the standard
66 phase of ZSM-5 zeolite, whereas for manganese containing materials slight shifting to
67 smaller angle is observed. It means that parts of manganese oxides entered the
68 framework of the zeolite during crystal formation, resulting in an increase in the value
69 of lattice parameters.

70 It is believed that the high Mn⁴⁺ and O_α content on the surface of 1Co-
71 1Ce/Mn@ZSM-5 catalyst promote the catalytic reaction of NH₃-SCR and Hg⁰
72 oxidation at low temperature[3, 4]. The conversion between Ce⁴⁺ and Ce³⁺ on the
73 surface of 1Co-1Ce/Mn@ZSM-5 catalyst enables CeO₂ to store and release oxygen and
74 attributes to the excellent catalytic oxidation. In addition, Co³⁺ could produce anion

75 defects and reduce the activation energy of NO chemisorption, which is conducive to
76 rapid SCR reaction[5]. Therefore, proper amount of Co and Ce doping on Mn@ZSM-
77 5 can effectively improve the removal performance of NO and Hg⁰.

78 The H₂-TPR spectra of Mn@ZSM-5 and 1Co-1Ce/Mn@ZSM-5 catalysts are
79 shown in **Figure S4**. Compared with Mn@ZSM-5, the reduction peak from
80 intermediate to MnO in 1Co-1Ce/Mn@ZSM-5 catalyst is slightly deviated to low
81 temperature due to the doping of Co and Ce. In addition, the reduction peak of 1Co-
82 1Ce/Mn@ZSM-5 catalyst increase with the decrease of reduction temperature.
83 Moreover, the reduction peak area of 1Co-1Ce/Mn@ZSM-5 is larger than Mn@ZSM-
84 5, indicating that the 1Co-1Ce/Mn@ZSM-5 catalyst has an excellent catalytic reduction
85 performance on the removal of NO and Hg⁰.

86 **Figure S5** showed the XRD patterns of fresh sample ZSM-5, Mn@ZSM-5 and
87 1Co-1Ce/Mn@ZSM-5 catalysts. It could be seen from the **Figure S5a** that the
88 synthesized ZSM-5 zeolite crystallizes well, and its typical diffraction peaks are located
89 at 7.83°, 8.73°, 22.99°, 23.83° and 24.34°, indicating that all samples have all
90 characteristic diffraction peaks of standard ZSM-5 zeolite crystal[6, 7]. For Mn@ZSM-
91 5 sample, typical diffraction peaks at 12.26°, 55.99° and 32.95° appeared in XRD,
92 corresponding to crystal plane of MnO₂ (002), MnO₂ (301) and Mn₂O₃ (222), which is
93 in good agreement with TEM results. Compared with Mn@ZSM-5, the presence of
94 CeO₂ and Co₃O₄ at 28.71° and 35.90° correspond to the (111) and (311) crystal faces,

95 indicating that the Co and Ce nanoparticles are successfully supported on the ZSM-5
96 zeolite.

97 **Anti-SO₂ Mechanism in the Presence of H₂O.** The XRD patterns of Mn@ZSM-5-SH
98 and 1Co-1Ce/Mn@ZSM-5-SH samples, which is obtained with the flue gas containing
99 500ppm SO₂ and 5vol% H₂O for 6h, are shown in the **Figure S7**. For the Mn@ZSM-
100 5-SH catalyst, the (112) and (311) crystal faces of MnSO₄ appeared at 33.06° and 55.25°,
101 indicating that in the presence of SO₂ the catalyst produces crystalline sulfate groups,
102 which is the key factor for the catalytic deactivation of NO and Hg⁰. In the 1Co-
103 1Ce/Mn@ZSM-5-SH sample, a CoSO₄ diffraction peak appears at 34.69° corresponds
104 to the (301) crystal plane. No diffraction peak of cerium sulfate is discovered, and it is
105 speculated that the element Co prevents the SO₂ poisoning of Mn and Ce active sites.
106 Thus, the sulfur tolerance of 1Co-1Ce/Mn@ZSM-5-SH sample is more superior to the
107 Mn@ZSM-5-SH.

108 **Figure S7** shows that the XPS spectra of Mn 2p, Co 2p, Ce 3d and O 1s of
109 Mn@ZSM-5 and 1Co-1Ce/Mn@ZSM-5 samples, and the calculated atomic relative
110 concentrations are shown in the **Table S2**. The Mn 2p spectrum in **Figure S7a** could
111 be fitted by three peaks located at 640.4eV, 641.9eV and 643.5eV, which are classified
112 as Mn²⁺, Mn³⁺, and Mn⁴⁺, respectively[8]. The Co 2p spectrum in **Figure S7b** consists
113 of seven peaks, which can be decomposed into two spin-orbit double peaks, D1 and
114 D2, and three satellite peaks, S1, S2 and S3. The bimodal positions of D1 (780.6-781.1
115 eV and 795.0-795.9 eV) are Co³⁺, and the bimodal positions of D2 (782.2-782.6 eV and
116 797.1-797.7 eV) are Co²⁺[9, 10]. Typically, the Ce 3d spectrum in **Figure S7c** consists of

117 eight peaks, in which the double peaks of u/v , u''/v'' and u'''/v''' can be matched to Ce^{4+} ,
118 and the double peaks of u'/v' correspond to Ce^{3+} [11, 12]. Therefore, the presence of Ce^{3+}
119 and Ce^{4+} promotes the chemical redox cycle of the catalyst. The O 1s spectrum in
120 **Figure S7d** can be fitted by two peaks of chemisorbed oxygen (O_α) and lattice oxygen
121 (O_β). The peak position of 531.8eV belongs to O_α , and the peak position of 530.4eV
122 belongs to O_β . As can be seen from the calculation results in the **Table S2**, the relative
123 contents of Mn^{4+} and O_α increase by 13.49% and 12.61% after Co and Ce doping.

124 For Mn@ZSM-5 catalyst in **Figure S7a**, there are two reduction peaks at 343.4°C
125 and 501.8°C, which may be related to the reduction of MnO_2 to MnO with Mn_2O_3 and
126 Mn_3O_4 as intermediate[13]. The 1Co-1Ce/Mn@ZSM-5 catalyst has two large peaks in
127 the temperature range of 200-900°C, and six small peaks could be synthesized by
128 Gaussian curve fitting method. Among them, two reduction peaks appear at 344°C and
129 450°C, corresponding to the reduction of MnO_2 to Mn_2O_3/Mn_3O_4 and Mn_3O_4 to
130 MnO[14]. The peaks center at 412°C and 527°C are ascribed to the reduction of
131 chemisorbed oxygen, and the small peak at 748°C is due to the reduction of lattice
132 oxygen in CeO_2 [15]. The weak reduction peak at low temperature of 385°C
133 corresponds to the reduction of Co_3O_4 [16].

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187

188 **Table captions:**

189 **Table S1.** The BET parameters of the contrasted samples.

190 **Table S2.** Relative concentrations of Mn, O, Co, and Ce in the fresh catalysts.

191 **Table S3.** Relative concentrations of Mn, O, Co, and Ce in the spent catalysts.

192 **Table S1.** The BET parameters of the contrasted samples.

Sample	Specific surface area (m²/g)	Total volume capacity (cm³/g)	Average pore size (nm)
ZSM-5	360.843	0.206	0.411
Mn@ZSM-5	359.226	0.205	0.448
1Co- 1Ce/Mn@ZSM-5	291.961	0.188	0.653

193

194 **Table S2.** Relative concentration of Mn, O, Co, and Ce in the fresh catalysts.

Catalyst	Mn2p(%)			Co2p(%)		Ce3d(%)		O1s(%)	
	Mn ²⁺	Mn ³⁺	Mn ⁴⁺	Co ²⁺	Co ³⁺	Ce ³⁺	Ce ⁴⁺	O _α	O _β
Mn@ZSM-5	9.32	51.17	39.51	-	-	-	-	64.49	35.51
1Co- 1Ce/Mn@ZSM-5	8.54	38.47	52.99	20.28	79.72	14.56	85.44	73.72	26.28

195

196 **Table S3.** Relative concentrations of Mn, O, Co, and Ce in the spent catalysts.

(%)	Mn@ZSM-5-SH	1Co-1Ce/Mn@ZSM-5-SH	
Mn2p	Mn ²⁺	24.66	16.39
	Mn ³⁺	45.01	35.32
	Mn ⁴⁺	30.33	48.29
Co2p	Co ²⁺	-	31.18
	Co ³⁺	-	68.82
Ce3d	Ce ³⁺	-	19.23
	Ce ⁴⁺	-	80.77
O1s	O _α +O _γ	65.30	82.29
	O _β	34.70	17.70
N1s	NH ₄ ⁺	49.64	53.73
	C-N	50.36	46.27
S2p	SO ₃ ²⁻	34.93	54.30
	SO ₄ ²⁻	65.07	45.50

197

198 **Figure captions:**

199 **Figure S1.** The procedure of sample preparation.

200 **Figure S2.** SEM of Mn@ZSM-5 sample(a, b); SEM and HRTEM of Mn@ZSM-5(c,
201 d); HRTEM of 1Co-1Ce/Mn@ZSM-5(e).

202 **Figure S3.**CO₂ adsorption/desorption isotherm (a) and pore size distribution of the
203 samples (b).

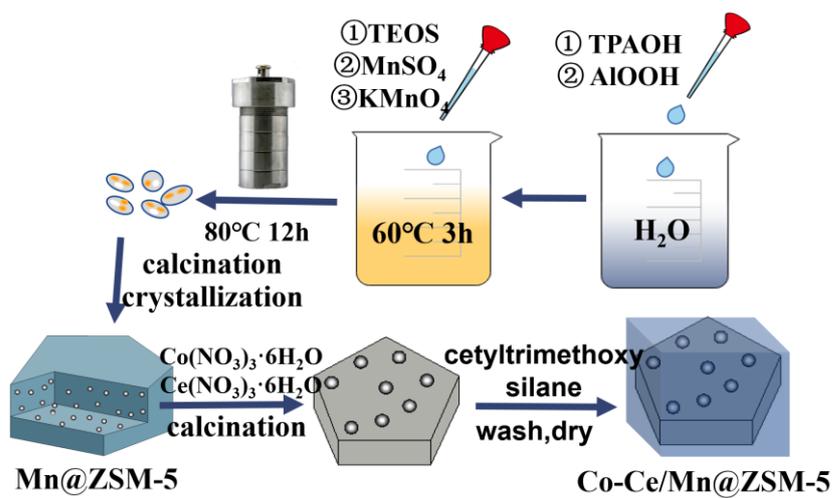
204 **Figure S4.** H₂-TPR spectra of different catalysts.

205 **Figure S5.** XRD patterns of different catalysts (a) and (b). (—ZSM-5; —Mn@ZSM-5;
206 —1Co-1Ce/Mn@ZSM-5).

207 **Figure S6.** XPS spectra of different catalysts (a: Mn2p; b: O1s; c: Co2p; d: Ce3d).

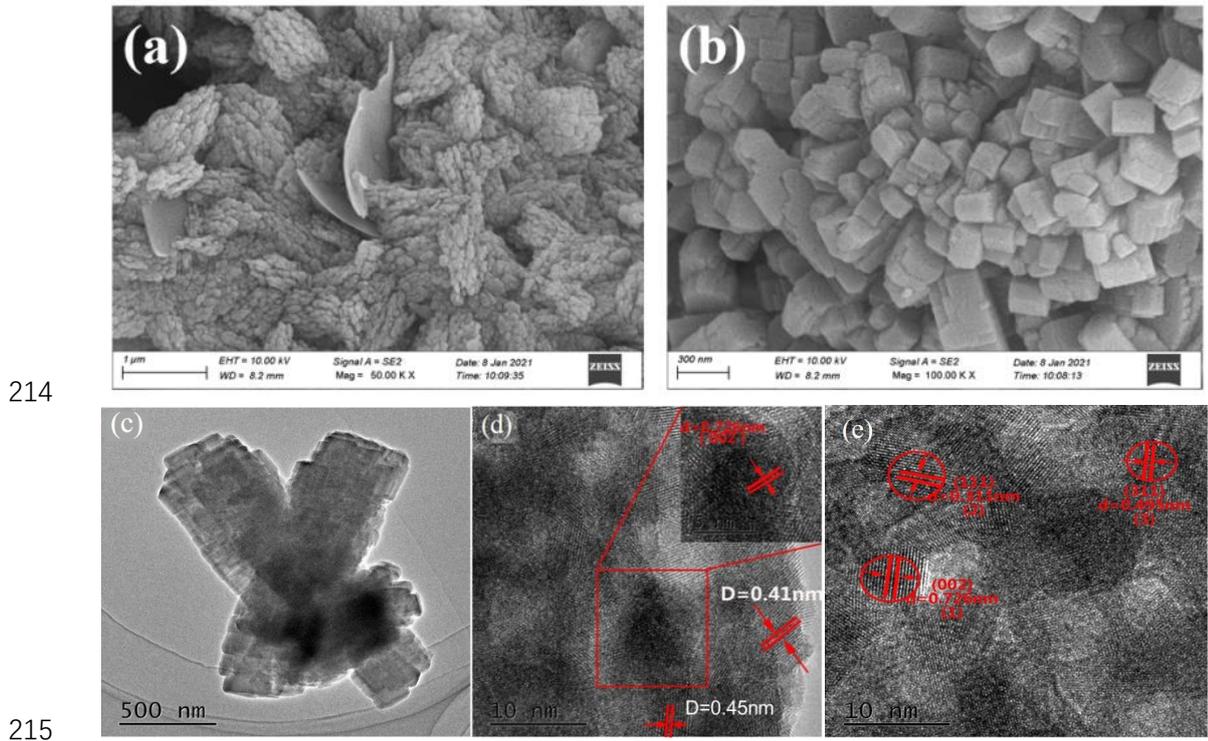
208 **Figure S7.** XRD spectra of spent Mn@ZSM-5-SH and 1Co-1Ce/Mn@ZSM-5-SH
209 catalysts (500ppm SO₂ and 5vol% H₂O for 6 h).

210 **Figure S1.** The procedure of sample preparation.

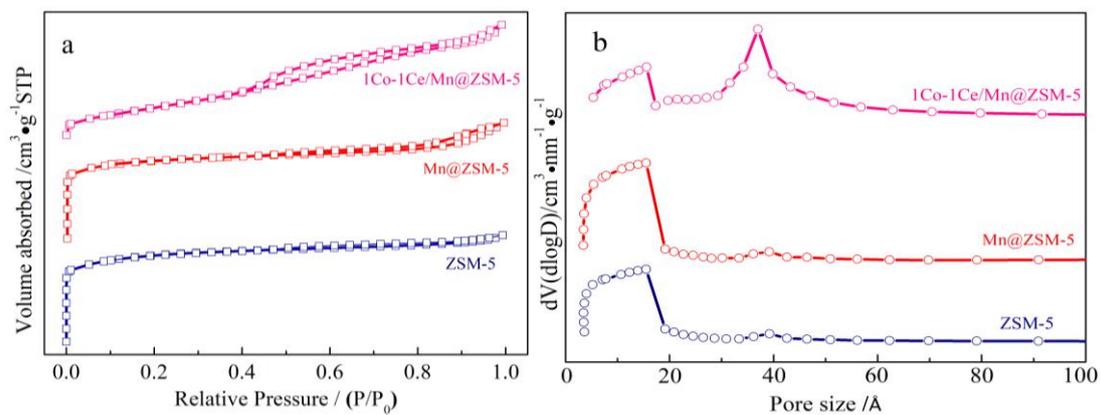


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212 **Figure S2.** SEM of Mn@ZSM-5 sample(a, b); SEM and HRTEM of Mn@ZSM-5 (c,
213 d); HRTEM of 1Co-1Ce/Mn@ZSM-5 (e).

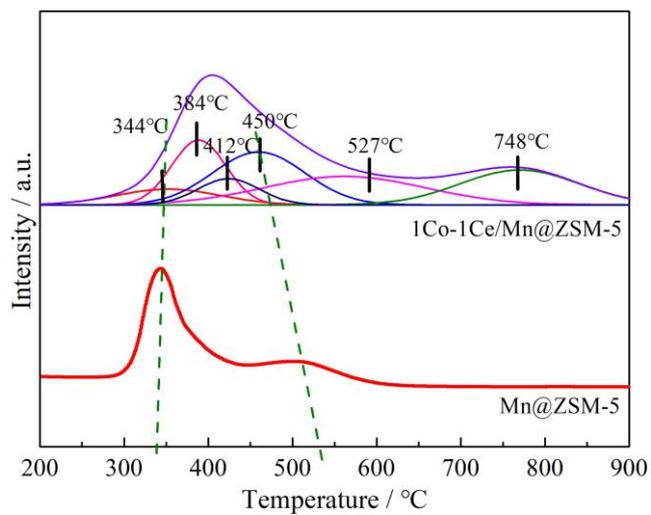


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217 samples (b).



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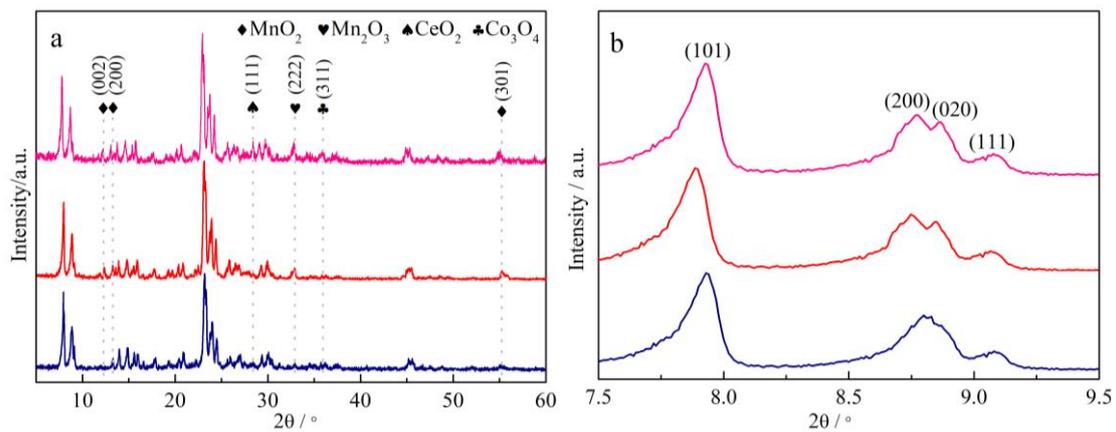
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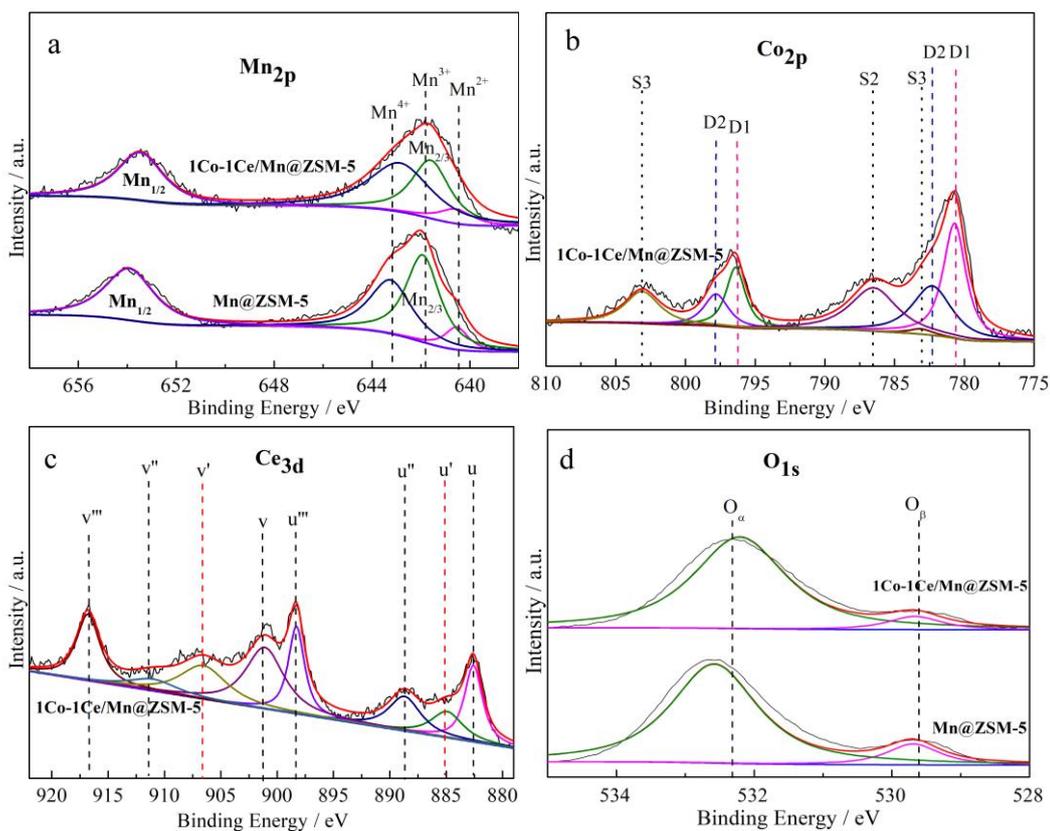
221 **Figure S5.** XRD patterns of different catalysts (a) and (b). (—ZSM-5; —Mn@ZSM-5;

222 —1Co-1Ce/Mn@ZSM-5).



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224 **Figure S6.** XPS spectra of different catalysts (a: Mn2p; b: Co2p; c: Ce3d; d: O1s).

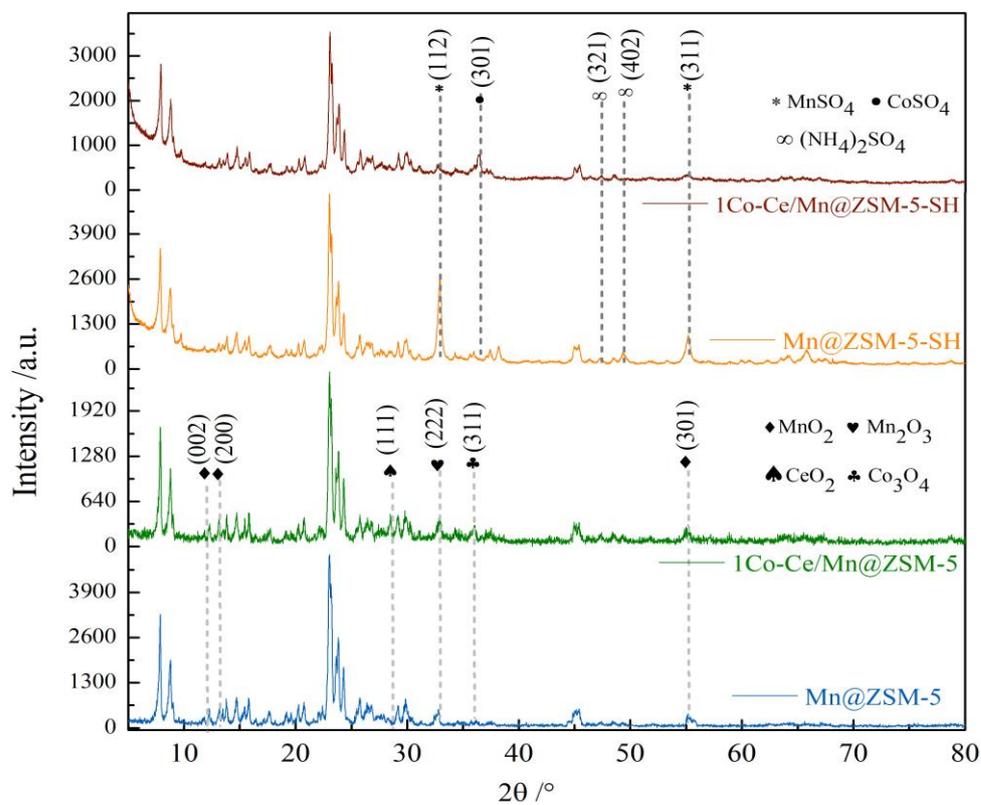


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227 **Figure S7.** XRD spectra of spent Mn@ZSM-5-SH and 1Co-1Ce/Mn@ZSM-5-SH

228 catalysts (500ppm SO₂ and 5vol% H₂O for 6 h).



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