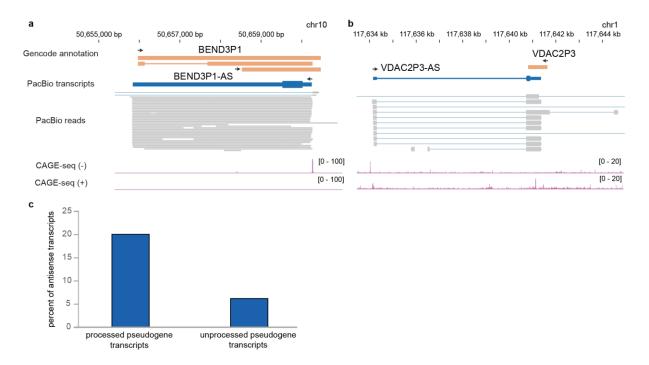
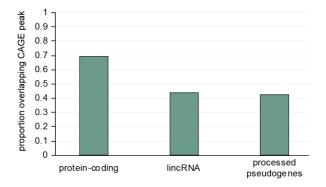


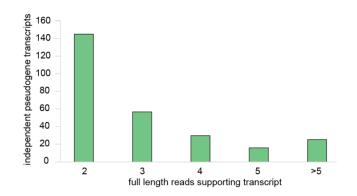
**Fig. S1 a** PacBio Iso-Seq reads identify the full-length ELOBP2 transcript. The TSS of ELOBP2 is supported by a CAGE peak. **b** PacBio Iso-Seq reads identify the full-length MEIS3P1 transcript. The TSS of MEIS3P1 is supported by a CAGE peak. **c** PacBio Iso-Seq reads identify the full-length IFITM3P2 transcript. The TSS of IFITM3P2 is supported by a CAGE peak. **d** PacBio Iso-Seq reads identify the full-length SUMO1P1 transcript. The TSS of SUMO1P1 is supported by a CAGE peak.



**Fig. S2 a** BEND3P1 is expressed in the antisense orientation with respect to its parent gene. **b** The spliced pseudogene transcript VDAC2P3 is expressed in the antisense orientation with respect to its parent gene. **c** A higher fraction of processed pseudogenes transcripts are antisense compared to unprocessed pseudogenes.



**Fig. S3** Proportion of transcripts of different biotypes overlapping with FANTOM5 CAGE peaks.



**Fig. S4** Distribution of number of full-length reads supporting each pseudogene transcript model. The minimum required reads is two.

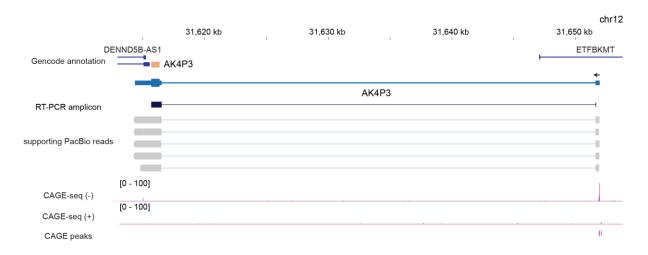
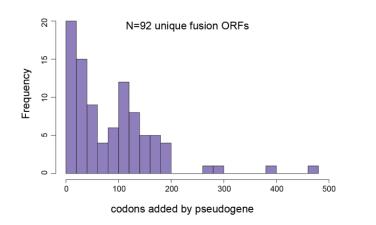


Fig. S5 AK4P3 a transcribed potentially-coding pseudogene. AK4P3 has a novel 5'

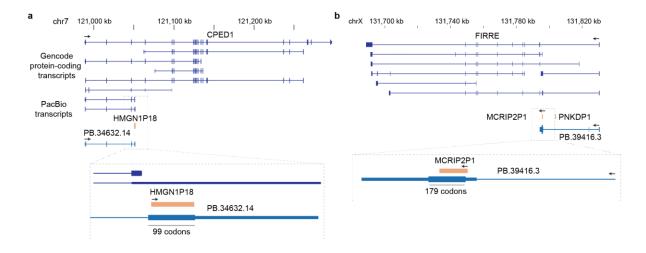
exon and is transcribed from an upstream CAGE-confirmed TSS.

MSL3P1	PLEKHA8P1
447) Protein sequence covered by unambiguous peptides	(391) Protein sequence covered by unambiguous peptides
1       MPDRACAVGS VARALSRSRR YVCARDADAS RRRRPPNYG LSIEEKNEND         51       ENSLSSSDS SEDKDEKISE ECDIEEKTEV KEEPELOYKR EMEERTVTLE         101       IPEVLKRQLE DDCYYINRRK RLVQLPCHTN IITILESYVK HFAISAAFSA         151       NERPRHHEMM PHASMNYFYI PAEKNIDLCK EMVDGLRITF DTTLFLVLLY         201       PYEQAQYKKV TASKVFLAIK ESATNTNRSQ EKLSPSLRLL NPSRPQSTES         21       GSTGEPATP KRRKAEQQAV OSLERSSPHT ANCDRLSKSS TSPQFKMQQ         301       DMSTSYFKLF LHLEKKTFVH SRSSPTITF SOEGSPYFAG FEGRATHEIN         315       EVLSWKLVPD NYPFGDQPPP PSYIYGAQHL LRLFYKLPEI LGKMSFTEKN         401       LKALLKHFDL FVRFLAEYHD DFFPESAYVA ASEVHYSTR <u>N PQAVNKC</u>	1 MSELR <u>LCCDL LVQQVDK</u> TKE VTTTGVSNSE EGIDVGTLLK STCNTFLKTL 51 EECMQIANAA PTSELLYHTP PGSPQIAMLK SSKMKHPIIP IHNSLERQTE 101 LSTCENGSIN MEINEGEEIL MENNENLYLK SAEIDCSISS EENTDDNITV 151 QGEIMKEDRM ENLKNHDNNI SQSGSDSSCS PECLWEEGKE VIPTFFSTMN 201 TSFSDIELLE DSGIPTEAFL ASCCAVVPVL DKLGPVFAP VKMDLVENIK 201 GFLTEVKNGE KDIQTALNNA YGKTLRQHHG WVVRGVFALA LRATPSYEDF 351 VAALTVKECD HRKEAFSIGM QRDLSLYLPA MKKQMAILDA L 102 metural _ synthetic
matural (_) synthetic HMGB1P1	SUMO1P1
Protein sequence covered by unambiguous peptides	Protein sequence covered by unambiguous peptides
MGKGDPKKPR     GKMSSYAFFV     QTCREEHKKK     HSDASVNFSE     FSNKCSERWK       TMSAKEKGKP     EDMAKADKTH     YERQMKTYIP     PKGETKKKFK     DPNAPKRPPS       OI     AFFLFCSEYH     PKIKGEHPGL     SIGUVAKKLG     EMMNNTAADD     KQPGEKKAAK       I     LKEKYEKDIA     AYQAKGKPEA     AKKGVVKAEK     SKKKKEEEED     EEDEEDEEEE       I     DEEDEEDDDD     E	1       MSDLEAKPST EHLGDKIKDE DIKLRVIGQD SSEIHFKVKM TTPLKKLKKS         51       YCQRQGVPVN SLRFLFEGQR IADNHTPEEL GMEEEDVIEV YQEQIGGHST         101       V         natural       - synthetic
natural () synthetic	

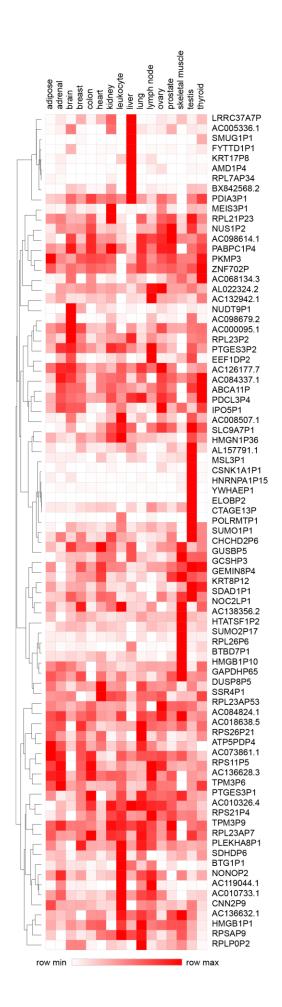
**Fig. S6** neXtprot peptide coverage of four translated pseudogenes. Natural peptides are those observed in mass-spectrometry experiments, whilst synthetic peptides are artificial standards.



**Fig. S7** Distribution of the number of codons that pseudogenes contribute to known protein-coding genes.



**Fig. S8 a** A novel CPED1 isoform contains a HMGN domain encoded by the pseudogene HMGN1P18. **b** An isoform of the IncRNA FIRRE splices into MCRIP2P1 and may encode a protein.



**Fig. S9** Tissue-specific pseudogene expression in the 16 adult tissues of the Illumina Body Map. Heatmap was generated using Morpheus, https://software.broadinstitute.org/morpheus. Expression is represented as log2(cpm+1) and is row scaled. Only sense independent pseudogenes with expression of greater than one cpm in at least one tissue are shown.

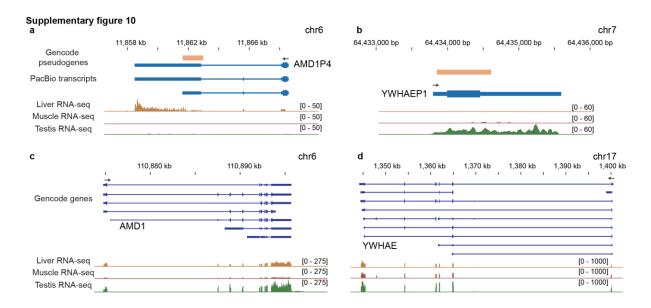
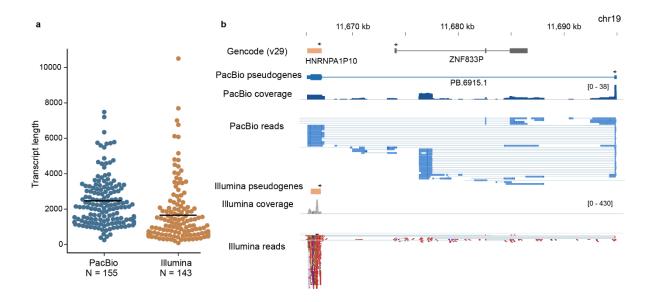
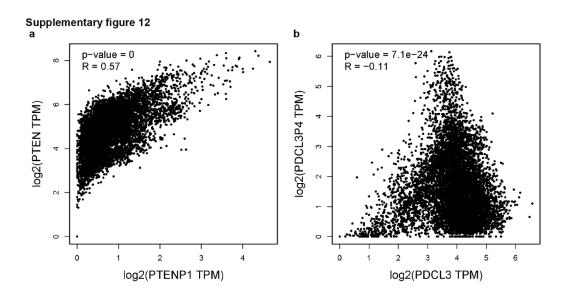


Fig. S10 a AMD1P4 is expressed exclusively in the liver. b YWHAEP1 is expressed exclusively in the testis. c AMD1 is expressed broadly. d YWHAE is expressed broadly.



**Fig. S11 a** Average of length of pseudogene transcripts assembled by StringTie [30] from Illumina data compared to PacBio pseudogene transcripts. Plot generated with Estimation Stats [1] **b** PacBio sequencing identifies a HNRNPA1P10 isoform that is not detected by short-read assembly.



**Fig. S12 a** PTEN and PTENP1 are strongly correlated in GTEX tissues. Correlation plots were generated with GEPIA [2]. **b** PDCL3P4 and PDCL3 expression is not positively correlated in GTEX [3] tissues.

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