

# **UltraStable and Durable Silicone Coating on Polycarbonate Surface Realized by Nanoscale Interfacial Engineering**

*Yibo Zhao<sup>1,2a</sup>, Junli Zhang<sup>1,2a</sup>, Qing Xu<sup>1</sup>, Hao-Yang Mi<sup>1\*</sup>, Yongliang Zhang<sup>1</sup>, Tao  
Li<sup>1</sup>, Houyu Sun<sup>1</sup>, Jian Han<sup>1\*</sup>, Chuntai Liu<sup>1</sup>, Changyu Shen<sup>1</sup>*

<sup>1</sup> National Engineering Research Center for Advanced Polymer Processing  
Technology, Key Laboratory of Materials Processing and Mold, Zhengzhou  
University, Zhengzhou, 450000, China

<sup>2</sup> School of Materials Science and Engineering, Zhengzhou University, Zhengzhou,  
450000, China

## **Corresponding Authors:**

H.Y. Mi E-mail: mihaoyang@zzu.edu.cn

J. Han E-mail: hanjian@zzu.edu.cn

Note:

<sup>a</sup> Y. Zhao and J. Zhang contribute equally to this work.

The authors declare no competing financial interest.

## **1. Supporting Experimental Details**

### *1.1 Fabrication of neat PC sheet*

Neat PC sheets with dimension of 50 mm  $\times$  50 mm  $\times$  3mm were fabricated using an injection molding machine (HTF80-W2, Haitian, China) with a processing temperature of 280 °C, a mold temperature of 80 °C, and an injection pressure of 100 MPa.

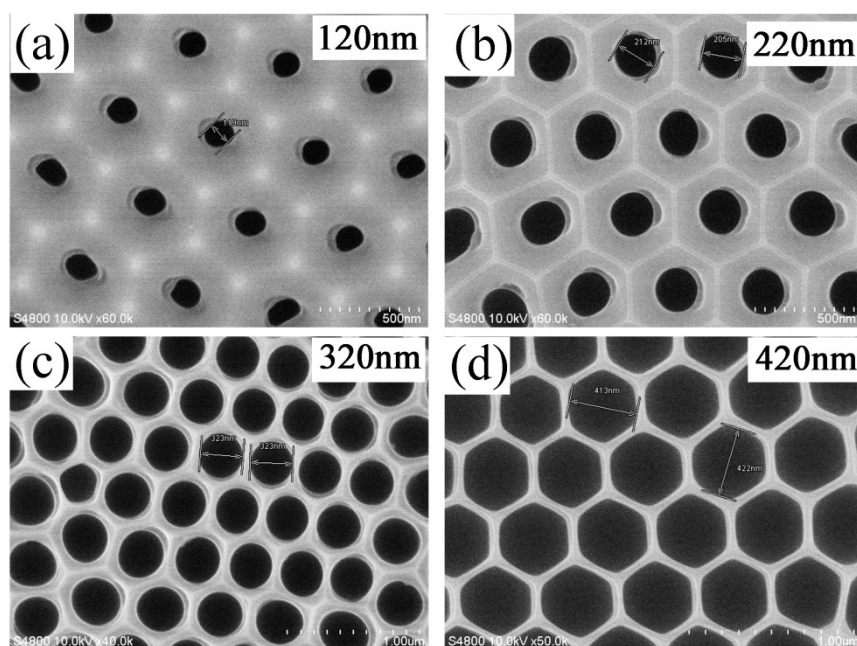
### *1.2 UVC surface treatment of PC sheet*

To increase the surface energy, PC sheets were treated with UVC light using a UVC lamp (Philips, PL-L, 36w, main spectral peak: 254 nm) for up to 4 h in a darkroom. The lamp was fixed at 20cm above the samples.

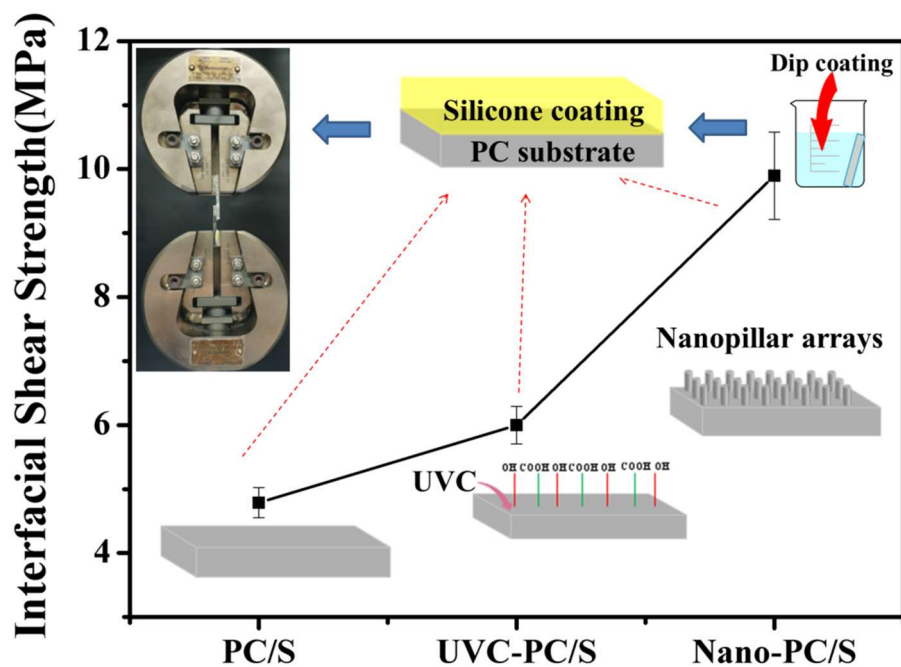
### *1.3 Supporting characterization details*

The surface topography of UVC treated PC sheets was evaluated using Atom force microscope (AFM, MultiMode8, Bruker, Germany) using a tapping mode. The chemical composition of UVC treated PC sheets and the silicone coating layer was measured using Fourier transform infrared spectroscopy (FTIR, Nicolet 6700, Thermo Scientific, USA).

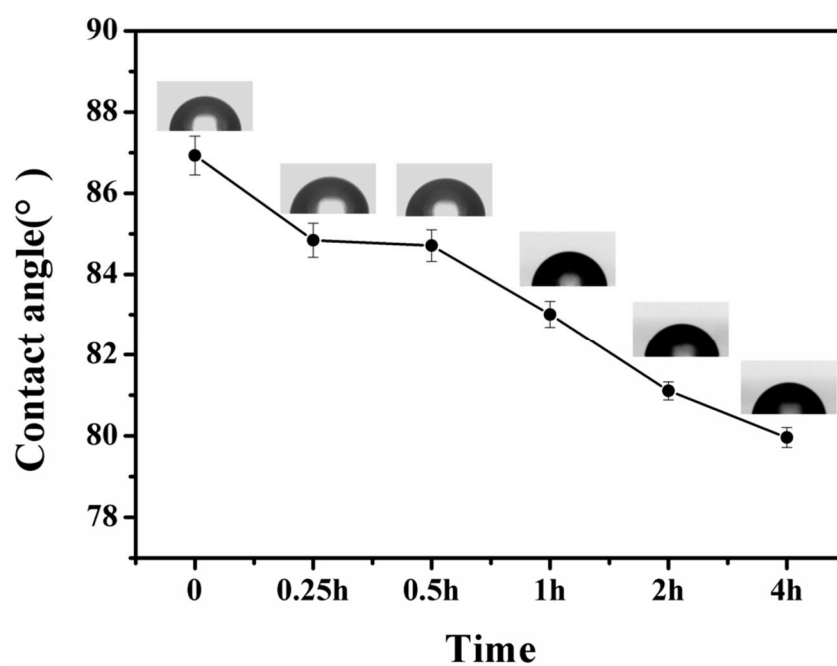
## 2. Supporting Figures



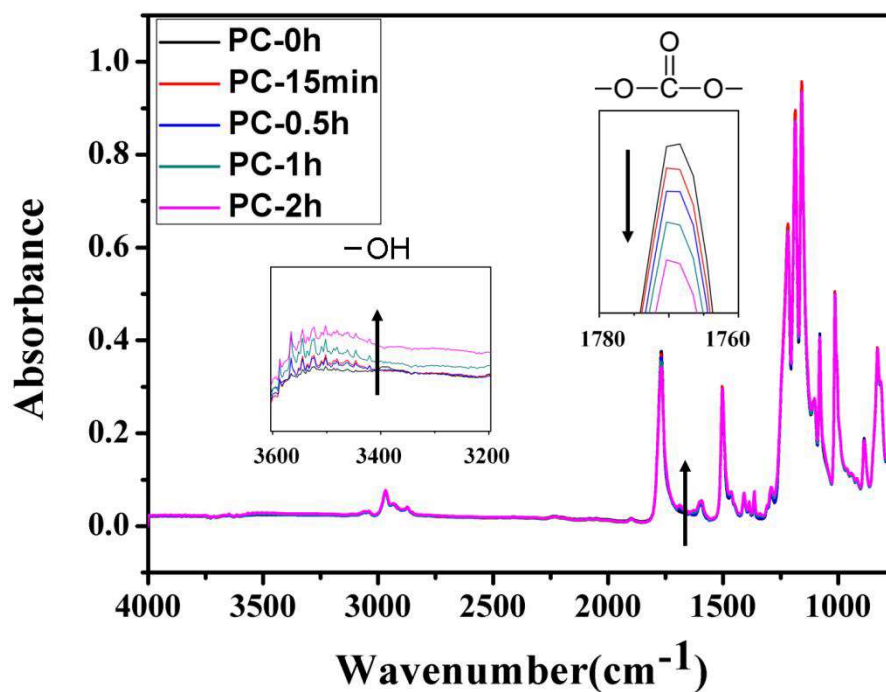
**Figure S1.** SEM images showing the morphology of different AAO templates with average pore diameter range from 120 to 420 nm.



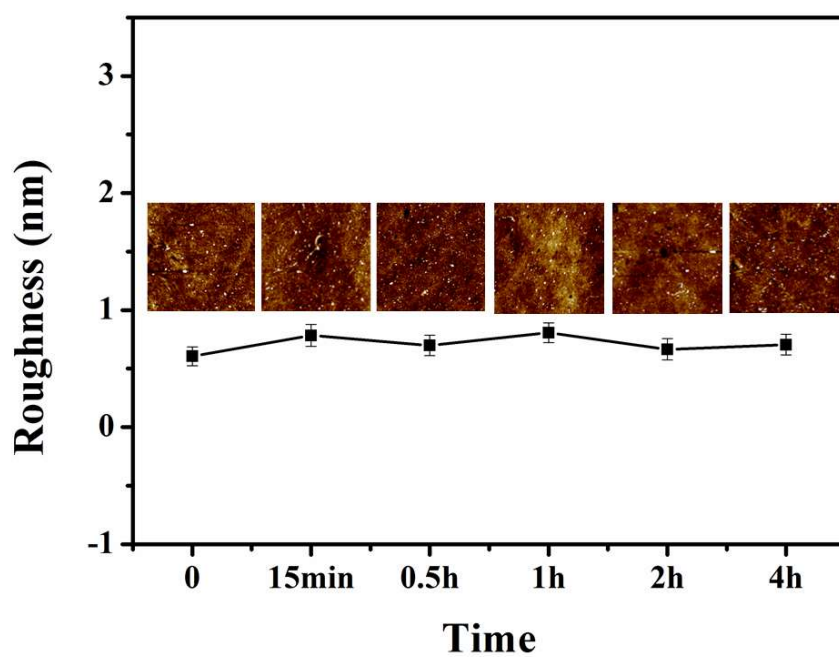
**Figure S2.** Interfacial shear strength (ISS) of silicone coating on PC, UVC-PC and Nano-PC sheets.



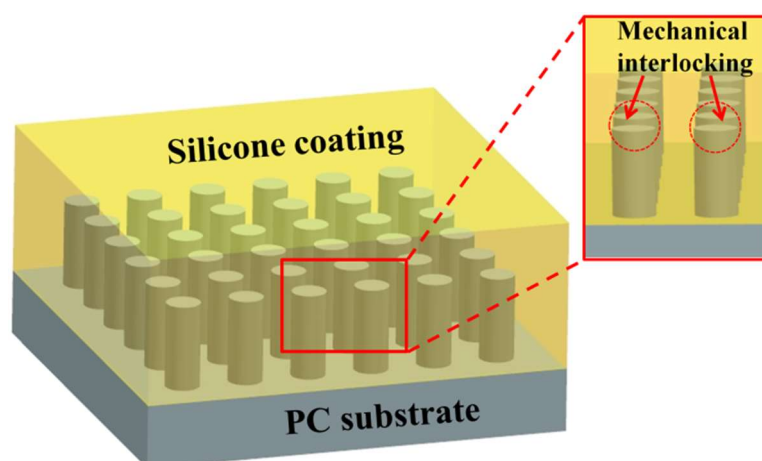
**Figure S3.** Water contact angle of PC sheets treated with UVC for different time.



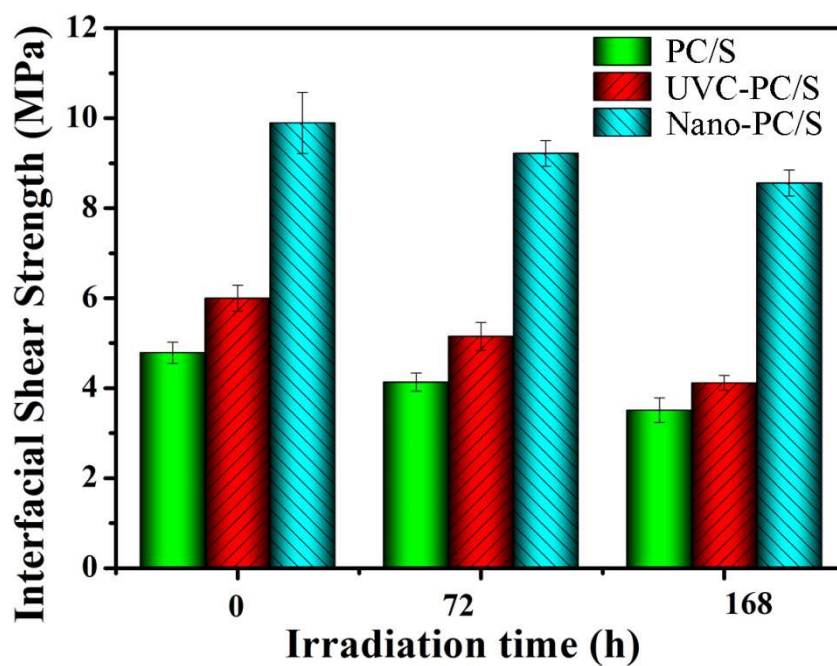
**Figure S4.** Fourier transform infrared spectroscopy (FTIR) results of PC sheets treated with UVC for different time.



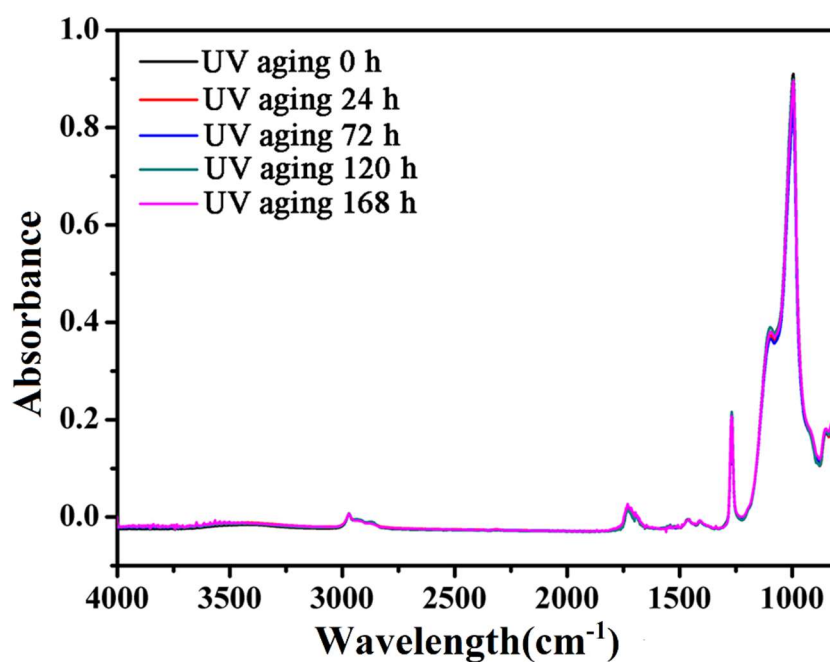
**Figure S5.** Atom force microscope (AFM) images and surface roughness results of PC sheets treated with UVC for different time.



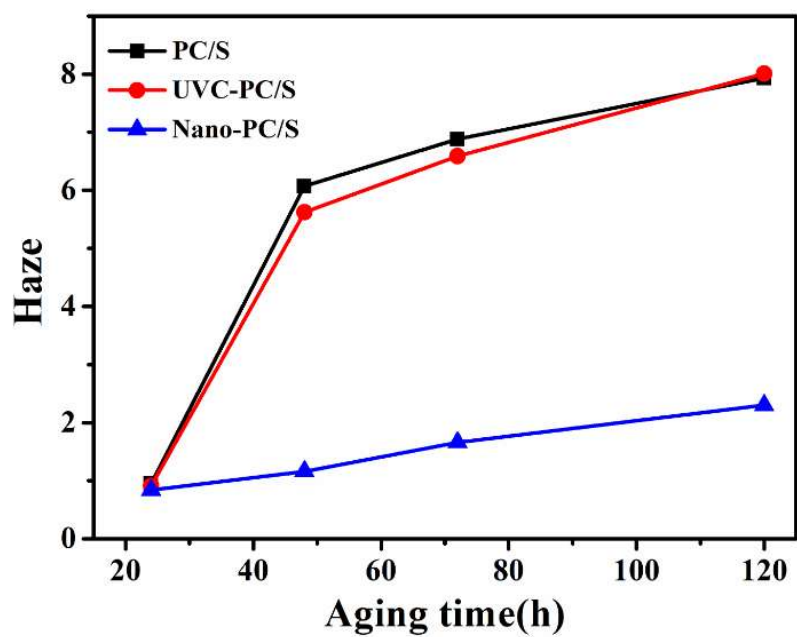
**Figure S6.** Schematic of mechanical interlocking behavior of silicone coating on nanostructured PC substrate.



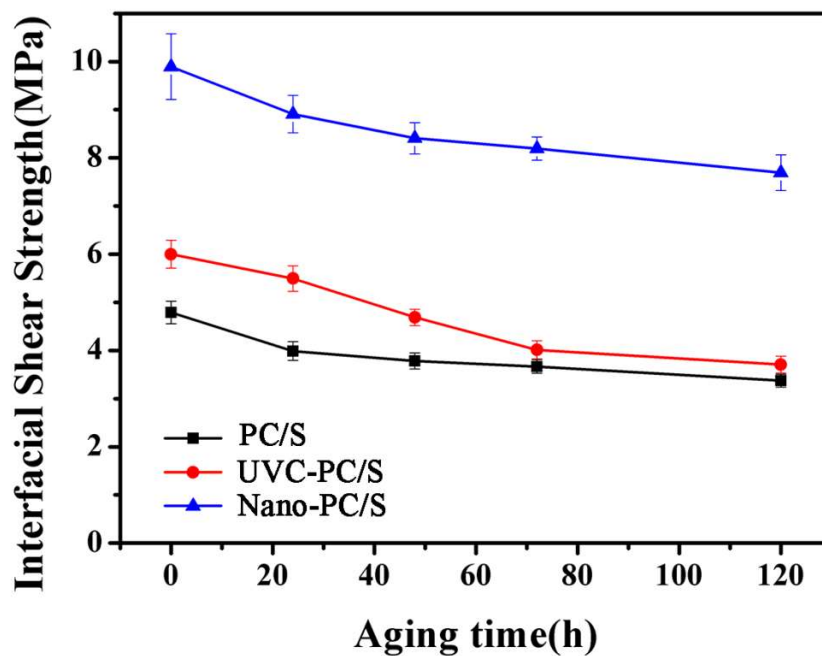
**Figure S7.** Interfacial shear strength results of PC/S, UVC-PC/S, and Nano-PC/S after expose to UV irradiation for up to 168 h.



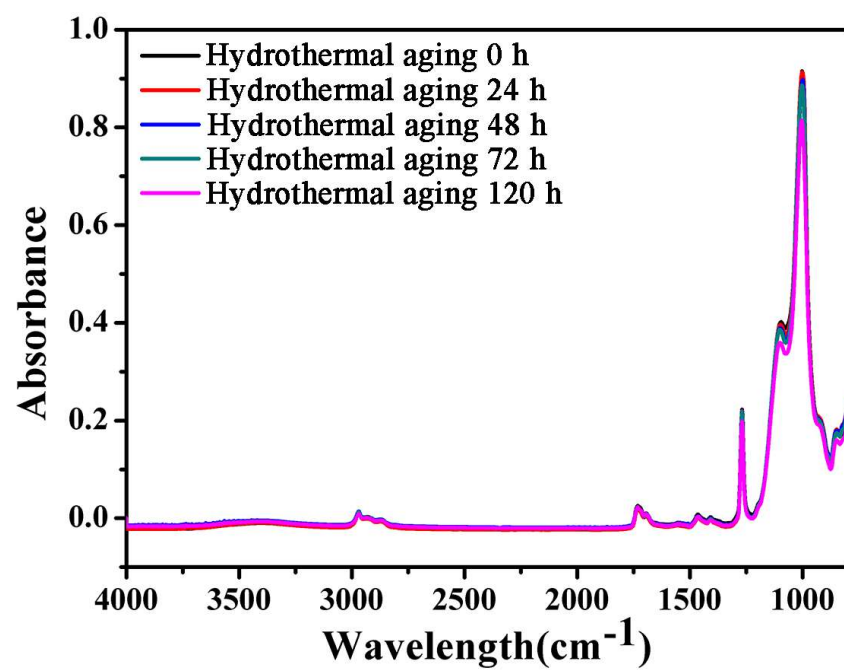
**Figure S8.** FTIR spectra of silicone coating on Nano-PC/S after UV irradiation for different time.



**Figure S9.** Change of haze for PC/S, UVC-PC/S, and Nano-PC/S during hydrothermal aging for up to 120 h.



**Figure S10.** Change of ISS for PC/S, UVC-PC/S, and Nano-PC/S in the lap shear test during hydrothermal aging for up to 120 h.



**Figure S11.** FTIR spectra of silicone coating on Nano-PC/S after hydrothermal aging for different time.