

Appendix C. DMAIC 4.0 Roadmap

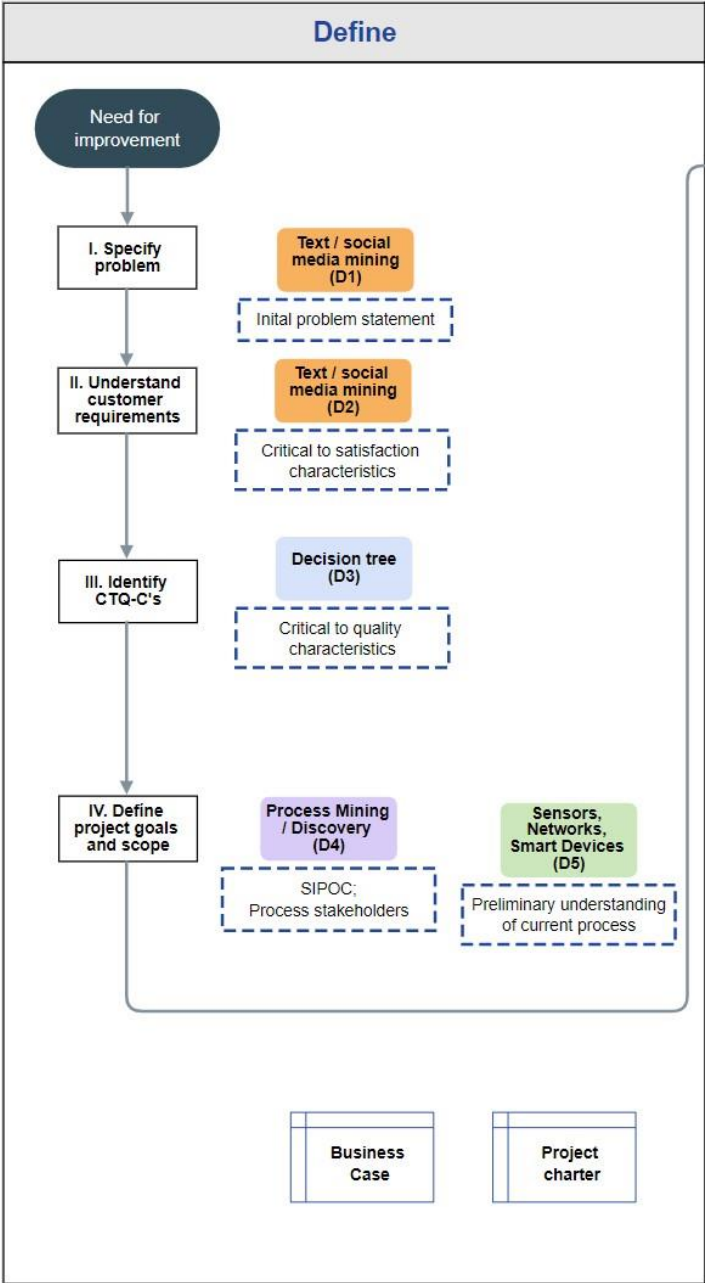


Figure 1. DMAIC 4.0 Roadmap – Define

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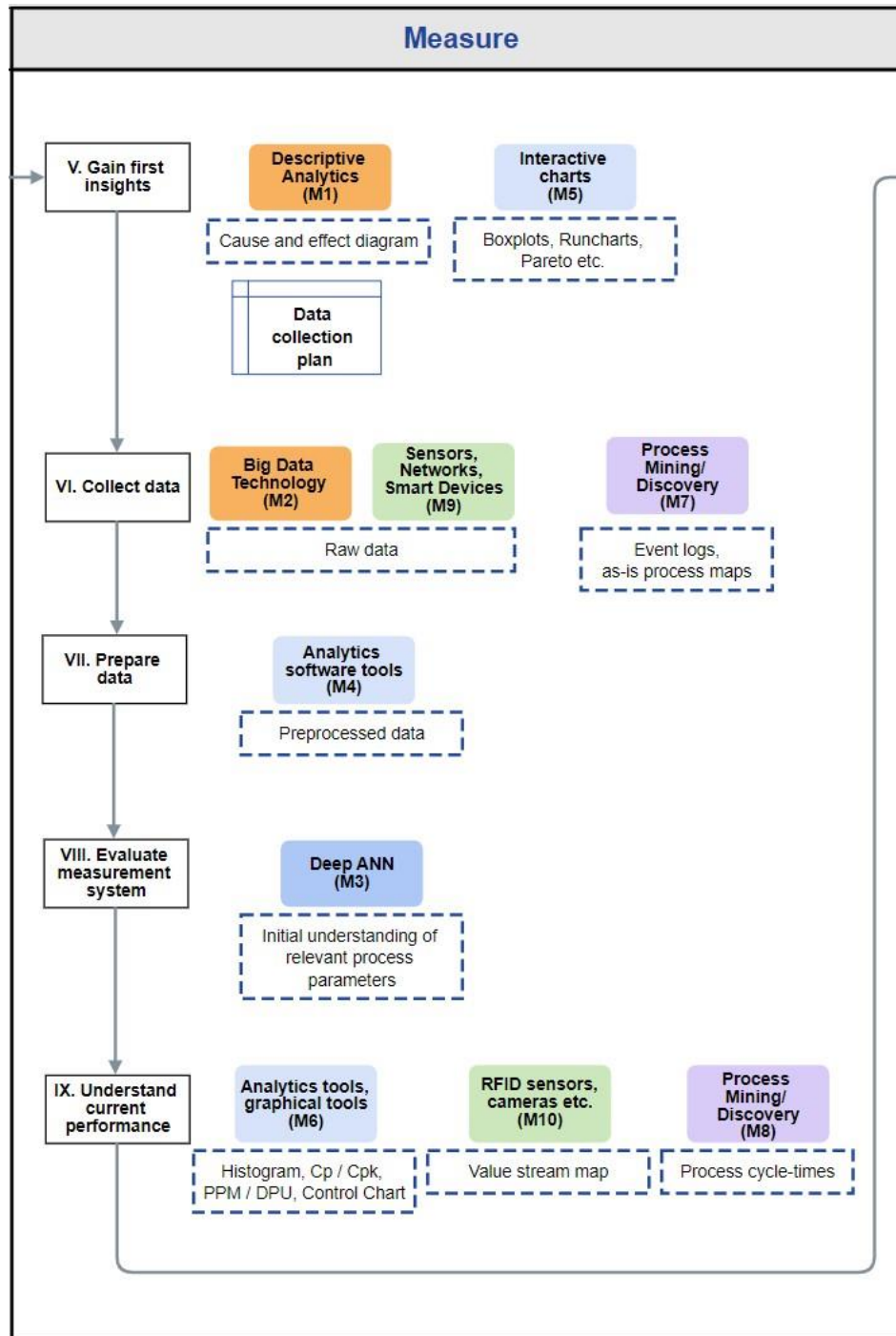


Figure 2. DMAIC 4.0 Roadmap – Measure

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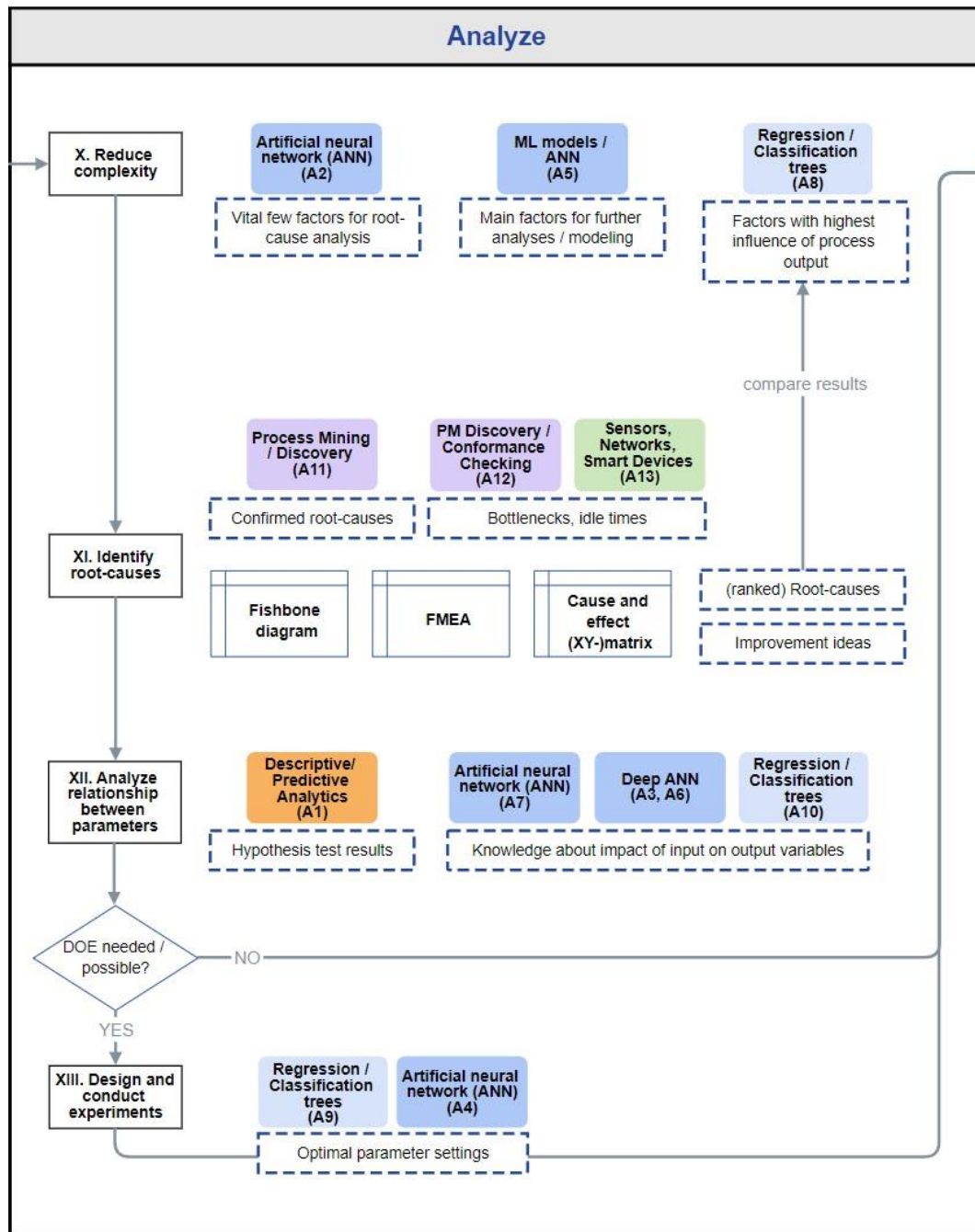
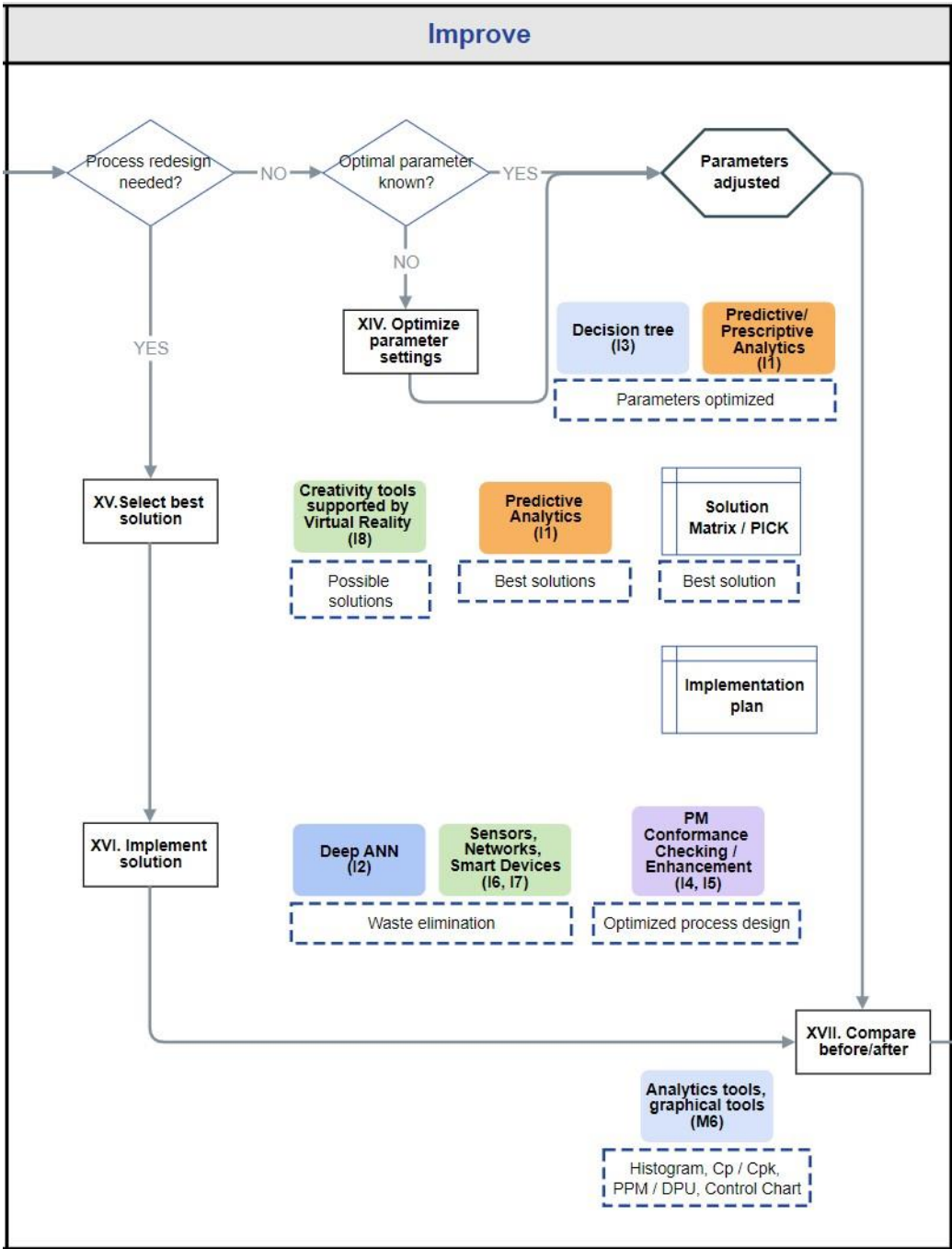


Figure 3. DMAIC 4.0 Roadmap – Analyse

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Figure 4. DMAIC 4.0 Roadmap – Improve

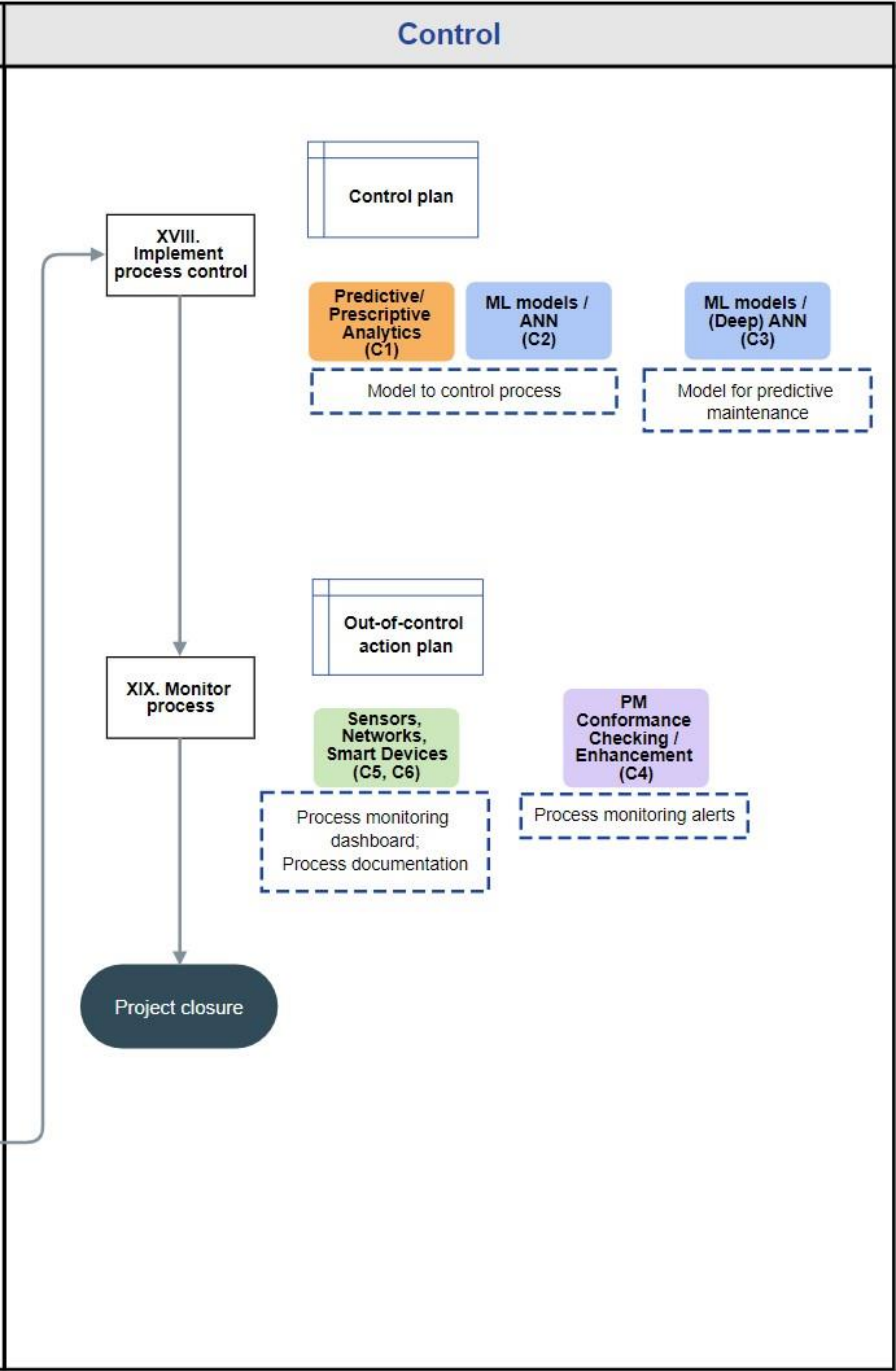


Figure 5. DMAIC 4.0 roadmap – Control